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Ruggedized Fiber Optic Connectors

RoHS Ready

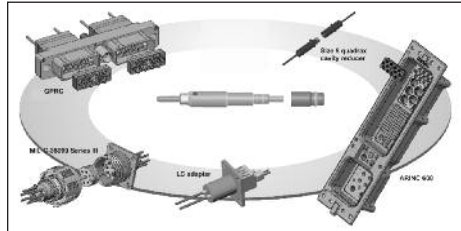## Ruggedized Fiber Optic Products

Product Facts

- **Expanded Beam**
  - **PRO BEAM Sr.Connectors**
  - **PRO BEAM Jr.Connectors**
  - **PRO BEAM Mini Connectors**
  - **Mini 38999**
  - **Mini ARINC**
  - **Mini GPRC**
  - **Size 16 M29504 EB/4 and /5 varieties**

Physical Contact Technology

- **ARINC 801 MM and SM**
- **M29504 /4 and /5 MM and SM**
- **MC Series**
  - **MC3**
  - **MC3**
  - **MC5**
  - **MC6**
  - **MC801**
- **Rugged Single Channel (RSC)**
- **Sealed Circular LC ODVA Conforming Connector**

TE Connectivity (TE) is proud to offer a full rugged fiberoptic product family.

With TE's complete selection that includes world class Physical Contact and Expanded Beam technologies that include MC series of high density contact, a Rugged Single Channel and MT ribbon fiber as well as global industry standards of EN4165 and ARINC 801 along with our M83526/20 and /21 qualified products and wide variety of Expanded Beam technologies the end user is guaranteed a complete choice that meets their cost and optical performance needs in multiple industries.

For specific information, please contact your local TE Sales Representative.

ARINC 801 Optical Termini

Expanded Beam Products

MC5 (JN1130) multiway connectors

EN4165 derivatives

MC4

MC3 (JN1146) multiway connectors

MIL-T-29504

ASSEMBLY CAPABILITIES
TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.

RSC (JN1148) single way connector

MC6

Ruggedized Fiber Optic Products (Continued)

Expanded Beam Products

Product Facts

- **PRO BEAM Sr., PRO BEAM Jr. and PRO BEAM Mini Connector field deployable interconnects**

- **ARINC 600 connectors, with inserts/holder blocks designed for Mini Expanded Beam — up to 128 channels on size 3 ARINC 600**

- **MIL-C-38999 Series III shell size 11 and 15 style circular connectors — Cable assemblies up to 8 fibers**

- **Unique Modular Design, for use with multimode and singlemode fiber**

- **Tactical cables, cable reels, backpacks**

- **Cable assembly and termination services**

- **Ball lens expands cross-sectional area of light over 200 times for multimode and over 2000 times for singlemode**

- **Rugged hermaphroditic construction (i.e., same insert mates to each other)**

- **Physically non-contacting mating conditions; no wear, installed fiber ferrule protected by ball lens**

Expanded Beam Technology
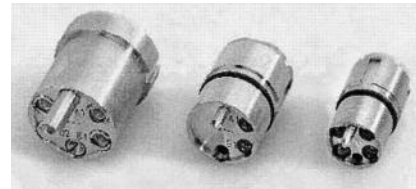
From left to right: PRO BEAM Sr., PRO BEAM Jr. & Mini Expanded Beam inserts.

Expanded Beam Principle

Key Features

Fiber Optic Interconnect/ Cable System using Expanded Beam technology, which physically expands and collimates the transmission signal into an optical beam over 14 times its original diameter (the cross sectional area of the light beam increases over 200 times for multimode optical signals). For singlemode signals, the collimated beam is over 45 times its original diameter (the cross-sectional area of the light beam increases over 2,000 times.). It is then refocused back down onto the core of the receiving fiber. This approach provides ease of alignment and low sensitivity to thermal changes and contamination. High strength, precision connector housings enhance a durable connection, optimizing low loss and repeatable performance.

Applications

Suitable for field-deployable communications, marine ship-to-shore applications, security systems, mobile diagnostic units, oil and gas exploration and other harsh environment applications demanding strength, durability and reliable performance in conditions of multiple coupling/ decouplings, blindmate situations, and high vibration.
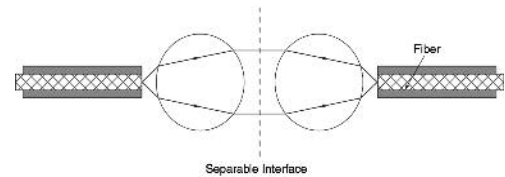

ASSEMBLY CAPABILITIES
TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.

Product Facts

- **No wear on fiber optic interface; Very vibration resistant**

- **Easy to handle, easy to clean. Durable connection that is highly resistant to dirt/debris**

- **Singlemode or multimode**

- **Common 850/1300 Dual Wavelength, 1310, or 1550 nm wavelengths**

- **Easy alignment for low-loss, repeatable performance**

- **Consistent overall optical "link budget" assured**

- **Low sensitivity to thermal fluctuations and interface contamination**

- **Repeatable low-loss performance in harsh environments**

EB termini

- **Durable non-contacting interface assures ease of use/cleaning**

- **Termini designed to replace existing M29504/4 and /5 physical contact termini that fits the Size 16 AWG cavity of a D389999 III connector**

- **MM and SM termini designs**

Expanded Beam Inserts
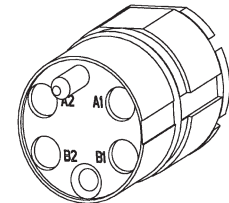
- **PRO BEAM Sr. Insert — the original, larger format, Field Tactical, hermaphroditic Connector System**

- **PRO BEAM Jr. Insert — the second generation, reduced size, Field Tactical Connector System — a TE Connectivity original design**

- **Mini Expanded Beam Insert for multi-channel small form factor — the smallest expanded beam multi-channel insert in the industry, another TE Connectivity original design**

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Ruggedized Fiber Optic Connectors

Expanded Beam Products

MIL-Qualified Connectors M83526/20 and M83526/21

The original now has a MIL-qualified version. The benchmark PRO BEAM Jr. connector series was the model for the MIL-DTL-83526/20 and /21 specifications. TE is now the first to gain full qualification to these specifications with TE's M83526/20 and M83526/21 connectors.

Product Facts

- MIL-qualified to MIL-DTL-83526/20B and MIL-DTL-83526/21B

- QPD- (Qualified Products Database) listed on http://qpldocs.dla.mil/

- VG-approval to VG 95319-100 and -101

- Fully intermateable and interoperable with the benchmark PRO BEAM Jr. connector series

- TE's patented Interference-Fit expanded beam design technology yields unmatched high performance and high reliability

TECHNICAL DOCUMENTS
408-32093 M83526/20 Plug
408-32107 M83526/21 Bulkhead
http://te.com/documents
Mil-DTL-83526/20B
Mil-DTL-83526/21B
http://quicksearch.dla.mil
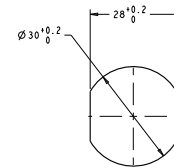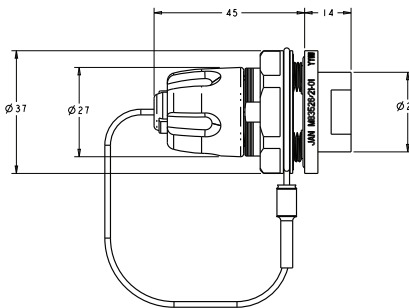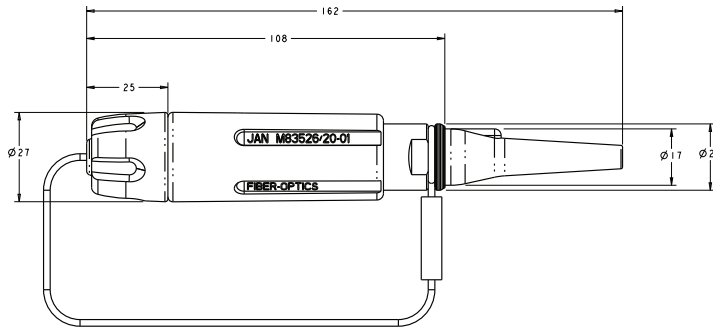
MIL-DTL-83526 Connector Assembly Part Numbers

P/N	Part Number	Description
M83526/20-01	2064556-1	4 x 850/1300 MM Plug
M83526/20-02	2064557-1	4 x 1310 SM Plug
M83526/20-03	2064558-1	4 x 1550 SM Plug
M83526/20-04	2064559-1	2 x 850/1300 MM Plug
M83526/20-05	2064560-1	2 x 1310 SM Plug
M83526/20-06	2064561-1	2 x 1550 SM Plug
M83526/21-01	2064562-1	4 x 850/1300 MM Bulkhead
M83526/21-02	2064563-1	4 x 1310 SM Bulkhead
M83526/21-03	2064564-1	4 x 1550 SM Bulkhead
M83526/21-04	2064565-1	2 x 850/1300 MM Bulkhead
M83526/21-05	2064566-1	2 x 1310 SM Bulkhead
M83526/21-06	2064567-1	2 x 1550 SM Bulkhead

VG numbers assigned as reference docs. Mil spec detail sheets will be formal guidance for orders

MIL-DTL-83426/20 = VG 95319-100
MIL-DTL-83426/21 = VG 95319-101

MFOCA - Mixed Mode

P/N	DLA P/N	Type	Channels	Color
1516546-1	10023-03	Plug	2 MM + 2 SM	Brown
1516547-1	10023-01	Plug	2 SM	Green
1516548-1	10023-02	Plug	2 MM	Black
1516702-1	10024-03	Bulkhead	2 MM + 2 SM	Brown
1516703-1	10024-01	Bulkhead	2 SM	Green
1516704-1	10024-02	Bulkhead	2 MM	Black

* for cable assembly applications please contact your local TE representative

Expanded Beam Products (Continued)

PRO BEAM Mini Connectors

TE Connectivity is pleased to announce the natural extension from our PRO BEAM Sr. and Jr. Connector product lines.

The PRO BEAM Mini Connector saves space and weight and is perfect for high density applications. The product offers the same durability as its larger counterparts.

PRO BEAM Sr., Jr. & Mini Connectors

PRO BEAM Mini Plug Connector

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Ruggedized Fiber Optic Connectors

Connector Assembly

1 Shell Kit
1 Insert Kit
1 Cable Adapter Kit*
X Ferrule Kits (X = No. of optical channels)

*Not applicable for Low Profile

PRO BEAM Mini Connector Shell Kits

Type	Mount Style	Attribute Difference	Part Number			
			(HA Aluminum)	(OD Aluminum)	(NiAlBronze)	(Black Aluminum)
Plug		EPDM Grip	1828698-1	N/A	1828698-2	N/A
Bulkhead	D-Hole	Low Profile - Buffered Fiber	1828699-1	1828699-2 ♦	1828699-3	1828699-4
		Low Profile - 1.8 Jacketed	1985140-1	1985140-2 ♦	1985140-3	1985140-4
		Sealed	1918185-1	1918185-3	1918185-2	1918185-4
	Square Flange	Low Profile - Buffered Fiber	1828826-1	*	*	*
		Neutrik Cutout-Drop-In	1918603-1	*	*	*

* Contact TE for availability.

PRO BEAM Mini Insert Kits

Description	Part Number
2 x 850 / 1300 nm Dual Multimode	1374759-4
2 x 1310 nm Singlemode	1588129-2
2 x 1550 nm Singlemode	1588128-2
4 x 850 / 1300 nm Dual Multimode	1374759-2
4 x 1310 nm Singlemode	1588129-3
4 x 1550 nm Singlemode	1588128-3

PRO BEAM Mini Ferrule Kits

Fiber Hole Size	Mode	PRO BEAM Connector	Part Number
125 µm	SM	Mini	1754700-1
126 µm	SM	Mini	1754700-2
126 µm	MM	Mini	1754699-1

ASSEMBLY CAPABILITIES

TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.

PRO BEAM Mini Cable Adapter Kits For Plug

Cable Diameter	Part Number	
	Aluminum	NiAlBronze
5.1 mm	1828700-1	1828700-5
5.6 mm	1828700-2	1828700-6
6.2 mm	1828700-3	1828700-7
6.7 mm	1828700-4	1828700-8

PRO BEAM Mini Cable Adapter Kits For Sealed Bulkhead

Cable Diameter	Part Number
5.1 mm	1516228-1
5.6 mm	1516228-2
6.2 mm	1516228-3

Standard color black for Polymer Grip Rings, Cap and Boots. Alternate colors available upon request.

Note: Part Numbers are RoHS compliant except: ♦ Indicates non-RoHS compliant.

Expanded Beam Products (Continued)

PRO BEAM Mini Connectors

Performance Specifications

Optical, Multimode Version
Insertion Loss, Typical* —
0.7 dB @ 1300 nm and 850 nm dual wavelength

Optical, Singlemode Version
Insertion Loss, Typical* —
0.8 dB @ 1310 nm or 1550 nm optimized wavelength

Return Loss** — > 34 dB @ 1310 nm or 1550 nm optimized wavelength

*When tested with reference quality launch/receive cable assemblies

**RL Tested Open Ended

Mechanical

Vibration, Sinusoidal —
10 - 500 Hz, 3 directions;
0.75 mm amplitude @ 10g acceleration

Bump — 4,000 Bumps, 3 directions @ 40g acceleration

Free Fall — 500 falls on concrete; Severity 1.2 m

Coupling Endurance —
3,000 couplings

Weight —
Plug — 50 grams, typical
D-Hole bulkhead — 39 grams, typical

Temperature

Operational Temperature —
-40°C/+85°C

Storage Temperature —
-55°C/+85°C

Temperature, Cyclic —
-55°C/+85°C

Humidity (Damp Heat) —95% RH

Immersion
Water — 5 m depth (plug) -
2 m (Bulkhead)

## Pressure
Low Pressure — 25 kPa @ -55°C

Material and Finish
**Shell Alloy** — Aluminum; or nickel aluminum bronze (high saline environment)

Plating (For Aluminum Shells Only) — clear hard anodized; or green chromate conversion zinc or black zinc - nickel alloy (PRO BEAM Mini Bulkheads only)
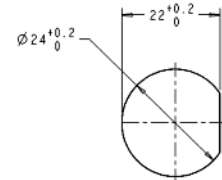
Technical Documents
408-10065 Plug
408-10067 Square Flange Bulkhead
408-10069 Low Profile D-Hole Bulkhead
408-10076 Sealed D-Hole Bulkhead
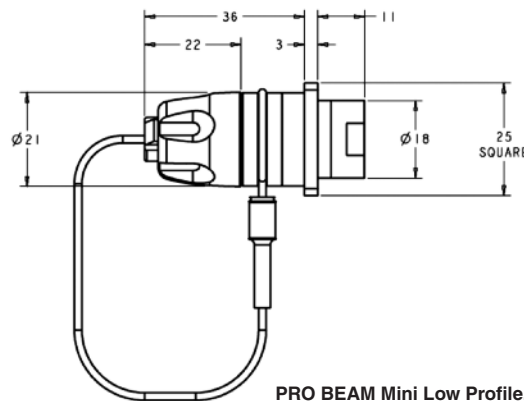http://www.te.com/documents
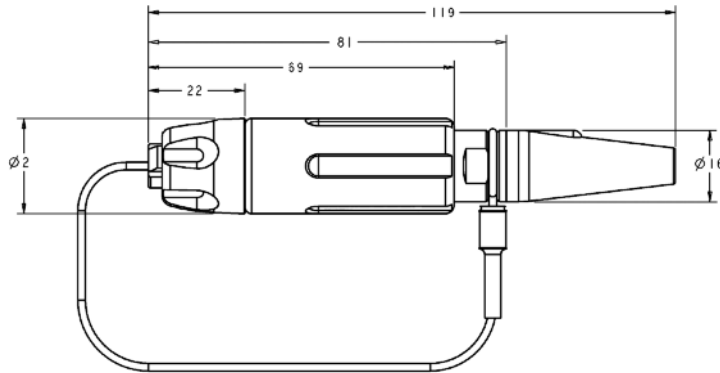
PRO BEAM Mini Cable Connector, Plug
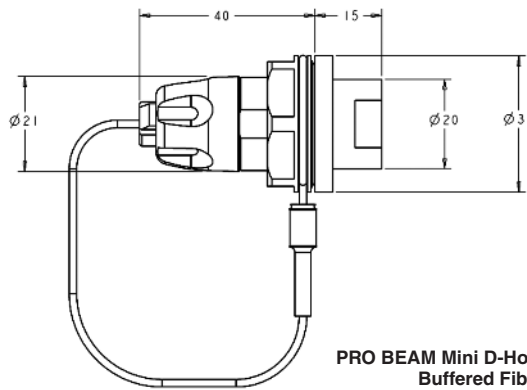
PRO BEAM Mini D-Hole Bulkhead Connector, Buffered Fiber, Low Profile

Recommended Panel Cutout

PRO BEAM Mini Low Profile, Square Flange Mount Bulkhead Connector
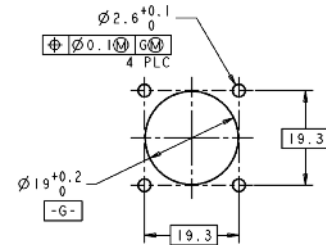
Recommended Panel Cutout

Expanded Beam Products (Continued)

PRO BEAM Mini Connectors
(Continued)

**PRO BEAM Mini Low Profile,
Alternate Square Flange Mount Bulkhead Connector**

Recommended Panel Cutout

**PRO BEAM Mini D-Hole Bulkhead Connector,
Sealed, Mil-Tactical Cable**

Recommended Panel Cutout

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Ruggedized Fiber Optic Connectors

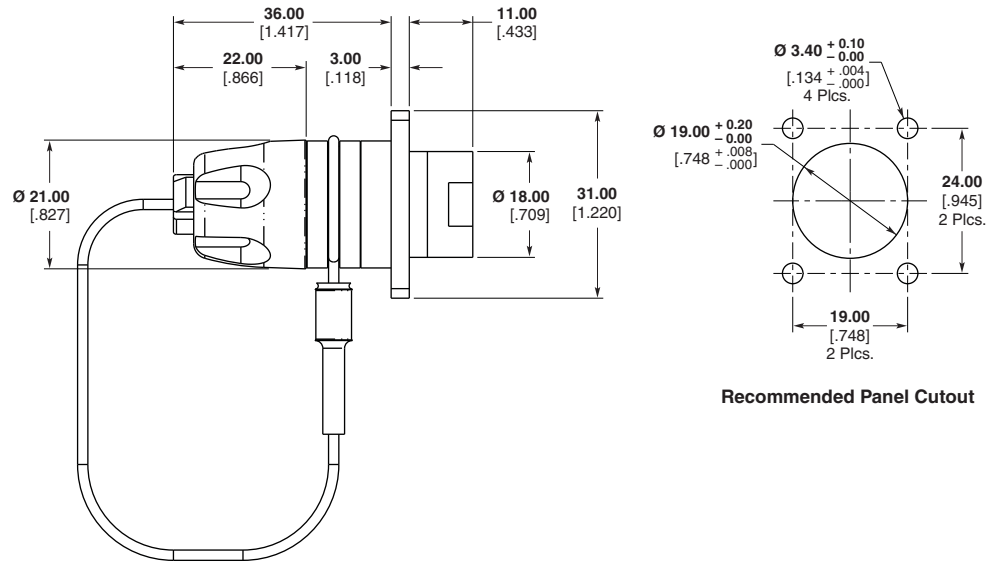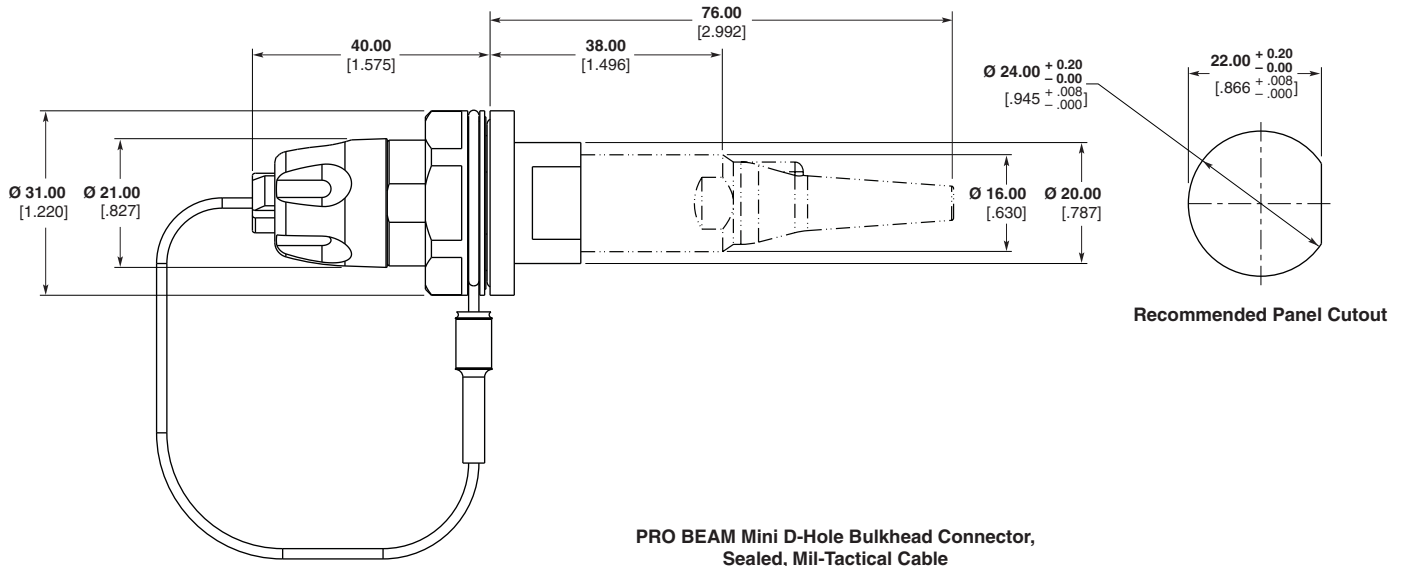## Expanded Beam Products (Continued)

PRO BEAM Jr. Connectors

Performance Specifications

Optical, Multimode Version
Insertion Loss, Typical* —
0.7 dB @ 1300 nm and 850 nm dual wavelength

Optical, Singlemode Version
Insertion Loss, Typical* —
0.8 dB @ 1310 nm or 1550 nm optimized wavelength

Return Loss** — > 34 dB @ 1310 nm or 1550 nm optimized wavelength

* When tested with reference quality launch/receive cable assemblies

** RL Tested Open Ended

Mechanical

Vibration, Sinusoidal —
10 - 500 Hz, 3 directions;
0.75 mm amplitude @ 10g acceleration

Bump — 4,000 Bumps, 6 directions @ 50g acceleration

Free Fall — 500 falls on concrete; Severity 1.2 m

Coupling Endurance —
3,000 couplings

Weight —
Plug — 123 grams, typical
D-Hole bulkhead — 102 grams, typical

Temperature

Operational Temperature —
-40°C/+85°C

Storage Temperature —
-55°C/+85°C

Temperature, Cyclic —
-55°C/+85°C

Humidity (Damp Heat) —95% RH

Immersion

Water — 15 m depth (plug) -
15 m (Bulkhead)

Material and Finish

**Shell Alloy** — Aluminum; or nickel aluminum bronze (high saline environment)

Plating (For Aluminum Shells Only) — clear hard anodized; or green chromate conversion zinc or black zinc - nickel alloy (PRO BEAM Jr. Bulkheads only)

Bulkhead Connector Panel Thicknesses

PRO BEAM Jr. Bulkhead Connector D-Hole — 4 mm max.

