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11 West Spring Street Freeport, IL 61032 Plunger actuator switches bushing mount through ¾ inch (19,1mm) diameter holes. Lock washer, keying washer, and wire lock hexagon mounting nuts lock the switches in their mounting.

Rotary actuator switches mount through <sup>15</sup>/<sub>32</sub> inch (11,9mm) diameter holes. A lock washer, wire lock hexagon nut, and locating pins on the top of the housing prevent switch rotation.

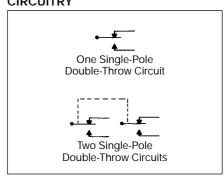
#### **ACTUATORS**

### **Plunger**

For in-line actuation. An ice scraper ring clears the actuator with each operation. Material is stainless steel.

#### Roller plunger

For cam and slide actuation not to exceed 20° rise. Roller adjusts laterally in 45° increments. An ice scraper ring cleans the actuator with each operation. Material is stainless steel.



Notes:  $^1$  Screw terminals are 4-48 NF  $\times$  .188 inch screw with sems washers. Leadwire terminals are 6 foot (1,8mm).  $^2$  Meets MIL-S-8805/41 specification.

# MOUNTING DIMENSIONS (For reference only) 12HR1-S

Fig. 1

HOLE FOR WIRE

OCKING

9,5
DIA

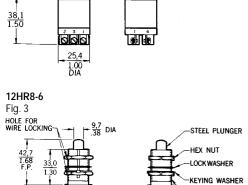
STEEL PLUNGER

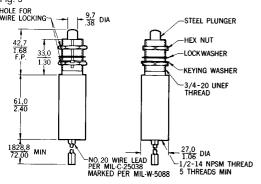
3/4-20 UNEF
THREAD

LOCKWASHER

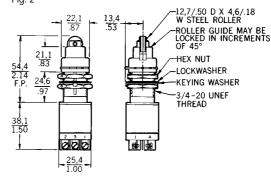
KEYING WASHER

HEX NUT

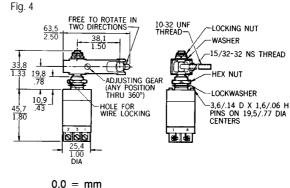








## **41HR1-S** Fig. 4



Key:  $\frac{1}{0.00 = \text{inches}}$ 

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