

# CMF20120D-Silicon Carbide Power MOSFET

## Z-FET™ MOSFET

N-Channel Enhancement Mode

|              |        |
|--------------|--------|
| $V_{DS}$     | 1200 V |
| $I_{D(MAX)}$ | 42 A   |
| $R_{DS(on)}$ | 80mΩ   |

### Features

- High Speed Switching with Low Capacitances
- High Blocking Voltage with Low  $R_{DS(on)}$
- Easy to Parallel and Simple to Drive
- Avalanche Ruggedness
- Resistant to Latch-Up
- Halogen Free, RoHS Compliant

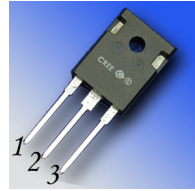
### Benefits

- Higher System Efficiency
- Reduced Cooling Requirements
- Increased System Switching Frequency

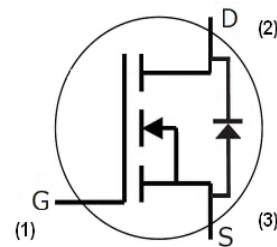
### Applications

- Solar Inverters
- High Voltage DC/DC Converters
- Motor Drives
- Switch Mode Power Supplies
- UPS

### Package



TO-247-3



| Part Number | Package  |
|-------------|----------|
| CMF20120D   | TO-247-3 |

### Maximum Ratings ( $T_c = 25^\circ\text{C}$ unless otherwise specified)

| Symbol         | Parameter                                  | Value       | Unit             | Test Conditions  | Note    |
|----------------|--|-------------|------------------|--|---------|
| $I_D$          | Continuous Drain Current                   | 42          | A                | $V_{GS}@20V, T_C = 25^\circ\text{C}$                                   | Fig. 10 |
|                |  | 24          |                  | $V_{GS}@20V, T_C = 100^\circ\text{C}$                                  |         |
| $I_{Dpulse}$   | Pulsed Drain Current                       | 90          | A                | Pulse width $t_p$ limited by $T_{jmax}$<br>$T_C = 25^\circ\text{C}$    |         |
| $E_{AS}$       | Single Pulse Avalanche Energy              | 2.2         | J                | $I_D = 20A, V_{DD} = 50 V,$<br>$L = 9.5 mH$                            | Fig. 15 |
| $E_{AR}$       | Repetitive Avalanche Energy                | 1.5         | J                | $t_{AR}$ limited by $T_{jmax}$   |         |
| $I_{AR}$       | Repetitive Avalanche Current               | 20          | A                | $I_D = 20A, V_{DD} = 50 V, L = 3 mH$<br>$t_{AR}$ limited by $T_{jmax}$ |         |
| $V_{GS}$       | Gate Source Voltage                        | -5/+25      | V                |  |         |
| $P_{tot}$      | Power Dissipation                          | 215         | W                | $T_c=25^\circ\text{C}$   | Fig. 9  |
| $T_J, T_{stg}$ | Operating Junction and Storage Temperature | -55 to +135 | $^\circ\text{C}$ |  |         |
| $T_L$          | Solder Temperature                         | 260         | $^\circ\text{C}$ | 1.6mm (0.063") from case for 10s                                       |         |
| $M_d$          | Mounting Torque                            | 1           | Nm<br>lbf-in     | M3 or 6-32 screw   |         |
|                |  | 8.8         |                  |  |         |



## Electrical Characteristics (T<sub>C</sub> = 25°C unless otherwise specified)

| Symbol               | Parameter                        | Min. | Typ. | Max. | Unit | Test Conditions   | Note    |
|----------------------|----------------------------------|------|------|------|------|---|---------|
| V <sub>(BR)DSS</sub> | Drain-Source Breakdown Voltage   | 1200 |      |      | V    | V <sub>GS</sub> = 0V, I <sub>D</sub> = 100μA  |         |
| V <sub>GS(th)</sub>  | Gate Threshold Voltage           |      | 2.65 | 4    | V    | V <sub>DS</sub> = V <sub>GS</sub> , I <sub>D</sub> = 1mA  | Fig. 11 |
|                      |                                  |      | 3.2  | 4.8  |      | V <sub>DS</sub> = V <sub>GS</sub> , I <sub>D</sub> = 10mA   |         |
|                      |                                  |      | 2.0  |      | V    | V <sub>DS</sub> = V <sub>GS</sub> , I <sub>D</sub> = 1mA, T <sub>J</sub> = 135°C  |         |
|                      |                                  |      | 2.45 |      |      | V <sub>DS</sub> = V <sub>GS</sub> , I <sub>D</sub> = 10mA, T <sub>J</sub> = 135°C   |         |
| I <sub>DSS</sub>     | Zero Gate Voltage Drain Current  |      | 1    | 100  | μA   | V <sub>DS</sub> = 1200V, V <sub>GS</sub> = 0V   |         |
|                      |                                  |      | 10   | 250  |      | V <sub>DS</sub> = 1200V, V <sub>GS</sub> = 0V, T <sub>J</sub> = 135°C   |         |
| I <sub>GSS</sub>     | Gate-Source Leakage Current      |      |      | 0.25 | μA   | V <sub>GS</sub> = 20V, V <sub>DS</sub> = 0V   |         |
| R <sub>DS(on)</sub>  | Drain-Source On-State Resistance |      | 80   | 100  | mΩ   | V <sub>GS</sub> = 20V, I <sub>D</sub> = 20A   | Fig. 3  |
|                      |                                  |      | 95   | 120  |      | V <sub>GS</sub> = 20V, I <sub>D</sub> = 20A, T <sub>J</sub> = 135°C   |         |
| g <sub>fs</sub>      | Transconductance                 |      | 7.9  |      | S    | V <sub>DS</sub> = 20V, I <sub>DS</sub> = 20A  | Fig. 6  |
|                      |                                  |      | 7.4  |      |      | V <sub>DS</sub> = 20V, I <sub>DS</sub> = 20A, T <sub>J</sub> = 135°C  |         |
| C <sub>iss</sub>     | Input Capacitance                |      | 1915 |      | pF   | V <sub>GS</sub> = 0V<br>V <sub>DS</sub> = 800V<br>f = 1MHz<br>V <sub>AC</sub> = 25mV  | Fig. 13 |
| C <sub>oss</sub>     | Output Capacitance               |      | 120  |      |      |   |         |
| C <sub>rss</sub>     | Reverse Transfer Capacitance     |      | 13   |      |      |   |         |
| E <sub>oss</sub>     | C <sub>oss</sub> Stored Energy   |      | 62   |      |      |   | μJ      |
| t <sub>d(on)v</sub>  | Turn-On Delay Time               |      | 13   |      | ns   | V <sub>DD</sub> = 800V, V <sub>GS</sub> = 0/20V<br>I <sub>D</sub> = 20A<br>R <sub>G(ext)</sub> = 2.5Ω, R <sub>L</sub> = 40Ω<br>Timing relative to V <sub>DS</sub> | Fig. 17 |
| t <sub>fv</sub>      | Fall Time                        |      | 24   |      |      |   |         |
| t <sub>d(off)v</sub> | Turn-Off Delay Time              |      | 40   |      |      |   |         |
| t <sub>rv</sub>      | Rise Time                        |      | 38   |      |      |   |         |
| R <sub>G</sub>       | Internal Gate Resistance         |      | 5    |      | Ω    | f = 1MHz, V <sub>AC</sub> = 25mV  |         |