PRO BEAM Jr. Bulkhead Connector Square Flange — 6 mm max.

Standard color black for Polymer Grip Rings, Cap and Boots. Alternate colors available upon request.
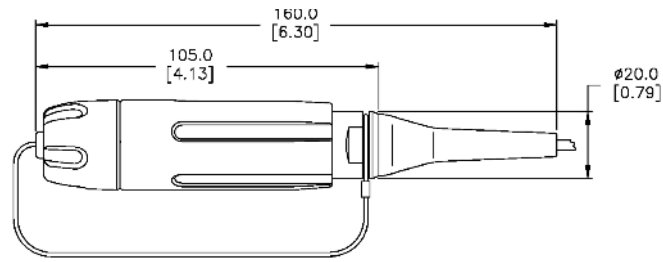
PRO BEAM Jr. Cable Connector, Plug

Front View

Panel Cutout
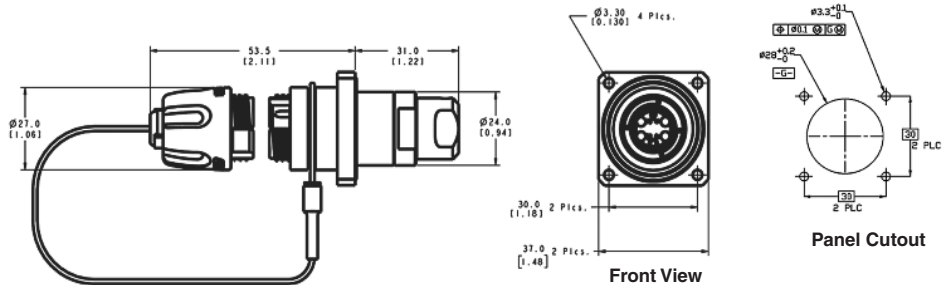
PRO BEAM Jr. Square Flange Mount Bulkhead Connector
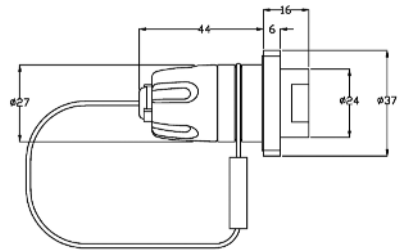
PRO BEAM Jr., Low Profile,
Square Flange Mount Bulkhead Connector
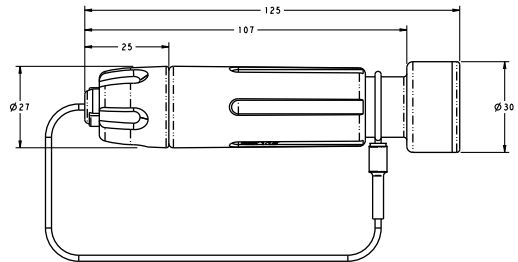
PRO BEAM Jr.,
Loopback Plug Connector

Recommended D-hole
Panel Cutout
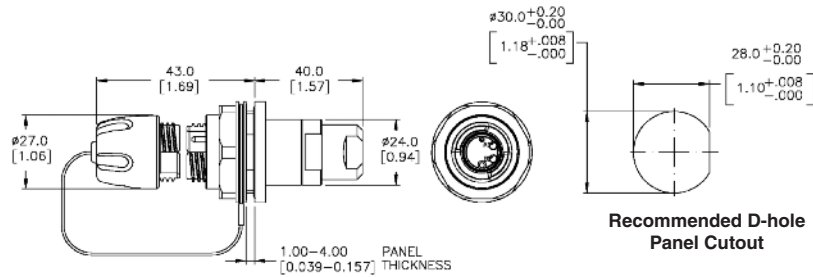
PRO BEAM Jr. D-Hole Standard Bulkhead Connector without Boot
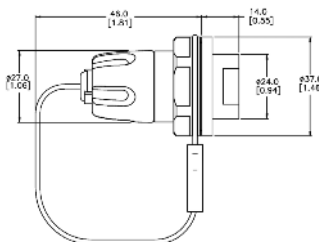
PRO BEAM Jr. Low Profile D-Hole Bulkhead Connector
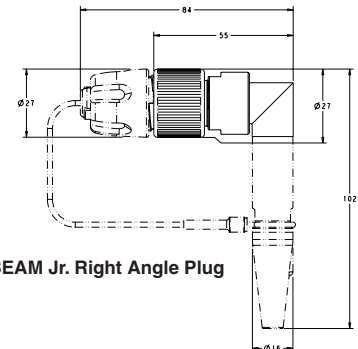
PRO BEAM Jr. Right Angle Plug

Expanded Beam Products (Continued)

PRO BEAM Jr. Connectors

With Boot for Cable
Ø 3mm or Ø 4mm

With Boot for Cable
≥ Ø 5mm
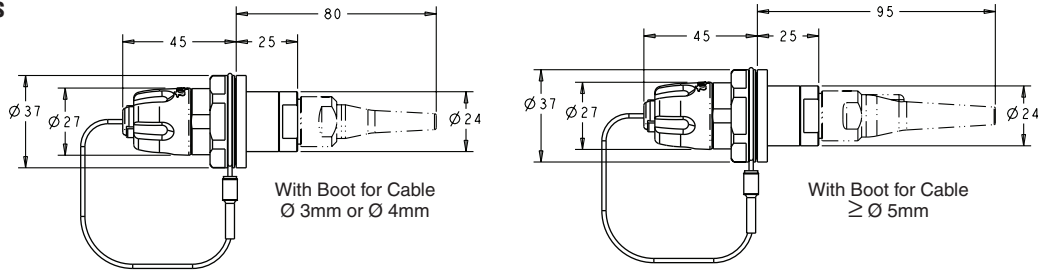
PRO BEAM Jr. Standard Bulkhead Connector, with Boot
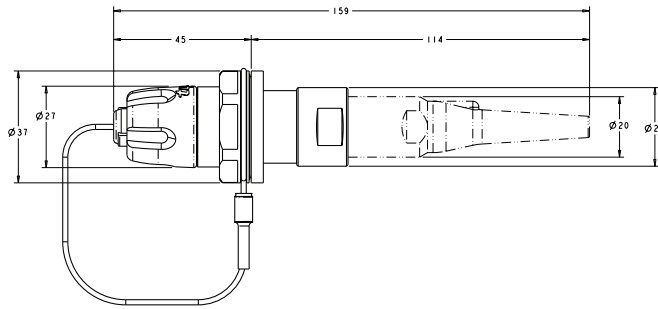
PRO BEAM Jr. Sealed Bulkhead Connector

Expanded Beam Products (Continued)

PRO BEAM Jr. Connectors
(Continued)

Connector Assembly
1 Shell Kit
1 Insert Kit
1 Cable Adapter Kit*
X Ferrule Kits (X = No.
  of optical channels)

**Part Numbers listed are
Shell alloy = aluminum
Plating = hard anodized.
Consult TE Connectivity
for other plating/material
options such as non-cadmium
olive drab or RoHS-compliant
black Zn/Ni.**

PRO BEAM Jr. Connector Shell Kits

|	Alloy		
Description	Hard Anodized Aluminum Part Number	NiAlBz Part Number	Black Zinc Aluminum Part Number
PRO BEAM Jr. Plug w/EPDM rubber	1918937-1	1918937-2	—
PRO BEAM Jr. Right-Angle Plug Kit	1985915-1	—	—
PRO BEAM Jr. D-Hole Low Profile, Buffered Fiber Bulkhead	1693741-1	1693741-2	1754445-3
PRO BEAM Jr. D-Hole Low Profile, Simplex Cable Bulkhead	6828413-1	—	6828413-2
PRO BEAM Jr. D-Hole Standard Bulkhead	1918939-1	1918939-2	1918941-2
PRO BEAM Jr. D-Hole Sealed Bulkhead	1918940-1	1918940-2	1918940-4
PRO BEAM Jr. Square Flange Low Profile Buffered Fiber Bulkhead	1754439-1	1754439-2	1754447-3
PRO BEAM Jr. Square Flange Standard Bulkhead	1918943-1	1918943-2	—

PRO BEAM Jr. Loopback Plug Assembly

Description	Part Number
4 x 850 / 1300nm Multimode, 62.5/125 µm fiber	1516506-1
4 x 850 / 1300nm Multimode, OM3 50/125 µm fiber	1516506-2
4 x 1310nm Singlemode	1516506-3
4 x 1550nm Singlemode	1516506-4

PRO BEAM Jr. Insert Kits

Description	Part Number
2 x 850 / 1300nm Multimode	1515743-1
2 x 1310nm Singlemode	1515739-1
2 x 1550nm Singlemode	1516040-1
4 x 850 / 1300nm Multimode	1515747-1
4 x 1310nm Singlemode	1515740-1
4 x 1550nm Singlemode	1516041-1

Ferrule Kits

Fiber Hole Size	Mode	PRO BEAM	Part Number
125 m	SM	Jr.	1588908-2
126 m	SM	Jr.	1588908-1
126 m	MM	Jr.	1588700-1

PRO BEAM Jr. Connector Plug & Sealed Bulkhead Cable Adapter Kits

Cable Dia. Max.	Aluminum Plug Part Number	NiAlBz Plug Part Number	Aluminum Sealed Bulkhead Part Number	NiAlBz Sealed Bulkhead Part Number	Black Zn-Ni Part Number
3.2	1918931-1	1918931-9	1918932-1	1918932-9	2-1918932-5
3.6	1918931-2	1-1918931-0	1918932-2	1-1918932-0	2-1918932-6
4.2	1918931-3	1-1918931-1	1918932-3	1-1918932-1	2-1918932-7
5.2	1918931-4	1-1918931-2	1918932-4	1-1918932-2	2-1918932-8
5.7	1918931-5	1-1918931-3	1918932-5	1-1918932-3	2-1918932-9
6.2	1918931-6	1-1918931-4	1918932-6	1-1918932-4	3-1918932-0
6.7	1918931-7	1-1918931-5	1918932-7	1-1918932-5	3-1918932-1
7.5 (breakout cable only)	1918931-8	1-1918931-6	1918932-8	1-1918932-6	3-1918932-2

PRO BEAM Jr. Connector Standard Bulkhead Cable Adapter Kits*

Cable Dia. Max.	Aluminum with Boot Part Number	NiAlBz with Boot Part Number	Black Zn-Ni Part Number	Aluminum without Boot Part Number	NiAlBz without Boot Part Number	Black Zn-Ni Part Number
3.2	1918933-1	1918933-9	2-1918933-5	1918934-1	1918934-8	2-1918934-2
4.1	1918933-2	1-1918933-0	2-1918933-6	1918934-2	1918934-9	2-1918934-3
5.1	1918933-3	1-1918933-1	2-1918933-7	1918934-3	1-1918934-0	2-1918934-4
5.5	1918933-4	1-1918933-2	2-1918933-8	1918934-4	1-1918934-1	2-1918934-5
6.0	1918933-5	1-1918933-3	2-1918933-9	1918934-5	1-1918934-2	2-1918934-6
4 x 3.00	1918933-8	1-1918933-6	3-1918933-2	1918934-7	1-1918934-4	2-1918934-8

* Standard Cable Adapter. Not applicable for Low Profile.

Note: Part Numbers are RoHS compliant except: ♦ Indicates non-RoHS compliant.

Technical Documents
Product Specification
108-2177   Design Objectives
Application Specification
114-13099
Instruction Sheets
408-10250   Grounding and Standard D-Hole Bulkhead
408-10222   Plug
408-10249   Sealed D-Hole Bulkhead
408-8834   Low Profile Square Flange Bulkhead
408-8840   Low Profile D-Hole Bulkhead
408-10251   Standard Square Flange Bulkhead
408-10018   Low Profile D-Hole Simplex Cable Bulkhead
408-10252   7.5 Cable Adapter

http://www.te.com/documents

Expanded Beam Products (Continued)

PRO BEAM Jr. Connectors
(Continued)

Spare Parts & Tools

Technical Documents

Product Specifications

408-8857	Curing Fixtures for PRO BEAM Jr. and Sr. Connectors
408-8828	Cleaning Procedure for EB C/A's

Tooling Specifications

408-8795	Crimp Tool with Die Set for PRO BEAM Jr. and Sr. Connectors
408-10022	Die Assembly for Mini and Jr. Circular Crimps

http://www.te.com/documents
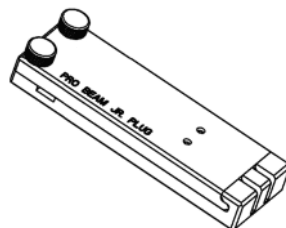
Curing Fixtures

Connector	Part Number
PRO BEAM Jr. Cable Plug (having cable with KEVLAR strength member fiber)	1693797-1
PRO BEAM Jr. Sealed D-Hole Bulkhead	
PRO BEAM Jr. Standard D-Hole and Square Flange Bulkhead	1693800-1
PRO BEAM Jr. Low Profile Buffered Fiber Bulkhead	1754122-1

Instruction Sheet 408-8857. Available at www.te.com

Cable Crimp Components

Description	Part Number
Crimp Sleeve (use with all PRO BEAM Jr. Connector Crimp Support sizes)	1918497-1
3.2 mm Crimp Support	1918498-1
4.2 mm Crimp Support	1918498-2
5.2 mm Crimp Support	1918498-3
5.7 mm Crimp Support	1918498-4
6.2 mm Crimp Support	1918498-5
6.7 mm Crimp Support	1918498-6
Square Crimp Support for (4) 3 mm Cables	1985319-1

Ferrule Kits

Fiber Hole Size	Mode	PRO BEAM	Part Number
125 µm	SM	Jr.	1588908-2
126 µm	SM	Jr.	1588908-1
126 µm	MM	Jr.	1588700-1

Protective Caps

Description	PRO BEAM	Part Number
Standard cap, for D-Hole Bulkhead	Jr.	1515868-1
Standard cap, for Flange Mount Bulkhead	Jr.	1515787-2
Standard cap, for connector plug	Jr.	1515867-1

Termination Kit

Part Number
1828650-1

Note: All part numbers are RoHS compliant.

Expanded Beam Products (Continued)

PRO BEAM Sr. Connectors

Performance Specifications

Optical, Multimode Version

Insertion Loss, Typical* —
0.7 dB @ 1300 nm and 850 nm dual wavelength

Optical, Singlemode Version

Insertion Loss, Typical* —
0.8 dB @ 1310 nm or 1550 nm optimized wavelength

Return Loss** — > 34 dB @ 1310 nm or 1550 nm optimized wavelength

*When tested with reference quality launch/receive cable assemblies

**RL Tested Open Ended

Mechanical

Vibration, Sinusoidal —
10 - 500 Hz, 3 directions;
0.75 mm amplitude @ 10g acceleration

Bump — 4,000 Bumps, 6 directions, @ 50g acceleration

Free Fall — 500 falls on concrete; Severity 1.2 m

Coupling Endurance —
3,000 couplings

Weight —
Plug — 290 grams, typical
Chassis bulkhead — 150 grams, typical

Temperature

Operational Temperature —
-40°C/+85°C

Storage Temperature — -55°C/+85°C

Temperature, Cyclic — -55°C/+85°C

Humidity (Damp Heat) —95% RH

Immersion

Water — 5 m depth (plug),
2 m (Bulkhead)

Material and Finish

Shell Alloy — Aluminum; or nickel aluminum bronze (high saline environment)

Plating (For Aluminum Shells Only) —
clear hard anodized or black zinc - nickel alloy (PRO BEAM Sr. bulkheads only)

Bulkhead Connector Panel Thicknesses

PRO BEAM Sr. D-Hole Connector —
6.5 mm max.

PRO BEAM Sr. Square Flange Connector — 8.5 mm max.

Technical Documents

Product Specifications
408-8799   Plug
408-8800   D-Hole Bulkhead
408-8877   Square Flange Bulkhead

Application Specification
114-13122
http://www.te.com/documents
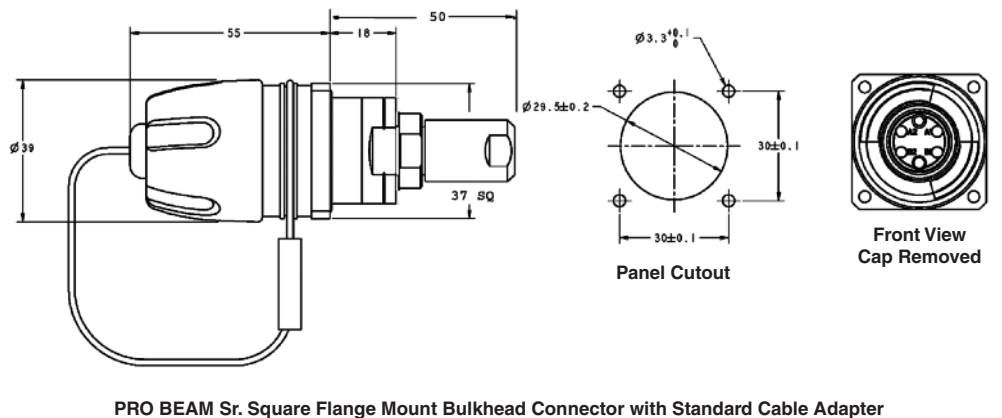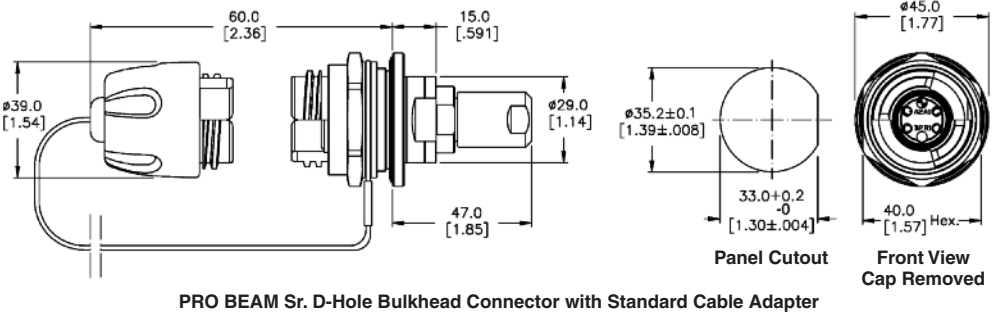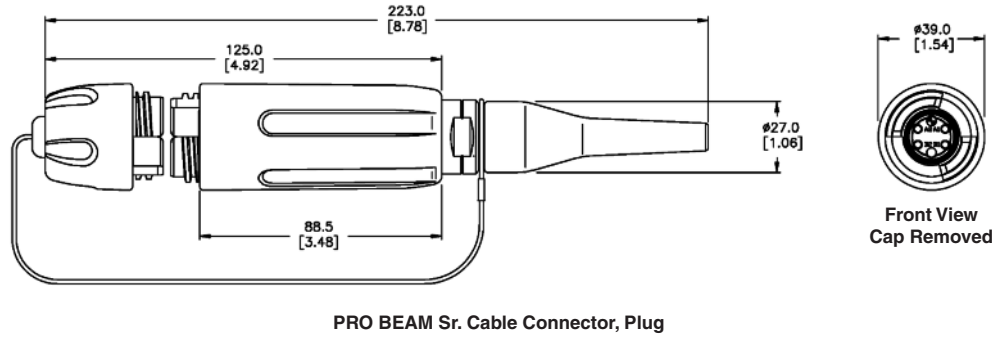
PRO BEAM Sr. Cable Connector, Plug

PRO BEAM Sr. D-Hole Bulkhead Connector with Standard Cable Adapter

PRO BEAM Sr. Square Flange Mount Bulkhead Connector with Standard Cable Adapter

Standard color black for Polymer Grip Rings, Cap and Boots. Alternate colors available upon request.

Expanded Beam Products (Continued)

PRO BEAM Sr. Connectors
(Continued)

Connector Assembly
1 Shell Kit
1 Insert Kit
1 Cable Adapter Kit*****
X Ferrule Kits (X = No.
   of optical channels)

*Not applicable for Low Profile

**Part numbers listed are
Shell alloy = aluminum
Plating = hard anodized.
Consult TE Connectivity
for other plating/material
options such as NiAlBz for
Naval applications, or other
plating options such as RoHS-
compliant black Zn-Ni.**

ASSEMBLY CAPABILITIES
TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.

Technical Documents
Product Specifications
408-8857   Curing Fixtures for
            PRO BEAM Jr. and Sr.
            Connectors
408-8828   Cleaning Procedure for
            EB C/A's
Tooling Specifications
408-8795   Crimp Tool with Die Set for
            PRO BEAM Jr. and Sr.
            Connectors
http://www.te.com/documents

| | | Alloy | |
PRO BEAM Sr. Connector Shell Kits		Aluminum Part Number	NiAlBz Part Number
PRO BEAM Sr. Plug w/EPDM rubber		1754842-1	1754842-2
PRO BEAM Sr. D-Hole Standard Bulkhead		1754843-1	1754843-2
PRO BEAM Sr. Square Flange Standard Bulkhead		1754844-1	1754844-2

PRO BEAM Sr. Insert Kits	Part Number
2 x 850 / 1300 nm Multimode	1693001-1
2 x 1310 nm Singlemode	1515734-2
4 x 850 / 1300 nm Multimode	1693001-2
4 x 1310 nm Singlemode	1515735-1
8 x 850/1300 nm Multimode	1516256-1
8 x 1310 nm Singlemode	1516258-1
8 x 1550 nm Singlemode	1516258-2

PRO BEAM Sr. Ferrule Kits

Fiber Hole Size	Mode	Insert Application	Part Number
125 µm	SM	2 & 4 Channel	1515941-1
126 µm	SM	2 & 4 Channel	1515941-2
126 µm	MM	2 & 4 Channel	1588801-1
125 µm	SM	8 Channel	1985635-1
126 µm	SM	8 Channel	1985635-2
126 µm	MM	8 Channel	1985107-1

PRO BEAM Sr. Connector Plug Adapter Kits

| | Alloy | |
Cable Dia. (Max.)	Aluminum Part Number	NiAlBz Part Number
5.10 .201	1515940-1	1515940-2
5.65 .222	1515940-3	1515940-4
6.20 .244	1515940-5	1515940-6
6.70 .264	1515940-7	1515940-8

PRO BEAM Sr. Connector Standard Bulkhead Cable Adapter Kits

| | | Alloy | |
Cable Dia. (Max.)	Style	Aluminum Part Number	NiAlBz Part Number
5.20 .205	Standard Cable Adapter	1516229-3	1516229-7
5.70 .224	Standard Cable Adapter	1516229-2	1516229-6
Buffered Fiber	Low Profile Adapter	1516229-4	1516229-8
6.70 .264	Standard Cable Adapter	1-1516229-3	1-1516229-4
4 x 3 mm	Standard Cable Adapter	1516229-1	1-1516229-5

Note: All part numbers are RoHS compliant.

