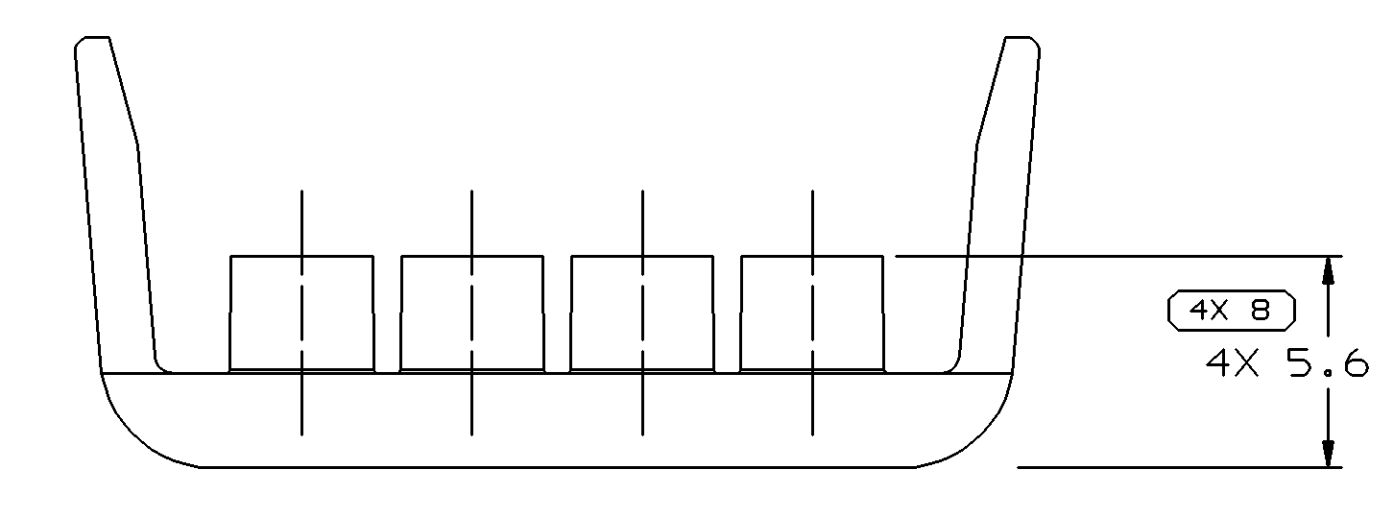
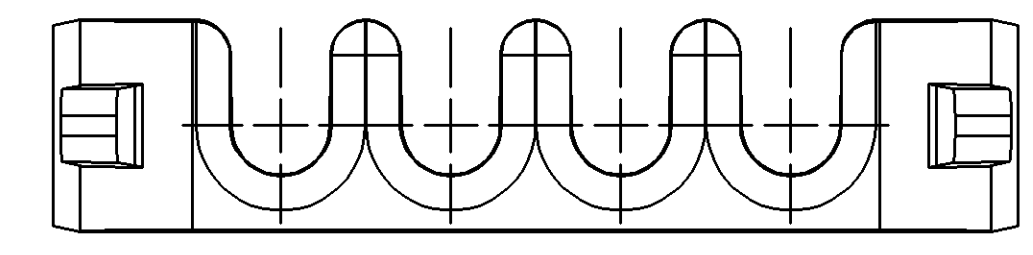
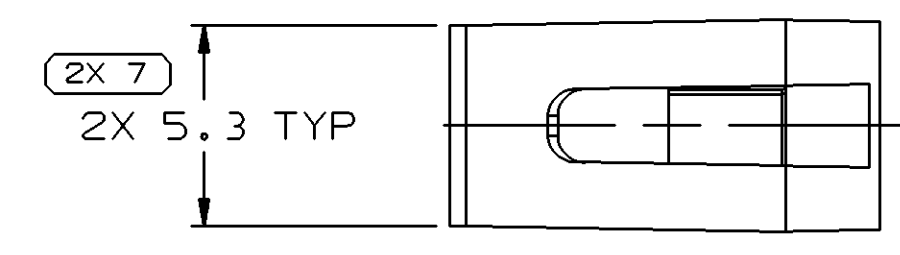
