





# M23 and M40 CONNECTORS

featuring FlexGrip™ and RockSolid™ Technology

# MotionGrade™ M23 and M40 Connectors

Amphenol Sine Systems MotionGrade<sup>TM</sup> M23 and M40 Connector Systems are designed to excel in performance and reliability in our customers' most demanding environments. Our innovations and experience as an industry leader in connector technology and total interconnect solutions allow us to offer such features as our FlexGrip<sup>TM</sup> Backshell System and RockSolid<sup>TM</sup> Contacts. These and other features combined with a simplistic design approach reduce initial procurement and assembly cost, while ensuring compatibility to all other existing standard layouts. Amphenol's MotionGrade<sup>TM</sup> M23 and M40 products are ideally suited for advanced servo drive encoder feedback applications, packaging, robotic, printing, machine tool, medical and automation environments where control signal transmission or power are required in a robust and compact delivery system.

TECHNICAL DATA	M23 A Series	M23 B SERIES	M40 C SERIES
TEMPERATURE RANGE	-20°C to +130°C	-20°C to +130°C	-20°C to +130°C
PROTECTION	IP 67 (Plugged condition)	IP 67 (Plugged condition)	IP 67 (Plugged condition)
DATA ACCORDING TO UL 840	M23 A Series	M23 B SERIES	M40 C SERIES
DEGREE OF PROTECTION	3	3	3
OVER VOLTAGE CATEGORY	III	III	III
MATERIALS	M23 A Series	M23 B SERIES	M40 C SERIES
HOUSING BODY	Zinc Die-cast	Zinc Die-cast	Zinc Die-cast
COUPLING NUT	Brass, Nickel-plated	Brass, Nickel-plated	Brass, Nickel-plated
INSULATION INSERTS	PA66, UL 94 / V0	PA66, UL 94 / V0	PA66 / PBT, UL 94 / V0
CONTACTS	Brass, Gold-plated	Brass, Gold-plated	Brass, Gold-plated
SEALS	DuPont Viton®	DuPont Viton®	DuPont Viton®
ELECTRICAL DATA	<b>M23 A Series</b> 12 CONTACT CONNECTOR	M23 B SERIES POWER CONTACTS	M40 C SERIES POWER CONTACTS
MAX. CURRENT (MAX. WIRE GAUGE)	Max. 10A	Max. 28A (6 contacts) Max. 30A (8 & 9 contacts)	Max. 75A
MAXIMUM VOLTAGE	160V AC/DC	630V AC/DC	630V AC/DC
CONTACT RESISTENCE	< 5 mΩ	< 3 mΩ	< 1 mΩ
TEST VOLTAGE (BETWEEN CONTACTS)	2500V	6000V	6000V
MINIMUM MATING CYCLES	> 50	> 50	> 50
	M23 A Series 17 CONTACT CONNECTOR	<b>M23 B SERIES</b> SIGNAL CONTACTS (8-, 9 CONTACTS)	<b>M40 C SERIES</b> SIGNAL CONTACTS
MAX. CURRENT (MAX. WIRE GAUGE)	Max. 9A	Max. 10A	Max. 30A
TEST VOLTAGE (BETWEEN CONTACTS)	2500V	2500V	4000V
MAXIMUM VOLTAGE	125V AC/DC	250V AC/DC	250V AC/DC
CONTACT RESISTENCE	< 5 mΩ	< 5 mΩ	< 3 mΩ
MINIMUM MATING CYCLES	> 50	> 50	> 50
MINIMUM MATING CYCLES	> 50	> 50	> 50

# Features and Benefits

FEATURES	BENEFITS
LOWEST INSTALLED COST	By providing enhanced performance and advancements to existing standard systems with improvements such as our FlexGrip <sup>TM</sup> design, these cost conscious innovations will increase the reliability & performance of one of the most dependable interconnect offerings available today.
Superior shielding	First quality components coupled with a simplistic design provide maximum EMI/RFI shielding capabilities while reducing assembly preparation times.
ASSEMBLY/DISASSEMBLY	Overall design construction allows for one step process of contact extraction versus complete connector disassembly found within other brands. An integrated contact locking system ensures ease of use and definitive contact integrity upon insertion.
CABLE STRAIN RELIEF	Your choice of either the innovative design features of FlexGrip <sup>TM</sup> or traditional cable strain relieving similar to existing standard systems.
FLUID RESISTANCE and SEALING	In combination with our strain relief systems, Amphenol utilizes advanced sealing technologies & materials to ensure highest reliability when subjected to the harshest environments.
CONTACTS	By creating a 360 degree mating surface around the pin, Amphenol's RockSolid <sup>TM</sup> contact offering ensures longer contact life, lower contact resistance, immunizes against shock and vibration all while maintaining low insertion and extraction forces. Additionally, industry standard contacts are also available made with gold plated surfaces and high quality CuZn alloys.
ROHS COMPLIANT	All materials meet the requirements of the European Directive 2002/95/EC, Issue 13.2.2003.
ADD'L APPROVALS	c Ti us DVE ISO 9001/2000
Cahi	Two-Piece Clamping System/Compression Ribs  Ensures secure gripping of cable jacket material to connector housing.  Simplified shielding process.  Potting Access Point  Allows access to the potting cavity which ensures additional mechanical strength, electrical insulation, and vibration/shock resistance.
FlexGi Backshell Sys	
FlexGrip™ Backsh Note: Industry star ratings, are also a	ells must be potted to achieve IP67 ratings. Indard strain relief/cord grip options, achieving IP67 Indard strain relief/cord grip options achieving IP67 Indard strain relief/cord g
Rock	[+] Low insertion and extraction forces [+] Contact area extends 360° around pins
	Connections Note: Industry standard contacts are also available.

