



**MATERIAL**

TIP ROD & SLEEVE: BRASS, NICKEL PLATED  
 INSULATORS: CELANESE, MYLAR, PHENOLIC, NORYL  
 TIP TERMINAL: BRASS, ELECTROTIN PLATED  
 CABLE CLAMP: BRASS, ELECTROTIN PLATED  
 HANDLE: BRASS, NICKEL PLATED

CUSTOMER DRAWING

					★ STAR SYMBOL DENOTES CRITICAL DIMENSION	THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.				
					UNLESS OTHERWISE SPECIFIED	SIZE	WIDTH	MULT	LBS/M	TEMPER
					1. ALL DIMENSIONS IN INCHES - TWO PLACE DECIMALS ±0.01 - THREE PLACE DECIMALS ±0.005 - ANGLES ±1° - ALL DIA. CONCENTRIC WITHIN 0.005 T. I. R.	FINISH			MATERIAL	
					2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002	SPEC No.			SPEC No.	
					3. REMOVE ALL BURRS	FIRST USED ON		SCALE 6:5		
C	22853	5-28-99	DA	JF	DATE DRAWN	BY	CHKD	APVD	<b>Switchcraft</b> <sup>®</sup>	
REV	ECO NUMBER	DATE	BY	APVD	12-15-93	LR	LR	TO		
REVISIONS					DO NOT SCALE DRAWING	HIGH POWER PHONE PLUG			SHEET   OF	
						NAME			PART No. 188	
									REV C	

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