## Built-in SiC Body Diode Characteristics

| Symbol           | Parameter                     | Typ. | Max. | Unit | Test Conditions   | Note    |
|------------------|-------------------------------|------|------|------|---|---------|
| V <sub>SD</sub>  | Diode Forward Voltage         | 3.5  |      | V    | V <sub>GS</sub> = -5V, I <sub>F</sub> = 10A, T <sub>J</sub> = 25°C  |         |
|                  |                               | 3.1  |      |      | V <sub>GS</sub> = -2V, I <sub>F</sub> = 10A, T <sub>J</sub> = 25°C  |         |
| t <sub>rr</sub>  | Reverse Recovery Time         | 220  |      | ns   | V <sub>GS</sub> = -5V, I <sub>F</sub> = 20A, T <sub>J</sub> = 25°C<br>V <sub>R</sub> = 800V,<br>di <sub>F</sub> /dt = 100A/μs | Fig. 22 |
| Q <sub>rr</sub>  | Reverse Recovery Charge       | 142  |      | nC   |   |         |
| I <sub>rrm</sub> | Peak Reverse Recovery Current | 2.3  |      | A    |   |         |

## Thermal Characteristics

| Symbol           | Parameter                                   | Typ. | Max. | Unit | Test Conditions | Note   |
|------------------|---|------|------|------|-----------------|--------|
| R <sub>θJC</sub> | Thermal Resistance from Junction to Case    | 0.44 | 0.51 | K/W  |                 | Fig. 7 |
| R <sub>θCS</sub> | Case to Sink, w/ Thermal Compound           | 0.25 |      |      |                 |        |
| R <sub>θJA</sub> | Thermal Resistance From Junction to Ambient |      | 40   |      |                 |        |

## Gate Charge Characteristics

| Symbol          | Parameter             | Typ. | Max. | Unit | Test Conditions  | Note    |
|-----------------|-----------------------|------|------|------|--|---------|
| Q <sub>gs</sub> | Gate to Source Charge | 23.8 |      | nC   | V <sub>DD</sub> = 800V, V <sub>GS</sub> = 0/20V<br>I <sub>D</sub> = 20A<br>Per JEDEC24 pg 27 | Fig. 12 |
| Q <sub>gd</sub> | Gate to Drain Charge  | 43.1 |      |      |  |         |
| Q <sub>g</sub>  | Gate Charge Total     | 90.8 |      |      |  |         |

