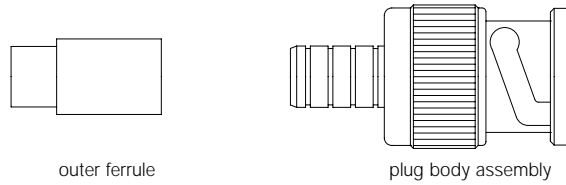
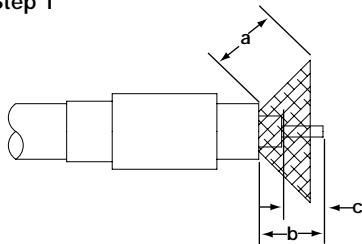


2-PIECE CRIMP PLUGS



Amphenol Number	Connector Type	Cable RG-/U	Hex Crimp Data			Stripping Dimensions, inches (mm)			
			Cavity for Outer Ferrule	Die Set for Tool 227-944*	CTL Series Tool Number	a	b	c	d
31-5556-RFX	BNC Plug	59, 62	.324(8.2)	227-1221-32	CTL-2	.437(11.1)	.312(7.9)	.248(6.3)	.125(3.2)
31-5557-RFX	BNC Plug	58	.324(8.2)	227-1221-32	CTL-2	.437(11.1)	.312(7.9)	.248(6.3)	.125(3.2)
31-5560-RFX	BNC Plug	Plenum 59, 62	.324(8.2)	227-1221-32	CTL-2	.437(11.1)	.312(7.9)	.248(6.3)	.125(3.2)

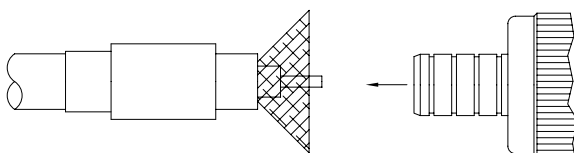
Step 1



Step 1 Strip cable jacket, braid, and dielectric to dimensions in table above. All cuts are to be sharp and square. Important: Do not nick braid, dielectric, and center conductor. Slide outer ferrule onto cable as shown.

Step 2 Flare slightly end of cable braid as shown to facilitate insertion of inner ferrule of connector. Important: Do not comb out braid.

Step 2



Step 3 Install cable assembly into body assembly so that inner ferrule portion slides under braid. Slide outer ferrule over braid and up against connector. Crimp outer ferrule using Die Set Cavity specified in table above.

Step 3