Expanded Beam Products (Continued)

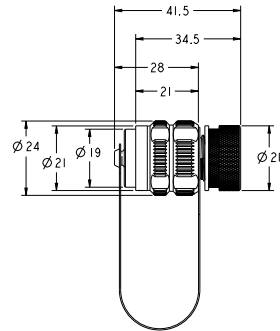### 38999 Style EB for Harsh Environments

Product Facts

- **Available in shell size 11, housed on D38999 Series III style shells for harness applications**

- **Multiple options available for backshells. Consult your local TE Connectivity Sales Representative**

- **Shell polarizations A through E available upon request**

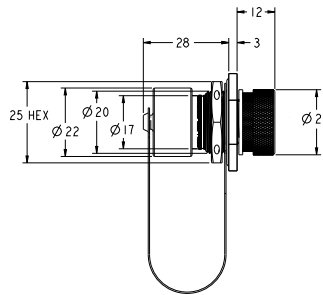### Standard Material and Finish

Shell Alloy — Aluminum

Plating — Nickel or green chromated zinc or RoHS-compliant black chromated zinc-nickel alloy

*Refer to customer drawing for dash number designation

For part number details and plating options, contact your local TE Connectivity Sales Representative.

ASSEMBLY CAPABILITIES
TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.
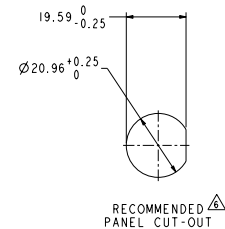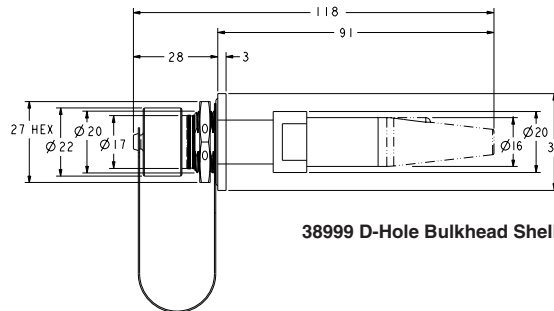
38999 Plug Shell Kit for mini EB

38999 Jam-Nut Receptacle Shell Kit for mini EB
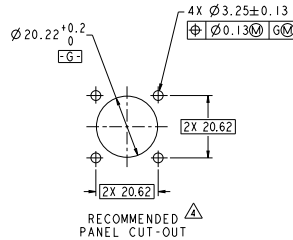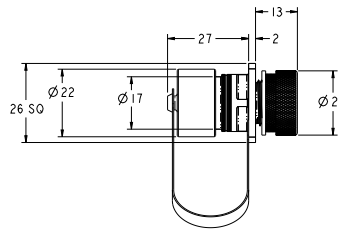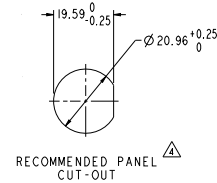
38999 Shell Kit Wall Mount Receptacle for mini EB

38999 D-Hole Bulkhead Shell Kit
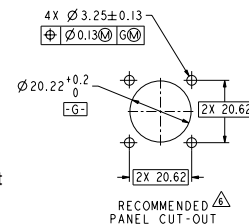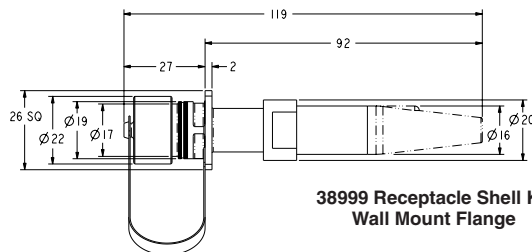
38999 Receptacle Shell Kit Wall Mount Flange

Note: All part numbers are RoHS compliant.

Expanded Beam Products (Continued)

38999-style EB for Harsh Environments (Continued)

38999 Plug Shell Kit

**38999 Plug Shell Kit
for Ø 1.8 mm Avionics Cable**

**38999 Jam-Nut Receptacle
for Ø 1.8 mm Avionics Cable**

RECOMMENDED PANEL CUT-OUT

**38999 Square Flange Receptacle
Shell Kit for Ø 1.8 mm Avionics Cable**

RECOMMENDED PANEL CUT-OUT

Ruggedized Fiber Optic Connectors

3
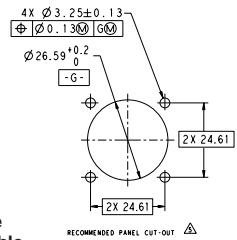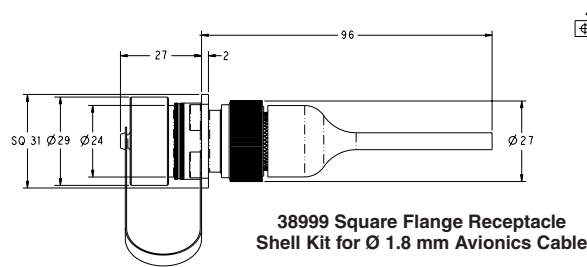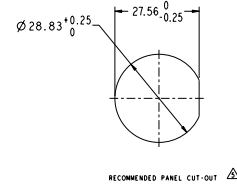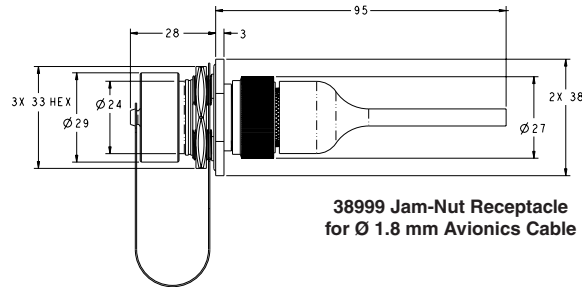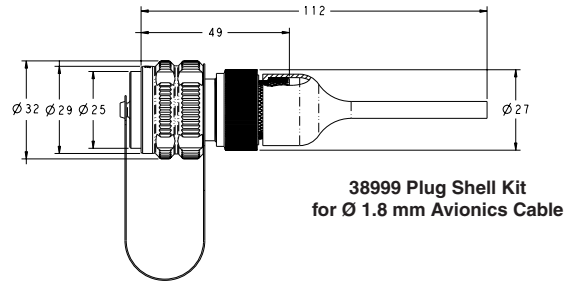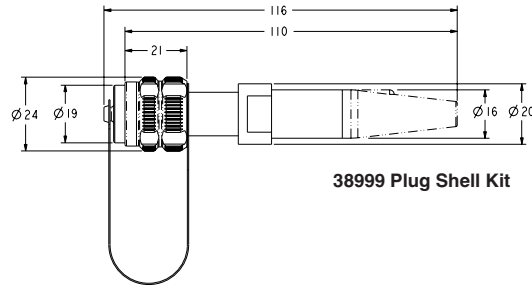
Expanded Beam Products (Continued)

38999-style EB for Harsh Environments (Continued)

Size 11 Shield Kit

	Mini EB 38999 Connector Shell Kits (N-Key)								
Use with:	Ø1.8 mm Max Avionics Cable			MIL-Tactical Distribution Cable			Buffered Fiber Only		
Finish:	Electroless Ni Plate	OD Zn	Black Zn-Ni	Electroless Ni Plate	OD Zn	Black Zn-Ni	Electroless Ni Plate	OD Zn	Black Zn-Ni
Plug:	6754518-1	1754518-7♦	6754518-7	1985021-1	1985021-7♦	—	1918883-1	1918883-7♦	1-1918883-3
Jam-Nut Receptacle:	6754519-1	1754519-7♦	6754519-7	2064163-1	2064163-7♦	—	1918884-1	1918884-7♦	1-1918884-3
Flange-Mount Receptacle:	6754520-1	1754520-7♦	6754520-7	2064166-1	2064166-7♦	—	1918885-1	1918885-7♦	1-1918885-3

* Contact TE Connectivity for availability.

Size 15 Shield Kit

Use with:	2.2 mm Ø Max Avionics Cable		End Nut Backshell for Non-Jacketed Cable	
Finish:	Electroless Nickel Plate	Black Zinc Nickel	Electroless Nickel Plate	Black Zinc Nickel
Plug:	1516342-1	1516342-7	1516338-1	1516338-7
Jam-Nut Receptacle:	1516343-1	1516343-7	1516339-1	1516339-7
Flange-Mount Receptacle:	1516344-1	1516344-7	1516340-1	1516340-7

Cable Adapter Kits For 38999 Mini EB Mil-Tactical

Cable Diameter	Part Number
5.1 mm	1516228-1
5.6 mm	1516228-2
6.2 mm	1516228-3

Insert Kits

Description	Part Number
Mini 2 x 850 / 1300 nm Dual Multimode	1374759-4
Mini 2 x 1310 nm Singlemode	1588129-2
Mini 2 x 1550 nm Singlemode	1588128-2
Mini 4 x 850 / 1300 nm Dual Multimode	1374759-2
Mini 4 x 1310 nm Singlemode	1588129-3
Mini 4 x 1550 nm Singlemode	1588128-3
8 x 850/1300 nm Multimode	1516256-1
8 x 1310 nm Singlemode	1516258-1
8 x 1550 nm Singlemode	1516258-2

Ferrule Kits

Fiber Hole Size	Mode	Insert Type	Part Number
125 µm	SM	Mini	1754700-1
126 µm	SM	Mini	1754700-2
126 µm	MM	Mini	1754699-1
125 µm	SM	8 Channel	1985635-1
126 µm	SM	8 Channel	1985635-2
126 µm	MM	8 Channel	1985107-1
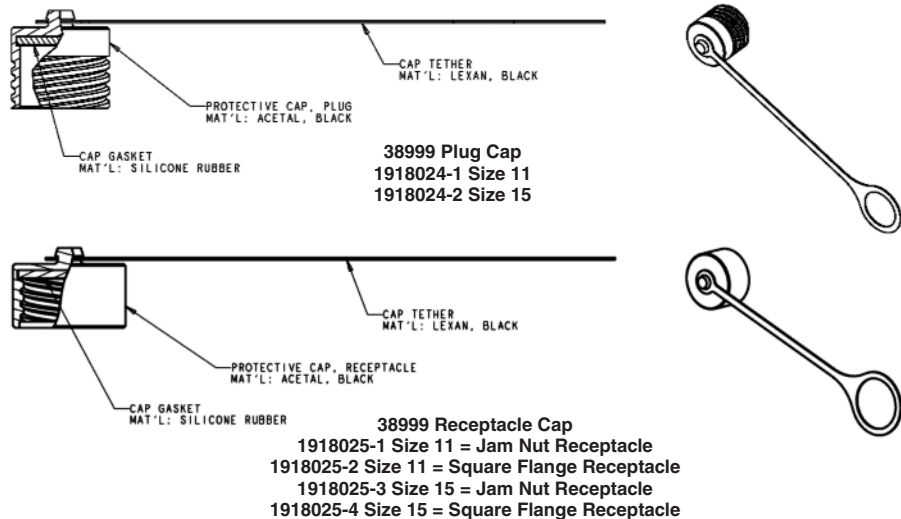
CAP TETHER MAT'L: LEXAN, BLACK
PROTECTIVE CAP, PLUG MAT'L: ACETAL, BLACK
CAP GASKET MAT'L: SILICONE RUBBER

38999 Plug Cap
1918024-1 Size 11
1918024-2 Size 15

CAP TETHER MAT'L: LEXAN, BLACK
PROTECTIVE CAP, RECEPTACLE MAT'L: ACETAL, BLACK
CAP GASKET MAT'L: SILICONE RUBBER

38999 Receptacle Cap
1918025-1 Size 11 = Jam Nut Receptacle
1918025-2 Size 11 = Square Flange Receptacle
1918025-3 Size 15 = Jam Nut Receptacle
1918025-4 Size 15 = Square Flange Receptacle

Note: Part Numbers are RoHS compliant except: ♦ Indicates non-RoHS compliant.

Expanded Beam Products (Continued)
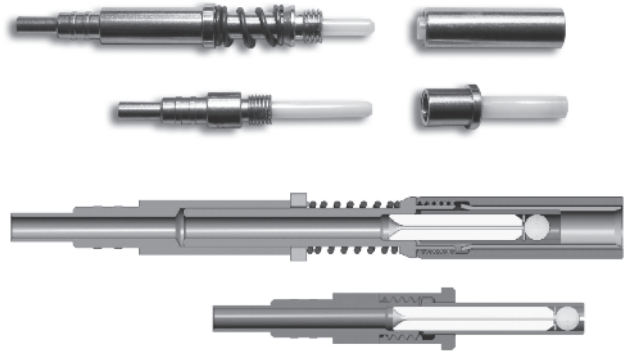
EB termini

Product Facts

- **Durable non-contacting interface assures ease of use/cleaning**

- **Termini designed to replace existing M29504/4 and /5 physical contact termini that fits the Size 16 AWG cavity of a D38999 III connector**

- **MM and SM termini designs**

EB termini are combination of inserts (containing the lens) and EB termini (for terminating the fiber.

3

Cable Assemblies and Accessories

Product Facts

- **Ruggedized cable assemblies custom tailored for field use in harsh environments**
- **Heavy-duty light-weight cable reel organizes and protects connectors and cable for easy pay-out and safe storage**
- **Options for 500 meter reels include special backpack harnesses, a separate reel stand, or a combination reel and reel stand**

PRO BEAM Jr. Kits

PRO BEAM Jr. Termination Kit 1828650-1

Cleaning Kit 1828335-2

Featured Cable Assemblies

TFOCA to PRO BEAM Jr. Plug Cable Assembly
1828536-1 ◆

LP D-Hole Bulkhead to 4 ST 62.5/125 on 1.8 mm cable
6828454-1 ◆

Plug to Plug (100 meters)
6754475-2

Typical Reels and Reel Stands for Field-Deployable Cable Assemblies

1918930-1

Tactical Reel/Drum Options

Cable Reels

Reel Capacity (Random Lay)

Cable Diameter 5.8 mm	Notes/Description	Flange Diameter	Part Number
186 M	Reel & Reel Stand Combination Reel can be detached from stand without tools	310 mm	1918930-1
247 M	Reel*	310 mm	1754515-1
462 M	Reel*	370 mm	1754515-2
816 M	Reel*	460 mm	1754515-3
1052 M	Reel*	510 mm	1754515-4

* See Accessories options below

TFOCA-II is a trademark of Amphenol Fiber Systems International.

Note: Part Numbers are RoHS compliant except: ◆ Indicates non-RoHS compliant.

Cable Assemblies and Accessories (Continued)

ASSEMBLY CAPABILITIES
TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.

Backpack with Reel

Reel with Stand "Static Frame"

Backpack Harness

Accessories

Description	Reel Diameter	Part Number
Backpack	370 mm Dia. Reel	1754516-1*
Backpack	460 mm Dia. Reel	1754516-2*
Backpack	510 mm Dia. Reel	1754516-3*
Static Frame	500 mm Dia. Max	1754517-1*
Static Frame	700 mm Dia. Max	1754517-2*

* Reel must be ordered separately.
Note: For lower cost alternative options. Please contact your local TE Connectivity Sales Representative or TE Product Information Center at 1-800-522-6752.

3

Ruggedized Fiber Optic Connectors

Ruggedized Fiber Optic Connectors

Tactical Optical Cable

Non-Metallic Tactical Field Deployable Fiber Optic Cable

Product Facts

- **All terrain field deployable cable, up to 4 fibers, singlemode or multimode**
- **Developed for deployment under the most demanding conditions**
- **Tight buffered fibers are protected by Aramid yarns and a tough ruggedized polyurethane sheath**
- **Tested in accordance with MIL-PRF-85045**
- **Flexible, water resistant, high crush resistant, and lightweight,**
- **Designs available to be resilient against radiation exposure**

Technical Data

Mil-Standard Distribution Cable — 2 Fiber Singlemode
Attenuation — ≤ 0.5 dB/km @ 1310 nm / ≤ 0.5 dB/km @ 1550 nm
Diameter — 5.8 mm
Weight — 25 kg/km
Minimum Bending Radius — 29 mm
Crush Resistance — 2000 N/cm
Operating Temperature — -55° C to +85° C

Mil-Standard Distribution Cable — 4 Fiber Singlemode
Attenuation — ≤ 0.5 dB/km @ 1310 nm / ≤ 0.5 dB/km @ 1550 nm
Diameter — 5.8 mm
Weight — 27 kg/km
Minimum Bending Radius — 28 mm
Crush Resistance — 2000 N/cm
Operating Temperature — -55° C to +85° C

Mil-Standard Distribution Cable — 2 Fiber Multimode
Fiber Type — 50 μm/125 μm and 62.5/125
Attenuation — ≤ 3.5 dB/km @ 850 nm / ≤ 1.0 dB/km @ 1300 (62.5/125); ≤ 3.5 dB/km @ 850 nm / ≤ 1.5 dB/km @ 1300 (50/125)

Mil-Standard Distribution Cable — 4 Fiber Multimode
Fiber Type — 50 μm/125 μm and 62.5/125
Attenuation — ≤ 3.5 dB/km @ 850 nm / ≤ 1.0 dB/km @ 1300 (62.5/125); ≤ 3.5 dB/km @ 850 nm / ≤ 1.5 dB/km @ 1300 (80/125)

Other fibers (i.e. Polyimide, Silicon buffer, Carbon coated, radiation hardened, etc.) are available upon request.

Contact TE Connectivity or your local TE Sales Representative for part numbers, pricing, and availability.

ARMOR-LIGHT Tactical Field Deployable Fiber Optic Cable for Extreme Environments (Metallic for Rodent Proof)

4-Color Optical Fiber Cable Specification for Armored Cable for Ruggedized Applications

Construction:

- **4-color coded fibers**
- **Fiber types 50/125/250 μm, 62.5/125/250 μm and 9/125/250 μm**
- **Stainless steel gel filled tube**
- **Stainless steel wire**
- **Jacket — Nylon, black**
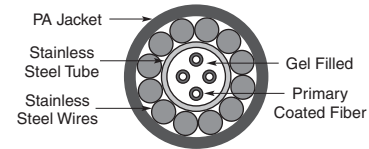
Fiber Type	Part Number	Outside Dia. (mm)	Weight kg/km	Max. Attenuation dB/km				Bandwidth MHz-km	
				850 nm	1300 nm	1310 nm	1550 nm	850 nm	1300 nm
62.5/125	1588957-1	3.8	24	3.5	1.0	X	X	160	500
50/125	1588957-2	3.8	24	2.7	0.9	X	X	400	1200
SM	1588957-4	3.8	24	X	X	0.40	0.25	X	X

Notes: 35 mm recommended bend radius.
3.1 kN breaking strength.

2-Color Optical Fiber Cable Specification for Armored Cable for Ruggedized Applications

Construction:

- **2-color coded fibers**
- **Fiber types 50/125/250 μm, 62.5/125/250 μm and 9/125/250 μm**
- **Stainless steel gel filled tube**
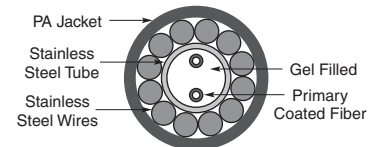- **Stainless steel wire**
- **Jacket — Nylon, black**

Fiber Type	Part Number	Outside Dia. (mm)	Weight kg/km	Max. Attenuation dB/km				Bandwidth MHz-km	
				850 nm	1300 nm	1310 nm	1550 nm	850 nm	1300 nm
62.5/125	1693808-1	3.8	24	3.5	1.0	X	X	160	500
50/125	1693808-2	3.8	24	2.7	0.9	X	X	400	1200
SM	1693808-4	3.8	24	X	X	0.40	0.25	X	X

Notes: 35 mm recommended bend radius.
3.1 kN breaking strength.

Note: All part numbers are RoHS compliant.

Catalog 1308940
Revised 3-14

www.te.com

Dimensions are shown for reference purposes only. Specifications subject to change.

Dimensions are in millimeters unless otherwise specified.

USA: +1 800 522 6752
Asia Pacific: +86 0 400 820 6015
UK: +44 800 267 666

For additional support numbers please visit www.te.com

Commercial Fiber Optic Mechanical Splicing Kit

Light Crimp Splice
Part Number: 1985368-1

Product Facts

■ **Terminates 250 micron coated, 900 micron tight-buffered fibers and 2.0 mm jacketed cable**

■ **Attenuation (typical): ≤0.1dB**

■ **Return Loss (at ambient; 18° to 28° C): ≥20 dB multimode ≥35 dB single-mode**

■ **Operating Temperature: -25° to 70° C**

■ **Storage Temperature: -40° to 85° C**

■ **Tensile retention: 250 micron coated: 2.0 N 900 micron buffered: 3.0 N Jacketed: 50.0 N**

Part Number: 151626-1

Part Number: 1516516-1

The KITCO 0831-8238 Kit Provides a low cost, highly reliable, solution for the repair of Tactical Fiber Optic Cables featuring the TE Connectivity Mechanical Splice. The Kit contains all of the tools and materials required to make (3) three four channel cable repairs, including the JPS-400 Splice Protection Sleeve. An Ideal solution in a tactical environment when system reliability is essential, not an option!

The TFOCA Military/Commercial Fiber Optic Mechanical Splicing Kit contains the following items:

■ 2 JPS-400 Splice Protection Sleeves
■ 12 Mechanical Splices
■ Light Crimp Splice
■ Precision Cleaver
■ Crimp Tool with Crimp Die
■ Splice Holder with Strip Template
■ Cleaning Materials
■ Tool Roll with all Required Tools
■ Support for LC/SC Light Crimp Connectors
■ Lightweight, rugged Case

JPS Splice Enclosure
Part Number: 1516516-1

The JPS 400 Splice Enclosure is designed to protect TFOCA cable that has been repaired with any mechanical splice or fusion splicer. Designed & evaluated by the United States Marine Corps, this product works in all field applications, even in severe or harsh battlefield environments. Simple to install and easy to re-enter, yet flexible enough to conform to the diameter of a reel

when re-wound. The JPS 400 is ideal for both TFOCA AND TFOCA Second Generation applications.

There are two high-grade brass retention assemblies that use both the jacket and the Aramid yarn found in TFOCA cable to provide strain relief & secure the fiber inside the waterproof housing. A waterproof compression gasket prevents water and other contaminants from entering the housing.

