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■ Sensor selection guideP.211~

■ About laser beam......P.1499~









This product is classified as a Class 1 Laser Product in IEC / JIS standards and in FDA* regulations. Do not look at the laser beam through optical system such as a lens.

*This product complies with 21 CFR 1040.10 and 1040.11 Laser Notice No. 50, dated June 24, 2007, issued by CDRH (Center for Devices and Radiological Health) under the FDA (Food and Drug Administration).





Introducing ultra-compact amplifier built-in laser sensor

Ultra-compact

Due to the customized IC and optical design, high precision detection is fulfilled with directivity and visibility achievable only by laser. The laser adopted is Class 1 (IEC / JIS / FDA) laser that is safe to use, so that there is no need to separate the areas of sensor usage.

THRU-BEAM TYPE

Minute object detection type

EX-L211

Spread the beam and lower its density, thus even a minute object can be detected with a small change in the light received intensity. Spot size: 6 × 4 mm 0.236 × 0.157 in approx. (Visual reference value at a sensing distance of 1 m 3.281 ft)

Long sensing range type

EX-L212

A long range detection of 3 m 9.843 ft is achieved. High precision detection with minimum beam spread is possible even in a long range.

Spot size: 8×5.5 mm 0.315×0.217 in approx. (Visual reference value at a sensing distance of 1 m 3.281 ft)

REFLECTIVE TYPE

Long sensing range type

EX-L291

Achieving ease of installation and 4 m 13.123 ft long sensing range.

Spot size: 6 × 4 mm 0.236 × 0.157 in approx. (Visual reference value at a sensing distance of 1 m 3.281 ft)

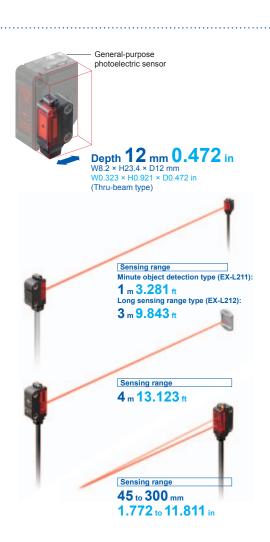
SPOT REFLECTIVE TYPE

Minute object detection type

EX-L221

Highly precise sensing with minimum 0.01 mm 0.0004 in diameter. Many applications are possible due to the 300 mm 11.811 in long sensing range.

Spot size: ø1 mm ø0.039 in (Visual reference value at a sensing distance of 300 mm 11.811 in)



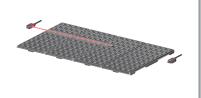
Selection Guide Amplifier Built-in Amplifierseparated

HG-C

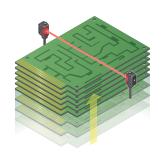
EX-L200

APPLICATIONS

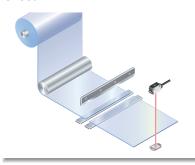
Detecting ICs that are out of position in multiple palettes



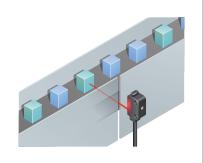
Confirming arrival of substrate



Determining cutting position of sheet



Sensing unevenly-colored workpieces



Sensing glossy or curved-surface workpiece, such as metallic pipes



Detecting O-ring



CONVERGENT REFLECTIVE TYPE

Spot type

EX-L261

Highly precise sensing with minimum 0.01 mm 0.0004 in diameter. Not affected by the background, and able to reliably sense unevenly-colored workpieces. Spot size: Ø1 mm Ø0.039 in (Visual reference value at a sensing distance of 50 mm 1.969 in)

Sensing range

Spot type (EX-L261): 20 mm to 50 mm 0.787 in to 1.969 in

Sensing range

Line spot type (EX-L262):

20 mm to 70 mm 0.787 in to 2.756 in

Line spot type

EX-L262

Able to sense thin, glossy or curved-surface workpieces due to line beam.

Spot size: 5×1 mm 0.197×0.039 in approx. (Visual reference value at a sensing distance of 50 mm 1.969 in)

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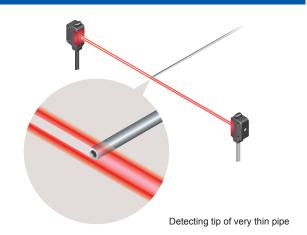
HIGH PRECISION

Highly accurate detection EX-L211/L221 Suitable for positioning and minute object detection

A repeatability of 0.02 mm 0.0008 in or less at a range of from 100 to 200 mm 3.937 to 7.874 in makes this type best suitable for positioning applications (**EX-L221**). Moreover, it boasts a top-class detection precision in the compact laser sensor category with the gold wire of Ø0.01 mm Ø0.0004 in.

Model No. (Minute object detection type)	Minimum sensing object (Typical)	Repeatability (Typical)	
EX-L211 (Thru-beam type)	ø0.3 mm ø0.012 in	0.01 mm 0.0004 in or less	
EX-L221 (Spot reflective type)	ø0.01 mm ø0.0004 in	0.02 mm 0.0008 in or less	

^{*} Typical values when the sensitivity adjuster is optimally adjusted.



Dependable technology yields high precision Incorporating a high-precision aspheric glass

Light aberrations are reduced and a high definition laser spot is possible by incorporating a molded aspheric glass lens.



