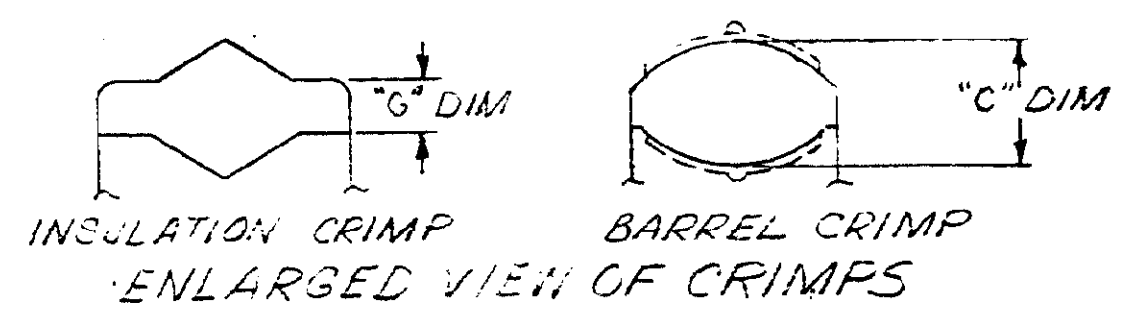
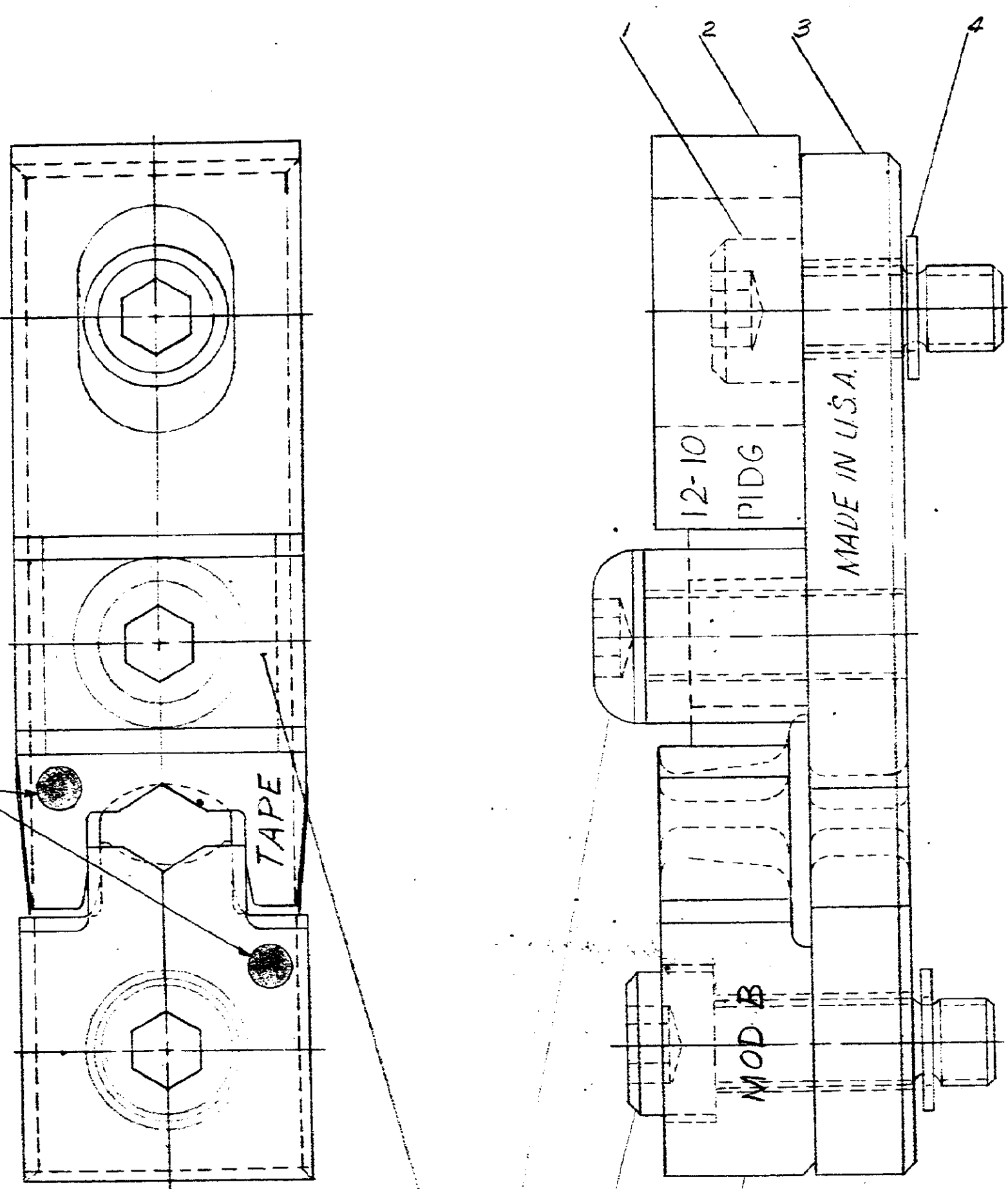
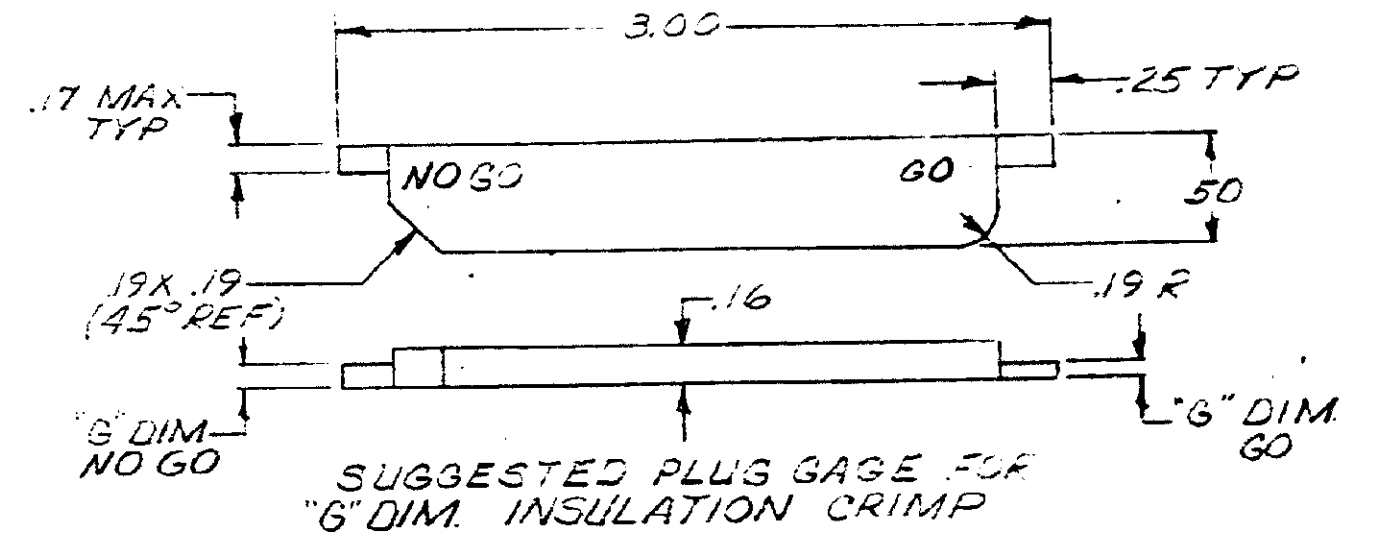
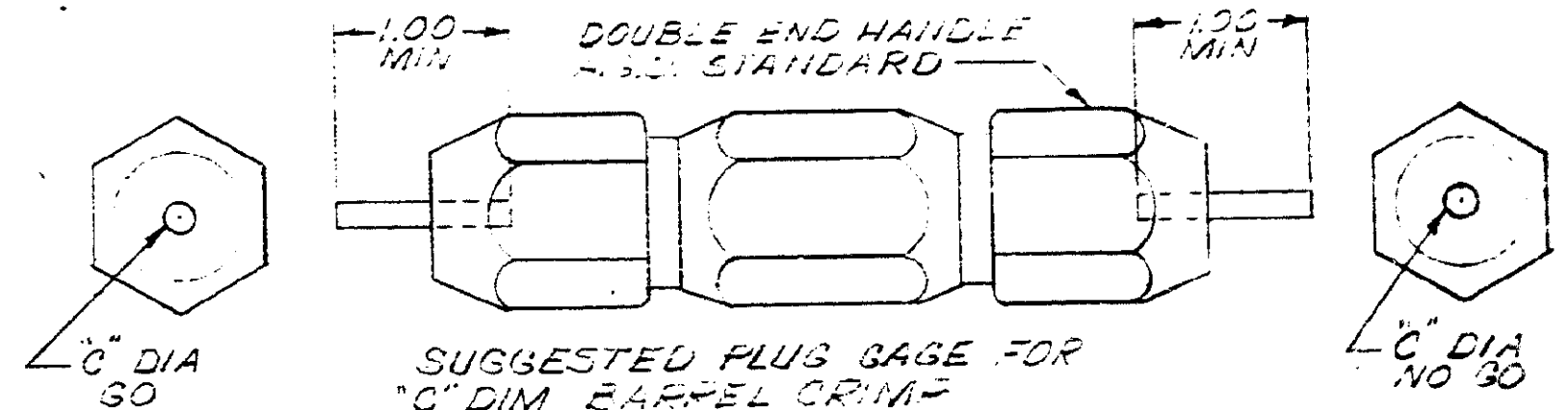