JPS 400 Mechanical Properties & Performance Specifications:

■ High-grade formulated polyamide conduit & threaded adapters
■ Self-extinguishing, low smoke, halogen & cadmium free
■ Temperature Range: -50C to +105C continuous, 150C short term
■ Chemical resistance to fuels, mineral oils, fats, and alkalies

■ Specifically designed for external application in traction industry
■ Size: 15" x .630" (ID) x .932" (OD)
■ Re-enterable & Re-usable
■ Conforms to TFOCA reel sizes
■ Cable Size Range: .196"-.394"
■ Pull Strength (Load Test): 250 lbs
■ Waterproof

Ser Number	RFP Specification		Compliance to RFP specification YES/NO	In case of non-compliance deviation from RFP to be specified in unambiguous terms
(a)	Splicing Capability	For up to 1-4 splices SM & MM	Y	
(b)	Water Proofing Standard	IP64 class for the hard cover case	Y	
(c)	Tube Protection class	Better then IP67 (24 h @ 5000 mm)	IP68	
(d)	Time taken to repair a cable	Fast & reliable cable repair within 10 min - 30 min (1F , 4F)	Y	
(e)	Maximum Attenuation for Mechanical splices	Typical value < 0.2 db @ 1300 nm	Y	
(f)	Should be able to splice Armored/Ruggedized cable (as offered by the vender)	Yes	Y	
(g)	Reusable components	100% reusable components (except mechanical splice protector)	Y	
(h)	Temperature range		Operating Temp:-10°C - 50°C Non-Operating Temp: -40°C 71°C	
(j)	Weight	< 4.2 kg	Do not have kit. TE has kit in India.	
(k)	Dimensions (max)	410x33x202mm	Do not have kit. TE has kit in India.	
(l)	Tensile load of cable after repair	No Change	250 lbs	

Optical Test Set for Fiber Optic Cables

Designed for harsh environments

Product Facts

- ■ **Especially designed to support the installation of optical links in the field**
- ■ **Able to test both cable drums and entire links**
- ■ **Powered by batteries with high autonomy**
- ■ **Suitable for diagnostics and construction teams**
- ■ **Easy to use, ergonomic, rugged design**
- ■ **Suitable for cable length up to 10 km**
- ■ **Supports up to 4 fibers per cable with various types of connectors**

Diagnostic Features

Power Meter

The optical power from any source can easily be measured with the power meter function.

Optical Source

A continuous optical signal is generated and transmitted with selectable output power.

Drum Test / Cable Test

Test of an entire cable drum with automatic good/bad indication. The test of an entire cable is realized with a 2nd KPG-opt or a loop connector.

Test Frames (optional)

The KPG-opt can generate specific test frames as used in optical networks and LOS systems.

Optical Tester

Description	Part Number
850 nm 38999 III Size 11 Optical Test Kit	1918016-1
850/1300 nm PRO BEAM Jr. Optical Test Kit	1918016-2
1310 nm PRO BEAM Jr. Optical Test Kit	1985006-1

For additional wavelength testers, contact your local TE Connectivity Sales Representative.

Protective Case
1918082-1

Note: All part numbers are RoHS compliant.

Fiber Optic Accessories

Hand Held Visual Fault Locator (VFL)

Product Facts

- **650 nm (visible) Class 2 1.0 mW max Diode Laser**
- **Continuous and flashing (2-3 Hz pulsed) modes**
- **Rugged rubber shell and body design modeled after a popular military connector**
- **Lanyard attached dust cover**
- **Standard 2.5 mm adapter for SC, ST, and FC connectors**
- **Optional 1.25 mm adapter for LC and MU connectors.**
- **Unique design allows adapter to permanently reside on VFL so it is not misplaced allowing user to choose 1.25 mm or 2.5 mm**
- **Uses 1 "AA" style battery for >30 hours of continuous use**
- **Soft-sided belt case for convenience and storage**

The TE Connectivity Hand Held Visual Fault Locator (VFL) is a rugged and affordable solution for identifying breaks and bending in optical fibers and cabling. Its powerful, red (650 nm) laser provides the ability to locate damaged, broken, or tightly bent fibers that cause undesirable attenuation in your system.

The jacket of the cable will glow red at the location of the fault. The FLASH button allows the user to toggle between continuous or pulsed mode. The compact, rugged, and balanced design is based upon a popular harsh environment fiber optic connector. The single "AA" style battery is good for >30 hours of continuous use and the soft-sided protective case with belt loop provides a convenient and protective means of storage.

Applications

Affordable VFL Solution for:

- Identifying breaks, bends, and other damage in optical fibers
- Tracing fiber paths
- Identifying termination errors
- Continuity testing

Product Dimensions

Length — 18.5 cm [7.283 in]
Width — 2.2 cm [0.866 in]
Thickness — 2.2 cm [0.866 in]
Weight (w/battery) — 150 g [0.33 lb]

Description	Part Number
Hand Held Visual Fault Locator	1828352-1
1.25 mm Adapter for Hand Held VFL	1828353-1
Includes Part Numbers 1828352-1 and 1828353-1	1828352-2

3

Ruggedized Fiber Optic Connectors

Expanded Beam Avionics-Related Standards and Specifications

ARINC 600, 664, 763 and 801

ARINC 664 — Aircraft Data Network

TE Connectivity's ARINC Connectors with Mini Expanded Beam inserts will meet/exceed all 100 Base-FX Ethernet LAN applications

ARINC 763 — Avionics Network Server System —
TE's ARINC 600 Connectors are designed to meet/exceed 100 Base-FX Ethernet LAN applications.

Network Server Unit (NSU) — can use ARINC 600 Size 1 connector with up to 8 Expanded Beam fiber optic channels (two Mini Expanded Beam inserts in cavity C)

Server Interface Unit (SIU) — can use ARINC 600 Size 3 connector with up to 16 Expanded Beam fiber optic channels (four Mini Expanded Beam inserts in cavity F)

Integrated Network Server Unit (INSU) — can use ARINC 600 Size 3 connector with up to 16 Expanded Beam fiber optic channels (four Mini Expanded Beam inserts in cavity F)

ARINC 801 — Fiber Optics Working Group

TE provides a single reference point for Flight Level Optics that are multi-sourced.

Typical Assemblies for In-Flight Network Applications

ARINC EB Connector-to-ARINC EB Connector Cable Assembly
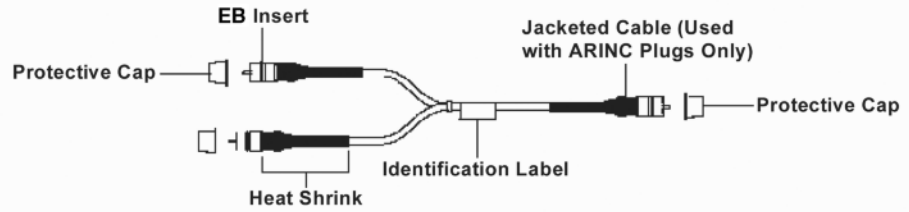
ARINC EB Connector-to-Circular Metal Connector Cable Assembly
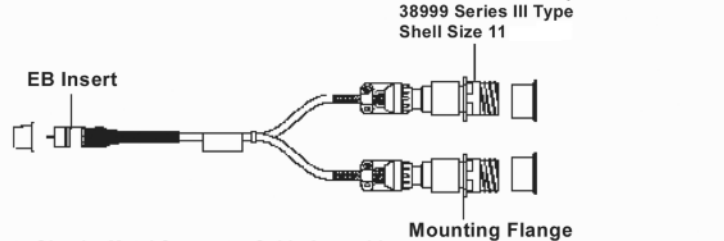
Circular Metal Connector-to-Circular Metal Connector Cable Assembly
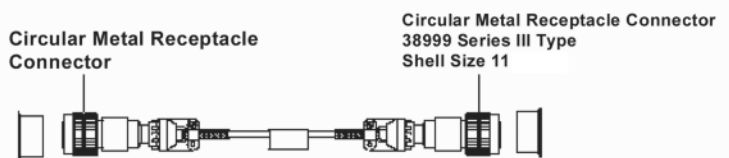
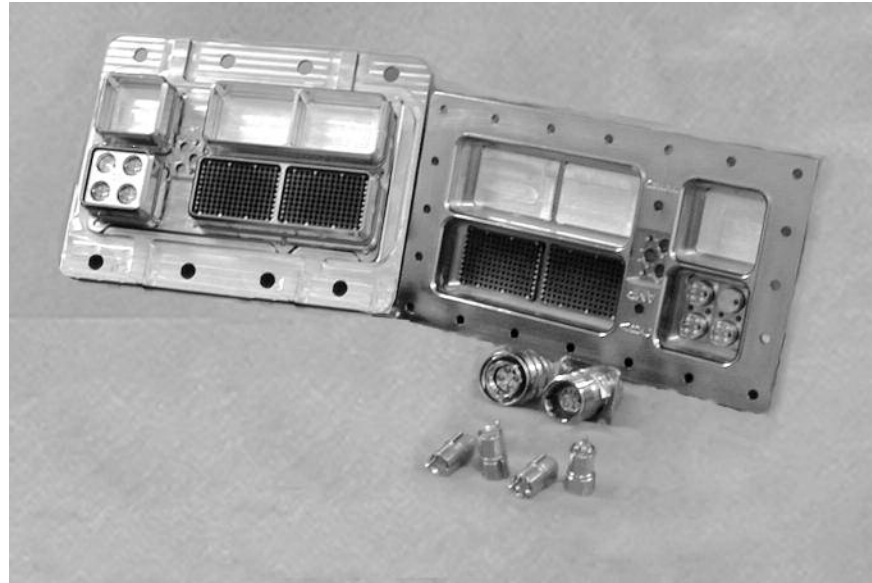ARINC EB Connector-to-ST-Style Cable Assembly
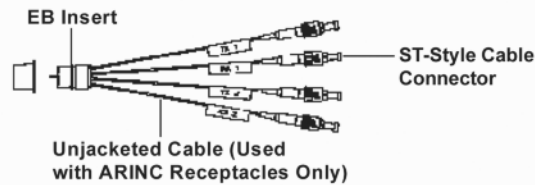
Typical Assemblies

ASSEMBLY CAPABILITIES
TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.

ARINC 600 and 404

Product Facts

- **For Mini Expanded Beam Inserts**
- **For use in 100 base-FX Ethernet LAN applications per ARINC 664 and ARINC 763**
- **Insert holders designed to ARINC 600, Supplement 13 or to specific customer needs for Mini Expanded Beam inserts**
- **Drop-In Insert Holders utilize Standard ARINC 600 Retainers**
  - **Hard Stop on Plug Side**
  - **Spring-Loaded Stop on Receptacle Side**
  - **Captive Hardware**
- **Facial Sealing — Optional**
  - **Bonded to Receptacle Block Mating Face**
  - **Raised Collar Seal around Optics Insert compresses against Chamfer on Plug Block Mating Face**

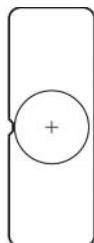**ARINC 600 Insert Holders for Mini-Expanded Beam Contacts**
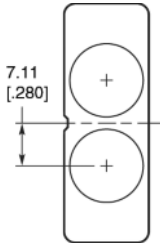
**Size 1
Power Cavities**
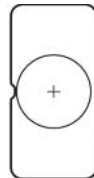
ARINC 600, 1 Position
1MP
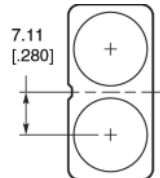
ARINC 600, 2 Position
2MP

**Size 1
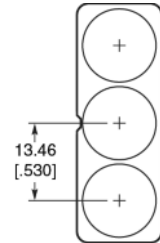Signal Cavities**
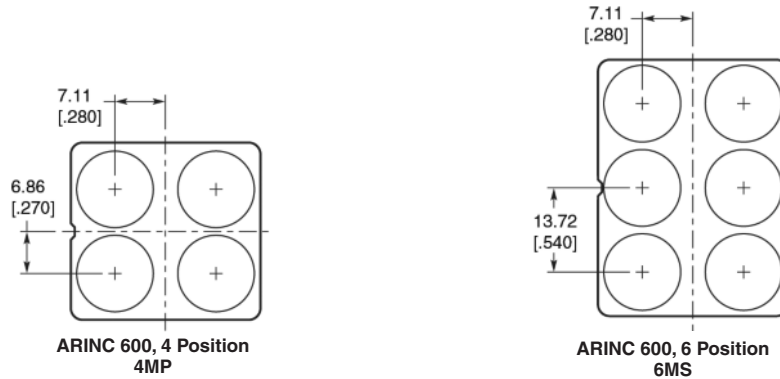

ASSEMBLY CAPABILITIES
TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.

ARINC 600, 1 Position
1MS

ARINC 600, 2 Position
2MS

ARINC 600, 3 Position
3MS

See next page for Size 2 / 3 Power and Signal Cavities

Ruggedized Fiber Optic Connectors

ARINC 600 and 404 (Continued)

**Size 2 / 3
Power and Signal Cavities**

**ARINC 600, 4 Position
4MP**

**ARINC 600, 6 Position
6MS**

Rack and Panel Mini Insert Kits

Description	Part Number
2 x 850 / 1300 nm Dual Multimode	1374759-3
2 x 1310 nm Singlemode	1588839-3
2 x 1550 nm Singlemode	1754622-3
4 x 850 / 1300 nm Dual Multimode	1374759-1
4 x 1310 nm Singlemode	1588839-1
4 x 1550 nm Singlemode	1754622-4

Ferrule Kits

Fiber Hole Size	Mode	PRO BEAM Connector	Part Number
125 µm	SM	Mini	1754700-1
126 µm	SM	Mini	1754700-2
126 µm	MM	Mini	1754699-1

**ARINC 600 Insert Holders
for Mini-Expanded Beam
Contacts**

Typical Layout for Plug

Typical Layout for Receptacle
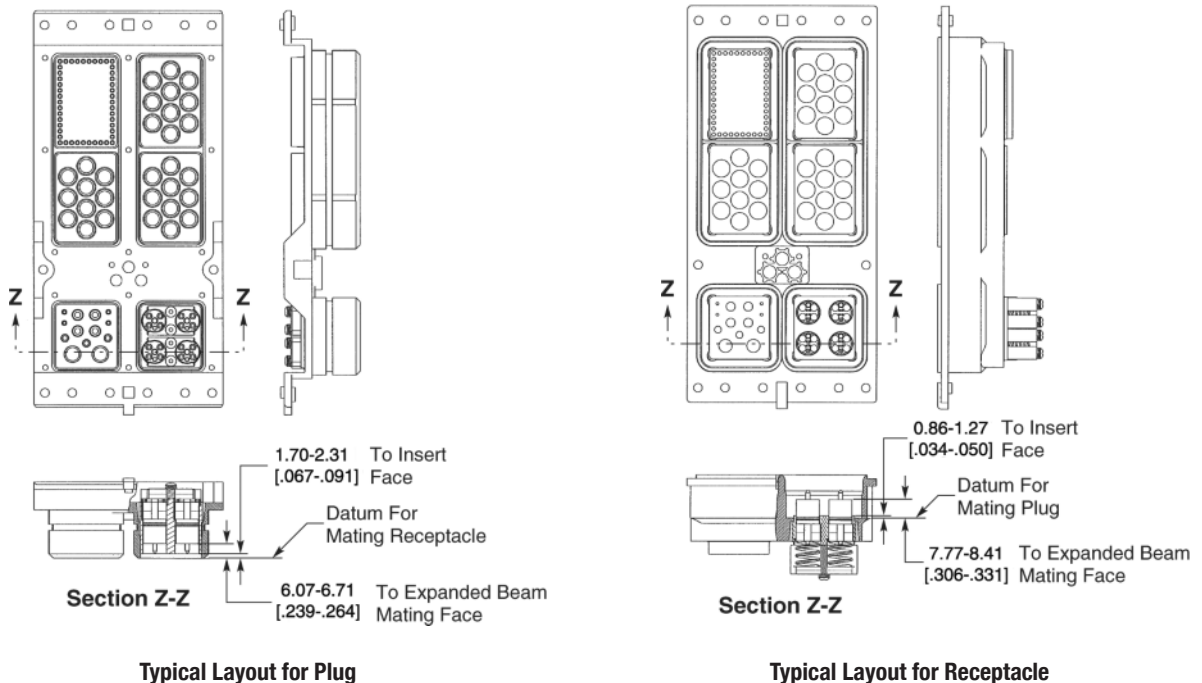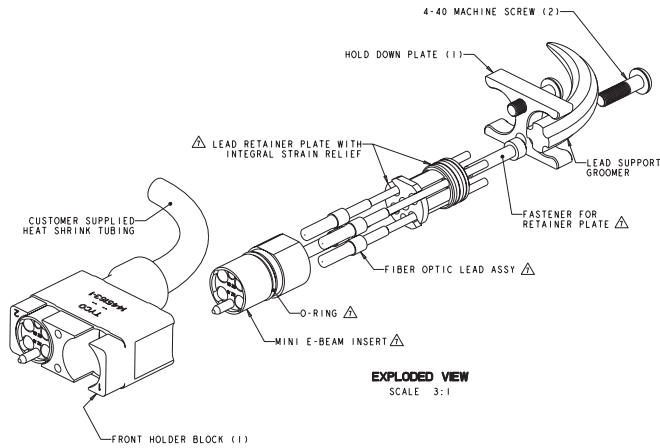
ARINC 600 and 404 (Continued)

**M2 Mini-Expanded Beam
Insert Holders for GPRB**

Holder Kit, Pin (Spring-Loaded), Mini-Expanded Beam
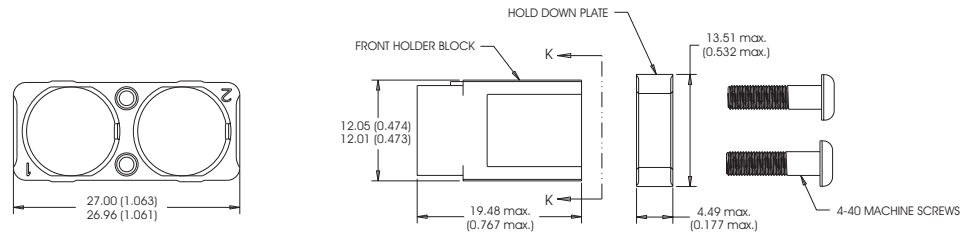Key A – GPRB– 1445162-1
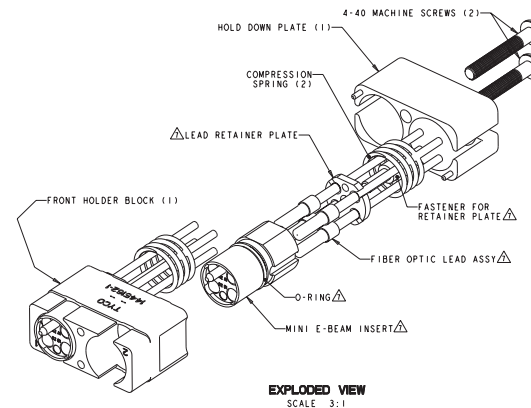Key B – GPRB– 2000189-1

SECTION K - K

MINI-E BEAM HOLDER KIT

EXPLODED VIEW
SCALE 3:1
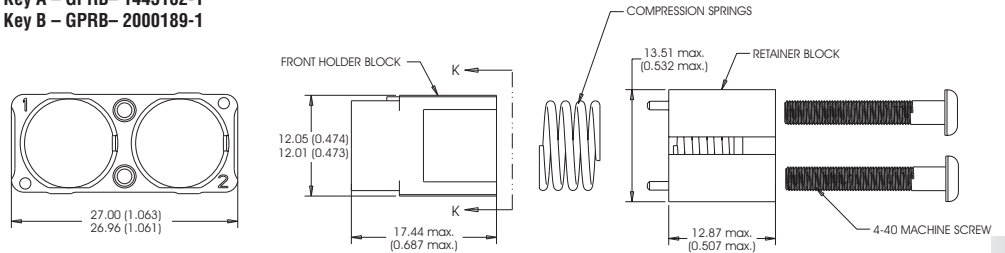
Holder Kit, Socket (Fixed), Mini-Expanded Beam,
Key A – GPRB –1445163-1
Key B – GPRB –2000190-1

SECTION K - K

MINI-E BEAM HOLDER KIT

EXPLODED VIEW
SCALE 3:1

3

Ruggedized Fiber Optic Connectors

ARINC 600 and 404 (Continued)

Insert Kits for GPRB Holders

Rack and Panel Mini Insert Kits

Description	Part Number
2 x 850 / 1300 nm Dual Multimode	1374759-3
2 x 1310 nm Singlemode	1588839-3
2 x 1550 nm Singlemode	1754622-3
4 x 850 / 1300 nm Dual Multimode	1374759-1
4 x 1310 nm Singlemode	1588839-1
4 x 1550 nm Singlemode	1754622-4

Ferrule Kits

Fiber Hole Size	Mode	PRO BEAM Connector	Part Number
125 µm	SM	Mini	1754700-1
126 µm	SM	Mini	1754700-2
126 µm	MM	Mini	1754699-1

Comparative on Expanded Beam Inserts

Comparative on Expanded Beam Inserts' weight and Insertion Forces when applied to an ARINC housing

- ARINC 600 connector mated pair size 2 = 440 grams (without copper contacts)
- ARINC style Mini and Junior size Expanded Beam inserts = 5 pounds insertion force each when applied to the Rack and Panel ARINC Connector inserts
- Signal Cavity Optical Holder insert (i.e.: holds up to six mini inserts with four fiber ball lenses each or up to 24 fibers each insert set) = @ 30 grams
- Power Cavity Optical Holder insert (i.e.: holds up to four mini inserts with four fiber ball lenses each or up to 16 fibers each insert set) = @ 20 grams
- Insert mated pair PRO BEAM Jr. Connector insert set = @ 41.79 grams
- Insert mated pair Connector insert set = @ 16.17 grams
- Fiber = single fiber ≤ 4 kg / km
- Fiber = four fiber jacketed with a support member ≤ 24 kg / km
- Static spring force per mated Expanded Beam insert pair = 5 lbs.

