"Expandable" range with display

- "High-performance" expandable solution with display
- Extended memory: 120 lines in LADDER language and up to 700 "typical" blocks in FBD language
- LCD with 4 lines of 18 characters and configurable backlighting
- Selective parameter setting: You can choose the parameters that can be adjusted on the front panel
- Analogue inputs 0-10 V ⎓ or 0-20 mA/Pt 100 with converters (see page 50)
- Open to XN network communication extensions and digital I/O or analogue extensions

XD10

XD26

Part numbers

Type	Input	Output	Supply	Code
XD10	6 digital (including 4 analogue)	4 relays 8 A	24 V ⎓	88970141
	6 digital (including 4 analogue)	4 solid state 0.5 A (including 1 PWM)	24 V ⎓	88970142
	6 digital	4 relays 8 A	100 → 240 V ∿	88970143
	6 digital	4 relays 8 A	24 V ∿	88970144
XD26	16 digital (including 6 analogue)	10 relays (8 x 8 A relay and 2 x 5 A relay)	24 V ⎓	88970161
	16 digital (including 6 analogue)	10 solid state 0.5 A (including 4 PWM)	24 V ⎓	88970162
	16 digital	10 relays (8 x 8 A relay and 2 x 5 A relay)	100 → 240 V ∿	88970163
	16 digital	10 relays (8 x 8 A relay and 2 x 5 A relay)	24 V ∿	88970164
	16 digital (including 6 analogue)	10 relays (8 x 8 A relay and 2 x 5 A relay)	12 V ⎓	88970165
	16 digital (including 6 analogue)	10 solid state 0.5 A (including 4 PWM)	12 V ⎓	88970814

Accessories

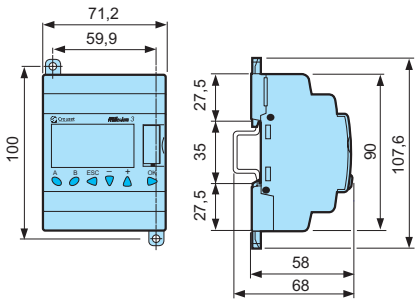
Type	Description	Code
M3 SOFT	Multilingual programming software containing specific library functions (CD-ROM)	88970111
PA	EEPROM memory cartridge	88970108
	3 m serial link cable: PC → Millenium 3	88970102
	3 m USB link cable: PC → Millenium 3	88970109
	Millenium 3 → Bluetooth interface (class A 10 m)	88970104

Starter kits (see page 31 for details)

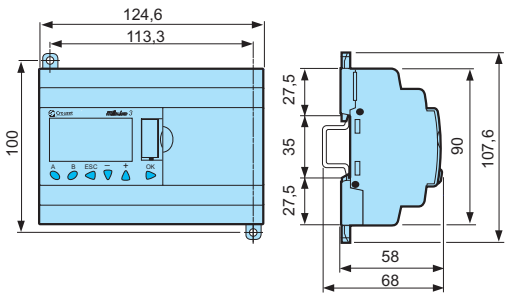
Type	Input	Output	Supply	Code
Kit 26	16 digital (including 6 analogue)	10 relays (8 x 8 A relay and 2 x 5 A relay)	24 V ⎓	88970084
	16 digital	10 relays (8 x 8 A relay and 2 x 5 A relay)	100 → 240 V ∿	88970085

Dimensions (mm)

XD10



XD26



Input / Output Connections

See Page 40-43 for details or to find instruction sheets visit: www.millenium3.crouzet.com in "Download"

For adapted products, see page page 64-65

General characteristics

- Millenium 3 Compact Range
- Millenium 3 Expandable Range
- Millenium 3 Communication Options