Small receiver aperture for precision detection

EX-L211/L212

Errant beams are eliminated by the Ø0.5 mm Ø0.020 in receiver aperture. Only beams entering the aperture are used, making for high-precision sensing.



Stable convergent distance sensing

For sensing when background object presents

Due to convergent distance sensing, the background has very little effect, enabling stable sensing. Sensitivity adjuster allows you to adjust sensitivity to avoid sensing background objects when the distance between the workpiece and background objects is small.



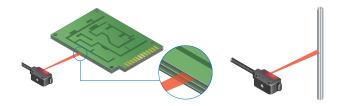
For sensing unevenly-colored workpieces

Able to reliably sense unevenly-colored workpieces.

EX-L261/L262

For sensing thin, glossy or curved-surface workpieces (Line spot type EX-L262)

Able to sense glossy or curved-surface workpieces, such as PCB and metallic pipes, due to a wide line laser beam.



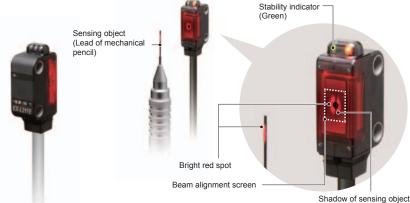
EASY ALIGNMENT

Easy beam-axis alignment

EX-L211/L212

Visual positioning is easy due to silhouetting a sensing object against a receiver.

Visually confirm the optimal receiver position, adjusting the beam axis by aligning the objects while watching the red spot on the beam alignment screen. The diagram on the right shows an example with the lead of a mechanical pencil being detected through visual adjustment.



Shadow of sensing object (Lead of mechanical pencil

EASY SETTING

Same mounting pitch as ultra-compact photoelectric sensor

EX-L200 series has the same mounting pitch as ultracompact photoelectric sensor **EX-20** series so that the time taken in designing is saved.



ENVIRONMENTAL RESISTANCE

Strong against water and dust with protection structure IP67

The sensor can be used even in environment where water or dust present because of its protection structure IP67.



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EASY TO USE

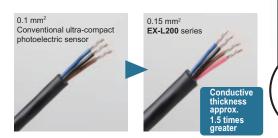
M3 screw used for secure tightening

The mounting holes have metal sleeves inserted to prevent damage to the sensor due to over tightening of the screws.

(Tightening torque: 0.5 N·m)

Conductor thickness 1.5 times increased to make wiring easier

The lead wire conductor's thickness is increased to 0.15 mm² from 0.1 mm² of the conventional ultra-compact photoelectric sensor. This makes it easier to perform crimpling work on the cables for better workability. In addition, the tensile strength of the crimpling area has become stronger.



Sensitivity adjuster (excluding EX-L212)

A sensitivity adjuster of world smallest size is incorporated to offer strong performance in minute detection or high precision detection.

Low current consumption

The laser light source contributes to low current consumption, as it is approx. 5 mA lower than a LED light source.

Switchable output operation

Output

The output operation switching input enables the switching of Light-ON or Dark-ON in one unit. This prevents ordering mistake and reduces the maintenance of spare parts.

Output operation switching input |Thru-beam type 0 V: Light-ON, +V or Open: Dark-ON | Reflective type 0 V: Dark-ON, +V or Open: Light-ON | Selection Guide

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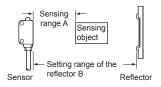
Selection Guide Amplifie Built-ir separated

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ORDER GUIDE

	Туре	Appearance	Sensing range		el No.	Emission spot size	Sensitivity
, , , , , , , , , , , , , , , , , , ,				NPN output	PNP output	(Typical)	adjuster
Thru-beam	Minute object detection		1 m 3.281 ft	EX-L211	EX-L211-P	Approx. 6 × 4 mm 0.236 × 0.157 in (at a sensing distance of 1 m 3.281 ft)	Incorporated
Thru-	Long sensing range	•	3 m 9.843 ft	EX-L212	EX-L212-P	Approx. 8 × 5.5 mm 0.315 × 0.217 in (at a sensing distance of 1 m 3.281 ft)	
Retroreflective	Long sensing range		4 m 13.123 ft (Note 2)	EX-L291	EX-L291-P	Approx. 6 × 4 mm 0.236 × 0.157 in (at a sensing distance of 1 m 3.281 ft)	Incorporated
Spot reflective	Minute object detection		45 to 300 mm 1.772 to 11.811 in	EX-L221	EX-L221-P	ø1 mm ø0.039 in or less (at a sensing distance of 300 mm 11.811 in)	Incorporated
Convergent reflective	Spot	P	20 to 50 mm 0.787 to 1.969 in (Note 5) (Convergent point: 22 mm 0.866 in)	EX-L261	EX-L261-P	ø1 mm ø0.039 in or less (at a sensing distance of 50 mm 1.969 in)	Incorporated
Converger	Line spot	-	20 to 70 mm 0.787 to 2.756 in (Note 5) (Convergent point: 22 mm 0.866 in)	EX-L262	EX-L262-P	Approx. 5 × 1 mm 0.197 × 0.039 in (at a sensing distance of 50 mm 1.969 in)	Incorporated

Notes: 1) The model No. with "E" shown on the label affixed to the thru-beam type sensor is the emitter, "D" shown on the label is the receiver. 2) The sensing range is the value for RF-330 reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in "A" of the table below may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.