Physical Contact & Technology

ARINC 801 Optical Termini

Product Facts

- **Optical termini for use with GPR, ARINC 600, circular MIL-DTL-38999 connectors.**
- **Industry Standard 1.25 mm ceramic ferrule**
- **Compatible with 1.5-2.2 mm Tight jacket and loose tube cable construction:**
  - **MT - Tight jacket cable**
  - **ML - Loose tube cable**
- **SM / MM versions**

Materials

Housings — Nickel Plated Copper
Ferrule — Zirconia
Spring — Stainless Steel
Crimp Sleeve — Nickel Plated Copper
Protective Cover — Silicone

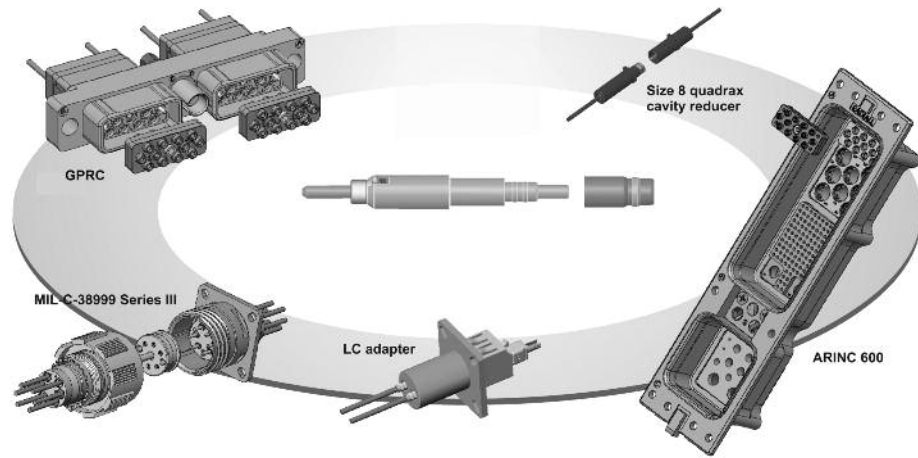### Optical Performance

Singlemode, 1310 nm/1550 nm (UPC):
    Attenuation, Mean — 0.15dB
    Return Loss — > 50dB
Multimode, 850 nm/1310 nm:
    Attenuation, Mean — 0.10dB
    Return Loss — > 20dB

ARINC 801 Optical Termini
one common terminus for all types of connectors

ASSEMBLY CAPABILITIES
TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.

Mechanical / Environmental Performance

Test Description	Standard	ARINC 801 Optical Termini in GPR A & B Connector	ARINC 801 Optical Termini in 38999 Connector	ARINC 801 Optical Termini in ARINC 600 Connector
Thermal Shock	SAE-AS-13441 met 1003.1	-55C /+100C	-55C /+100C	-55C /+100C
Temperature Life	TIA/EIA 455-20A	500h @ +100C	500h @ +100C	500h @ +100C
Vibration	TIA/EIA 455-11	8h/axis 3.8g²/Hz 43 G rms	8h/axis 3.8g²/Hz 43 G rms	8h/axis 0.2g²/Hz 16.4 G rms
Shock	TIA/EIA 455-14A	300 G - 3ms	300 G - 3ms	50G - 11ms
Mate/Unmate (GPR/ARINC 600)	SAE-AS-13441 met 2016	100 Cycles	N/A	100 Cycles
Mate/Unmate (38999)	TIA/EIA 455-21A	N/A	500 Cycles	N/A
Maint. Aging	SAE-AS-13441 met 2002-1	10 Cycles	10 Cycles	10 Cycles
Salt Spray	SAE-AS-13441 met 1001.1 cond C	96 hr	500 hr	48 hr
Cable Ret. (1.8 mm)	SAE-AS-13441 met 2009-1	68N	68N	68N
Humidity (GPR/38999)	TIA/EIA 455-5 met B7A	10 cycles / 24h 90% RH -25C/+65C	10 cycles / 24h 90% RH -25C/+65C	N/A
Humidity (ARINC 600)	TIA/EIA 455-5 met B	N/A	N/A	10 cycles / 24h 90% RH -25C/+65C
Altitude Imm.	TIA/EIA 455-15	10,000 ft (69.6kPa)	10,000 ft (69.6kPa)	10,000 ft (69.6kPa)

## Physical Contact & Technology (Continued)

ARINC 801 Optical Termini
(Continued)

There are three types of ARINC 801 Optical Termini available dependent upon cable structure.

TE Connectivity has multiple connector types/families available for the ARINC 801 Optical Termini System.

These are:

- **General Purpose Rectangular Connectors**
  - **F5 & F12 Inserts**
- **MIL-DTL-38999 connectors**
  - **13-04, 15-06, 21-16**
- **ARINC 600**
  - **F12 combinations and F36**
- **Quadrax Cavity Reducers**
- **Motherboard & Daughtercard Solutions**

26.5 [1.043] Max.

Crimp Sleeve

Ø 3.33 $^{+0.05}_{-0.00}$
[.131 $^{+.002}_{-.000}$]

Connector Sub-Assembly
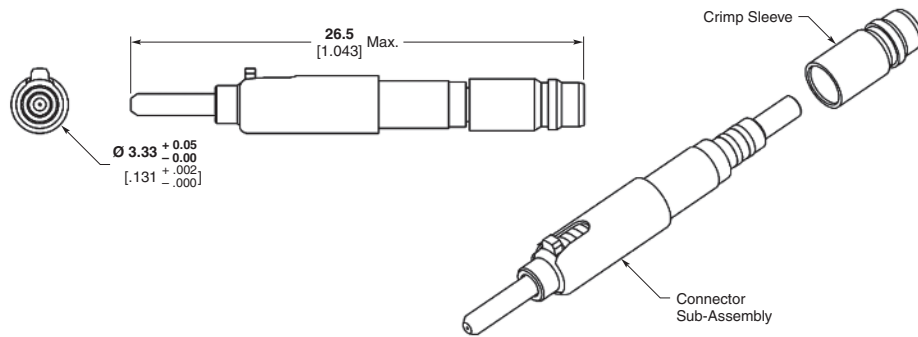
ARINC 801 Optical Termini Part Numbers

Cable Dia.	Cable Structure ML (loose & tight) MT (ultra tight)	S/M Fiber 125.3 µm PC/UPC	S/M Fiber 125.3 µm APC	M/M Fiber 128 µm PC
0.9mm Buffer	—	*	*	*
1.5 - 2.2 mm	ML	1918614-1	1918616-1	1828199-1
1.5 - 2.2 mm	MT	1918615-1	1918617-1	1828200-1

Consult your local TE Sales Representative for additional options.
* Contact TE for availability.

Accessories	Part Number
Dust Cap	1985335-1
100 Pc Bulk Pack	1985335-2

ARINC 801 Cavity Reducers

Size 8 Quadrax	Part Number	ARINC 801 Cavity Reducer
Pin Quadrax adapter for ARINC 801 Optical Termini in Quadrax FR type cavity	1757727-1	Quadrax cavity reducer (FR/FR) for receptacle shell
Pin Quadrax adapter for ARINC 801 Optical Termini in Quadrax RR type cavity	1757710-1	Quadrax cavity reducer (RR/RR) for receptacle shell
Socket Quadrax adapter for ARINC 801 Optical Termini in Quadrax RR type cavity	1757711-1	Quadrax cavity reducer (RR/RR) for plug shell

Cable Structure

	Loose Structure	Tight Structure	Ultra Tight Structure
Movement between fiber & 900 µm buffer	Yes	No	No
Movement between 900 µm & cable jacket	Yes	Yes	No

Adapters

Type	Version	Alignment Sleeve	Part Number	Dim. (page 3-32)
ARINC 801 Optical Termini to ARINC 801 Optical Termini	Simplex Bulkhead Feedthrough Type	Ceramic Zirconia	1828996-1	Fig. 1
ARINC 801 Optical Termini to ARINC 801 Optical Termini	Simplex Straight	Ceramic Zirconia	1828997-1	Fig. 2
ARINC 801 Optical Termini to LC	Simplex LC Panel Cutout	Ceramic Zirconia	1828979-1	Fig. 3
ARINC 801 Optical Termini to LC	Duplex LC Panel Cutout	Ceramic Zirconia	1828980-1	Fig. 4
ARINC 801 Optical Termini to LC	Duplex MIL-DTL-38999 Panel Cutout	Ceramic Zirconia	1828995-1	Fig. 5

Tools

Description/Function	Part Number
Metal Extraction Tool (M81 969/1-03)	91066-3
Plastic Extraction Tool (M81 969/1403)	M81969/14-03
Daniels Right Angle Insertion Tool	DAK83-16*
Daniels Right Angle Removal Tool	DRK83-16*

* Contact Daniels Manufacturing Corporation

Note: All part numbers are RoHS compliant.

Connector Options:

For part numbers, details, and / or additional connector types and arrangements, contact your local TE Sales Representative.

ASSEMBLY CAPABILITIES
TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales representative for assistance.

Physical Contact & Technology (Continued)

F12 ARINC 801 Insert Assemblies

Product Facts

■ ARINC 801 approved

■ Optical termini for use with GPR, ARINC 600, circular MIL-DTL-38999 connectors

■ Industry Standard 1.25 mm ceramic ferrule

■ Compatible with 1.5-2.2 mm tight jacket and loose tube cable construction:

   ■ MT - Tight jacket cable

   ■ ML – Loose tube cable

■ Singlemode (SM) and Multimode (MM) versions

■ ARINC 801 Optical Termini part numbers:
   1828199-1 MM/ML Version
   1828200-1 MM/MT Version
   1918614-1 SM/ML Version
   1918616-1 SM/ML Version-APC
   1918615-1 SM/MT Version
   1918617-1 SM/MT Version-APC

Materials:

Housings – Nickel Plated Copper
Ferrule – Zirconia
Spring – Stainless Steel
Crimp Sleeve – Nickel Plated Copper
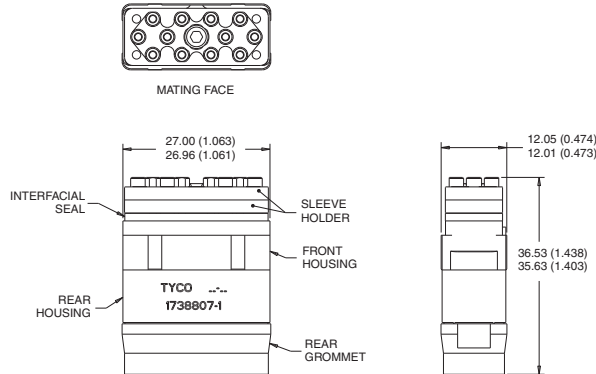**Protective Cover** – Silicone

Optical Performance

Singlemode, 1310 nm/1550 nm (UPC)
      Attenuation, Mean – 0.15dB
      Return Loss - >50dB
Multimode, 850 nm.1310 nm
      Attenuation, Mean – 0.10dB
      Return Loss - >20dB

Assembly Capabilities

TE Connectivity has extensive Rugged Optic Harness capabilities. Please consult your local TE Sales Representative for assistance.

MATING FACE

27.00 (1.063)
26.96 (1.061)

INTERFACIAL SEAL

FRONT HOUSING

REAR HOUSING

TYCO ..-..
1738805-1

REAR GROMMET

12.05 (0.474)
12.01 (0.473)

29.95 (1.179)
29.15 (1.148)

REAR FACE
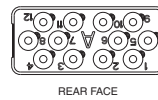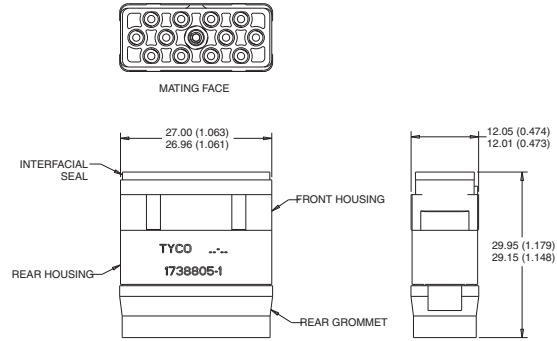
**Insert Assembly, without Sleeve Holder, Environmental, F12
Key A 1738805-1
Key B 1738806-1**

MATING FACE

27.00 (1.063)
26.96 (1.061)

INTERFACIAL SEAL

SLEEVE HOLDER

FRONT HOUSING

REAR HOUSING

TYCO ..-..
1738807-1

REAR GROMMET

12.05 (0.474)
12.01 (0.473)

36.53 (1.438)
35.63 (1.403)

REAR FACE
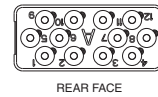
**Insert Assembly, with Sleeve Holder, Environmental, F12, Key A GPRB
Key A 1738807-1
Key B 1738808-1**

ARINC 801 Inserts

17F12Q2
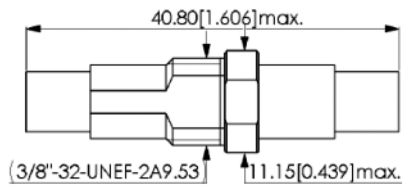
36F36

12F5C2

20F12Q8
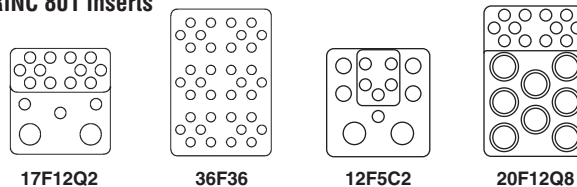
ARINC 801 Inserts and Cavity Reducers accept ARINC 801 Optical Termini.
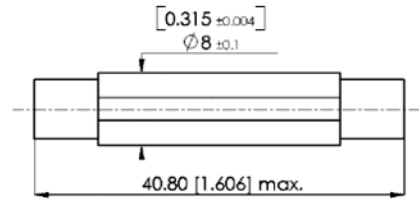
Note: All part numbers are RoHS compliant.
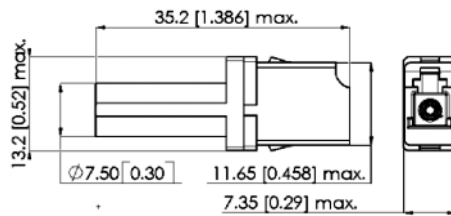
Physical Contact & Technology (Continued)

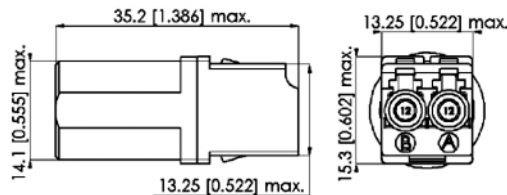**ARINC 801 Optical Termini
Adapter Dimensions**

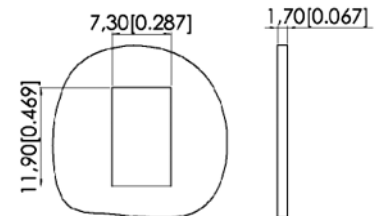40.80[1.606]max.

(3/8''-32-UNEF-2A9.53)   11.15[0.439]max.
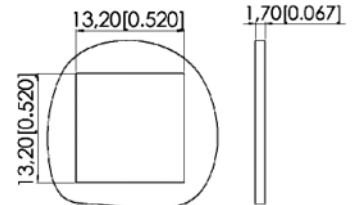
**Terminus to Terminus Bulkhead Feedthrough
Figure 1**

[0.315 ±0.004]
Ø8 ±0.1

40.80 [1.606] max.

**Terminus to Terminus Straight
Figure 2**

35.2 [1.386] max.

13.2 [0.52] max.

Ø7.50 [0.30]   11.65 [0.458] max.
7.35 [0.29] max.

7,30[0.287]   1,70[0.067]

11,90[0.469]

**Terminus to LC Simplex
Figure 3**

35.2 [1.386] max.

14.1 [0.555] max.

13.25 [0.522] max.

13.25 [0.522] max.

15.3 [0.602] max.

13,20[0.520]   1,70[0.067]

13,20[0.520]

**Terminus to LC Duplex, LC Panel
Figure 4**

35.2 [1.386] max.

Ø 14.1 [0.555] max.

13.25 [0.522] max.

13.25 [0.522] max.

26.85 [1.06] max.

Ø 20,47[0.806]   3,18[0.125]max

4x Ø3,10[0.122]max

20,62[0.812]

20,62[0.812]
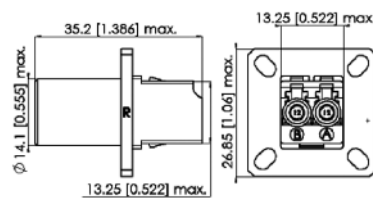
**Terminus to LC Duplex, MIL-DTL-38999 Panel Cutout
Figure 5**
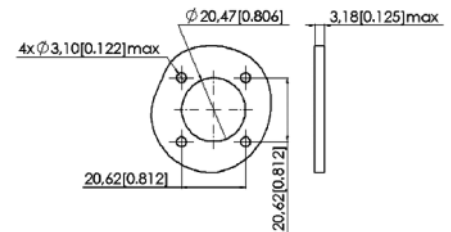
Physical Contact & Technology (Continued)

Most of the tools included in the Termination Kit are commonly used in the fiberoptic industry (strippers, cutting pliers and all accessories for fiber and cable preparation). The items in the table below are specially made for the ARINC 801 Optical Termini System. Their use is highly recommended to achieve mechanical and optical performances.

ARINC 801 Optical Termini Termination Kit

Part Number 1828644-X

Qty -2	Qty -1	Description	Part Number	Item #
1	1	Label, Termination Kit	1918887-1	28
1	1	Insertion and Extraction Tool	91066-3	27
2	2	1.25 mm Swab	1828355-1	26
1	1	LC Polishing Bushing	1754074-1	25
1	1	Polishing Plate	501197-1	24
1	1	Polishing Pad	501523-1	23
10	10	0.3 µm Polishing Film	228433-5	22
5	5	Fine Diamond Polishing Film	503887-1	21
10	10	5 µm Polishing Film	228433-8	20
15	15	9 µm Polishing Film	1374484-1	19
1	1	Cleave Tool	504064-1	18
1	—	Curing Oven Block	1918510-1	17
1	—	Curing oven	502130-1	16
1	1	Resin injector tips	1918509-2	15
1	1	Resin injector	1918509-1	14
5	5	Epoxy, 353ND	504035-1	13
10	10	Alcohol Fiber Wipe	501857-2	12
1	1	Inner Ferrule Shaping Tool	1918511-1	11
1	1	Hexagonal key	19840-5	10
1	1	Fiber Stripping tool (125 µm)	1754708-1	9
1	1	Handtool	58532-1	8
1	1	Die-set, ARINC 801 Optical Termini	1828889-1	7
1	1	KEVLAR Shears	1278637-1	6
1	1	Cable Jacket Strip Tool	1278531-1	5
1	—	1.25 mm Microscope Adapter	1754765-1	4
1	—	200x Microscope	1754767-1	3
1	—	Carrying case, Weekender	1918881-1	2
—	1	Carrying case, Attache	1918834-1	1

The following tools are necessary for product termination but are not included in the kit: Alcohol, canned air, and clean cloth.
Other accessories available include ruler, tweezers, cleaning tip, roller adhesive tape, moss cable support and permanent ink markers.

ARINC 801 Optical Termini Service Tool Kit (Inspection, testing & cleaning) Part Number 1828335-1

ARINC 801 Optical Termini Service Tool Kit (Cleaning only) Part Number 1828335-2

ARINC 801 Optical Termini Service Tool Kit (Testing only) Part Number 1828335-3

ARINC 801 Optical Termini Service Tool Kit (Hand Held Digital Probe Kit) Part Number 1828335-4

Tool Kit Contents

Item #	Comp Part Number	Description	-1	-2	-3	-4
1	1278540-1	Soft Carry Bag	1	—	—	—
2	1754767-1	200x Microscope	1	—	—	—
3	1754765-1	LC Microscope adapter	1	—	—	—
4	6374613-5	LC - SC 50/125 cable assembly	2	—	—	—
5	6374615-5	LC - SC 62.5/125 cable assembly	2	—	—	—
6	1918808-1	1.25 mm swab	2	2	—	—
7	1918810-1	OPTIPOP C Card Cleaner	2	5	—	—
8	1828349-1	Optical Loss Test Set	1	—	1	—
9	1828350-1	OLTS 1.25 mm detector cap	1	—	1	—
10	1828352-1	Visual Fault Locator	1	—	1	—
11	1828353-1	VFL 1.25 mm Adapter	1	—	1	—
12	1828465-1	Label, Service Kit	1	—	1	—
13	1918222-1	Inspection, Hand Held Digital Probe Kit	—	—	—	1
14	1918223-1	1.25 mm Adapter, Digital Probe	—	—	—	1

-1 inspection, cleaning & testing
-2 cleaning
-3 testing
-4 Hand Held Digital Probe Kit

Note: All part numbers are RoHS compliant.

KEVLAR is a trademark of E.I. du Pont de Nemours and Company.
OPTIPOP is a trademark of NTT Advanced Technology Corporation.

Ruggedized Fiber Optic Products (Continued)

MIL-T-29504 Style Optical Connector Range

Product Facts

- **Manufactured to meet the requirements of MIL-T-29504/4 and 5**
- **Proven in both rotary and fixed-wing aerospace applications**
- **Sprung loaded socket contacts ensure consistent pressure and performance levels**

The range of MIL-T style optical contacts is designed specifically for use with the MIL-DTL-38999 Series III connectors within the standard size 16 cavity.

Optical Inserts for EN4165 and ARINC 809

Product Facts

- **Interchangeable modular inserts**
- **Easy use insertion / extraction tool**
- **Easy access to optical contacts for cleaning maintenance**
- **Compliments DMC-M multiway modular connector range**

TE has designed a comprehensive range of Fiber ptic inserts to further enhance our EN4165 connector range. To date the modular inserts can accommodate MC5, MC6 ribbon, Arinc 801 and EN4531 optical contacts.

Fiber Optical Insert for DMC-M

Product Facts

- **Light weight composite**
- **Colour coded**
- **Modularity**
- **Screw coupling**

An optical insert is available for the popular DMC-M connector which enables six standard MC5 contact to be incorporated into a single insert package or 12 way MC6 or 4 way Arinc 801 contacts.
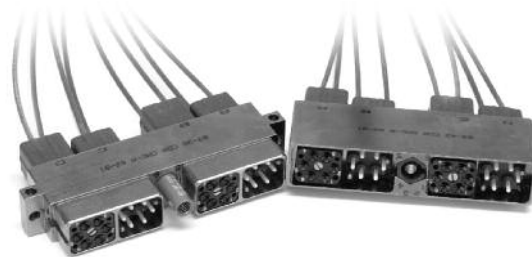
RSC-v

Product Facts

- **Suitable for singlemode applications**
- **Good return loss measurements**
- **Tuneable PC variant for optimum performance**

APC version of the ever popular RSC connector range. The RSC-V is available with either an angled polish (APC) or a tuneable physical contact (PC) variant.

Ruggedized Circular Connectors

38999

Product Facts

- **100% Scoop Proof**
- **High strength Aluminium shells**
- **Superior flourosilicone seals provide maximum tear resistance and sealing memory**
- **Threaded coupling with self locking for anti-vibration integrity**

Military circular connector qualified to MIL-DTL-38999, Series III for fiber optic MIL-T-29504 style termini. Rugged design offers maximum performance for shock and vibration, environmental, moisture and corrosion resistance and provides effective EMI shielding.