# **Insert Arrangements**

Contact Size Legend **o** 1.0mm

→ 3.6mm • 2.0mm

M23 A Series (Face view: CW - clockwise, CCW - counter clockwise)

12pos E Type (CW)

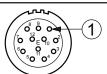
16pos E Type (CW)

17pos E Type (CW)

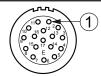
12pos P Type (CCW)

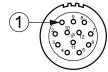
16pos P Type (CCW)

17pos P Type (CCW)

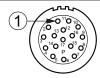












M23 B Series (Face view of socket insert)



8pos

9pos







M40 C Series (Face view of socket insert)

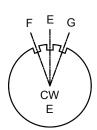


8pos

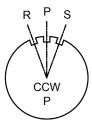




# Coding Keys



(viewed from mating face of insert)



### ALL M23 A SERIES INSERTS COME WITH 3 CODING KEYS.

To order the connector with the correct insert coding, change the 6th digit in the catalog part number per the coding letter desired (see figure above).

### Examples:

MA1CAE1200 for "E" coding, MA1CAF1200 for "F" coding, MA1CAG1200 for "G" coding MA1CAP1200 for "P" coding, MA1CAR1200 for "R" coding, MA1CAS1200 for "S" coding

If you are ordering an "E" type connector, coding options are only: E, F & G. Normal coding is identified as "E". If you are odering a "P" type connector, coding options are only: P, R & S. Normal coding is identified as "P".

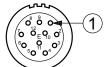
# M23 Signal Solutions - A Series

Contact Size Legend

● 2.0mm • 1.0mm

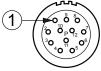
M23 A Series (Face view: CW - clockwise, CCW - counter clockwise)

12pos E Type (CW) 16pos E Type (CW) 17pos E Type (CW) 12pos P Type (CCW) 16pos P Type (CCW) 17pos P Type (CC





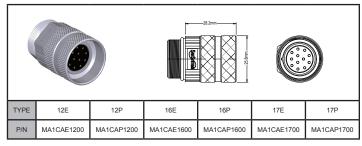




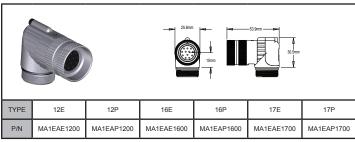




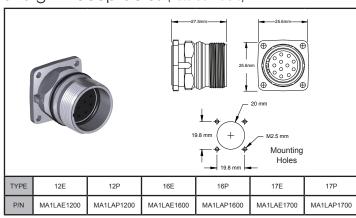
### Plugs (Less contacts)



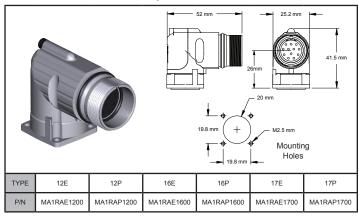
# Rotatable 90° Plugs (Less contacts)



# Straight Receptacles (Less contacts)



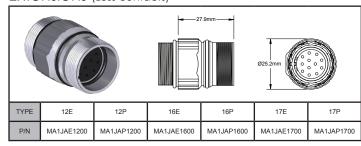
### Rotatable 90° Receptacles (Less contacts)



### Pins Sockets



### Extensions (Less contacts)



- Plugs, Receptacles & Extensions accept Pins or Sockets
- For information on RockSolid<sup>™</sup>, please refer to page 2