Millenium 3 range

General environment characteristics for CB, CD, XD, XB, XR and XE product types

Certifications ●	UL, CSA GL: except for 88 970 32x (pending)
Conformity with the low voltage directive	In accordance with 73/23/EEC: EN (IEC) 61131-2 (Open equipment)
Conformity with the EMC directive ●	In accordance with 89/336/EEC: EN (IEC) 61131-2 (Zone B) EN (IEC) 61000-6-2, EN (IEC) 61000-6-3 (*) EN (IEC) 61000-6-4 (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B: using in metallic cabinet)
Earthing	None
Protection rating ●	In accordance with IEC/EN 60529: IP40 on front panel IP20 on terminal block
Overvoltage category	3 in accordance with IEC/EN 60664-1
Pollution	Degree: 2 in accordance with IEC/EN 61131-2
Maximum utilisation altitude	Operation: 2000 m Transport: 3.048 m
Mechanical resistance ●	Immunity to vibrations IEC/EN 60068-2-6, Fc test Immunity to shock IEC/EN 60068-2-27, Fa test
Resistance to electrostatic discharge	Immunity to ESD IEC/EN 61000-4-2, level 3
Resistance to HF interference	Immunity to radiated electrostatic fields IEC/EN 61000-4-3, Immunity to fast transients (burst immunity) IEC/EN 61000-4-4, level 3 Immunity to shock waves IEC/EN 61000-4-5 Radio frequency in common mode IEC/EN 61000-4-6, level 3 Voltage dips and breaks (~) IEC/EN 61000-4-11 Immunity to damped oscillatory waves IEC/EN 61000-4-12
Conducted and radiated emissions (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in metallic cabinet)	Class B (*) in accordance with EN 55022/11 group 1
Operating temperature	-20 → +55°C (+40°C in a non-ventilated enclosure) in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Storage temperature	-40 → +70°C in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Relative humidity	95% max. (no condensation or dripping water) in accordance with IEC/EN 60068-2-30
Mounting	On symmetrical DIN profile, 35 x 7.5 mm and 35 mm x 15 or panel (2 x 4 mm Ø)
Screw terminals connection capacity	**Flexible wire with ferrule =** 1 conductor: 0.25 to 2.5 mm² (AWG 24...AWG 14) 2 conductors 0.25 to 0.75 mm² (AWG 24...AWG 18) **Semi-rigid wire =** 1 conductor: 0.2 to 2.5 mm² (AWG 25...AWG 14) **Rigid wire =** 1 conductor: 0.2 to 2.5 mm² (AWG 25...AWG 14) 2 conductors 0.2 to 1.5 mm² (AWG 25...AWG 16) **Tightening torque =** 0.5 N.m (4.5 lb-in) (tighten using screwdriver diam. 3.5 mm)

● : For adapted products, see page page 64-65

Processing characteristics of CB, CD, XD & XB product types

LCD display	CD, XD: Display with 4 lines of 18 characters
Programming method	Ladder or function blocks/SFC (Grafcet)
Program size	Ladder: 120 lines Function blocks: CB, CD: typically 350 blocks XB, XD: typically 700 blocks
Program memory	Flash EEPROM
Removable memory	EEPROM
Data memory	368 bits/200 words
Back-up time in the event of power failure	Program and settings in the controller: 10 years Program and settings in the plug-in memory: 10 years Data memory: 10 years
Cycle time	Ladder: typically 20 ms Function blocks: 6 → 90 ms
Response time	Input acquisition time + 1 to 2 cycle times
Clock data retention	10 years (lithium battery) at 25°C
Clock drift	Drift < 12 min/year (at 25°C) 6 s/month (at 25°C with user-definable correction of drift)
Timer block accuracy	1% ± 2 cycle times
Start up time on power up	< 1.2 s