	RF-330		RF-210	
	(Accessory)	With PF-EXL2-1 polarizing filters (Note 3)	(Optional)	With PF-EXL2-1 polarizing filters (Note 3)
Α	0 to 4 m 0 to 13.123 ft	0 to 4 m 0 to 13.123 ft	0 to 1.8 m 0 to 5.906 ft	0 to 1.2 m 0 to 3.937 ft
В	0.2 to 4 m 0.656 to 13.123 ft	0.4 to 4 m 1.312 to 13.123 ft (Note 4)	0.16 to 1.8 m 0.525 to 5.906 ft	0.25 to 1.2 m 0.820 to 3.937 ft (Note 4)

- 3) Refer to "OPTIONS (p.233)" for the polarizing filter PF-EXL2-1 and the reflector RF-210.
- 4) When positioning the reflector nearby, the angular characteristic become more narrow. Adjust the angle of a sensor or reflector.
- 5) The sensing range is specified for white non-glossy paper (100 × 100 mm 3.937 × 3.937 in) as the object.

M8 pigtailed type and 5 m 16.404 ft cable length type

M8 pigtailed type and 5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) are also available.

When ordering these types, suffix "-J" for the M8 pigtailed type, "-C5" for the 5 m 16.404 ft cable length type to the model No. Please order the mating cable for the M8 pigtailed type separately.

(e.g.) M8 pigtailed type of EX-L211-P is "EX-L211-P-J"

5 m 16.404 ft cable length type of EX-L211-P is "EX-L211-P-C5"

• Mating cable (2 cables are required for the thru-beam type.)

Туре	Model No.	Cable length
Otrainht	CN-24A-C2	2 m 6.562 ft
Straight	CN-24A-C5	5 m 16.404 ft
Ell.	CN-24AL-C2	2 m 6.562 ft
Elbow	CN-24AL-C5	5 m 16.404 ft

Mating cable

· CN-24A-C2 · CN-24AL-C2 · CN-24A-C5 · CN-24AL-C5



Package without reflector

Retroreflective type is also available without the reflector.

Type	Mode	el No.
Туре	NPN output	PNP output
Retroreflective type	EX-L291-Y	EX-L291-P-Y
M8 pigtailed type	EX-L291-J-Y	EX-L291-P-J-Y
5 m 16.404 ft cable length type	EX-L291-C5-Y	EX-L291-P-C5-Y

Accessories

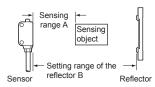
- · MS-EXL2-2 (Mounting plate for thru-beam type): 1 pc.
- · MS-EXL2-3 (Mounting plate for retroreflective / spot reflective / convergent reflective type): 1 pc.
- · RF-330 (Reflector): 1 pc.