# M23 Power Solutions - B Series

Contact Size Legend

■ 2.0mm ○ 1.0mm

# M23 B Series (Face view of socket insert)

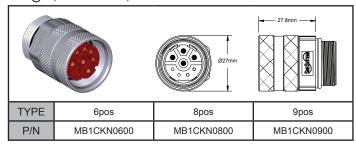
6pos 8pos 9pos



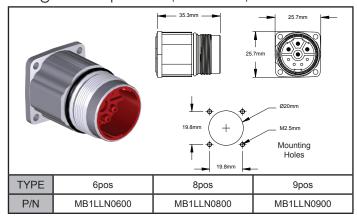




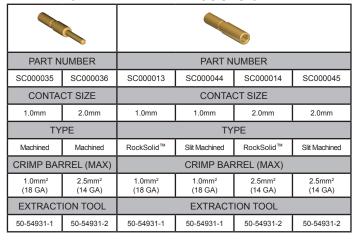
# Plugs (Less contacts)



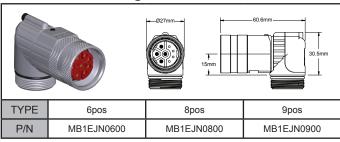
# Straight Receptacles (Less contacts)



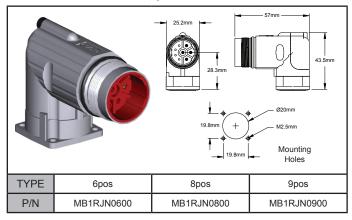
### Pins Sockets



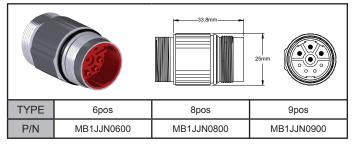
# Rotatable 90° Plugs (Less contacts)



### Rotatable 90° Receptacles (Less contacts)



# Extensions (Less contacts)



- Plugs accept Sockets only
- Receptacles & Extensions accept Pins only
- For information on RockSolid<sup>™</sup>, please refer to page 2

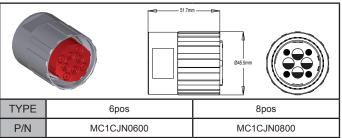
# M40 Power Solutions - C Series

Contact Size Legend • 2.0mm • 3.6mm

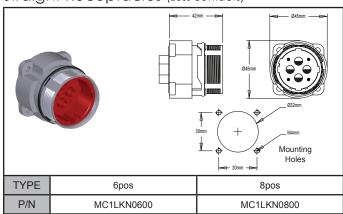
# M40 C Series (Face view of socket insert)



# Plugs (Less contacts)



### Straight Receptacles (Less contacts)



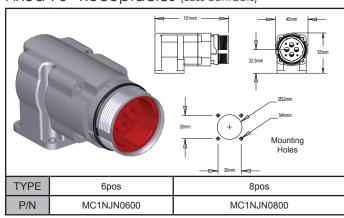
#### Pins Sockets

PART NUMBER		PART NUMBER			
SC000040	SC000041	SC000014	SC000045	SC000039	SC000046
CONTA	CT SIZE	CONTACT SIZE			
2.0mm	3.6mm	2.0mm	2.0mm	3.6mm	3.6mm
TY	PE	TYPE			
Machined	Machined	RockSolid™	Slit Machined	RockSolid™	Slit Machined
CRIMP BAF	RREL (MAX)		CRIMP BAF	RREL (MAX)	
2.5mm² (14 GA)	10.0mm² (8 GA)	2.5mm² (14 GA)	2.5mm² (14 GA)	10.0mm² (8 GA)	10.0mm² (8 GA)
EXTRACT	EXTRACTION TOOL		EXTRACTION TOOL		
50-54931-2	50-54931-3	50-54931-2	50-54931-2	50-54931-3	50-54931-3

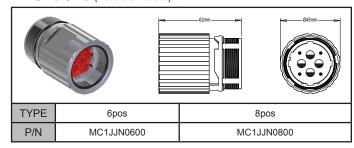


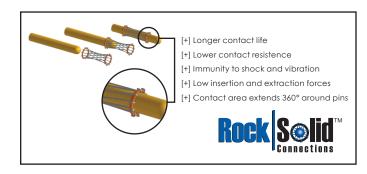
8pos

# Fixed 90° Receptacles (Less contacts)



### Extensions (Less contacts)





- Plugs accept Sockets only
- Receptacles & Extensions accept Pins only

# **Contact Tooling**



Universal Hand Crimp Tool			
SIZE (mm)	SIZE (mm) OPTION 1		
1.0mm	UNIVERSAL LOCATOR	SOLID LOCATOR	
PART NUMBER: AFM8	PART NUMBER: SK2/2	PART NUMBER: K613	
2.0mm	UNIVERSAL LOCATOR	SOLID LOCATOR	
PART NUMBER: AF8	PART NUMBER: UH2-5	N/A	