## Typical Performance

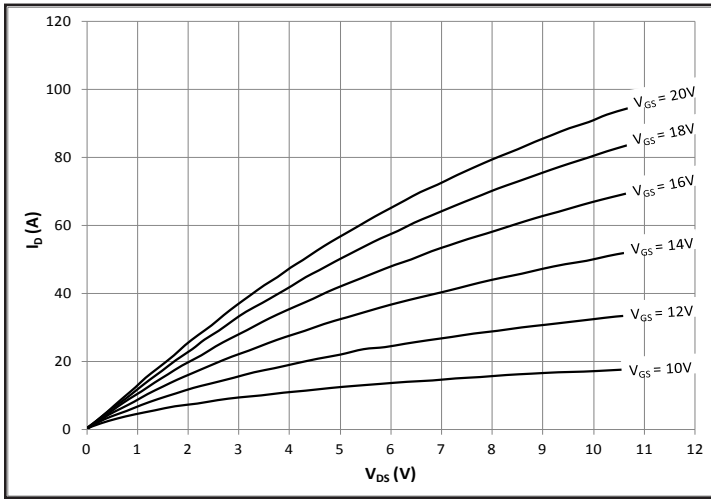


Figure 1. Typical Output Characteristics  $T_j = 25^\circ\text{C}$

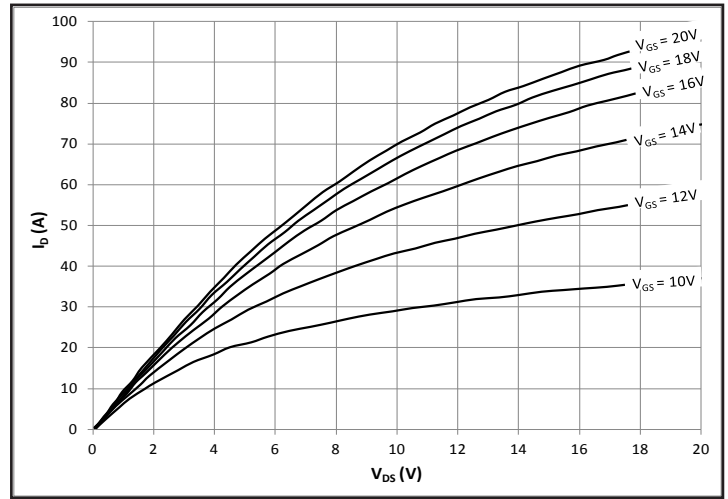


Figure 2. Typical Output Characteristics  $T_j = 135^\circ\text{C}$

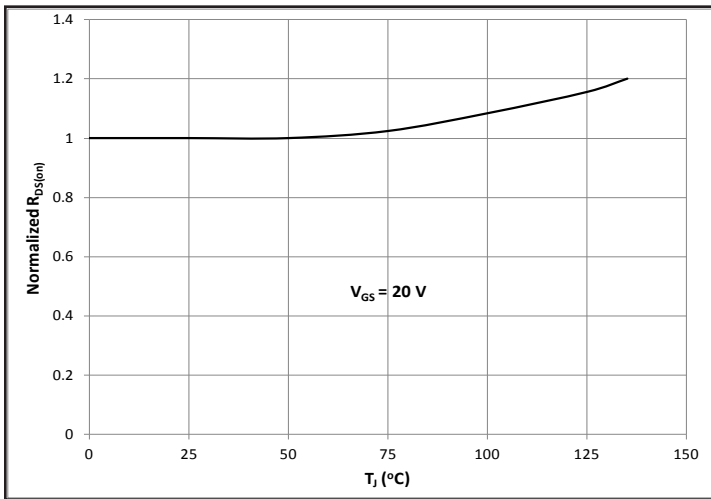


Figure 3. Normalized On-Resistance vs. Temperature

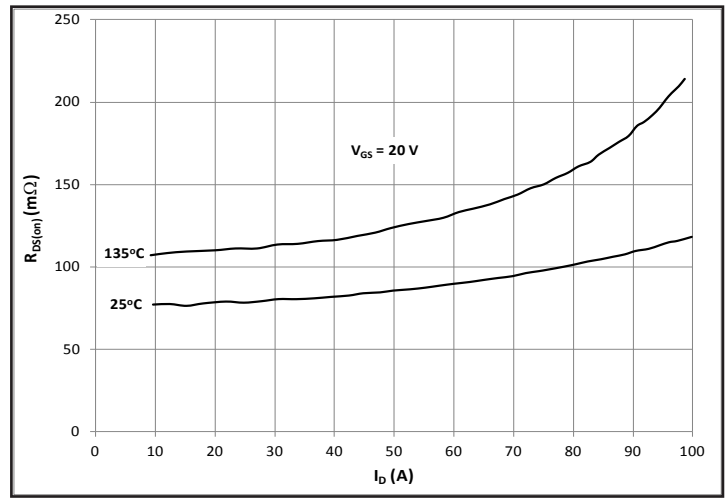


Figure 4. On-Resistance vs. Drain Current

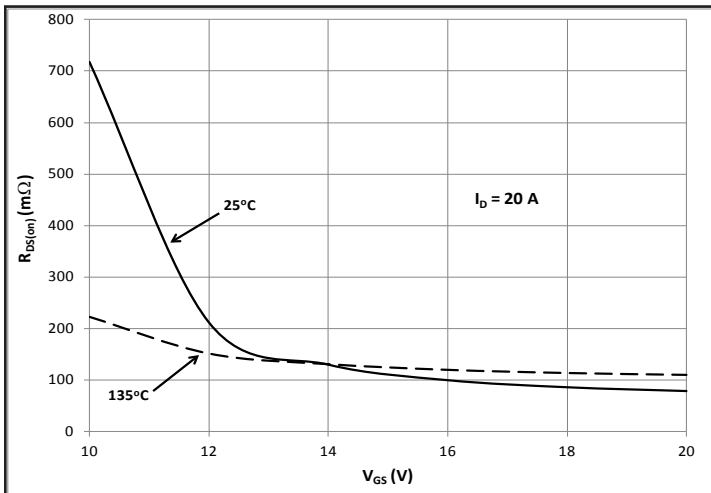