SPECIFICATIONS

			Thru	beam	Retroreflective	Spot reflective	Convergor	nt reflective
/		Туре		1				I
\	\	NIDNI ((Minute object detection	Long sensing range	Long sensing range	Minute object detection	Spot	Line spot
	Model No.	NPN output	EX-L211	EX-L212	EX-L291	EX-L221	EX-L261	EX-L262
Iten	n \ §	PNP output	EX-L211-P	EX-L212-P	EX-L291-P	EX-L221-P	EX-L261-P	EX-L262-P
Sen	sing range		1 m 3.281 ft	3 m 9.843 ft	4 m 13.123 ft (Note 2)	45 to 300 mm 1.772 to 11.811 in (Note 3)	20 to 50 mm 0.787 to 1.969 in (Convergent point: 22 mm 0.866 in) (Note 3)	20 to 70 mm 0.787 to 2.756 in (Convergent point: 22 mm 0.866 in) (Note
Emi	ssion spot s	size (Typical)	Approx. 6 × 4 mm 0.236 × 0.157 in (vertical × horizontal) (at a sensing distance of 1 m)	Approx. 8 × 5.5 mm 0.315 × 0.217 in (vertical × horizontal) (at a sensing distance of 1 m) (Note 4)	Approx. 6 × 4 mm 0.236 × 0.157 in (vertical × horizontal) (at a sensing distance of 1 m) (Note 4)	ø1 mm ø0.039 in or less (at a sensing distance of 300 mm)	ø1 mm ø0.039 in (at a sensing distance of 50 mm)	Approx. 5 × 1 mm 0.197 × 0.039 i (vertical × horizontal) (at a sensing distance of 50 mm
Sen	sing object		Opaque object of ø2 mm ø0.079 in or more	Opaque object of ø3 mm ø0.118 in or more	Opaque, translucent object of ø25 mm ø0.984 in or more	Opaque, trans	lucent or transparent	object (Note 7)
Minim	num sensing obj	ject (Typical) (Note 5)	Opaque object of ø0.3 mm ø0.012 in			Gold wire of ø0.0	1 mm ø0.0004 in	
Hyst	teresis					20 % or less of o	peration distance	
Rep	eatability		Perpendicular to sensing axi	is: 0.05 mm 0.0020 in or less	Perpe	ndicular to sensing ax	is: 0.2 mm 0.0080 in	or less
	atability (Typic endicular to se	cal) ensing axis) (Note 5)	0.01 mm 0.0004 in or less (all area)			0.02 mm 0.0008 in or less (at 100 to 200 mm sensing distance)		
Sup	ply voltage			1:	2 to 24 V DC ±10 %	Ripple P-P 10 % or les	SS	
Curr	ent consum	nption	Emitter: 10 mA or less,	Receiver: 10 mA or less		15 mA	or less	
Output			<npn output="" type=""> NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 26.4 V DC or less (between output and 0 V) • Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current) 1 V or less (at 16 mA source current) 1 V or less (at 16 mA source current) 1 V or less (at 16 mA source current)</npn>					
Output operation		eration	Light-ON / Dark-ON selectable by the output operation switching input					
	Short-circ	uit protection		Incorporate	ed (short-circuit protect	ction / inverse polarity	protection)	
	ponse time		_			or less		
	ration indica			Orange LED (lights up when the output is ON) (incorporated on the receiver for thru-beam type) Green LED (lights up under stable light received condition or stable dark condition) (incorporated on the receiver for thru-beam type)				
	oility indicate		, , ,		eived condition of stabi	le dark condition) (incol	porated on the receive	r for thru-beam type
	er indicator		Green LED (lights up when the powe	er is ON) (incorporated on the emitter)				
Auton	natic interferenc	ce prevention function			Incorporated (Two sensors can be mounted close together.)			ogether.)
Sen	sitivity adjus	ster	Continuously variable adjuster (receiver)			Continuously v	ariable adjuster	
a)	Protection	1			IP67	(IEC)		
anc	Ambient to	emperature	–10 to +55	°C +14 to +131 °F (No	dew condensation o	r icing allowed), Stora	ge: -30 to +70 °C -22	2 to +158 °F
SSiSt	Ambient h	numidity			35 to 85 % RH, Sto	rage: 35 to 85 % RH		
talre	Ambient il	lluminance		Incar	ndescent light: 3,000 {	x at the light-receiving	face	
nen	Voltage w	rithstandability	1	1,000 V AC for one mi	n. between all supply	terminals connected t	ogether and enclosur	е
ronr	Insulation	resistance	20 ΜΩ, α	or more, with 250 V D	C megger between al	I supply terminals con	nected together and e	enclosure
Environmental resistance	Vibration r	resistance	10 to 500	Hz frequency, 1.5 mm	0.059 in amplitude (10 G max.) in X, Y and	Z directions for two h	nours each
	Shock res	sistance		500 m/s ² accelerati	on (50 G approx.) in 2	X, Y and Z directions f	or three times each	
Emit	tting elemer	nt		laser Class 1 (IEC / JI □ / EX-L212 □ 390 μW, EX-L2 9		/, EX-L261 □ 1 mW, EX-L262 □	1.3 mW, Peak emission wav	elength: 655 nm 0.026 mil)
Mate	erial				· · · · · · · · · · · · · · · · · · ·	ate, Front cover: Acyli	·	
Cab	le			0.15 mm ² 4-core (em	itter of a thru-beam ty	pe: 2-core) cabtyre ca	ble, 2 m 6.562 ft long	
Cab	le extensior	n	Extension up to total 5	0 m 164.042 ft is possible	e with 0.3 mm ² , or more,	cable (thru-beam type:T	otal 100 m 328.084 ft botl	n emitter and receiver
Wei	ght		Net weight: Emitter; 40 g approx., Receive	r; 40 g approx., Gross weight: 90 g approx.	Net	weight: 45 g approx.,	Gross weight: 60 g ap	prox.
Acce	essories		MS-EXL2-2 (Me	etal plate): 2 pcs.	RF-330 (Reflector): 1 pc. MS-EXL2-3 (Metal plate): 1 pc.	MS-I	EXL2-3 (Metal plate):	1 pc.

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The sensing range is the value for RF-330 reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in "A" of the table below may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.



	RF-330		RF-210	
	(Accesory)	With PF-EXL2-1 polarizing filters *1	(Optional)	With PF-EXL2-1 polarizing filters *1
Α	0 to 4 m 0 to 13.123 ft	0 to 4 m 0 to 13.123 ft	0 to 1.8 m 0 to 5.906 ft	0 to 1.2 m 0 to 3.937 ft
В	0.2 to 4 m 0.656 to 13.123 ft	0.4 to 4 m 1.312 to 13.123 ft *2	0.16 to 1.8 m 0.525 to 5.906 ft	0.25 to 1.2 m 0.820 to 3.937 ft *2

^{*1} Refer to "OPTIONS" (P.233) for the polarizing filter PF-EXL2-1 and the reflector RF-210.

3) The sensing range is specified for white non-glossy papar (100 × 100 mm 3.937 × 3.937 in) as the object.

5) Typical values when the sensitivity adjuster is optimally adjusted.

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^{*2} When positioning the reflector nearby, the angular characteristic become more narrow. Adjust the angle of a sensor or reflector.

⁴⁾ EX-L212: In the case sensing distance is 3 m 9.843 ft, the emission spot size is H 17 × W 11 mm H 0.669 × W 0.433 in (visual reference value). EX-L291: In the case sensing distance is 4 m 13.123 ft, the emission spot size is H 18 × W 10 mm H 0.709 × W 0.394 in (visual reference value).