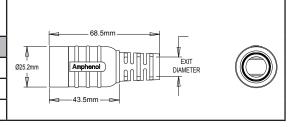


Pneumatic Crimp Tool		
SIZE (mm)	OPTION	
1.0mm	UNIVERSAL LOCATOR	
PART NUMBER: WA22	PART NUMBER: SK2/2	
2.0mm	UNIVERSAL LOCATOR	
PART NUMBER: WA27F	PART NUMBER: UH2-5	
3.6mm	UNIVERSAL LOCATOR	
PART NUMBER: WA23	PART NUMBER: WA23-1010DA	

 $FlexGrip^{\text{TM}} \ Backshells \quad \text{For more information on FlexGrip} \\ \text{Mote: FlexGr$ 

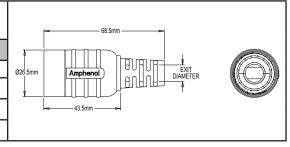


M23 A SERIES		
PART NUMBER	EXIT DIAMETER	
MA4FSR-A8.5	7.5-8.5mm	
MA4FSR-A10.5	9.5-10.5mm	
MA4FSR-A12.8	11.5-12.8mm	



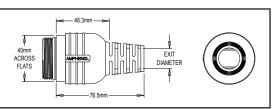


M23 B SERIES		
PART NUMBER	EXIT DIAMETER	
MB4FSR-B10.3	9.5-10.3mm	
MB4FSR-B12.5	11.5-12.5mm	
MB4FSR-B14.5	13.5-14.5mm	
MB4FSR-B17	15 5-17mm	





M40 C SERIES		
PART NUMBER	EXIT DIAMETER	
MC4FSR-C18.5	17.5-18.5mm	

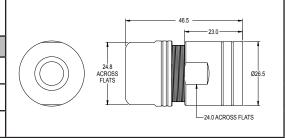


# Cord Grips - Traditional

Note: Meets IP 67 ratings

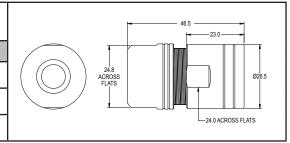


M23 A SERIES		
PART NUMBER	CABLE RANGE	
MA3CG-S1	4.5-7.5mm	
MA3CG-S2	7.5-11.0mm	
MA3CG-S3	11-15.0mm	





M23 B SERIES		
PART NUMBER	CABLE RANGE	
MB3CG-S1	7.5-11.0mm	
MB3CG-S2	11.0-14.5mm	
MB3CG-S3	14.5-17.0mm	



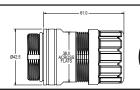


#### PART NUMBER CABLE RANGE MC3CG-S1 7.5-11.0mm MC3CG-S2 11.0-14.5mm MC3CG-S3 14.5-17.0mm MC3CG-S4 14.5-20.5mm

20.5-26.0mm

MC3CG-S5

M40 C SERIES

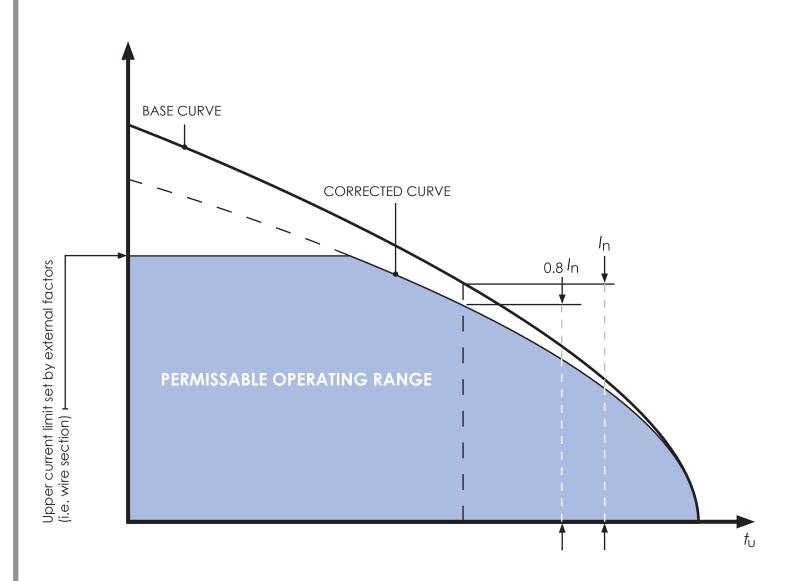




# **Derating Curves**

The Derating Curve depicts a safe operating zone in which amperage and ambient temperature are the factors. This curve on the chart is an 80% reduction of the current-carrying capacity curve.

The current-carrying capacity curve is determined from tests in which the mated connectors are subjected to different levels of current. At these levels of current, the temperature of the hottest spot of the mated connector and the temperature inside the test enclosure are recorded. Using this data, plugged into a formula, points are plotted on a chart. When the points are connected, the completed curve is the current-carrying capacity curve.



# Catalogs

To view the full line of Amphenol Sine Systems products and/or to request a catalog, please visit our website at www.sineco.com

