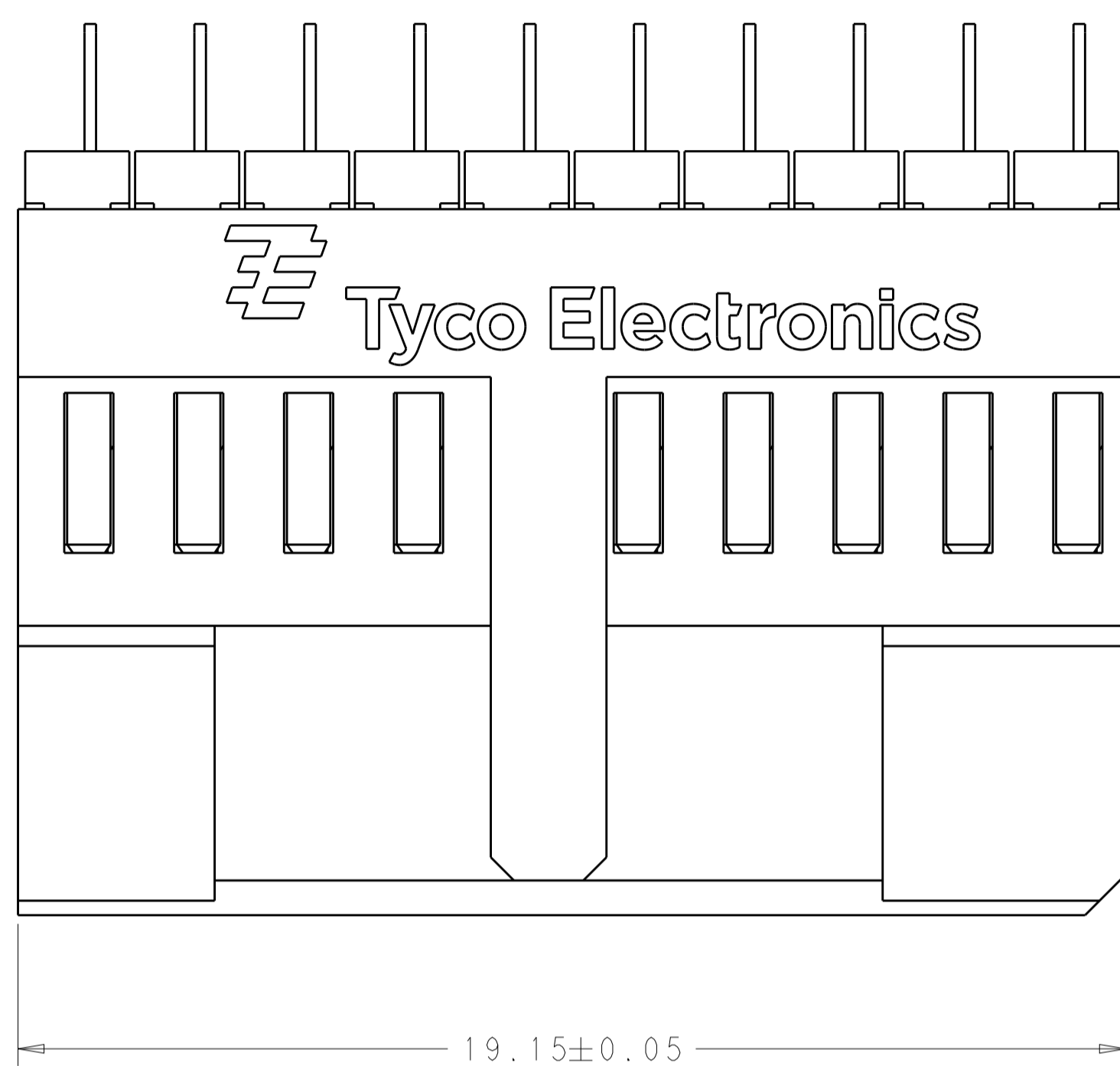
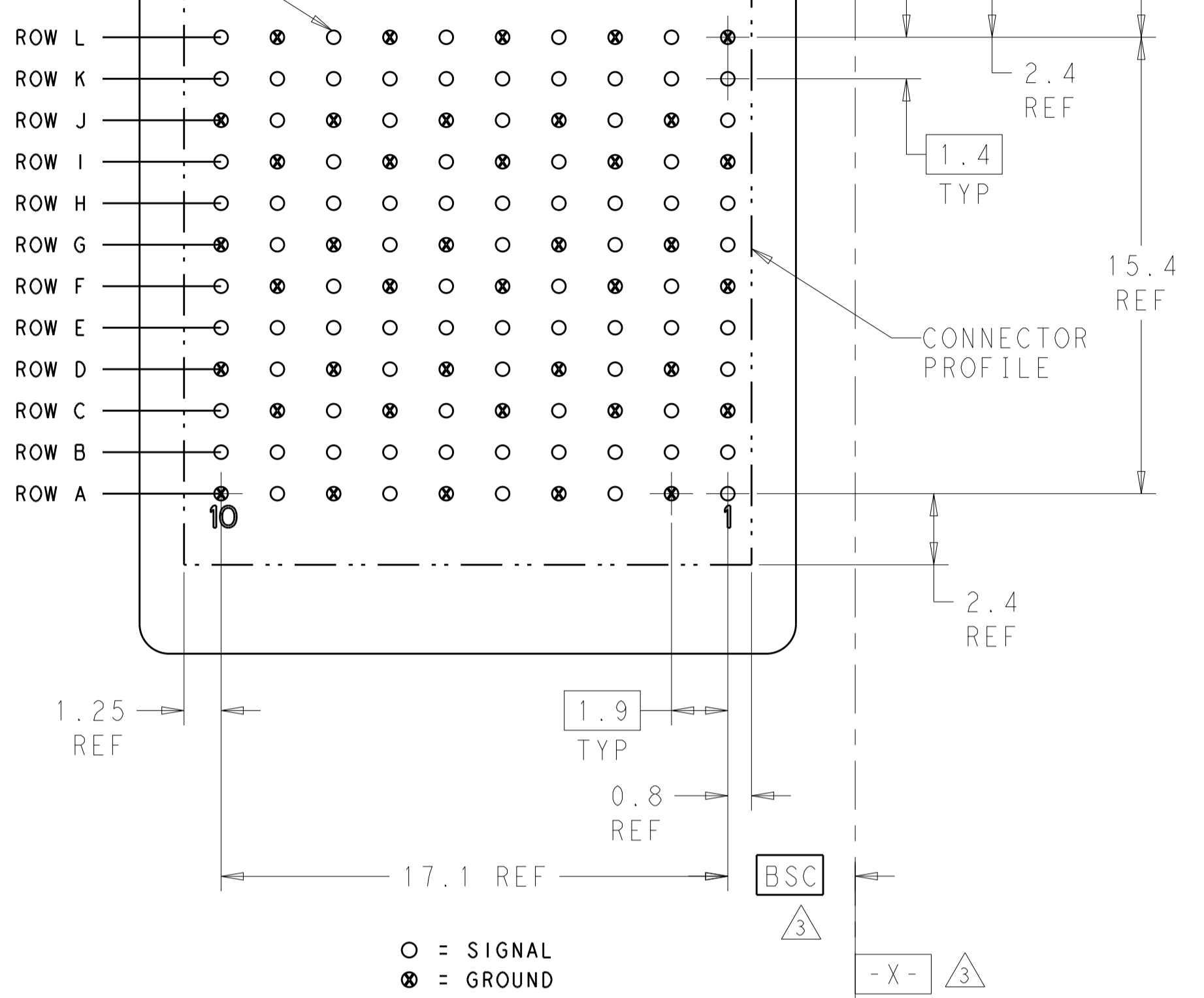


LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DWN	APVD
D		REVISED PER ECO-13-002771	19MAR2013	KH	RP

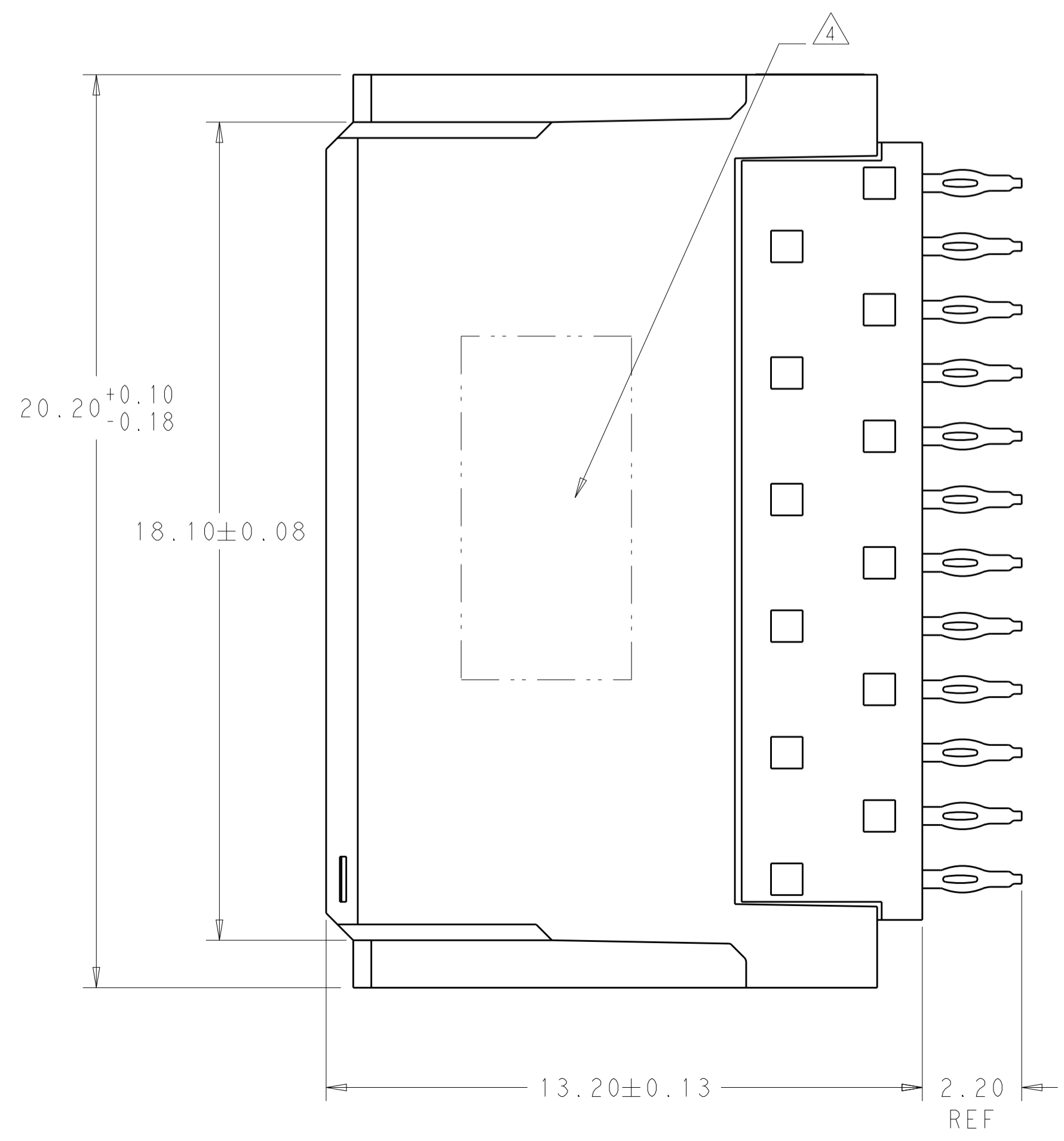
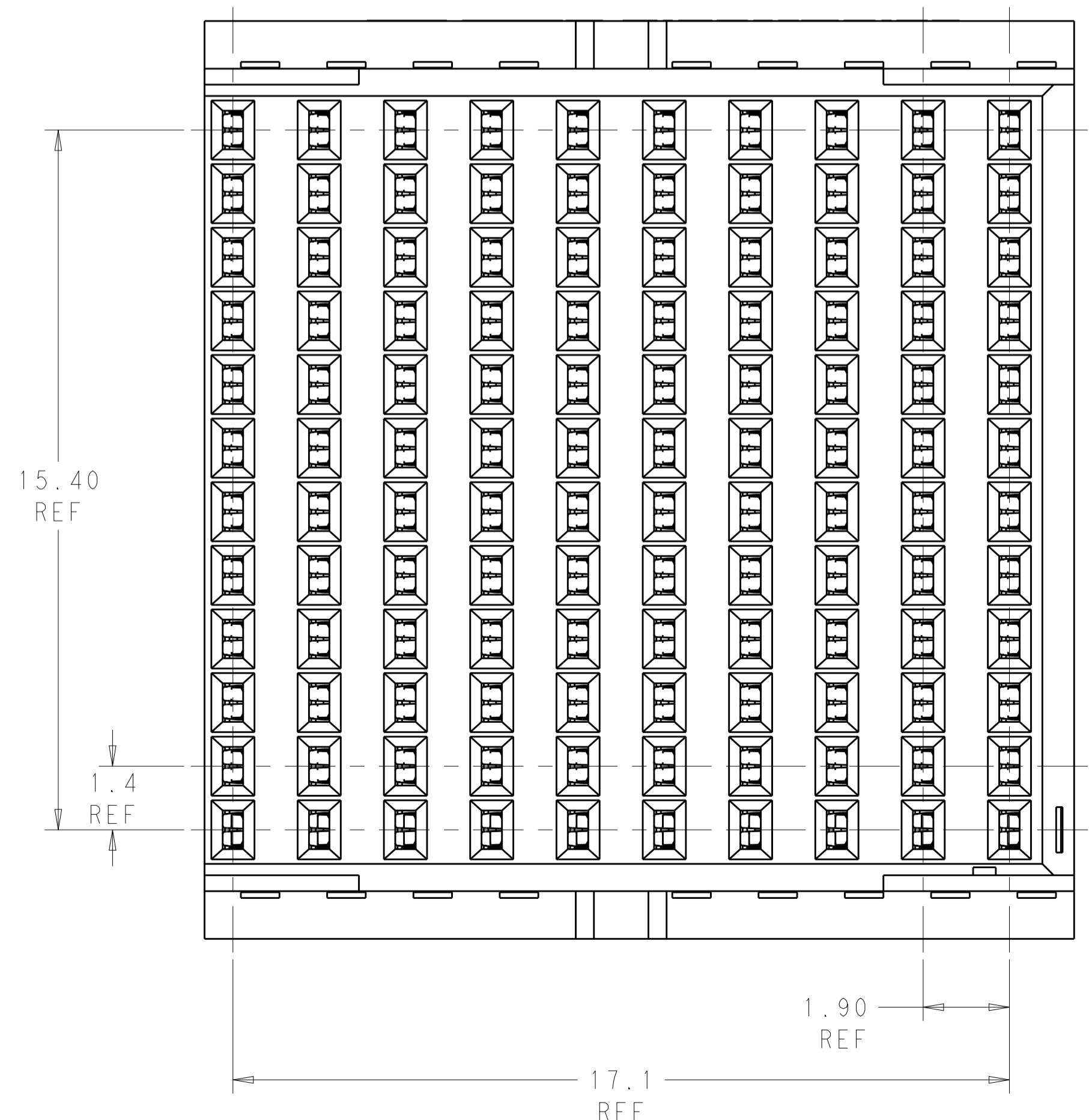