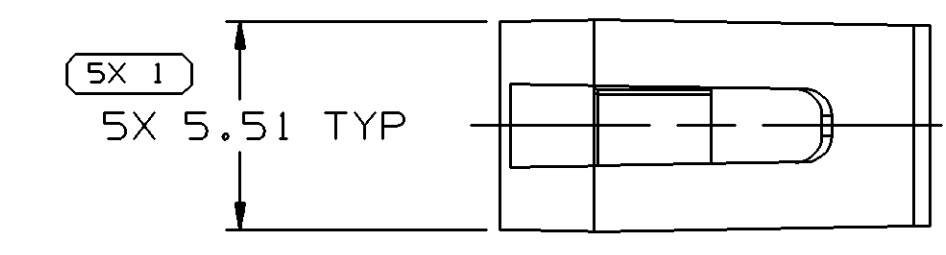
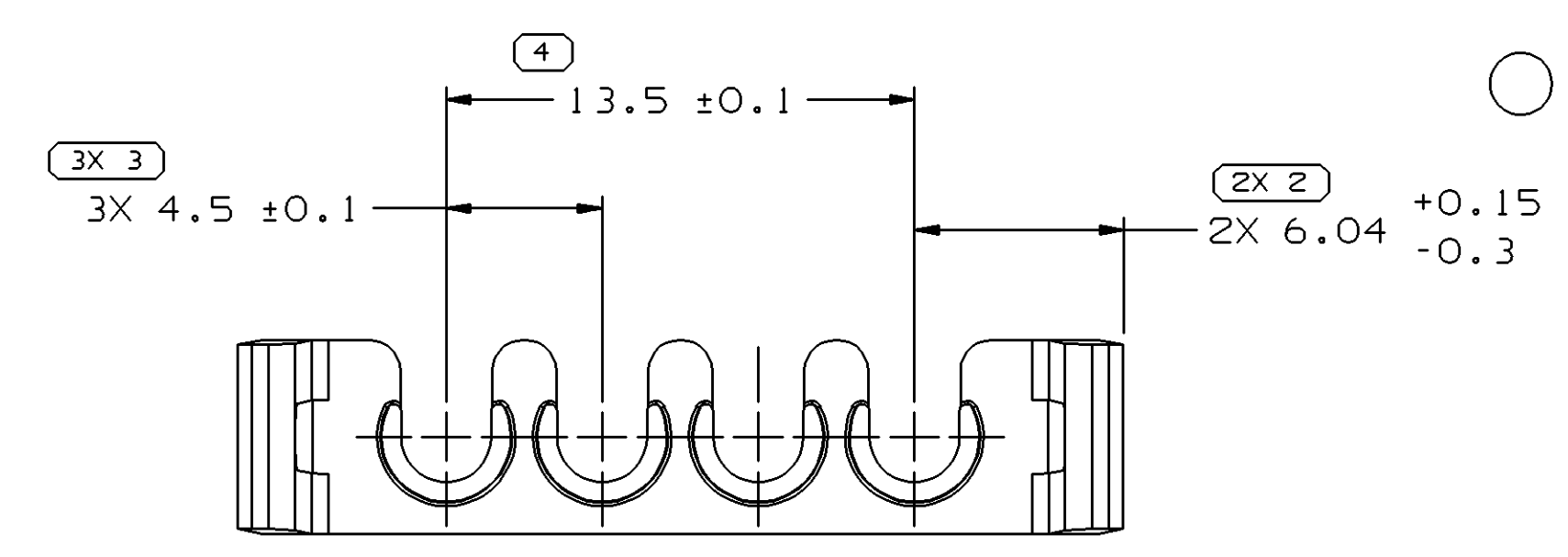
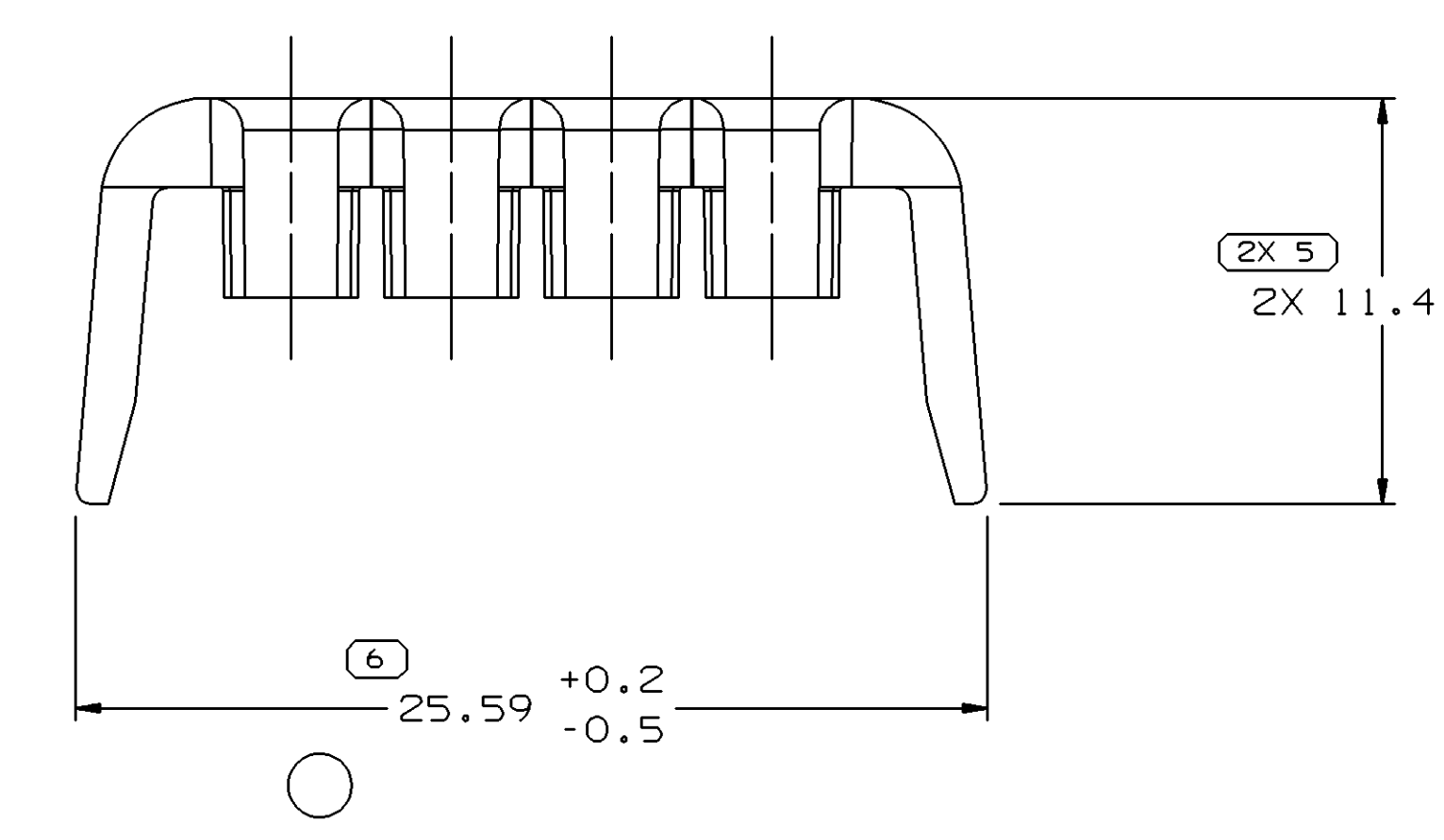


