

ATTENTION **OBSERVE PRECAUTIONS** FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

Features

- Both chips can be controlled separately.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- Package: 2000pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

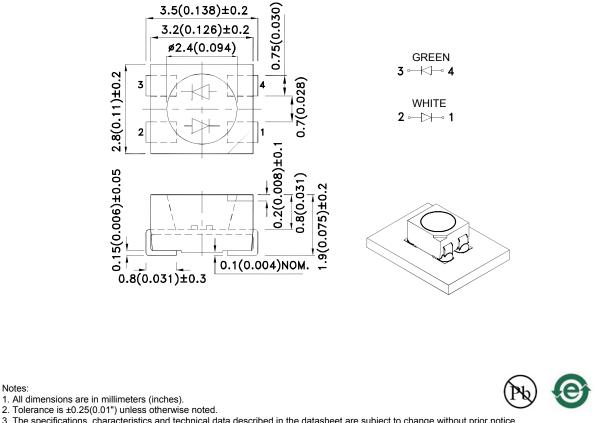
3.5x2.8mm SURFACE MOUNT LED LAMP

Part Number: AAA3528QWDCGKS

White Green

Descriptions

- The source color devices are made with InGaN Light Emitting Diode.
- The Green source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or antielectrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.



The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
The device has a single mounting surface. The device must be mounted according to the specifications.

Notes:

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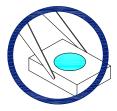
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Package Dimensions

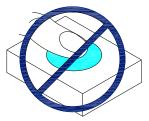
Handling Precautions

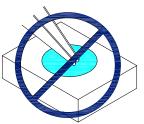
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

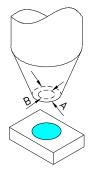




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



5. As silicone encapsulation is permeable to gases, some corrosive substances such as H_2S might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

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Selection Guide lv (mcd) [2] Viewing @ 20mA Angle [1] Part No. Dice Lens Type 201/2 Min. Тур. White (InGaN) 300 450 AAA3528QWDCGKS 120° Water Clear Green (AlGaInP) 40 80

Notes:

1. θ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

Luminous intensity/ luminous Flux: +/-15%.
Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

Electrical / Optical Characteristics at TA=25°C [White]

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
VF [1]	Forward Voltage	White	3.3	4.0	V	I⊧=20mA
IR	Reverse Current	White		50	uA	VR = 5V
X [2]	Chromaticity Coordinates	White	0.31			
Y [2]			0.31			
С	Capacitance	White	100		pF	VF=0V;f=1MHz

Notes:

1.Forward Voltage: +/-0.1V.

2.Measurement tolerance of the chromaticity coordinates is ±0.01.

3.Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

Electrical / Optical Characteristics at TA=25°C [Green]

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions	
λpeak	Peak Wavelength	Green	574		nm	I⊧=20mA	
λD [1]	Dominant Wavelength	Green	570		nm	I⊧=20mA	
Δλ1/2	Spectral Line Half-width	Green	20		nm	I⊧=20mA	
С	Capacitance	Green	15		pF	VF=0V;f=1MHz	
Vf [2]	Forward Voltage	Green	2.1	2.5	V	I⊧=20mA	
lr	Reverse Current	Green		10	uA	VR=5V	

Notes:

1.Wavelength: +/-1nm.

2.Forward Voltage: +/-0.1V.

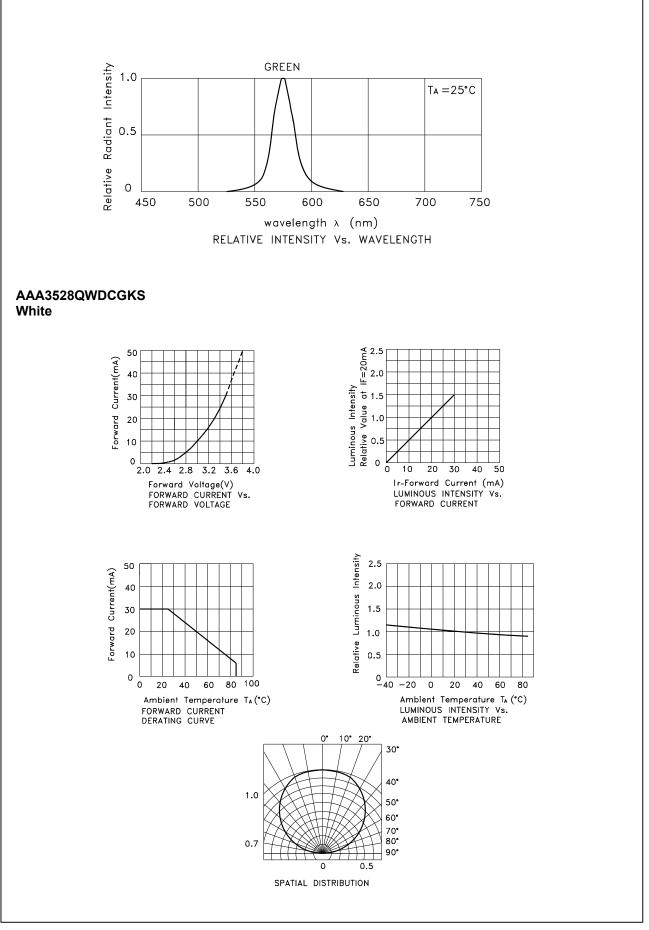
3.Wavelength value is traceable to the CIE127-2007 compliant national standards. 4.Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