Figure 5. On-Resistance vs. Gate Voltage

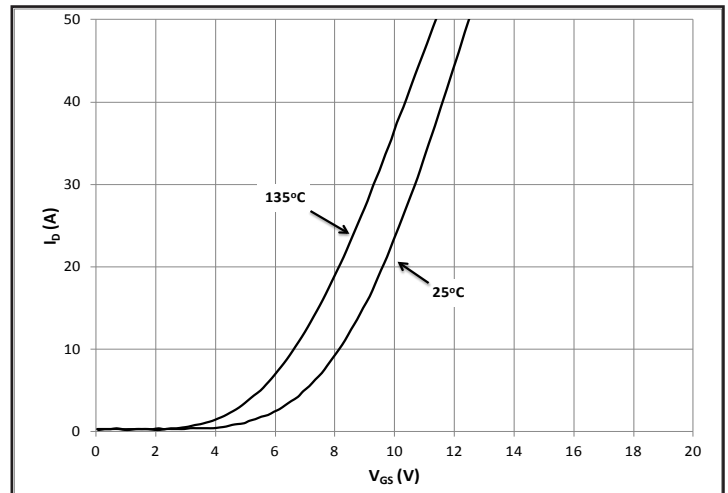


Figure 6. Typical Transfer Characteristics

# Typical Performance

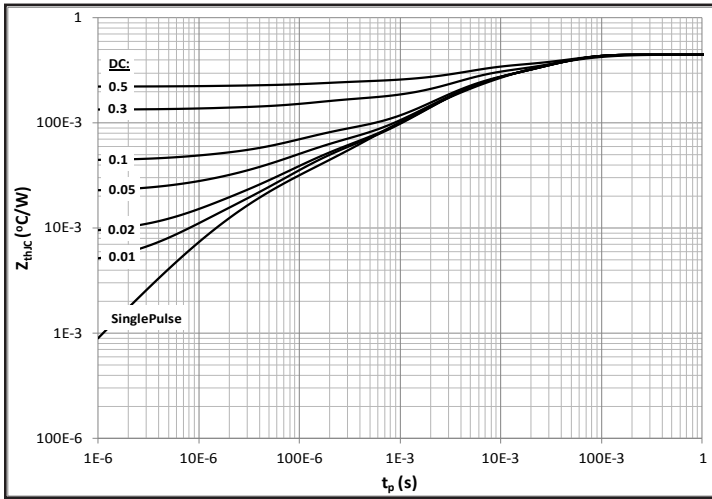


Figure 7. Transient Thermal Impedance (Junction - Case) with Duty Cycle

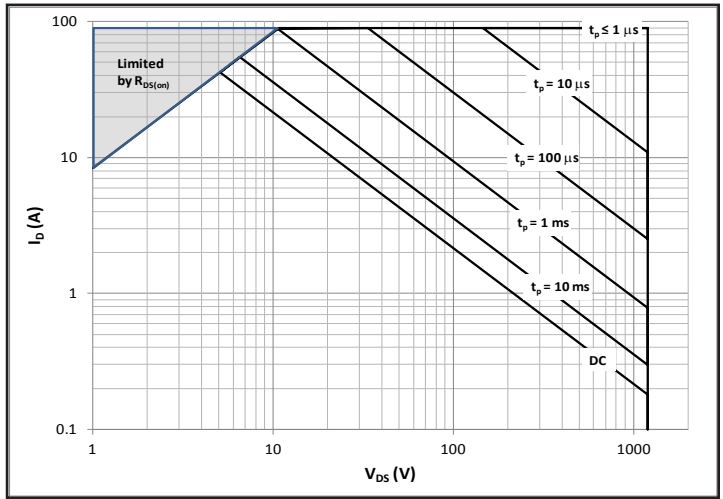


Figure 8. Safe Operating Area

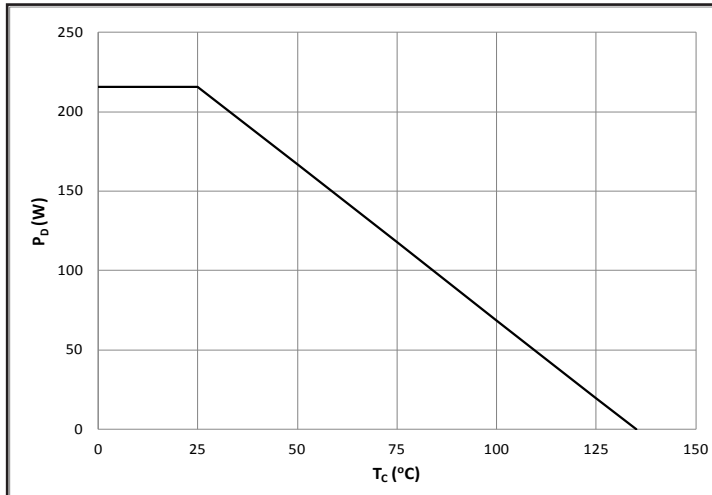


Figure 9. Power Dissipation Derating Curve

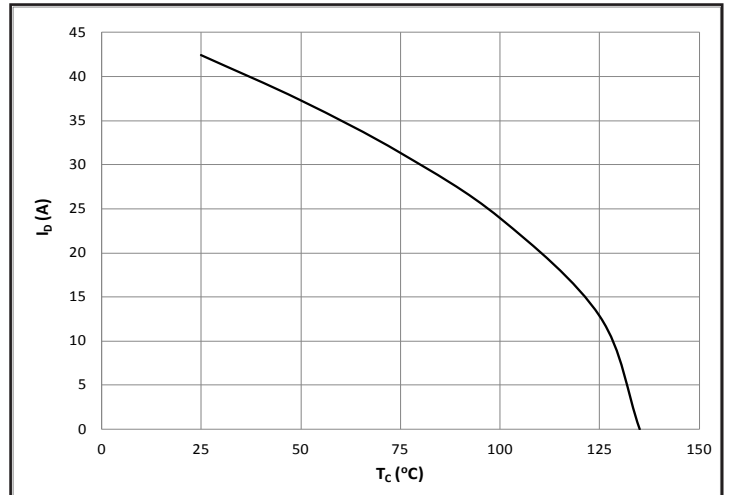