Characteristics of products with AC power supplied

Supply	**24 V ∿ (88970..4)**	**100 → 240 V ∿ (88970..3)**
Nominal voltage ●	24 V ∿	100 → 240 V ∿
Operating limits ●	-15% / +20% or 20.4 V∿ → 28.8 V∿	-15% / +10% or 85 V∿ → 264 V∿
Supply frequency range	50/60 Hz (+4% / -6%) or 47→53 Hz/57 → 63 Hz	50/60 Hz (+4% / -6%) or 47 → 53 Hz/57 → 63 Hz
Immunity from micro power cuts	10 ms (repetition 20 times)	10 ms (repetition 20 times)
Max. absorbed power	CB12-CD12-XD10-XB10: 4 VA CB20-CD20: 6 VA XD10 with extension - XD26-XB26: 7.5 VA XD26-XB26 with extension: 10 VA	CB12-CD12-XD10-XB10: 7 VA CB20-CD20: 11 VA XD10-XB10 with extension-XD26-XB26: 12 VA XD26-XB26 with extension: 17 VA
Isolation voltage	1780 V ∿	1780 V ∿
Inputs	**24 V ∿ (88970..4)**	**100 → 240 V ∿ (88970..3)**
Input voltage ●	24 V ∿ (-15% / +20%)	100 → 240 V ∿ (-15% / +10%)
Input current ●	4.4 mA @ 20.4 V ∿ 5.2 mA @ 24.0 V ∿ 6.3 mA @ 28.8 V ∿	0.24 mA @ 85 V ∿ 0.75 mA @ 264 V ∿
Input impedance ●	4.6 kΩ	350 kΩ
Logic 1 voltage threshold ●	≥ 14 V ∿	≥ 79 V ∿
Making current at logic state 1 ●	>2 mA	> 0.17 mA
Logic 0 voltage threshold ●	≤ 5 V ∿	≤ 20 V ∿ (≤ 28 V ∿ : XE10, XR06, XR10, XR14)
Release current at logic state 0 ●	<0.5 mA	<0.5 mA
Response time with LADDER programming	50 ms - State 0 → 1 (50/60 Hz)	50 ms - State 0 < 1 (50/60 Hz)
Response time with function blocks programming	Configurable in increments of 10 ms 50 ms min. up to 255 ms State 0 → 1 (50/60 Hz)	Configurable in increments of 10 ms 50 ms min. up to 255 ms State 0 → 1 (50/60 Hz)
Maximum counting frequency	In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)	In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD

Characteristics of relay outputs common to the entire range

Max. breaking voltage ●	5 → 30 V ⎓ 24 → 250 V ∿
Breaking current ●	CB-CD-XB10-XD10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays XE10: 4 x 5 A relays XR14: 4 x 8 A relays, 2 x 5 A relays
Max. Output Common Current	12A for O8,O9,OA

● : For adapted products, see page page 64-65

Electrical durability for 500 000 operating cycles	Usage category DC-12: 24 V, 1.5 A Usage category DC-13: 24 V (L/R = 10 ms), 0.6 A Usage category AC-12: 230 V, 1.5 A Usage category AC-15: 230 V, 0.9 A
Minimum switching capacity	10 mA (at minimum voltage of 12 V)
Minimum load	12 V, 10 mA
Maximum rate	Off load: 10 Hz
Mechanical life	10.000.000 operations (cycles)
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1: 4 kV
Response time	Make 10 ms Release 5 ms
Built-in protections	Against short-circuits: None Against overvoltages and overloads: None
Status indicator	On LCD screen for CD and XD