⁶⁾ This product complies with 21 CFR 1040.10 and 1040.11 Laser Notice No. 50, dated June 24, 2007, issued by CDRH (Center for Devices and Radiological Health) under the FDA (Food and Drug Administration). For details, refer to the Laser Notice No. 50.

⁷⁾ Make sure to confirm detection with an actual sensor before use.

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OPTIONS

Designation	Model No.	Description
	MS-EXL2-1	Foot angled mounting bracket (The thru-beam type sensor needs two brackets.)
Sensor mounting bracket	MS-EXL2-6	Compatible bracket for thru-beam type A bracket to easily mount EX-L21 on the 25.4 mm 1.000 in pitch sensor mounting bracket: Use with the mounting plate attached to the sensor. Two brackets are needed when used for the emitter and the receiver.
Universal sensor mounting bracket	MS-EXL2-4	It can adjust the height and the angle of the sensor. (The thru-beam type sensor needs two brackets.)
Polarizing filter	PF-EXL2-1	For retroreflective type EX-L291 Stabilizes sensitivity of the reflective surface.
Reflector	RF-210	For retroreflective type EX-L291 _□ Sensing range: 1.8 m 5.906 in (Note)
Reflector mounting bracket	MS-RF21-1	Protective mounting bracket for RF-210 It protects the reflector from damage and maintains alignment.

Note: Set the distance between the reflector and sensor to be at least 0.16 m 0.525 in. Refer to "ORDER GUIDE (p.231)" for details.

Sensor mounting bracket Universal sensor mounting bracket

Adjustment

MS-EXL2-4

360° rotation

Height adjustment:

in) screws with washers, one M3 (length 10 mm 0.394 in)

hexagon-socket head bolt [stainless steel (SUS)], and

one M3 hexagon nut [stainless steel (SUS)] are attached.

Material: Die-cast zinc alloy

15 mm 0.591 in Two M3 (length 14 mm 0.551

· MS-EXL2-1



Material: Stainless steel (SUS304)

Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

· MS-EXL2-6



Material: Stainless steel (SUS304)

Two M3 (length 12 mm 0.472 in) screws with washers [stainless steel (SUS)] are attached.

Reflector mounting bracket

· MS-RF21-1

Reflector · RF-210

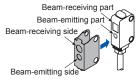
12.8 mm



Two M3 (length 12 mm 0.472 in) screws with washers are attached

Polarizing filter

· PF-EXL2-1

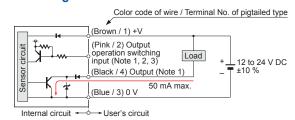


Material: Stainless steel (SUS304)

I/O CIRCUIT DIAGRAMS

NPN output type

I/O circuit diagrams



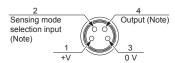
Notes: 1) The emitter of a thru-beam type does not incorporate output (black / 4) and output operation switching input (pink / 2).

 Be able to select either Light-ON or Dark-ON by wiring the output operation switching input (pink / 2) as shown in the following table.

Туре	Light-ON	Dark-ON
Thru-beam, Retroreflective	Connect to 0 V	Connect to + V or, Open
Spot reflective / Convergent reflective	Connect to + V or, Open	Connect to 0 V

- * Insulate the output operation switching input wire (pink / 2) when leaving it open.
- 3) When connecting the mating cable to the pigtailed type, color code of wire is "white".

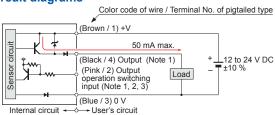
Connector pin position (pigtailed type)



Note: The emitter of a thru-beam type does not incorporate output and output operation switching input.

PNP output type

I/O circuit diagrams



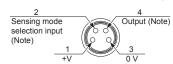
Notes: 1) The emitter of a thru-beam type does not incorporate output (black / 4) and output operation switching input (pink / 2).

2) Be able to select either Light-ON or Dark-ON by wiring the output operation switching input (pink / 2) as shown in the following table.

Туре	Light-ON	Dark-ON
Thru-beam, Retroreflective	Connect to 0 V	Connect to + V or, Open
Spot reflective / Convergent reflective	Connect to + V or, Open	Connect to 0 V

- * Insulate the output operation switching input wire (pink / 2) when leaving it open.
- When connecting the mating cable to the pigtailed type, color code of wire is "white".

Connector pin position (pigtailed type)



Note: The emitter of a thru-beam type does not incorporate output and output operation switching input.