Figure 10. Continuous Current Derating Curve

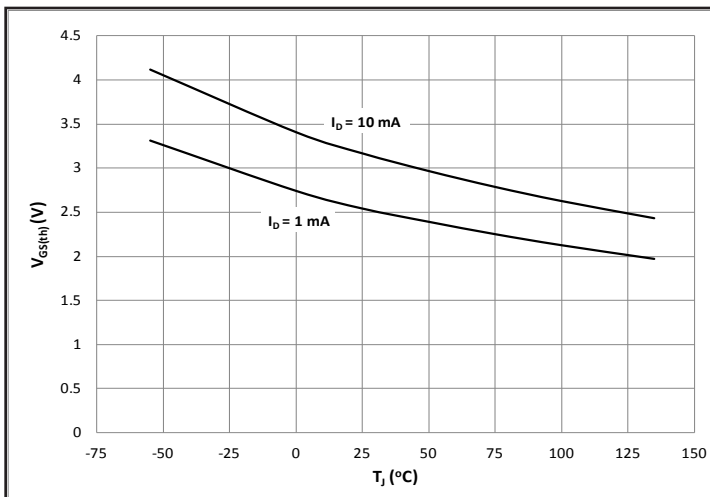


Figure 11. Gate Threshold Voltage vs. Temperature

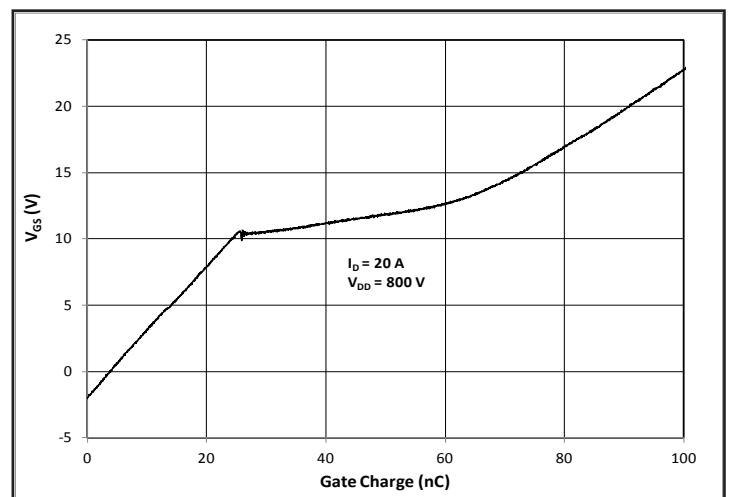


Figure 12. Typical Gate Charge Characteristics (25°C)

## Typical Performance

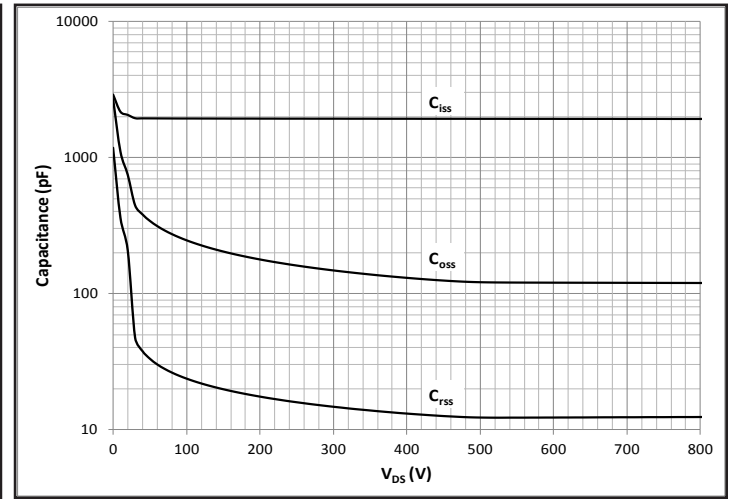
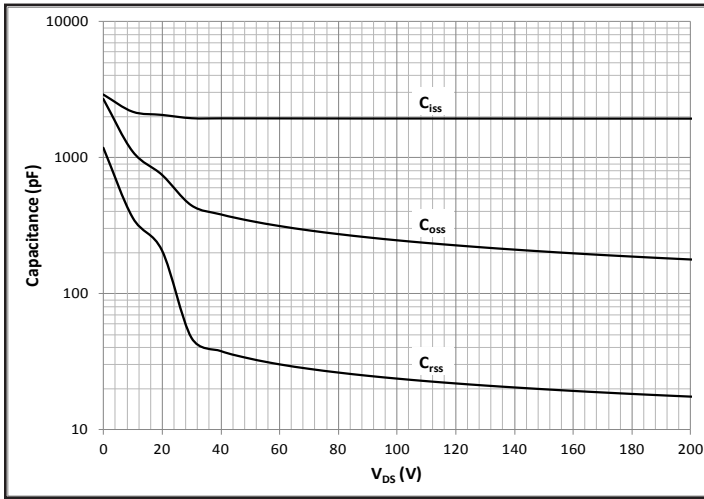


Figure 13A and 13B. Typical Capacitances vs. Drain Voltage at  $V_{GS} = 0V$  and  $f = 1\text{ MHz}$