Characteristics of product with DC power supplied

Supply	**12 V ⎓ (88970..5 & 88970814 & 88970840)**	**24 V ⎓ (88970..1 & 88970..2)**
Nominal voltage ●	12 V ⎓	24 V ⎓
Operating limits ●	-13% / +20% or 10.4 V ⎓ < 14.4 V ⎓ (including ripple)	-20% / +25% or 19.2 V ⎓ < 30 V ⎓ (including ripple)
Immunity from micro power cuts	≤ 1 ms (repetition 20 times)	≤ 1 ms (repetition 20 times)
Max. absorbed power	CB12 with solid state outputs: 1.5 W CD12: 1.5 W CD20: 2.5 W XD26-XB26: 3 W XD26-XB26 with extension: 5 W XD26 with solid state outputs: 2.5 W	CB12-CD12-CD20 with solid state outputs - XD10-XB10 with solid state outputs: 3 W XD10-XB10 with relay outputs: 4 W XD26-XB26 with solid state outputs: 5 W CB20-CD20 with relay outputs-XD26 with relay outputs: 6 W XD10-XB10 with extension: 8 W XD26-XB26 with extension: 10 W
Protection against polarity inversions	Yes	Yes
Digital inputs (I1 to IA and IH to IY)	**12 V ⎓ (88970..5 & 88970814 & 88970840)**	**24 V ⎓ (88970..1 & 88970..2)**
Input voltage ●	12 V ⎓ (-13% / +20%)	24 V ⎓ (-20% / +25%)
Input current ●	3.9 mA @ 10.44 V ⎓ 4.4 mA @ 12.0 V ⎓ 5.3 mA @ 14.4 V⎓	2.6 mA @ 19.2 V ⎓ 3.2 mA @ 24 V ⎓ 4.0 mA @ 30.0 V⎓
Input impedance ●	2.7 kΩ	7.4 kΩ
Logic 1 voltage threshold ●	≥ 7 V ⎓	≥ 15 V ⎓
Making current at logic state 1 ●	≥ 2 mA	≥ 2.2 mA
Logic 0 voltage threshold ●	≤ 3 V ⎓	≤ 5 V ⎓
Release current at logic state 0 ●	<0.9 mA	<0.75 mA
Response time	1 → 2 cycle times	1 → 2 cycle times
Maximum counting frequency	I1 & I2: Ladder (1 kHz) & FBD (Up to 6 kHz) I3 to IA & IH to IY: in accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)	I1 & I2: Ladder (1 kHz) & FBD (Up to 6 kHz) I3 to IA & IH to IY: in accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Conforming to IEC/EN 61131-2	Type 1	Type 1
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD
Analogue or digital inputs (IB to IG)	**12 V ⎓ (88970..5 & 88970814 & 88970840)**	**24 V ⎓ (88970..1 & 88970..2)**
CB12-CD12-XD10-XB10	4 inputs IB → IE	4 inputs IB → IE
CB20-CD20-XB26-XD26	6 inputs IB → IG	6 inputs IB → IG
Inputs used as analogue inputs		
Measurement range ●	(0 → 10 V) or (0 → V power supply)	(0 → 10 V) or (0 → V power supply)
Input impedance ●	14 kΩ	12 kΩ
Input voltage ●	14.4 V ⎓ max	30 V ⎓ max
Value of LSB ●	14 mV, 4 mA	29 mV, 4 mA
Input type	Common mode	Common mode
Resolution	10 bit at maximum input voltage	10 bit at maximum input voltage
Conversion time	Controller cycle time	Controller cycle time
Accuracy at 25°C	±5%	±5%
Accuracy at 55°C	± 6.2%	± 6.2%
Repeat accuracy at 55 °C	± 2%	± 2%
Isolation between analogue channel and power supply	None	None
Cable length	10 m maximum, with shielded cable (sensor not isolated)	10 m maximum, with shielded cable (sensor not isolated)
Protection against polarity inversions	Yes	Yes