3

Ruggedized Fiber Optic Connectors

MC3 MKII Fiber Optic Multiway Connectors

MC3 MKII Fiber Optic Multiway Connectors

Product Facts
- **Insert-to-insert keying assists precision alignment**
- **Individually rear insertable/removable optical contacts enable easy assembly**
- **Backshells and adaptors available for most single and multifiber cable types**

General Specifications
Fiber type – Multi and Singlemode fiber Ranging from 5 to 200um core diameters

Channels – 5, 8 and 12 Optical channels

Cable size – 1.5 mm to 3.0 mm outer jacket

Materials
Shell – Aluminium; nickel plated Aluminium; cadmium plate olive drab Aluminium bronze (special order)

Contact body
Arcap – Titanium

Ferrule – Zirconia

Alignement sleeve – Zirconia

Seals – Fluorosilicone or nitrile

Plating – Aluminium, nickel plated Aluminium, cadmium plate olive drab Aluminium bronze (special order)

Optical Performance
Insertion loss - 0.25dB typical*

Return loss - 40dB typical*

Repeatability - Typically better than 0.1db with 50/125µm fiber

Environmental Specification
Temperature

High temperature endurance - +155°C*

Low temperature endurance - 65°C*

Durability - Greater than 500 mating cycles

Vibration
Sinusoidal - 5-3000Hz, 30g

Bump - 4000 bumps, 40g

The MC3 range of high performance connectors incorporates individual optical contacts inserted from the rear.

The removable socket insert allows for easy access to the optical faces to aid cleaning and maintenance.

The MC3 MkII range has the same removable alignment insert feature as the MC3 for easycleaning (which can be specified in either receptacle or plug), and is suitable for use with most single-mode and multimode optical fibres with core diameters from 5 to 200µm. 5, 8 and 12 optical channels are accommodated in the MIL-C-38999 Series III style connector shells. The MC3 MkII connector range has been tested and approved for use in severe environments.
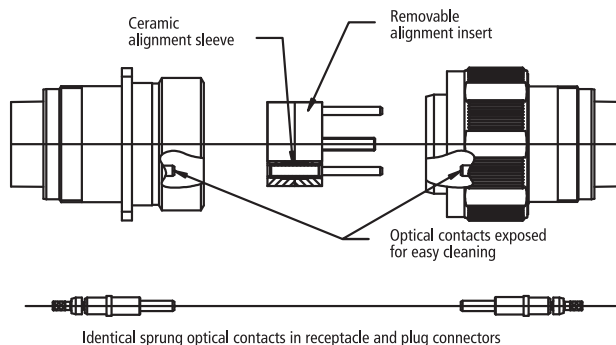
Identical sprung optical contacts in receptacle and plug connectors

Key Features
- Precision Zirconia ceramic ferrules and alignment sleeves ensure superior, repeatable optical performance with physical contact polishing techniques
- Insert-to-insert keying assists precision alignment
- Individually rear insertable/removable optical contacts enable easy assembly
- Easily removable alignment sleeve insert facilitates simple cleaning and maintenance

- Colored band indicates full mating
- Identical optical contacts are spring loaded in both plug and receptacle to maintain physical contact even under severe shock or vibration conditions (rigid contact option available for receptacle)
- Simple termination process and tooling
- Backshells and adaptors available for most single and multifiber cable types

- MIL-C-38999 Series III anti-vibration coupling mechanism and tri-start thread
- Alternative shell keyway orientations provide protection from inadvertent mis-mating
- Dynamic '0' ring seal between mating shells provides water submersion capability

*fiber and polishing process dependent

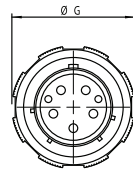## MC3 MKII Fiber Optic Multiway Connectors (Continued)

Insert Arrangement

Size - Arrangement	A	B1	B2	C1	C2	D	Thread E	Thread F tri-start dimensions (inches)	ØG	ØH	ØJ	ØK	ØL
19-5	36.58	29.35	26.98	5	3.5	27.84	M28 x 1.0	1.250	37.92	27.7	35.4	36.92	29.46
23-8	42.98	34.92	31.75	6.23	4	33.84	M34 x 1.0	1.500	44.12	33.7	41.75	43.12	35.81
25-12	46.02	38.11	34.92	6.23	4	36.84	M37 x 1.0	1.625	47.35	36.7	44.93	46.35	38.99

Dimensional Information

All dimensions in inches (except threads). To complete part number for ordering see 'ordering information'

Plug

MC306E2
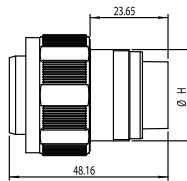
Procap
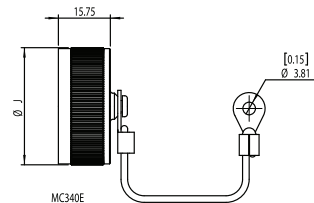
MC340E

Receptacle
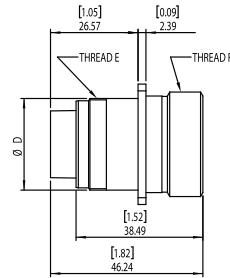
MC300E2
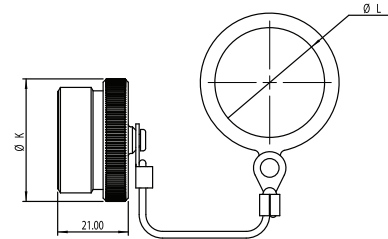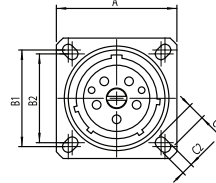
MC320E

Dummy Receptacle

MC330E

3

Ruggedized Fiber Optic Connectors
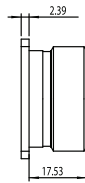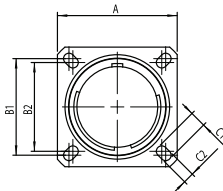
MC3 MKII Fiber Optic Multiway Connectors (Continued)

Optical Contacts (ordered separately)

Optical contacts are supplied with a profile formed optical end face and are available for singlemode or multimode fibers. Contacts are available in either sprung or rigid versions, depending upon application (rigid contacts should be used in bulkhead receptacles only).

Rigid Type

455494-***1-**2

Sprung Type

455500-***1-**2
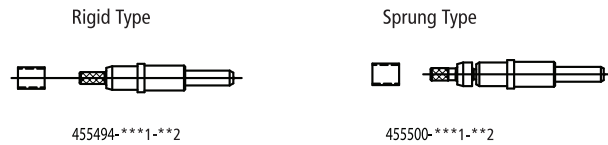
Optical Contacts (ordered separately)
Options are as follows:
***1 Optical hole Ø 'A' fiber size (see table 1)
**2 Cable type (see table 2)

Please note: for type 00 (**2) the cable crimp sleeve is not supplied i.e. for terminating buffered fiber.

Table 1 (***1)

Rigid Contact		Sprung Contact	
Part number (multimode) 455***-***1-**2	Part number (singlemode) 455***-***1-**2	Part number (multimode) 455***-***1-**2	Part number (singlemode) 455***-***1-**2
455494-128-**2	455617-126-**2	455500-128-**2	455500-128-**2
455494-145-**2	455617-127-**2	455500-145-**2	455500-145-**2
455494-162-**2		455500-162-**2	
455494-176-**2		455500-176-**2	
455494-232-**2		455500-232-**2	
455494-283-**2		455500-283-**2	
455737-232-**2		455500-1MM-**2	
		455738-232-**2	

Table 2 (***2)

Contact Type		Cable Type			Crimp Dies (see note)	
Rigid	Sprung	Plain buffer	Tight jacket cable	Crimp Sleeve	Part number	A / F
455494-***1-00	455500-***1-00	900µm-	-	-	455608	1.64 / 1.74
455617-***1-00	455616-***1-00	900µm	-	-	455608	1.64 / 1.74
455494-***1-01	455500-***1-01	-	Ø2.5 OD	455610-01	455608	3.10 / 3.12
455617-***1-01	455616-***1-01	-	Ø2.5 OD	455610-01	455608	3.10 / 3.12
455494-***1-02	455500-***1-02	-	Ø1.8 OD	455610-02	455608	3.10 / 3.12
455617-***1-02	455616-***1-02	-	Ø1.8 OD	455610-02	455608	3.10 / 3.12
455494-***1-03	455500-***1-03	-	Ø3.0 OD	455610-03	455608	3.56 / 3.48
455617-***1-03	455616-***1-03	-	Ø3.0 OD	455610-03	455608	3.56 / 3.48
455494-***1-04	455500-***1-04	-	Ø2.1 OD	455610-04	455608	3.10 / 3.12
455617-***1-04	455616-***1-04	-	Ø2.1 OD	455610-04	455608	3.10 / 3.12
-	455500-1MM-00	-	Ø2.2 OD	-	455697	2.62 / 2.72
455737-***1-00	455738-***1-00	-	Ø1.5 OD	-	455478	2.27 / 2.37

Please note: for alternative sizes, please consult technical sales.

Cable Type / Description	Cable Ø O/D mm
Multiway cable, with 900µm buffered fiber and peripheral strain relief	3.5
	4.5
	5.0
	5.5
	6.0
	7.0
Multiway cable, various constructions - e.g. central strain relief	Backshells are available for a range of multiway cables, please consult technical sales

Please note: Crimp dies are used with crimp tool 451716 (Erma 29020).

MC4 Series - Duplex Fiber Optic Connectors

MC4 Series - Duplex Fiber Optic Connectors

Product Facts

- Insert-to-insert keying assists precision alignment
- Individually rear insertable/removable optical contacts enable easy assembly
- Backshells and adaptors available for most single and multifiber cable types

General Specifications

Optical

Attenuation – Less than 0-4dB (50/125pm)

Repeatability – Better than 0.2dB

Fiber types – 50, 62.5, 85/125pm 100/140pm 200/280pm

Cable types

Tight jacket 2.5mm dia

Duplex 4.5mm OD

For other cable sizes consult Technical Sales

Materials

Shell - Aluminium alloy. Nickel plated

Ferrule - Zirconia Alignment sleeve: Zirconia

Seals - Fluorosilicone

Backshells - Aluminium alloy. Nickel plated Mechanical

Temperature range –+65°C to +155°C*

The MC4 Duplex optical fiber connector is based upon shell size 9 Mil-C 38999 Series III making this an extremely compact environmentally sealed 2-way connector. The MC4 is suitable for use with most multimode and singlemode fibers with core diameters of 9 to 200μm. Simplex and duplex constructions can be accommodated with suitable connector backshells.

Precision ceramic ferrules and alignment sleeves ensure optical performance and reliability over an extended service life.

The optical ferrules are sprung loaded in both the plug and receptacle shells.

This provides an axial load equalization ensuring that butt joint contact is maintained even when the connector is subjected to vibration levels in excess of 30g.
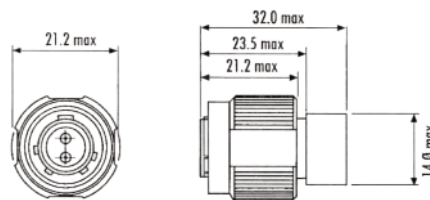
This coupling nut is built in antivibration clicker mechanism to prevent inadvertent uncoupling under adverse vibration conditions.
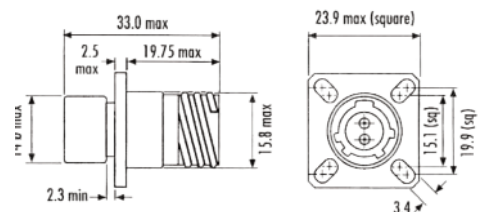

Quality Approvals

- Civil Aviation Authority A8-1
- BS EN ISO 9001
- Military Spec Approvals 38999
- Underwriters Laboratories (UL)

Backplane Module - PN 2000973-1

Daughtercard Module - PN 2000974-1

*Cable and epoxy dependant Mechanical endurance: Not less than 500 matings

MC4 Series - Duplex Fiber Optic Connectors (Continued)

Ordering Information MC4   **E-**   *   -09-2   *   *   -***

Series:

Style:
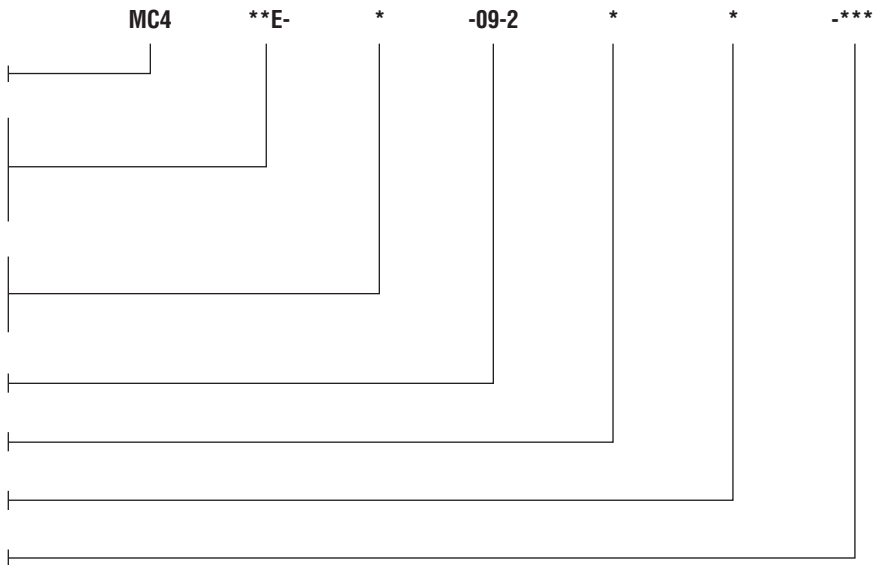00 = Bulkhead receptacle
06 = Plug
07 = Jam nut

Shell finish:
N = Nickel plated
C = Cadmium plated olive drab

Shell size - no. of channels – 09-2

Insert type – P Pin, S Socket

Shell orientation – N, A, B, C, D, E

Modification code

Example part number:Bulkhead Receptacle MC400E-C-09-2SN, Plug MC406E-C-09-2PN

MC4 Essential Tooling

Part No.	Description and Use	Notes
	Connector Assembly Tooling	
454335	Fiber stripping tool	Hozan
453228	Fiber cleaving tool	
454342	Crimp tool	
	Polishing Tools and Materials	
454899	Polishing jig	
454539	Rubber pads	2 required
454539	Lapping film set comprises:	
454481	Coarse disk (10 off)	available separately
454482	DR diamond disc	available separately
454483	DM diamond disc	available separately
454484	Polishing disc (10 off)	
	Consumable Materials	
454257	Epoxy kit (353ND)	
450490	Spatula	
454297	Syringe (x6)	
	Ferrules	
454900-126	Fiber size 125pm	not supplied with connector
454900-141	Fiber size 140pm	not supplied with connector
454900-145	Fiber size 140pm	not supplied with connector
454900-283	Fiber size 280pm	not supplied with connector

Note: Additional tooling may be required specific to cable types (consult technical sales)
For comprehensive tooling and consumable listing refer to technical sales

MC5 - High Density Fiber Optic Multiway

MC5 - High Density Fiber Optic Multiway

Product Facts
- **Insert-to-insert keying assists precision alignment**
- **Individually rear insertable/ removable optical contacts enable easy assembly**
- **Backshells and adaptors available for most single and multifiber cable types**

General Specifications

Fiber type – Suitable for fibres with core diameters 5-200um

Channels – 2, 4, 6, 8, 10, 18, and 30 channels

Cable size – 1.8 mm, 2.1 mm and 2.5 mm jacket

Materials

Shell – Composite (qualified to MIL-C-38999)

Contact body – Arcap

Ferrule – Zirconia

Alignement sleeve – Zirconia

Seals – Fluorosilicone

Plating – Nickel plate

Optical Performance

Insertion loss - 0.25dB typical*

Return loss -40 dB typical

Repeatability - Typically better than 0.1dB (with 50/125µm fiber)

Environmental Specification

Temperature

High temperature endurance - +150°C, 760 hours

Low temperature endurance -65°C, 500 hours

Durability - >1500 mating cycles

Vibration

Sinusoidal - 5-3000Hz, 40g, 10 hours

Random - 25-2000Hz, 5g2/Hz (50g rms), 16 hrs

The MC5 high density range is the very latest advance in high performance multi-channel fiber optic connectors, capable of sustained performance over a wide range of environmental conditions. The MC5 uses the most recent developments in precision ceramic ferrules and lightweight

MIL-C-38999 Series III connector shell materials, combined with purpose designed inserts to ensure the optical performance meets the requirements of high reliability optical systems. Compact sprung loaded, precision optical contacts are individually insertable / removable for

ease of assembly.Extensive testing has confirmed excellent performance under the most demanding environmental conditions with the MC5 chosen as the standard multiway fiber optic connector for the European Fighter Aircraft, Typhoon.

Key Features

- Compact 1.25mm precision zirconia ceramic ferrules
- Alignment sleeves ensure superior, repeatable optical performance with physical contact polishing techniques
- Purpose designed inserts, and insert-to-insert keying assist precision alignment
- Individually rear insertable / removable optical contacts enable easy assembly and maintenance
- Easily removable alignment sleeve insert facilitates simple cleaning and maintenance

- Color band indicates full mate condition
- Identical optical contacts are spring loaded in both plug and receptacle to maintain physical contact even under severe shock or vibration conditions (rigid contact option available for receptacle)
- Simple termination process and tooling
- Composite lightweight, high strength, corrosion resistant connector shells
- MIL-C-38999 Series III anti-vibration coupling mechanism, and tri-start thread

- Extensive range including 1,2,4,6,8,10 and 30 way connectors
- Available in both plug socket / receptacle pin and plug pin / receptacle socket configurations

*fiber and polishing process dependent

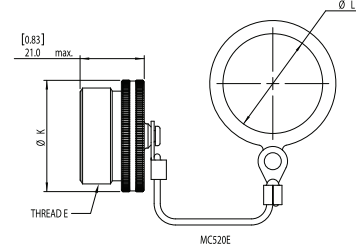## MC5 - High Density Fiber Optic Multiway (Continued)

Dimensional Information

All dimensions in inches (except threads). To complete part number for ordering see 'ordering information'.
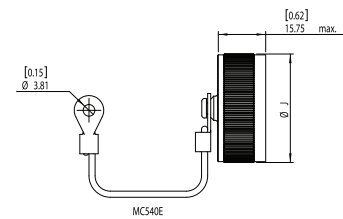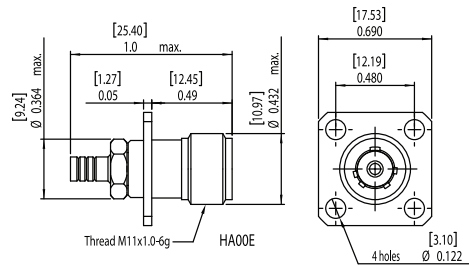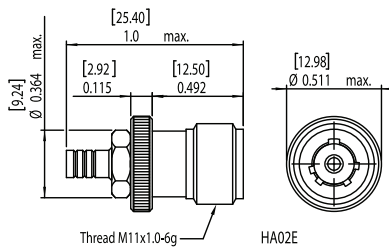
Plug

MC506E

Procap

MC520E

Receptacle

HA00E

MC540E
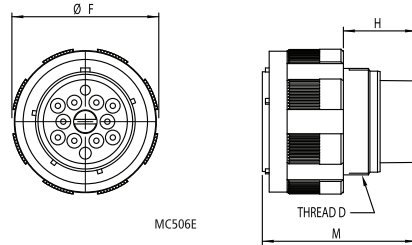
Dummy Receptacle

HA02E

Dimensional Information (cont)

Size - Arrangement	A Max	B1	B2	C1 Min	C2 Min	Thread D	Thread E tri-start dimensions (inches)	ØF Max	G Max	H Max	M Max	ØJ Max	ØK Max	ØL Min
11-2	26.4	20.62	18.26	4.84	3.16	M15 X 1.0	0.75000	24.94	3.52	19.9	40.86	N/D	N/D	16.51
13-4	28.81	23.01	20.62	4.84	3.16	M18 X 1.0	0.8750	29.34	3.52	19.9	40.86	26.06	27.56	19.56
15-6	31.2	24.61	23.01	4.31	3.16	M22 X 1.0	1.0000	32.46	3.52	19.9	40.86	N/D	N/D	22.86
17-8	33.51	26.97	24.61	4.84	3.16	M25 X 1.0	1.1875	35.66	3.52	19.9	40.86	34.16	35.46	26.04
19-10	36.71	29.36	26.97	4.84	3.16	M28 X 1.0	1.2500	38.46	3.52	19.7	40.86	35.66	37.16	29.21
21-18	39.91	31.75	29.36	4.84	3.16	M31 X 1.0	1.3750	41.66	4.33	19.7	40.86	N/D	N/D	32.39
23-24	43.11	34.93	31.75	6.06	3.83	M34 X 1.0	1.5000	44.86	4.33	19.7	40.86	42.06	43.36	35.56
25-30	46.21	38.1	34.93	6.06	3.83	M37 X 1.0	1.6250	47.98	4.33	19.7	40.86	45.16	46.6	38.74

MC5 - High Density Fiber Optic Multiway

MC5 Optical Termini (ordered separately)

Optical contacts are supplied with a profile formed optical end face and are available for singlemode or multimode fibers. Contacts are available in either sprung or rigid versions, depending upon application (rigid contacts should be used in bulkhead receptacles only).
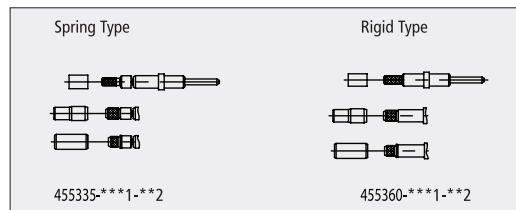
Options are as follows:

***1 = Optical hole Ø 'A' (fiber size) (see table 1)   **2 = Cable type (see table 2)

Please note: for type 00 (**2) the cable crimp sleeve is not supplied i.e. for terminating buffered fiber.

Table 1 (***1)

Sprung contact part number	Rigid contact part number
455335-***1-**2	455360-***1-**2
455335-125-**2	455360-125-**2
455335-126-**2	455360-126-**2
455335-127-**2	455360-127-**2
455335-128-**2	455360-128-**2
455335-144-**2	455360-144-**2
455335-159-**2	455360-159-**2
455335-172-**2	455360-172-**2
455335-175-**2	455360-175-**2

Table 2 (***2)

Contact		Contact		Crimp Dies (see note)	
Sprung	Rigid	Plain buffer	Tight jacket cable	Part number	A / F
455335-***1-00	455360-***1-00	900µm	-	457440	1.25 / 1.35
455335-***1-01	455360-***1-01	-	Ø2.1 OD	457440	2.27 / 2.37
455335-***1-02	455360-***1-02	-	Ø1.8 OD	457440	2.62 / 2.52 and 2.37 / 2.27
455335-***1-0	455360-***1-03	-	Ø2.5 OD	457440	2.74 / 2.84

Please note: for alternative sizes, consult technical sales.

MC5 Backshells for Multiway Cables (ordered separately)

Cable Type / Description	Cable Ø O/D mm
Multiway cable, with 900µm buffered fiber and peripheral strain relief	3.5
	4.5
	5.0
	5.5
	6.0
	7.0
Multiway cable, various constructions - e.g. central strain relief	Backshells are available for a range of multiway cables, please consult technical sales

Please note: Crimp dies are used with crimp tool 451716 (Erma 29020).