NUMBER 69874

PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.



"G" DIM AT POS #1		"C" DIM.	
GO	NO GO	GO	NO GO
.064	.084	.169	.175



SUPERSEDED BY 15-2423

QTY	NUMBER	NAME	REMARKS	ITEM NO.
1	307275-2	SADDLE		9
1	2-57377-8	SCREW (10-32 UNF-3A X .562 LONG)		8
1	59781-5	SCREEN-SPECIAL		7
1	1-59619-2	ANVIL-INSULATION		6
1	59623-4	ANVIL		5
2	1-21046-3	PINS-RETAINING		4
1	59779-1	INDENTER		3
1	307276-1	INDENTER-INSULATION		2
1	59781-1	SCREW-SPECIAL		1

REQUIRED PER ASSEMBLY	NUMBER	NAME	REMARKS	ITEM NO.
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DATE: E. Shenfeld 11-24-69 BY: J.P. Jurgens 12-1-69 DE: J.P. Jurgens 12-1-69		MATERIAL AND FINISH: WIRE - RANGE - INSULATION 12-10 TOLERANCE EXCEPT AS NOTED ± .015 SCALE: 4-1 LOC: MCG NO. 69874 NAME: DIE ASSEMBLY MOD B		
DESCRIPTION		CUSTOMER COPY REFERENCE ONLY		
		AMP INCORPORATED HARRISBURG, PENNA. USED ON 69875 PRE-INSUL DIAMOND GRIP CONFINED-CRESCENT		

REV	REVISION RECORD	DATE
1		7-28-69
2		12-1-69



DIMENSIONS IN INCHES DO NOT SCALE PRINT

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