⊕ ∅0.05Ⓢ X Y  
FINISHED HOLE SIZE  
AND PLATED THRU HOLES



○ = SIGNAL  
⊗ = GROUND  
RECOMMENDED PC BOARD LAYOUT  
COMPONENT SIDE SHOWN  
SCALE 6:1

- △ MATERIAL:  
CONTACT - PHOS BRONZE  
HOUSING & CHICKLET - LCP, UL 94V-0, COLOR - BLACK
- △ FINISH:  
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS  
OF TE PRODUCT SPECIFICATION 108-2303; BASED ON  
TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY  
LEVEL III, APPLICATIONS IN CONTROLLED  
ENVIRONMENTS (CENTRAL OFFICE).  
COMPLIANT PIN AREA- 0.5μm MIN MATTE TIN OVER 1.27μm MIN NICKEL.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ CONNECTOR MARKED ON EITHER SIDE OF HOUSING WITH PART NUMBER  
AND DATE CODE IN APPROXIMATE AREA SHOWN.
- △ REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED  
PLATING THRU HOLE DIAMETER AND PLATING THICKNESSES.
- 6. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL  
REFERENCE GR-1217-CORE, ISSUE 1, NOVEMBER 1995.



1934544-1  
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W. SOUBEER 07OCT2007	TE Connectivity
DIMENSIONS:		CHK C. RITIER 07OCT2007	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD B. PATTERSON 08DEC2009	NAME VERTICAL RECEPTACLE ASSEMBLY, 4 PAIR, 10 COLUMN, 16mm STACK HEIGHT
mm	0 PLC ±	PRODUCT SPEC 108-2303	SIZE 114-13202
	1 PLC ±	APPLICATION SPEC	RESTRICTED TO
	2 PLC ±	114-13202	SCALE 4:1 SHEET 1 OF 1 REV D
	3 PLC ±	WEIGHT	
	4 PLC ±		
	ANGLES		
MATERIAL	FINISH	A100779C=1934544	
		CUSTOMER DRAWING	

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