MC5 - High Density Fiber Optic Multiway (Continued)

Ordering Information

```
MC5    **E-    *-    **-**    *    *    -F***
```

Series:

Style:
00 = Bulkhead receptacle
06 = Plug
07 = Jam nut
20 = Protective cap plug
30 = Dummy receptacle
40 = Protective receptacle

Shell finish:
N Nickel plated

Shell size - no. of channels:
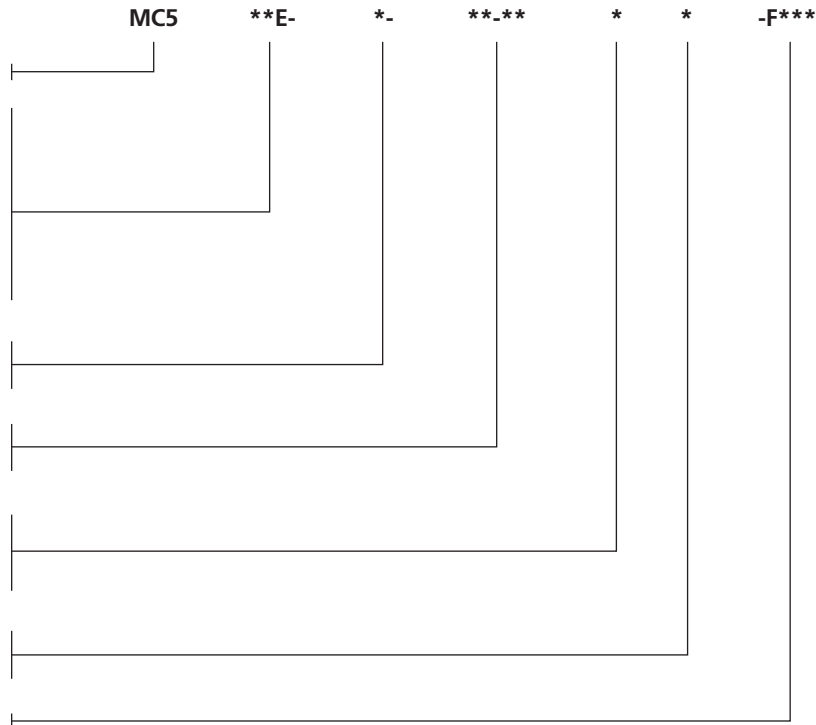11-2, 13-4, 15-6, 17-8, 19-10, 21-18, 23-24, 25-30

Insert type
P, S (S type includes the removable alignment insert)

Shell orientation:
N, A, B, C

Modification code:

Example part numbers:
Connector MC500E-N-17-8SN
Protective cap MC540E-N-17
Dummy receptacle MC530E-N-17

Accessories / Essential Tooling Information
MC5 Fiber Optic Module for DMC-M Connectors

The MC5 DMC-M high performance fiber optic modules are manufactured from a high performance material for corrosion resistance and features a rugged construction. The common MC5 optical contact is rigid or sprung loaded and common to both plug and receptacle to maintain physical contact even under severe shock or vibration.

Quality Approvals

- Civil Aviation Authority A8-1
- BS EN ISO 9001
- Military Spec Approvals 38999
- BS9000 and CECC
- Underwriters Laboratories
- BS EN IS09001:2000 (BSI)
- BS/EN 9100:2003 (BSI)

- AS9100 Rev B (BSI)
- AS9120:2002 (BSI)
- EASA Part 21 Subpart G (CAA)
- BS9000 (BSI)
- Underwriters Laboratories (UL)
- Military Spec Approvals 38999 (DSCC)

MC6 - Fiber Optic Ribbon Cable Connector

MC6 - Fiber Optic Ribbon Cable Connector

Product Facts

■ **Insert-to-insert keying assists precision alignment**

■ **Individually rear insertable/ removable optical contacts enable easy assembly**

■ **Backshells and adaptors available for most single and multifiber cable types**

Fiber Type:

Channels – 2 to 72

Cable size – Telecom grade cable Aerospace grade cable

Materials

Shell – Composite (MIL-C-38999)

Contact body – Nickel/cadmium plated composite polymer

Ferrule – Thermoplastic

Alignment Pin:

Seals – Fluorosilicone

Plating – Nickel

The MC6 high density, fiber optic connector series is now further enhanced with the option for industry standard MT Ferrule inserts. The insert accommodates 2 to 72 channels and can be supplied pre-terminated if required. The MC6 uses the compact MIL-C-38999 Series III, shell size 11 body, also used on the proven MC5 connector. It has a lightweight, corrosion resistant, metal-plated composite shell which provides high strength and durability, combined with EMC shielding.

The result is a very compact, rugged, environmentally sealed solution for a wide range of applications, such as avionics, data bus and in-flight entertainment systems.

Key Features

• Common contact single or multimode MT ferrules MIL-C-38999 Series III anti-vibration coupling with tri-start thread

• Easily accessible Angled Physical Contact (APC) and Physical Contact (PC) faces for cleaning and maintenance

• Rear release contact using size 8 extraction tools Retrofit triple rear seal available

• Color band indicating full mating

• The use of industry standard MT interface and a variety of housing options ensures integration into new and existing systems

• Interchangeable with MIL-C-38999 Series III

MC6 - Fiber Optic Ribbon Cable Connector (Continued)
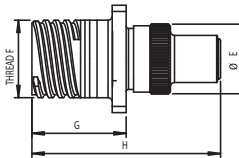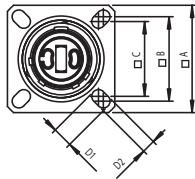
Optical Performance
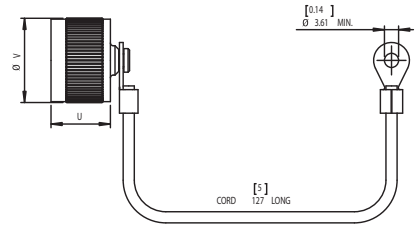For more information contact technical sales on +44 (0) 1424 858358 or fiber@deutsch.net

Dimensional Information
All dimensions in millimeters unless otherwise stated. To complete part number for ordering see Ordering Information.
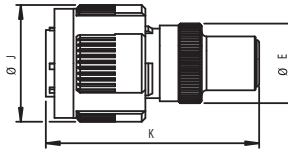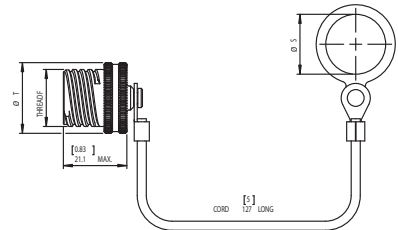
MC6 Receptacle
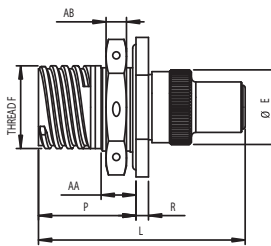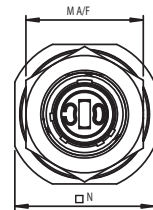
Protective Cap Receptacle MC640E-N-11

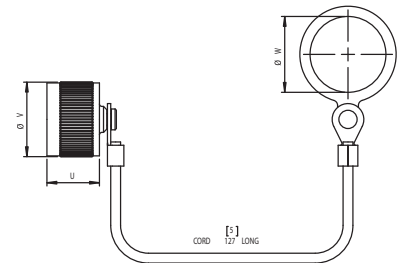**MC6 Plug**

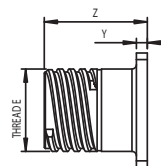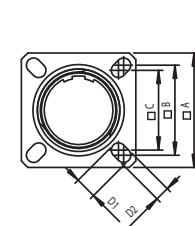**Procap Plug MC620E-N-11**

Jam Nut

Protective Cap Receptacle

Dummy Receptacle MC630E-N-11

MC6 - Fiber Optic Ribbon Cable Connector (Continued)

Contact and Tooling Information

A Max	B Nom	C Nom	D1 Min	D2 Min	ØE Max	Thread F Tri-start (inches)	G Max	H Max	ØJ Max	K Max	L Max
26.40	20.62	18.26	4.84	3.16	17.10	0.7500"	23.20	46.50	24.95	46.00	47.50

M A/F	N Max	P Max	R Max	ØS Min	ØT Max	U Max	ØV Max	ØW Min	ØX Max	Y Max	Z Max	AA Max	AB Max
27	32.00	22.30	2.96	19.55	23.46	16.16	22.96	22.86	8.01	2.76	23.76	7.80	4.81

Ordering Information

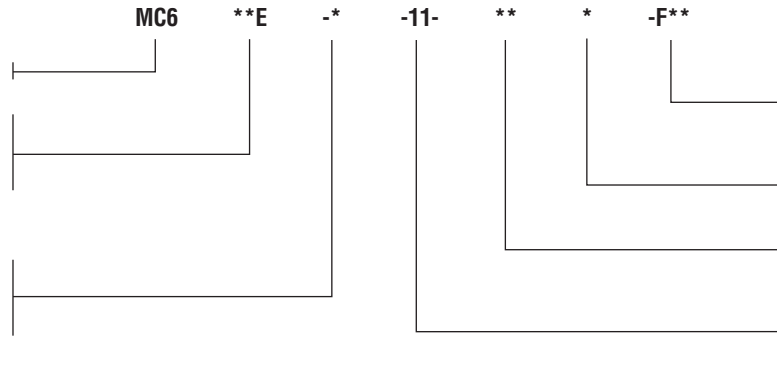MC6   **E   -*   -11-   **   *   -F**

Series:

Style:
00 = Bulkhead receptacle
06 = Plug
07 = Jam nut

Shell finish:
N Nickel plated
C = Cadmium plated

Modifaction code:
See above

Shell orientation:
N,A,B,C

No. of MT Ferrules:
01 for size 11

Shell size:
11

Optical Termini

MC6 MT contact

MC6 - 12 SM - 01- P

Contact type

No. Chanels

Ferrule Type
SM - Singlemode
MM - Multimode

Ferrule Type
P - Pin (With Pins)
S - Socket (No Pins)

See Table

Cable Types Ref. Table

Part No.	Cable	
	Description	Jacket Size
MC6 - ** ** - 01*	Ruggedized Aerospace Oval Multi Fiber Cable	3.95mm x 1.60mm Max.
MC6 - ** ** - 02*	Round Multi Fiber Cable	Ø3.96mm Max.

Accessories / Essential Tooling Information

MC6 Fiber Optic Module for DMC-M Connectors

The MC6 DMC-M high performance fiber optic modules are manufactured from a high performance material for corrosion resistance and features a rugged construction. The common MC6 optical contact is rigid or sprung loaded and common to both plug and receptacle to maintain physical contact even under severe shock or vibration.

Quality Approvals

- Civil Aviation Authority A8-1
- BS EN ISO 9001
- Military Spec Approvals 38999
- BS9000 and CECC
- Underwriters Laboratories
- BS EN IS09001:2000 (BSI)
- BS/EN 9100:2003 (BSI)

- AS9100 Rev B (BSI)
- AS9120:2002 (BSI)
- EASA Part 21 Subpart G (CAA)
- BS9000 (BSI)
- Underwriters Laboratories (UL)
- Military Spec Approvals 38999 (DSCC).

MC801 Connector

MC801 Connector
Product Facts

- **Uses precision ARINC 801 fiber optic termini (typical multi-mode insertion loss is less than 0.15 dB).**
- **Removable alignment sleeve insert for easy cleaning of fiber optic termini**
- **Three stages of alignment: shell-to-shell keys, guide pins and ceramic alignment sleeves**
- **Includes all of the features of standard D38999 straight plug and panel mount receptacle shells**
- **Scoop-proof connector design**
- **Option for alternate keys and keyways**
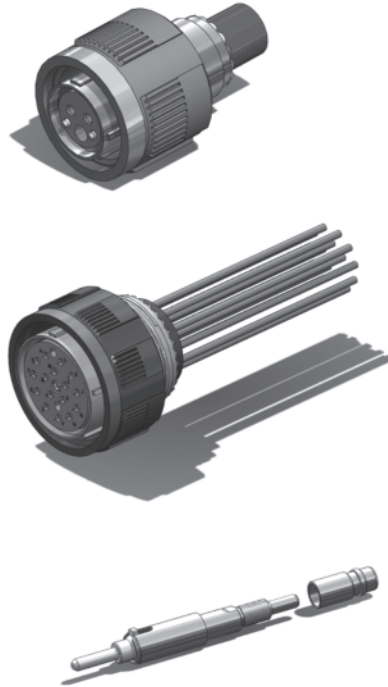
Insert Arrangements
11-02 13-04 15-06 17-08
19-12 21-16 23-24 25-32

Materials
Composite and Aluminium

Finishes
Electroless Nickel and Olive drab cadmium

IN DEVELOPMENT

A801 Termini

- Genderless termini allows for use on both sides of a connector
- The Alignment sleeves are contained in a separate carrier which is removable for easier end-face maintenance

Performance expected

- Insertion Loss at 850 Nm 0.30 dB max., 0.15 dB typical for multi-mode
- Return Loss 850 Nm –20 dB max – 40 dB typical multi-mode

- Ultra Precision ceramic ferrules and sleeves ensure accurate fiber-to-fiber alignment
- Termini are keyed to provide anti-rotation
- Termini body is crimped to the cable providing a Pull-Proof solution

3

Ruggedized Fiber Optic Connectors

Ruggedized Singleway Connector (RSC)

Ruggedized Singleway Connector (RSC)

Product Facts

- ■ **Insert-to-insert keying assists precision alignment**
- ■ **Individually rear insertable/ removable optical contacts enable easy assembly**
- ■ **Backshells and adaptors available for most single and multifiber cable types**

Fiber Type – 8, 50, 62.5, 85/125µm
100/140µm
200/230µm
200/280µm
200/300µm

Cable size – 1.6mm to 5mm
Simplex tight jacket Kevlar reinforced secondary buffered fiber

Materials

Shell – Arcap

Contact body – Arcap

Ferrule – Zirconia

Alignment sleeve – Zirconia

Seals – Fluorosilicone

Plating – Nickel

Optical Performance

Insertion loss – 0.25dB typical

Return loss – -40dB typical*

Repeatability – Better than 0.2dB

Temperature

High temperature endurance – +155°C*

Low temperature endurance – -65°C*

Durability – not less than 500 matings

TE's RSC range of high performance fiber optic connectors are manufactured from Arcap for corrosion resistance and feature a rugged construction, incorporating environmental sealing and an anti-vibration coupling mechanism. The optical contact is sprung loaded and common to both plug and receptacle to maintain physical contact even under severe shock or vibration. The RSC range is suitable for both singlemode and multimode applications, and features easily accessible fiber faces for cleaning purposes.


Key Features

- • Precision Zirconia ceramic ferrule and alignment sleeve to ensure superior repeatable optical performance with physical contact polishing techniques

- • Manufactured from Arcap for corrosion resistance

- • Easy access to ferrule to facilitate simple cleaning and maintenance

- • Common ferrule carriers for the plug and receptacle

- • Optical contact is sprung loaded in both the plug and receptacle to maintain physical contact even under severe shock or vibration

- • Simple termination process and tooling

- • Anti-vibration coupling mechanism

- • Six alternative shell keyway orientations provide protection from inadvertent mis-mating

- • Able to accommodate various sizes of multimode and singlemode fiber - (8/125, 50/125, 62.5/125, 100/140, 200/280mm)

- • Able to accommodate various sizes of simplex cable (1.6mm - 5mm)

- • Compatible with HA Connector series
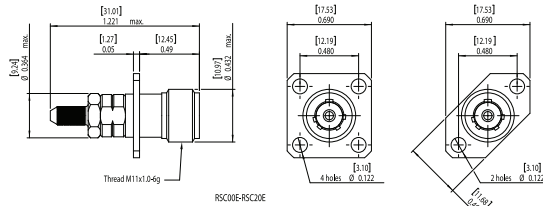
Ruggedized Singleway Connector (RSC) (Continued)

Dimensional Information

All dimensions in inches (except threads). To complete part number for ordering see 'ordering information'
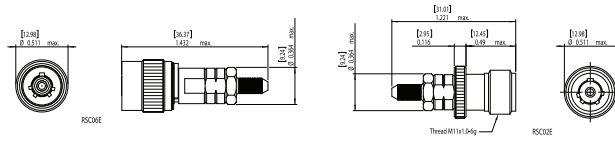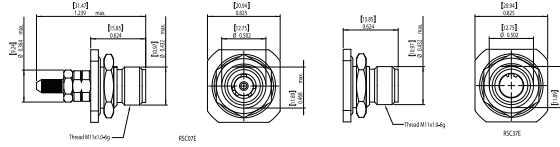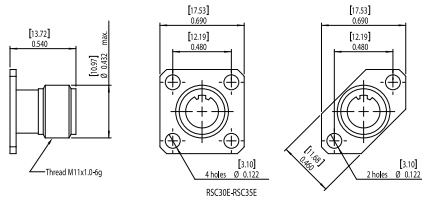

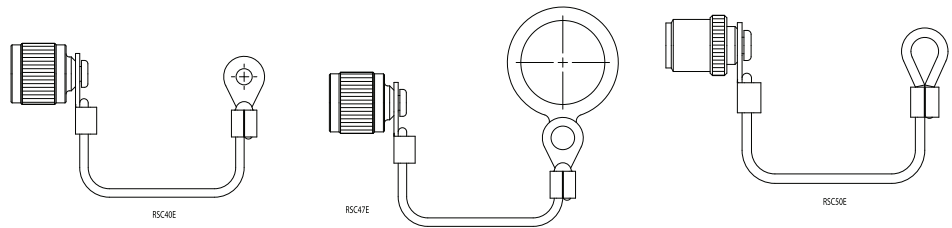**Plug**   **Free Receptacle**

Receptacles

Jam Nut Receptacle   **Dummy Receptacle**

Dummy Receptacles and Mounting

Procap

Ruggedized Singleway Connector (RSC) (Continued)

Ordering Information

RSC **E- * -***

Series:

Shell style:
00 = Bulkhead receptacle
06 = Plug
07 = Jam nut
20 = Protective cap plug
30 = Dummy receptacle
40 = Protective receptacle

100 cable diameter 2.5mm O/D
180 cable diameter 1.8mm O/D
200 cable diameter 2.0mm O/D
300 cable diameter 1.65mm O/D
400 cable diameter 3.0mm O/D
500 cable diameter 3.2mm O/D
600 cable diameter 2.1mm O/D
700 cable diameter 1.6mm O/D*
800 cable diameter 3.7mm O/D
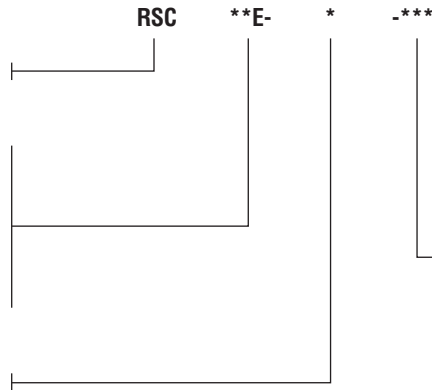900 cable diameter 5.0mm O/D

Shell orientation:
N, A, B, C, D, E

*Special glass braid
For other cable types, please consult the sales office.
Example part number: RSC06E-N-100
RSC plug, 'N' orientation, 2.5mm cable

Optical Contacts
(Must be ordered seperately)

Mode	Fiber size	Part number
Singlemode	8/125µm	456099SM-126
	50, 62.5/125µm	456099-126
	100/140µm	456099-145
	100/172µm	456099-176
Multimode	200/220µm	456099-224
	200/230µm	456099-232
	200/280µm (flat faced)	454103-283
	200/300µm	453800-305

Plesae contact technical support for termination tools and consumables.

Accessories

| Fixing	Dummy receptacle part number	Protective cap part number
4 hole	RSC30E	RSC40E
2 hole	RSC35E	
Jam nut	RSC37E	RSC47E

Hermetic Receptacle (RSC07HE)

Key Features
• Compatible with the RSC plug connector
• Leak rate < 1x10-6 cc/s
• 125ºC temperature rating

Dimensional Information
All dimensions in inches (except threads). To complete part number for ordering see 'ordering information'
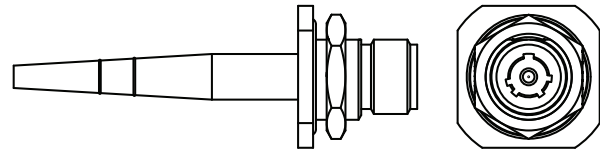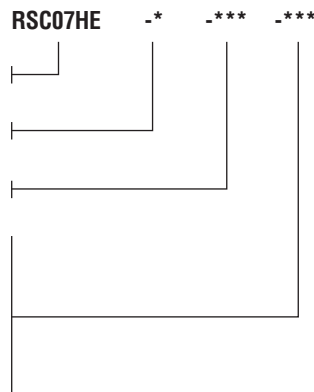

Ordering Information

RSC07HE -* -*** -***

Series:

Shell orientation - N, A, B, C, D, E

Fiber size - 125, 140, 280µm

Pigtail length - cms
Example part number: (pigtail cable 900µm buffer only)
RSC07HE-N-283-100 receptacle, pigtail, 'N' orientation, 280µm fiber, 100cm cable

Quality Approvals

• Civil Aviation Authority A8-1
• BS EN ISO 9001
• Military Spec Approvals 38999
• BS9000 and CECC
• Underwriters Laboratories
• BS EN IS09001:2000 (BSI)
• BS/EN 9100:2003 (BSI)

• AS9100 Rev B (BSI)
• AS9120:2002 (BSI)
• EASA Part 21 Subpart G (CAA)
• BS9000 (BSI)
• Underwriters Laboratories (UL)
• Military Spec Approvals 38999 (DSCC)

Sealed Circular LC ODVA

Sealed Circular LC ODVA Conforming Connector

Product Facts

- **IP67 rated to ensure protection from dust and water immersion**
- **LC connector qualified to Telcordia GR-326 and TIA/EIA 568B.3**
- **Temperature range of –40°C to 85°C**
- **Bayonet-style mechanical lock**
- **Flame retardant materials per UL 94 V-0**
- **Dual mounting bulkhead design**
- **Singlemode and multimode fiber**
- **Can be used with cable types 9/125, 50/125 and 62.5/125**
- **LC to LC internal to the box Jumpers**
- **LC connector accepts tactical cable with 4.5 mm – 7.5 mm OD**
- **ODVA Conforming Plug to X interface on tactical with break out**
- **ODVA Conforming Plug to Plug on tactical cable**
- **Build to customer need**

Applications

The LC ODVA Conforming Connector is ideal for:

- **Harsh environments where chemicals, corrosive gases and liquids are commonplace**
- **Inside and outside industrial plant and equipment that interface with industrial Ethernet networks**
- **Remote interface applications such as towers and antennae as well as FTTX in PON and at the home applications**
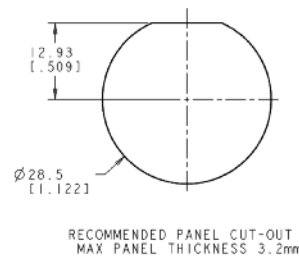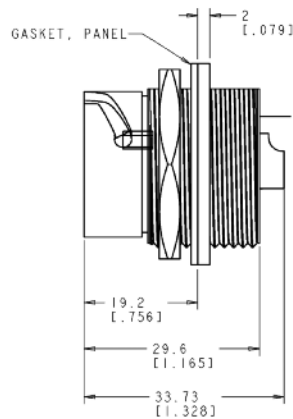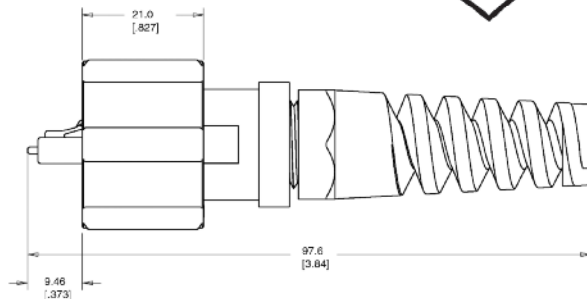- **Mobile routers and internet hardware**

Plug Part Numbers:
1828618-1 (Multimode)
1828618-2 (Singlemode)

Receptacle Part Numbers:
1828619-1 (Multimode)
1828619-2 (Singlemode)

Plug & Receptacle Cap Part Numbers:
Plug Cap   1828740-1
Receptacle Cap   1918177-1
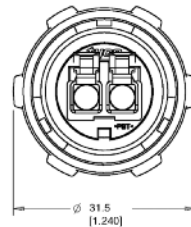
Standard Cable Assemblies

Part Number	Description
1828935-X	ODVA LC Interface, 62.5, 2 Fiber
1828936-X	ODVA LC Interface, Singlemode, 2 Fiber

Note: X = length in meters

Note: All part numbers are RoHS compliant.