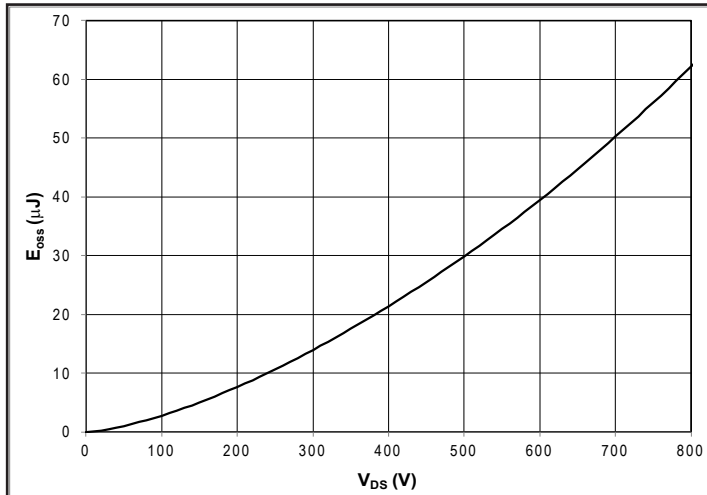


Figure 14. Typical  $C_{OSS}$  Stored Energy

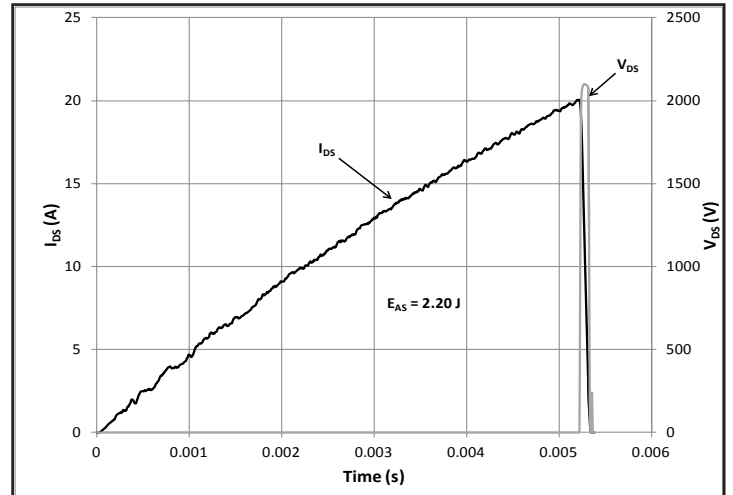


Figure 15. Typical Unclamped Inductive Switching Waveforms Showing Avalanche Capability

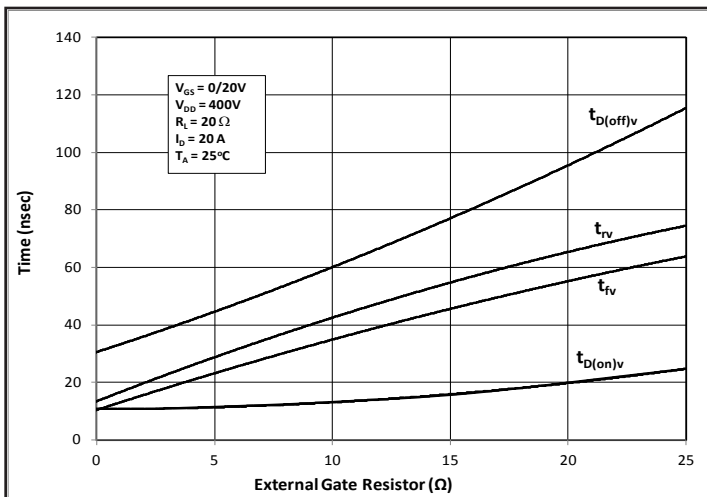


Figure 16. Resistive Switching Times vs. External  $R_G$  at  $V_{DD} = 400V$ ,  $I_D = 20A$

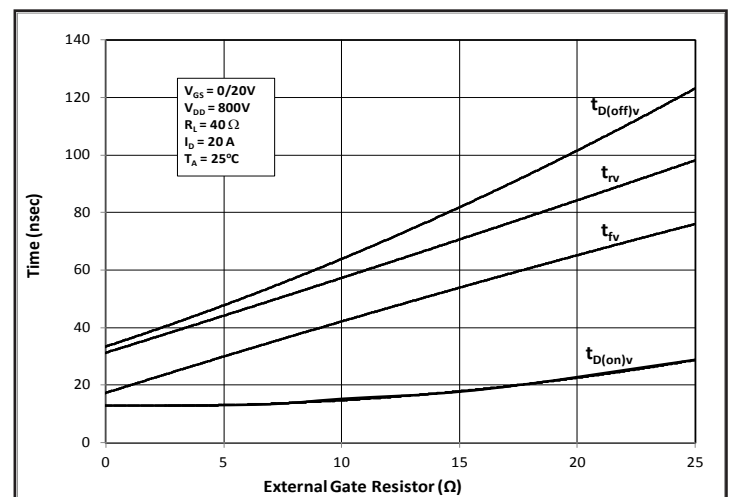


Figure 17. Resistive Switching Times vs. External  $R_G$  at  $V_{DD} = 800V$ ,  $I_D = 20A$

# Typical Performance

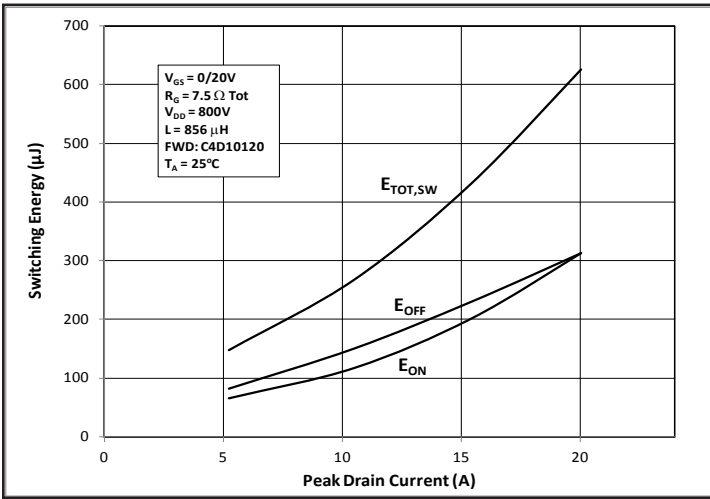


Figure 18. Clamped Inductive Switching Energy vs. Drain Current (Fig. 20)

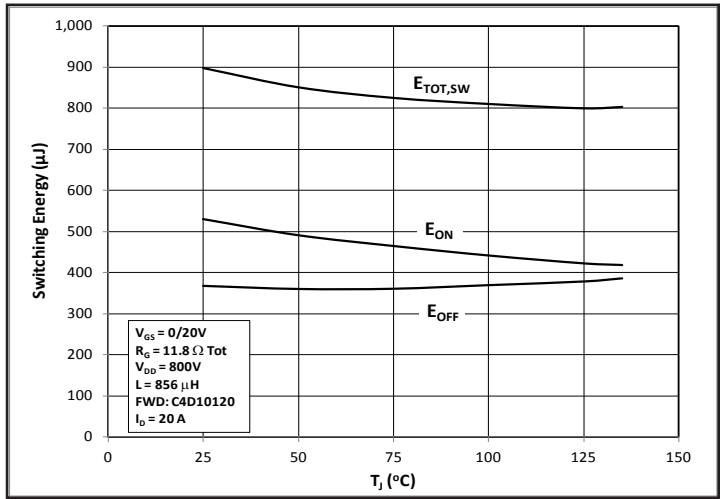


Figure 19. Clamped Inductive Switching Energy vs. Junction Temperature (Fig 20)