● :For adapted products, see page page 64-65

Potentiometer control	2.2 kΩ/0.5 W (recommended) 10 kΩ max.	2.2 kΩ/0.5 W (recommended) 10 kΩ max.
Inputs used as digital inputs		
Input voltage ●	12 V ⎓ (-13% / +20%)	24 V ⎓ (-20% / +25%)
Input current ●	0.7 mA @ 10.44 V⎓ 0.9 mA @ 12.0 V⎓ 1.0 mA @ 14.4V⎓	1.6 mA @ 19.2 V⎓ 2.0 mA @ 24.0 V ⎓ 2.5 mA @ 30.0 V⎓
Input impedance ●	14 kΩ	12 kΩ
Logic 1 voltage threshold ●	≥ 7 V ⎓	≥ 15 V⎓
Making current at logic state 1 ●	≥ 0.5 mA	≥ 1.2 mA
Logic 0 voltage threshold ●	≤ 3 V ⎓	≤ 5 V ⎓
Release current at logic state 0 ●	≤ 0.2 mA	≤ 0.5 mA
Response time	1 → 2 cycle times	1 → 2 cycle times
Maximum counting frequency	In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)	In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Conforming to IEC/EN 61131-2	Type 1	Type 1
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD
Characteristics of relay outputs common to the entire range		
Max. breaking voltage ●	5 → 30 V ⎓ 24 → 250 V ∿	
Breaking current ●	CB-CD-XD10-XB10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays XE10: 4 x 5 A relays XR14: 4 x 8 A relays, 2 x 5 A relays	
Max. Output Common Current	12A for O8,O9,OA	
Electrical durability for 500 000 operating cycles	Usage category DC-12: 24 V, 1.5 A Usage category DC-13: 24 V (L/R = 10 ms), 0.6 A Usage category AC-12: 230 V, 1.5 A Usage category AC-15: 230 V, 0.9 A	
Minimum switching capacity	10 mA (at minimum voltage of 12 V)	
Minimum load	12 V, 10 mA	
Maximum rate	Off load: 10 Hz At operating current: 0.1 Hz	
Mechanical life	10.000.000 operations (cycles)	
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1: 4 kV	
Response time	Make 10 ms Release 5 ms	
Built-in protections	Against short-circuits: None Against overvoltages and overloads: None	
Status indicator	On LCD screen for CD and XD	
Digital / PWM solid state output	**12-24 V ⎓ (88970814 & 88970840)**	**24 V ⎓ (88970..2)**
PWM solid state output*	CB12: O4 XD26: O4 → O7	CD12-XD10-XB10: O4 CD20-XD26-XB26: O4 → O7
* Only available with "FBD" programming language		
Breaking voltage ●	10.4 → 30 V⎓	19.2 → 30 V⎓
Nominal voltage ●	12-24 V ⎓	24 V ⎓
Nominal current ●	0.5 A	0.5 A
Max. breaking current ●	0.625 A	0.625 A
Voltage drop	≤ 2 V for I = 0.5 A (at state 1)	≤ 2 V for I = 0.5 A (at state 1)
Response time	Make ≤ 1 ms Release ≤ 1 ms	Make ≤ 1 ms Release ≤ 1 ms
Built-in protections	Against overloads and short-circuits: Yes Against overvoltages (*) : Yes Against inversions of power supply: Yes	Against overloads and short-circuits: Yes Against overvoltages (*) : Yes Against inversions of power supply: Yes
(*) In the absence of a volt-free contact between the output of the logic controller and the load		
Min. load	1 mA	1 mA
Maximum incandescent load	0.2 A / 12 V ⎓ 0.1 A / 24 V ⎓	0.1 A / 24 V ⎓
Galvanic isolation	No	No
PWM frequency	14.11 Hz - 56.45 Hz - 112.90 Hz - 225.80 Hz - 451.59 Hz - 1806.37 Hz	14.11 Hz - 56.45 Hz - 112.90 Hz - 225.80 Hz - 451.59 Hz - 1806.37 Hz
PWM cyclic ratio	0 → 100% (256 steps for CD, XD and 1024 for XA)	0 → 100% (256 steps for CD, XD and 1024 for XA)
PWM accuracy at 120 Hz	< 5% (20% → 80%) load at 10 mA	< 5% (20% → 80%) load at 10 mA
PWM accuracy at 500 Hz	< 10% (20% → 80%) load at 10 mA	< 10% (20% → 80%) load at 10 mA
Status indicator	On LCD screen for XD	On LCD screen for CD and XD

● :For adapted products, see page page 64-65