AREA SENSORS

COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR

USE SENSORS

SENSOR OPTIONS

MEASURE-MENT SENSORS

LASER MARKERS

MACHINE INTERFACES

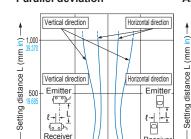
FA COMPONENTS

VISION SYSTEMS

PLC

SENSING CHARACTERISTICS (TYPICAL)

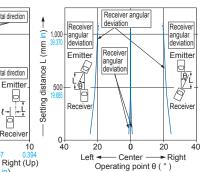
Thru-beam type EX-L212□ Thru-beam type **EX-L211** Parallel deviation Angular deviation

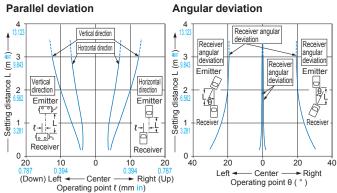


Center

Operating point (mm in)

Receive



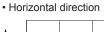


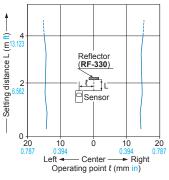
EX-L291□ Retroreflective type

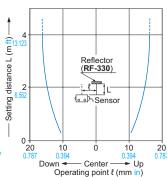
Parallel deviation

Receive

0 | 10

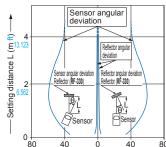






Vertical direction

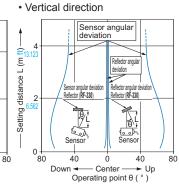
Angular deviation · Horizontal direction



Center

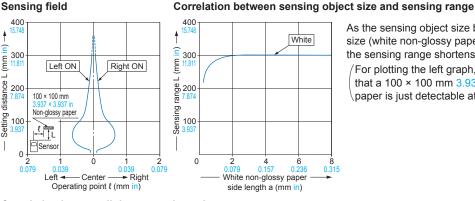
Operating point θ (°)

Left ◄



EX-L221 Spot reflective type

Sensing field

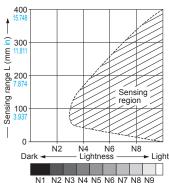


As the sensing object size becomes smaller than the standard size (white non-glossy paper 100 × 100 mm 3.937 × 3.937 in), the sensing range shortens, as shown in the left graph.

Right

For plotting the left graph, the sensitivity has been set such that a 100 × 100 mm 3.937 × 3.937 in white non-glossy paper is just detectable at a distance of 300 mm 11.811 in.

Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with an enough margin because of slight variation in products.

The graph is drawn for the maximum sensitirity setting.

Lightness shown on the left may differ slightly from the actual object condition. Selection Guide

PHOTO-ELECTRIC SENSORS

AREA SENSORS LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

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SIMPLE WIRE-SAVING UNITS MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES LASER MARKERS PLC

> HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS FA COMPONENTS

MACHINE VISION SYSTEMS CURING SYSTEMS

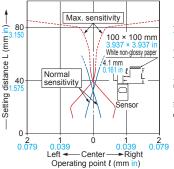
HG-C

SENSING CHARACTERISTICS (TYPICAL)

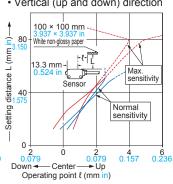
EX-L261 Convergent reflective

Sensing field

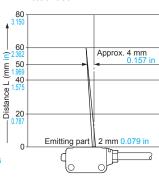
· Horizontal (left and right) direction



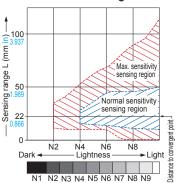
· Vertical (up and down) direction



Emitted beam



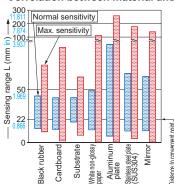
Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

Correlation between material and sensing range (face-to-face)



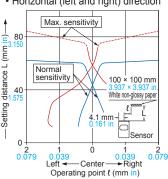
The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster. Make sure to confirm detection with

an actual sensor.

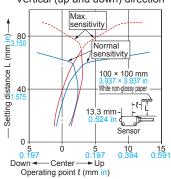
EX-L262 Convergent reflective

Sensing field

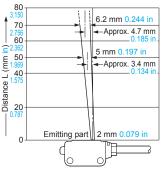
· Horizontal (left and right) direction



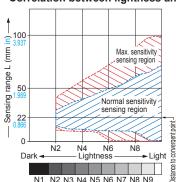
· Vertical (up and down) direction



Emitted beam



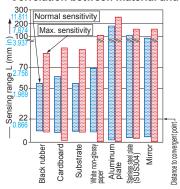
Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

Correlation between material and sensing range (face-to-face)



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster. Make sure to confirm detection with

an actual sensor.

PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions and p.1499~ for information about laser beam.

· This catalog is a guide to select a suitable product. Be sure to read the instruction manual attached to the product prior to its use.



· Never use this product as a sensing device for personnel protection.

· In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

Cautions for laser beams

 This product is classified as a Class 1 Laser Product in IEC / JIS standards and in FDA* regulations. Do not look at the laser beam through optical system such as a lens.



· The following label is attached to the cable. Handle the product according to the instruction given on the warning label.



*This product complies with 21 CFR 1040.10 and 1040.11 Laser Notice No. 50, dated June 24, 2007, issued by CDRH (Center for Devices and Radiological Health) under the FDA (Food and Drug Administration).

Safety standards for laser beam products

· A laser beam can harm human being's eyes, skin, etc., because of its high energy density. IEC has classified laser products according to the degree of hazard and the stipulated safety requirements. EX-L200 series is classified as Class 1 laser.