SYMBOL DEFINITION		TOTAL NO OF INSPECTIONS REQUIRED	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.		20	
	LAST NO. USED	8	

MISSING SYMBOLS						NO MISSING SYMBOL NUMBER					
DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY		AUTH	DR	APVD	APVD
17AU01	R	01	-	-		WAS PEOB2092 & RELEASED		212995	EES	JMR	MJC
22AU01	R	02	-	-		11.4 WAS 10.94, 25.59 WAS 25.47, 6.04 WAS 5.95		213573	CJP	CJP	MJC
11SE01	R	03	-	-		ADDED APPROCH ANGLE TO LOCK ARMS		214289	BRB	BRB	MJC
11DE01	R	03	AA	-		ADDED 4X 5.6, PSD WAS 6		218604	CJP	CJP	MC
09DE03	R	03	AB	-		2X 6.04 +0.15/-0.3 WAS 2X 6.04; 25.59 +0.2/-0.5 WAS 25.59		249833	ADK	ADK	MC



NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA. ALL RADII 0.4 DRAFT IS 1° ON ALL OUTSIDE SURFACES LIKE CAVITIES ARE IDENTICAL LOCKING FEATURES ARE IDENTICAL
- TOOL CAVITY IDENTIFICATION SHOULD BE LOCATED AS CLOSE TO THE GATE AS POSSIBLE.
- MATING COMPONENTS OR EQUIVALENT: CONNECTOR 15326814

DRW TYPE	PART DRAWING
STYLE	GMT - 360
VOLUME (OP)	0, 336
ROUTING	6901
UNLESS OTHERWISE SPECIFIED	
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE ON-SIGNAL DIMENSIONING AND TOLERANCING ADDENDUM-2003. SEPARATE PATTERNING OF FEATURES MAY BE GIVEN SEPARATELY REGARDLESS OF DATUM REFERENCES.	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	

DELPHI
DELPHI PACKARD ELECTRIC SYSTEMS
WARREN, OH

DR	DATE					
APVD1 E. SEIDEL	17AU01					
APVD2 J. RICHARDSON	17AU01					
APVD3 M. CULP	20AU01					
APVD4						
APVD5						
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001						
MATERIAL M3571009 PA6 (GB20+GF10) HS - PPL						
DRAWING NAME						
LOCK TPA GT 150 PPL						
DRAWING NUMBER						
15418546						
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A0	5:1	1	OF 1	1	OF 1	R 03

R 0.2 MAX	R 0.1 MAX	DIMENSIONAL RANGE (MM)		CHART ET
		FROM	TO	
SHARP CORNER TOLERANCE	R 0.1 MAX	> 0	> 30	> 100
		> 30	> 70	> 150
		> 150	> 300	> 600
		> 300	> 600	> 1200
		> 600	> 1200	> 2400
		> 1200	> 2400	> 4800
		TOLERANCE UNLESS OTHERWISE SPECIFIED		
		±0.15	±0.2	±0.3
		±0.4	±0.5	±0.6
		±0.8	±1	±1.2
		ANGULAR TOLERANCE ±2°		