



NOTES:

- MATERIALS:
 PLUG BODY & TIP ROD - COPPER ALLOY, NICKEL PLATED
 TERMINALS - COPPER ALLOY, TIN PLATED
 INSULATING WASHERS - PHENOLIC & THERMOPLASTIC
 INSULATING TUBING - MYLAR
 HANDLE - COPPER ALLOY, NICKEL PLATED
- HANDLE AND INSULATING TUBE SHIPPED UNASSEMBLED.
- THIS PRODUCT IS RoHS COMPLIANT.

CUSTOMER DRAWING

					★ STAR SYMBOL DENOTES CRITICAL DIMENSION	THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.				
					UNLESS OTHERWISE SPECIFIED	SIZE	WIDTH	MULT	LBS/M	TEMPER
					1. ALL DIMENSIONS IN INCHES - TWO PLACE DECIMALS ±0.01 - THREE PLACE DECIMALS ±0.005 - ANGLES ±1° - ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.	FINISH			MATERIAL	
					2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002	SPEC No.			SPEC No.	
					3. REMOVE ALL BURRS	FIRST USED ON		SCALE 1 = 0.5		
B	19930	8-2-95	TO	TJK	DATE DRAWN	BY	CHKD	APVD	Switchcraft®	
REV	ECO NUMBER	DATE	BY	APVD	23-Nov-10	TO	TO	TJK		
REVISIONS					DO NOT SCALE DRAWING	NAME			SHEET OF	
						PHONE PLUG 2 CONDUCTOR, RoHS			PART No. 285	
									REV B	

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