Classification by IEC 60825-1

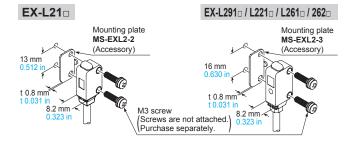
Classification	Description
	Lasers that are safe under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Safe use of laser products

• For the purpose of preventing users from suffering injuries by laser products, IEC 60825-1 (Safety of laser products). Kindly check the standards before use. (Refer to About laser beam.)

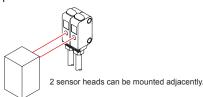
Mounting

- · When mounting this sensor, use a mounting plate (MS-EXL2-2, MS-EXL2-3). Without using the mounting plate, beam misalignment may occur. Also, install the mounting plate in between the sensor and the mounting surface.
- The tightening torque should be 0.5 N·m or less. Note: The mounting direction of the mounting plate is fixed. Install in a way so that the bending shape is facing the sensor side.

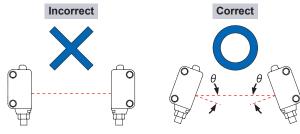


Automatic interference prevention function

• Spot reflective type sensor incorporate this function. Up to two sets of sensor can be mounted closely. (Thru-beam type sensor does not have this function.)



Note: If two spot reflective type sensor are mounted facing each other, they should be angled so as not to receive the beam from the opposing sensor or to detect its front face.



Others

- Do not use during the initial transient time (approx. 50ms) after the power supply is switched ON.
- In case the load and this sensor are connected to different power supplies, be sure to turn ON the power from the sensor.
- The cable may break by applying excess stress in low temperature.
- Do not allow any water, oil fingerprints, etc., which may refract light, or dust, dirt, etc., which may block light, to stick to the emitting / receiving surfaces of the sensor head. In case they are present, wipe them with a clean, soft cloth or lens paper. Do not use this sensor in places having excessive vapor, dust, etc., or where it may come in contact with corrosive gas.
- Take care that the sensor does not come in direct contact with oil, grease, organic solvents, such as, thinner etc., or strong acid, and alkaline.
- · Make sure that the power is OFF while cleaning the emitting / receiving windows of the sensor head.
- · This device is using a laser which has high directional quality. Therefore the beam possibly be out of alignment by the mounting condition of this device or distortion of housing etc. Make sure to adjust the beam axe alignment before use.

AREA SENSORS

COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS

LASER MARKERS

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PHOTO-ELECTRIC SENSORS AREA SENSORS LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

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PLC HUMAN MACHINE INTERFACES FA COMPONENTS

CURING SYSTEMS

INDUCTIVE PROXIMITY SENSORS

SIMPLE WIRE-SAVING UNITS

MACHINE VISION SYSTEMS

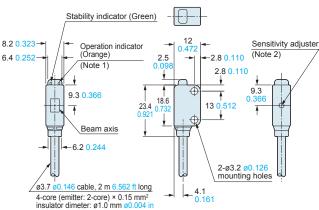
Selection Guide Amplifier Built-in

HG-C

DIMENSIONS (Unit: mm in)

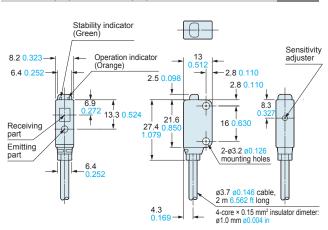
The CAD data in the dimensions can be downloaded from our website.

EX-L211(-P) EX-L212(-P)



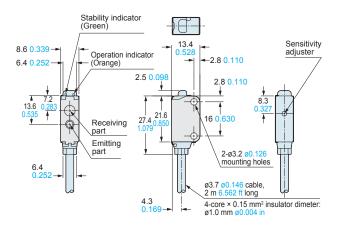
Notes: 1) It is the laser radiation indicator (green) on the emitter. 2) It is incorporated in EX-L211(-P) only.

EX-L291(-P) EX-L221(-P)



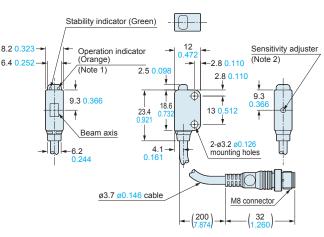
Assembly dimensions with polarizing filter (PF-EXL2-1)

Mounting drawing with EX-L291(-P)



EX-L211(-P)-J EX-L212(-P)-J

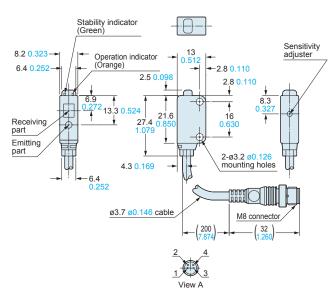
Sensor

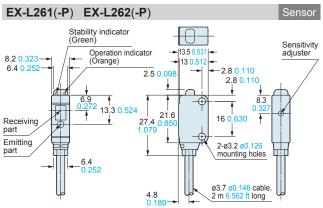


Notes: 1) It is the laser radiation indicator (green) on the emitter.

2) It is incorporated in EX-L211(-P)-J only.