Rugged Circular Connectors

EMPIRE

Product Facts

- **Facilitates the implementation of fiber sensors within composites**
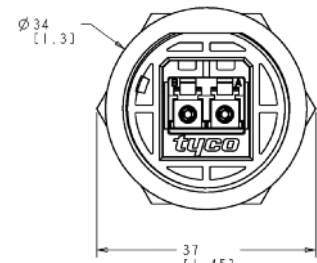- **Protection of fiber at composite entry/exit point**
- **Receptacle connector physically embedded within composite material**
- **Available as panel edge or surface mount configuration**

A unique, patent pending Fiber Optic connector technology that allows designers to reliably connect embedded optical fibers to external monitoring equipment, eliminating the problems of fixed 'flying lead' connections to the structure. See TE.com for additional information.

Fiber Optic Cable Assemblies and Harnesses

Product Facts

- **Custom designs available**
- **Custom lengths for harnessing**
- **Dedicated Fiber Optic harness facility**
- **Capability to work closely with customer to fully define requirements**

TE also has dedicated design and manufacturing resources available to provide rugged and reliable Fiber optic harnesses for Aerospace, Military communications, Railways, Autosport and Industrial equipment.

Rugged Board Level Connector

Ruggedized Optical Backplane Interconnect for VITA 66

Product Facts

- **Receptacle designed to maximize optical performance**
- **Connectors accommodate up to two MT ferrules**
- **Locating post features helps ensure proper position on the backplane and module boards**
- **Common protective cover is made of anti-static material**
- **Plug (daughtercard) connector housing contains a slot feature to facilitate cleaning the MT interfaces**
- **Receptacle (backplane) connector includes two robust guide pins for blind-mating**
- **Receptacle connector insert floats relative to the shell, providing ±0.25mm planar floating alignment capability**
- **Connector mounting screws contain pre-applied Nylok patch to withstand vibration**

Mechanical

Mating Force (per 12-fiber MT ferrule) – Min: 7.8N [1.75 lb]
Max: 11.8N [2.65lb]

Durability – 100 cycles, tested per EIA-455-21

Shock – 50G, sawtooth, 11 msec pulse duration, tested per TIA/EIA-455-14, condition E

Random Vibration – 11.95 G (rms), 50-2000 Hz, 2 hrs per plane - tested per TIA/EIA-455-11, test condition V1-D

Materials

Connector shell & housing – Aluminum alloy 6061, clear-chromate conversion-coated (RoHS compliant)

Alignment posts & screws – Stainless Steel, 300 series, passivated (RoHS-compliant)

TE Connectivity's (TE) Ruggedized Optical Backplane interconnect system provides a high-density, blind-mate optical interconnect in a backplane/daughtercard configuration. The fiber optic (ribbon) cable interconnect is fedthrough the backplane to removable system modules using MT ferrules.TE offers the optical system in both a receptacle (backplane) and matingplug (daughtercard) connectors which interconnect up to two MT ferrules,each accomodating up to 24 fiber paths. Other options are available using industry standard ARINC 801 fiber terminus and TE's Expanded Beam, Pro Beam interface in a four-fiber configuration.
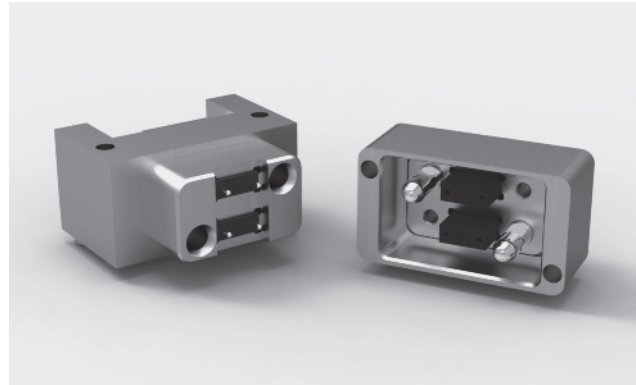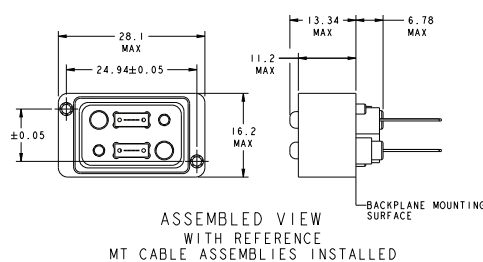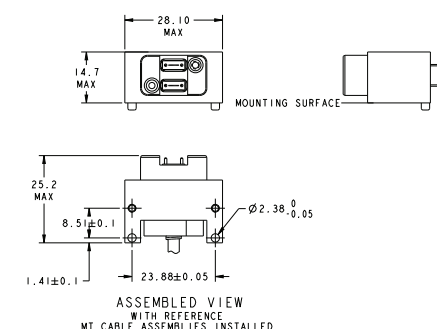

Key Features

- Receptacle designed to maximize optical performance
- Connectors accommodate up to two MT ferrules
- Locating post features helps ensure proper position on the backplane and module boards
- Common protective cover is made of anti-static material
- Plug (daughtercard) connector housing contains a slot feature to facilitate cleaning the MT interfaces
- Receptacle (backplane) connector includes two robust guide pins for blind-mating
- Receptacle connector insert floats relative to the shell, providing ±0.25mm planar floating alignment capability
- Connector mounting screws contain pre-applied Nylok patch to withstand vibration

Interface	Part No.	
	Backplane	Daughtercard
VITA 66.1: MT	2000973-1	2000974-1
MT Ferrule Kit (12 Fiber, Multimode)	2102866-1	2102866-2

Backplane Module - PN 2000973-1

Daughtercard Module - PN 2000974-1

Catalog 1308940
Revised 3-14

www.te.com

Dimensions are shown for reference purposes only. Specifications subject to change.

Dimensions are in millimeters unless otherwise specified.

USA: +1 800 522 6752
Asia Pacific: +86 0 400 820 6015
UK: +44 800 267 666

For additional support numbers please visit www.te.com

Navy CID Approved Epoxy Applied

Tight Jacketed LC Connectors

Product Facts

- ■ **Multimode or singlemode**
- ■ **Simplex or duplex**
- ■ **Tested using MIL-PRF-85045/16 2.0 mm cable**
- ■ **LC Commercial Item Description (CID) interim approval by the Naval Surface Warfare Center, Dahlgren Division**

Application

- ■ **In Flight Networks**
- ■ **Shipboard Applications**
- ■ **Aero Market**

The Tight Jacket LC Connector is a robust design for rugged applications including but not limited to:

- ■ **Extreme temperatures -55°C to +110°C**
- ■ **Excessive vibration or physical shock**
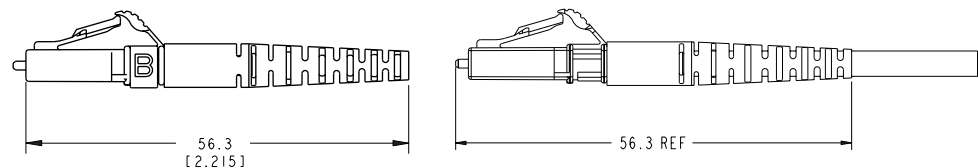
Test reports available upon request.

The tight jacketed LC Connectors are non pull-proof versions of the standard connectors that are designed for use with tight construction cable. Unlike standard connectors, this design allows the jacket and buffer to move together, reducing the chances of micro-bends and fiber breakage.

52.0 [2.05] Ref.

Boot, Bend Limiting

Crimp Eyelet / Heat Shrink Assembly

Connector Sub Assembly
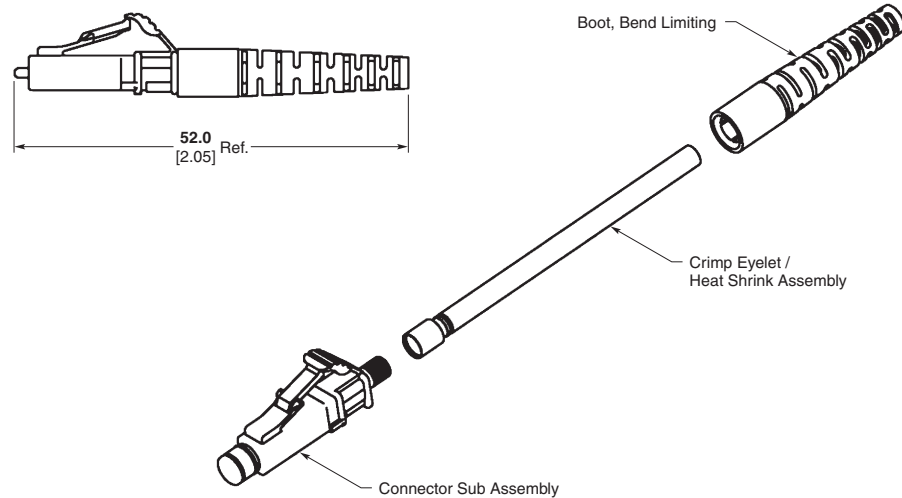
Fiber Type	Kit Part Number	Description
Singlemode (blue body & straight boot)	6828095-X	Simplex, 1.6–2.0 mm
	6828130-X	Duplex, 1.6–2.0 mm
	1918228-X	Simplex, 2.4 mm
	2123524-X	Duplex, 1.6–2.0 mm, transceiver optimized
Multimode (beige body & straight boot)	6828094-X	Simplex, 1.6–2.0 mm
	6828129-X	Duplex, 1.6–2.0 mm
	1918153-X	Simplex, 2.4 mm
	2123265-X	Simplex, 2.4 mm, transceiver optimized

Note: X = -1 for individual package, -2 for bulk package.
Instruction Sheet 408-10014. See http://www.te.com/documents.
Duplex Clip Available (Part Number 1754371-1).

56.3 [2.215]

56.3 REF

Note: All part numbers are RoHS compliant.

SC Connectors

Tight Jacketed SC Connectors

Product Facts

- ■ **Multimode or singlemode**
- ■ **Simplex or duplex**
- ■ **Tested using MIL-PRF-85045/16 2.0 mm cable**
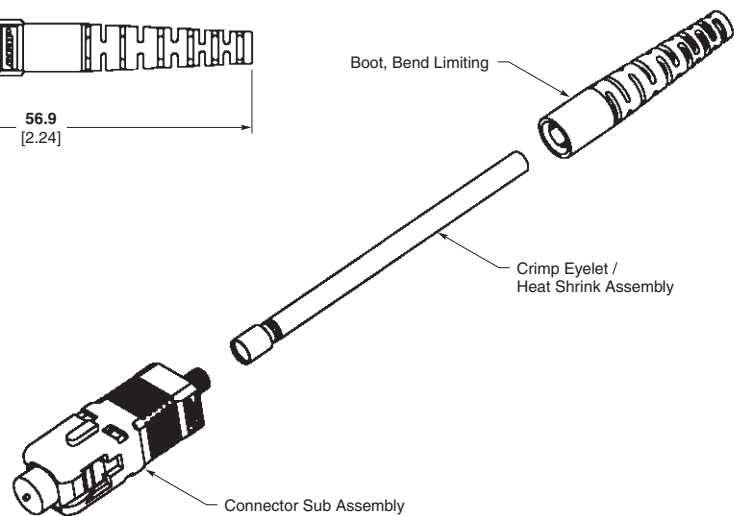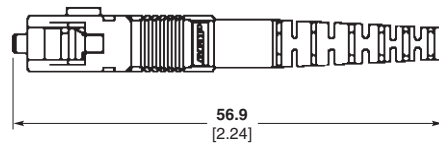- ■ **SC Commercial Item Description (CID) interim approval by Naval Surface Warfare Center, Dahlgren Division**

Application

- ■ **In Flight Networks**
- ■ **Shipboard Applications**
- ■ **Aero Market**

The tight jacketed SC Connectors are non pull-proof versions of the standard connectors that are designed for use with tight construction cable. Unlike standard connectors, this design allows the jacket and buffer to move together, reducing the chances of micro-bends and fiber breakage.

3

Ruggedized Fiber Optic Connectors

56.9
[2.24]

Boot, Bend Limiting

Crimp Eyelet /
Heat Shrink Assembly

Connector Sub Assembly

Tight Jacketed SC Connector Kits

Fiber Type	Kit Part Number	Description
Singlemode (blue body & straight boot)	6828100-X	Simplex, 1.6–2.0 mm
	1828573-X	Duplex, 1.6–2.0 mm
	1918227-X	Simplex, 2.4 mm
Multimode (beige body & straight boot)	6828099-X	Simplex, 1.6–2.0 mm
	1828574-X	Duplex, 1.6–2.0 mm
	1918154-X	Simplex, 2.4 mm

Note: X = -1 for individual package, -2 for bulk package.
Instruction Sheet 408-10015. See http://www.te.com/documents.

Note: All part numbers are RoHS compliant.

LC Plus — Navy Approved

LC, SC and LightCrimp Plus ST Approved by U.S. Navy for Use On Board Ships

LightCrimp Plus ST Fiber Optic Connector Features and Benefits:

- **LightCrimp Plus technology delivers the ability to terminate the fiber optic ST connector with mechanical tools by the ferrule being factory polished and terminated to the connector body**

- **The mechanical process enables a simple strip, clean, cleave crimp process that improves process time and eases the complexity of the installation**

Termination Kits:

- **The LightCrimp Plus MM ST part 2064757-1 has a dedicated termination kit, part number 2064764-1, suggested for its implementation. TE provides a wide variety of tools required to prepare and terminate LightCrimp Plus ST connectors.**
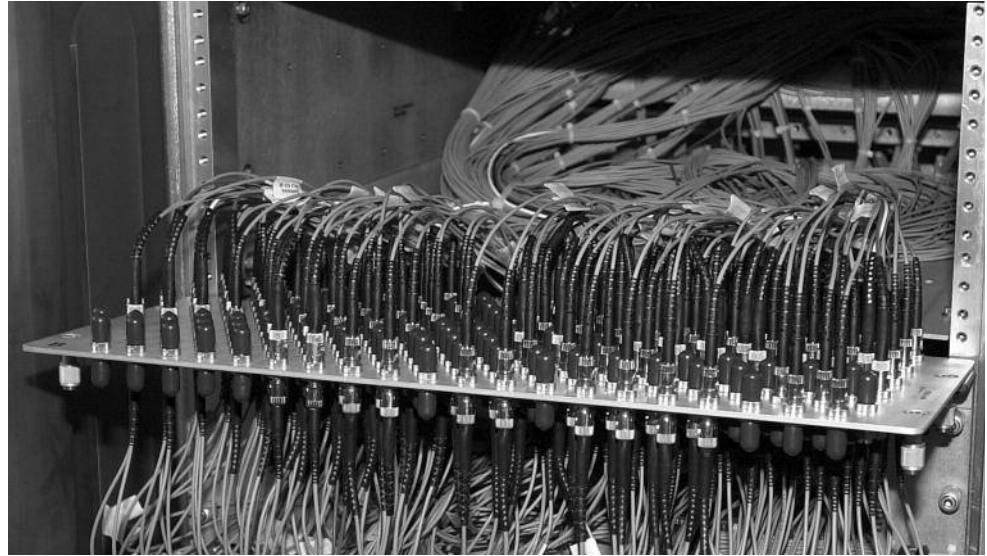
Whether you're designing local area networks, communications systems or equipment, innovative fiber optic applications begin with innovative fiber optic products. TE Connectivity offers a complete line of fiber optic products to help your designs make light work for you.

TE's comprehensive fiber connector line delivers virtually all industry-standard connections, including LightCrimp Plus ST-Style and epoxy applied Tight Jacketed LC and SC and many others. They bring fiber to the desk at a cost that is competitive with copper.

LightCrimp Plus ST Fiber Optic Connectors

TE LightCrimp Plus ST-Style connectors are available in single or multimode configurations and can be crimped to the fiber. Any, they can install in under two minutes, without epoxy.

TE recently obtained approval from the U.S. Navy for its Multimode LightCrimp Plus ST Connector. This connector has been added to the "Navy Recommended Fiber Optic Components Parts List" located at https://fiberoptics.nswc.navy.mil/,

and is currently listed under the TE part number **(2064757-1)**. In addition, it is listed under the CID number A-A-59917. This approval is the latest in this series and joins the approved status of the LC and SC tight construction epoxy optic connectors listed on the components parts list.

LightCrimp Plus ST

* Commercial Item Description

LC Plus — Navy Approved (Continued)

**Combination
LIGHTCRIMP PLUS
SC/ST/LC Termination Kit
Part Number 1985162-1**

Note: All part numbers are RoHS compliant.

LightCrimp Splice

Product Facts

- **Terminates 250 μm coated, 900 μm tight-buffered fibers and 2.0 mm jacketed cable**

- **Attenuation (typical): ≤ 0.1 dB**

- **Return Loss (at ambient; 18°–28° C):**
  ≥ 20 dB multimode
  ≥ 35 dB single-mode

- **Operating Temperature: -25 to 70° C**

- **Storage Temperature: -40 to 85° C**

- **Tensile retention:**
  250 μm coated: 2.0 N
  900 μm buffered: 3.0 N
  Jacketed: 50.0 N

- **Fast, easy fiber splicing**

- **No epoxy required**

- **No set-up required**

- **No workstation required**

- **Ideal for low-fiber count cables**

- **Same LightCrimp Splice for single-mode and multimode 125 μm diameter fibers**

- **Kit includes rugged case**

LightCrimp splices provide rugged, miniaturized form-factor that assures consistent crimp quality, dependability, and performance that rivals fusion splices. LightCrimp splices have been tested in accordance with IEC 61300 procedures, with an operating temperature range extending from -25° C to +70° C.

LightCrimp splices have been designed to meet TIA 568-C.3, IEC 61753 Cat U, and EN optical requirements.

LightCrimp splices provide the proven performance based on technology used to install more than one million LightCrimp Plus connectors.

Navy approved CID commercial item.

Description #A-A59917

Description	Part Number
LightCrimp Splice for 250 μm, 900 μm and 2.0 mm Jacketed Cable	1985368-1
LightCrimp Splice Termination Tool Kit	2064764-1

LightCrimp PLUS Kit
Part Number 1985801-1

Capable of terminating: In Line Mechanical Splice Part Number 1985368-1 and LightCrimp PLUS LC/SC

Part Numbers:

2123277-1 & -2 Simplex MM LC

2123278-1 & -2 Duplex MM LC

2123279-1 Simplex SM

2123280-1 Duplex SM

Offshore Optical Connectors and Cable Assembly

9316 Optic
Product Facts

- **Dry Mate connection**
- **Explosion proof area**
- **Multiway up to 12 FO**
- **Operating pressure up to 40 bar**
- **Single or Multimode fibers can be combined**
- **Backshell custom design available**

9316 series has been designed to withstand the most severe environments in marine and offshore applications.

A special care was taken concerning:

- Easy handling
- Mechanical stress
- Use in polluted environments
- Use in harzardous areas

Showet
Product Facts

- **Hybrid product 4 FO and 4 copper contacts**
- **SplashZone connector**
- **Operating pressure up to 80 bar**
- **Single or Multimode fibers can be combined**

Combines optical and copper connectivity in a single shell. Supporting both signals and control copper cabling and single-mode and multimode optical fibers to allow the replacement of multiple connectors by one.
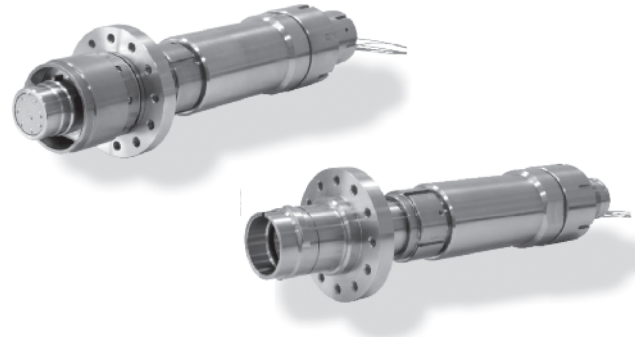
MOD
Product Facts

- **Explosion proof area**
- **SplashZone connector**
- **Multiway up to 8 FO**
- **Operating pressure up to 40 bar**
- **Single or Multimode fibres can be combined**

MOD is an explosion-proof connector suited to topside application, quick connect/disconnect coupling for reliable operation in hazardous environments such as FPSO turrets.

DO3000
Product Facts

- **Optical Subsea Wet Mateable**
- **ROV, Bulkhead, Stab plate and Diver versions**
- **Custom design available**
- **Back Reflection <-45dB**
- **Insertion loss <0.5dB**
- **100 matings**
- **Single or Multimode fibers can be combined**

D03000 is a high performing choice for optical applications requiring up to 12 channels and the ability to withstand operational water depths to 4500 m.

Optimized for Subsea Fiber Optic Distribution systems and connections to Subsea Trees.

3

Ruggedized Fiber Optic Connectors

X-ON Electronics

Largest Supplier of Electrical and Electronic Components

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Click to view products by TE Connectivity *manufacturer:*

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