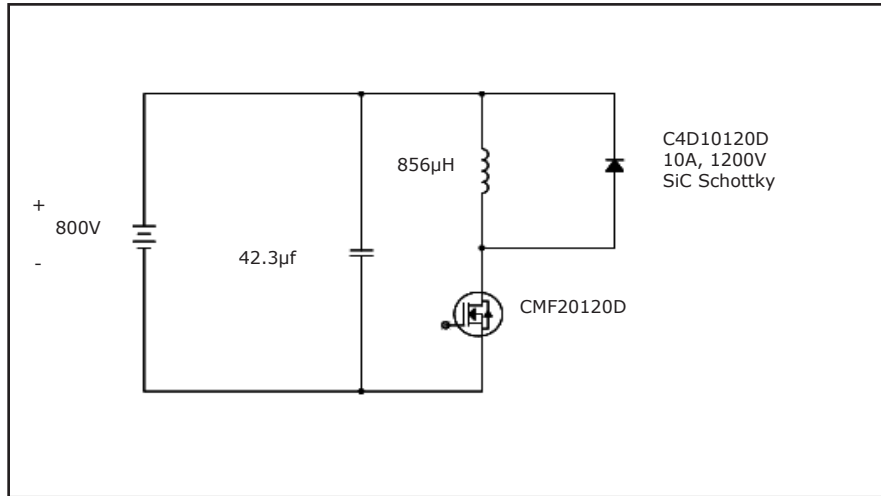


Figure 20. Clamped Inductive Switching Waveform Test Circuit

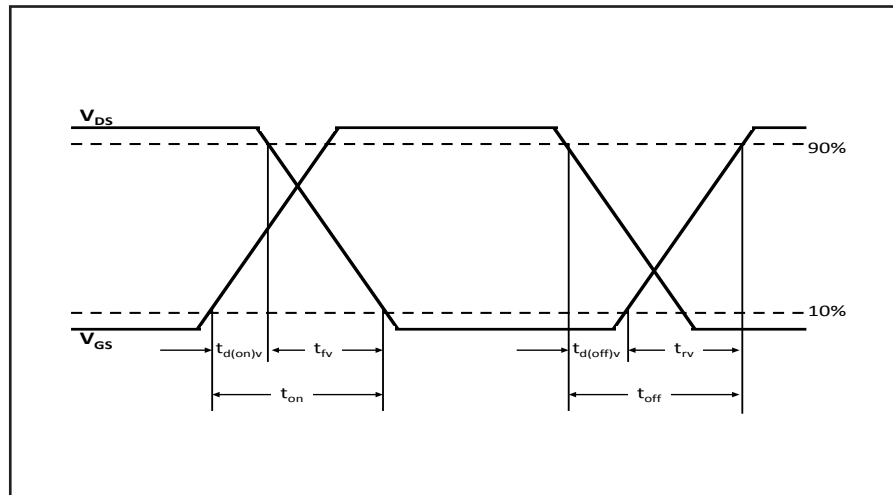


Figure 21. Switching Test Waveforms for Transition times

## Test Circuit Diagrams and Waveforms

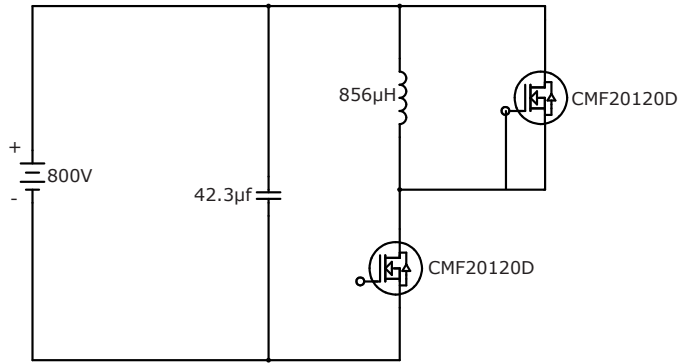


Fig 22. Body Diode Recovery Test

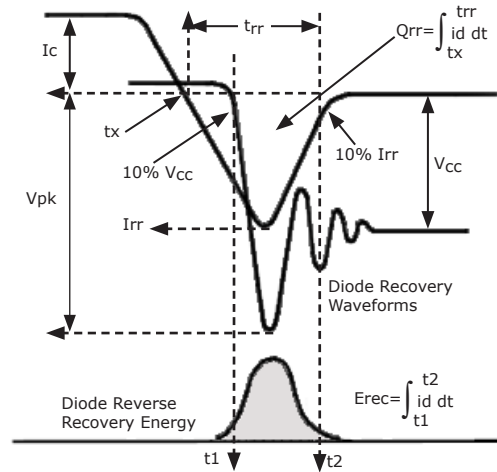


Fig 23. Body Diode Recovery Waveform

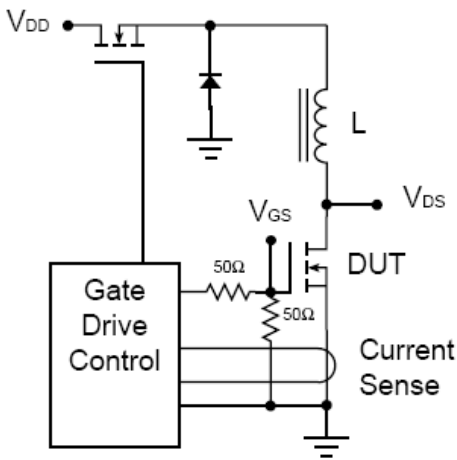


Fig 24. Unclamped Inductive Switching Test Circuit

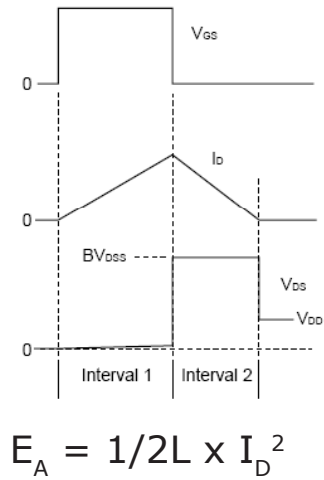


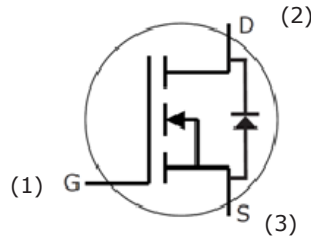
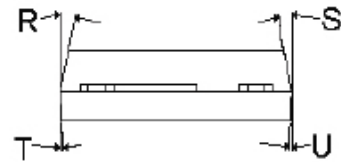
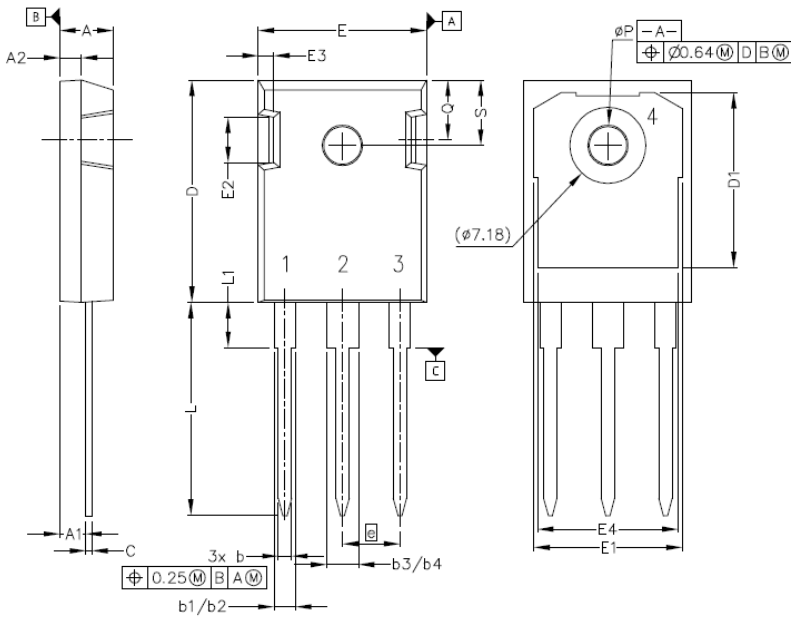
Fig 25. Unclamped Inductive Switching waveform for Avalanche Energy

## ESD Ratings

| ESD Test | Total Devices Sampled    | Resulting Classification |
|----------|--------------------------|--------------------------|
| ESD-HBM  | All Devices Passed 1000V | 2 (>2000V)               |
| ESD-MM   | All Devices Passed 400V  | C (>400V)                |
| ESD-CDM  | All Devices Passed 1000V | IV (>1000V)              |

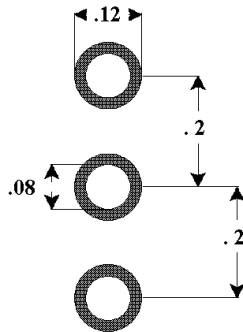
## Package Dimensions

### Package TO-247-3



| POS | Inches   |      | Millimeters |       |
|-----|----------|------|-------------|-------|
|     | Min      | Max  | Min         | Max   |
| A   | .190     | .205 | 4.83        | 5.21  |
| A1  | .090     | .100 | 2.29        | 2.54  |
| A2  | .075     | .085 | 1.91        | 2.16  |
| b   | .042     | .052 | 1.07        | 1.33  |
| b1  | .075     | .095 | 1.91        | 2.41  |
| b2  | .075     | .085 | 1.91        | 2.16  |