EX-L291(-P)-J EX-L221(-P)





DIMENSIONS (Unit: mm in)

-30 1 181

-24 0.945-

Reflector (Accessory for **EX-L291**)

3.2 0.12

ø25

12.5 0.492

25

-550217

-4.20.165

2-ø3.2 ø0.126 mounting holes

RF-330

45 1.772 ₁ 37 457

MS-RF21-1

Material: Acrylic (Reflector)

ABŚ (Base)

Material: Stainless steel (SUS304)

Two M3 (length 12 mm 0.472 in) screws with washers are attached. The CAD data in the dimensions can be downloaded from our website.

Reflector

3.2 0.126

10

Reflector mounting bracket for RF-210 (Optional)

5.5

FIBER SENSORS

Reflector (Optional)

M3 nut mounting holes

(for mounting at the back)

Base 2-ø3.4 ø0.134 thru-holes

(for mounting at the side) 2-ø3.4 ø0.134 holes, 6 0.236 deep

(for mounting at the back)

2-M3 nut mounting holes

(for mounting at the side)

ø36 50

AREA SENSORS

LIGHT CURTAINS / SAFETY COMPONENTS

INDUCTIVE PROXIMITY SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

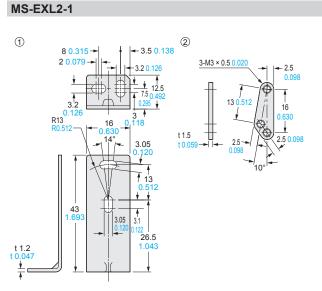
DEVICES LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

MACHINE

Sensor mounting bracket (Optional)



Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

Assembly dimensions

RF-210

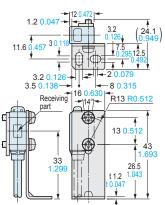
Material: Acrylic (Reflector) ABS (Base)

Two M3 (length 8 mm 0.315 in) screws with washers and two nuts are attached.

Assembly dimensions

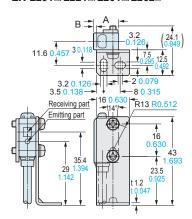
#

Mounting drawing with the receiver of EX-L211 /L212



Mounting drawing with EX-L291 - / L221 - / L261 - / L262 -

⑫



Model No.	А	В
EX-L291 - / L221 -	13 0.512	2.2 0.087
EX-L261 - / L262 -	13.5 0.532	2.7 0.106

PHOTO-ELECTRIC SENSORS

PRESSURE / FLOW SENSORS

PARTICULAR USE SENSORS

STATIC ELECTRICITY PREVENTION

FA COMPONENTS

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LASER SENSORS PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRIC SENSORS

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PARTICULAR USE SENSORS

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WIRE-SAVING SYSTEMS

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CONSUMPTION
VISUALIZATION
COMPONENTS

FA
COMPONENTS

MACHINE VISION SYSTEMS UV CURING SYSTEMS

Selection Guide Amplifier Built-in Amplifier-

HG-C

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

Mounting plate (Accessory for EX-L211□/L212□)

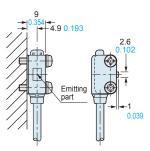
10.46 0.47 2.8 0.110 2-ø3.05 00.120 2.6 0.110 0.102 \(\frac{1}{2} \)
1 3 18.8 1 0.031 1 3 18.8 1 0.138 1 0.138

Material: Stainless steel (SUS304)

Note: Screws are not attached. Purchase separately.

Assembly dimensions

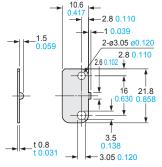
Mounting drawing with the emitter



* Without using the mounting plate, beam misalignment may occur.

MS-EXL2-3

Mounting plate (Accessory for EX-L291 \(\text{L221} \(\text{L26} \) \)



Material: Stainless steel (SUS304)

Note: Screws are not attached. Purchase separately.

Assembly dimensions

* Without using the mounting plate, beam misalignment may occur.

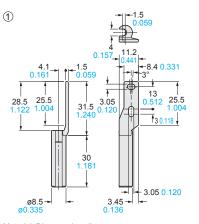
Material. Stairless steel (500504

MS-EXL2-4

MS-EXL2-2

Universal sensor mounting bracket (Optional)

3



2-hexagon nut seats 0.55 0.472 2-03.2 00.126 0.551 0.5

Material: Die-cast zinc alloy

3-M3 × 0.5 0.020 13 0.512 0.098 16 0.630 1.5 0.059 10 2.5 0.098

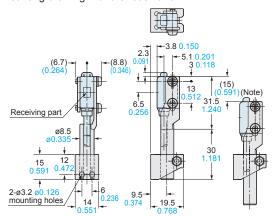
Material: Stainless steel (SUS)

Material: Die-cast zinc alloy

Two M3 (length 14 mm 0.551 in) screws with washers, one M3 (length 10 mm 0.394 in) hexagon socket-head bolt [stainless steel (SUS)], and one M3 hexagon nut [stainless steel (SUS)] are attached.

Assembly dimensions

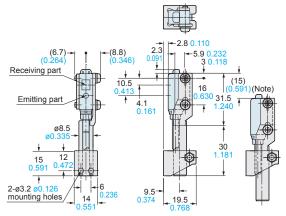
Mounting drawing with the receiver of EX-L211□/L212□



Note: This is the adjustable range of the movable part.

Assembly dimensions

Mounting drawing with EX-L291 -/ L221 -



Note: This is the adjustable range of the movable part.

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