| b3  | .113     | .133 | 2.87        | 3.38  |
| b4  | .113     | .123 | 2.87        | 3.13  |
| c   | .022     | .027 | 0.55        | 0.68  |
| D   | .819     | .831 | 20.80       | 21.10 |
| D1  | .640     | .695 | 16.25       | 17.65 |
| D2  | .037     | .049 | 0.95        | 1.25  |
| E   | .620     | .635 | 15.75       | 16.13 |
| E1  | .516     | .557 | 13.10       | 14.15 |
| E2  | .145     | .201 | 3.68        | 5.10  |
| E3  | .039     | .075 | 1.00        | 1.90  |
| E4  | .487     | .529 | 12.38       | 13.43 |
| e   | .214 BSC |      | 5.44 BSC    |       |
| N   | 3        |      | 3           |       |
| L   | .780     | .800 | 19.81       | 20.32 |
| L1  | .161     | .173 | 4.10        | 4.40  |
| ØP  | .138     | .144 | 3.51        | 3.65  |
| Q   | .216     | .236 | 5.49        | 6.00  |
| S   | .238     | .248 | 6.04        | 6.30  |

## Recommended Solder Pad Layout



TO-247-3

| Part Number | Package  | Marking  |
|-------------|----------|----------|
| CMF20120D   | TO-247-3 | CMF20120 |

This product has not been designed or tested for use in, and is not intended for use in, applications implanted into the human body nor in applications in which failure of the product could lead to death, personal injury or property damage, including but not limited to equipment used in the operation of nuclear facilities, life-support machines, cardiac defibrillators or similar emergency medical equipment, aircraft navigation or communication or control systems, air traffic control systems, or weapons systems.

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