Absolute Maximum Ratings at TA=25°C

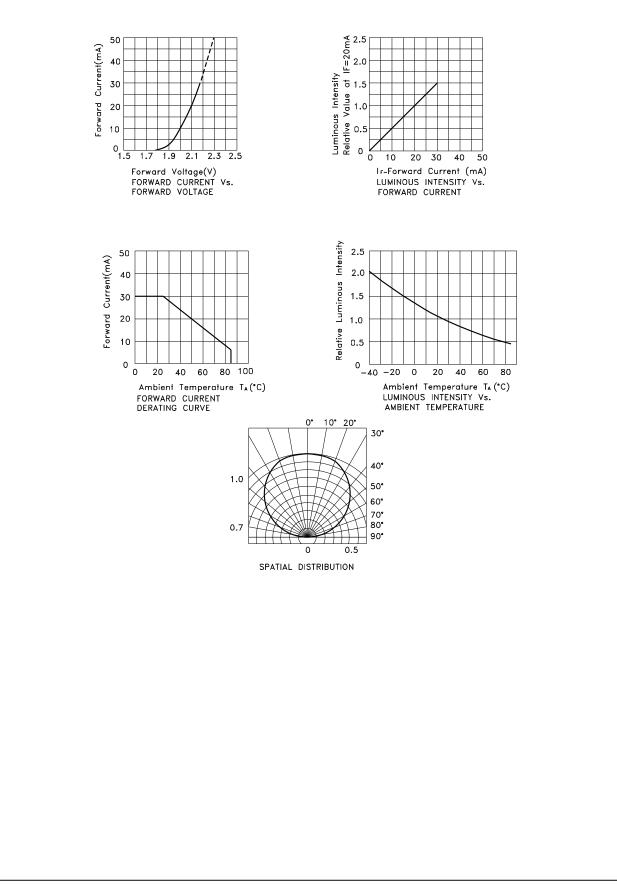
White	Green	Units	
120	75	mW	
30	30	mA	
150	150	mA	
	V		
e -40°C To +85°C			
-40°C To +85°C			
	120 30 150	120 75 30 30 150 150 5 -40°C To +85°C	

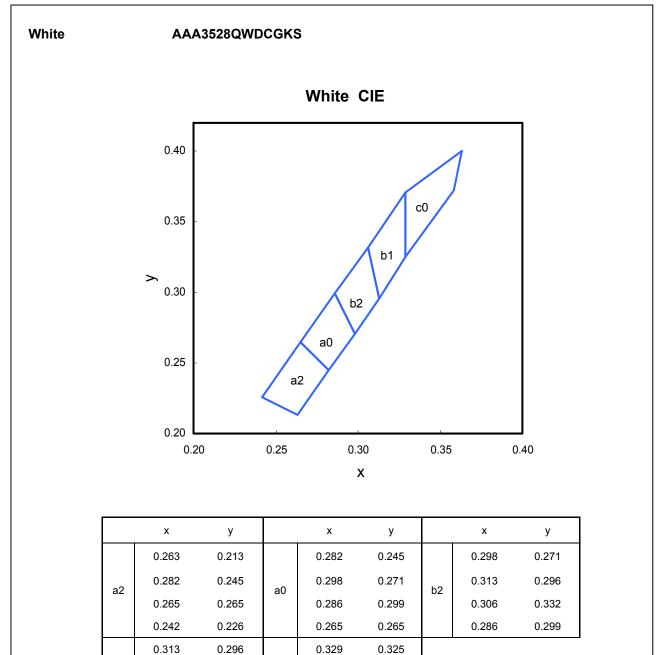
Note:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.



Green





0.358

0.363

0.329

c0

0.372

0.400

0.371

Notes:

Shipment may contain more than one chromaticity regions. Orders for single chromaticity region are generally not accepted. Measurement tolerance of the chromaticity coordinates is ± 0.01 .

0.329

0.329

0.306

b1

0.325

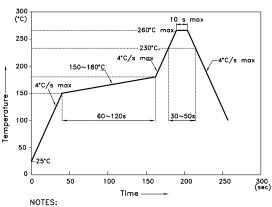
0.371

0.332

AAA3528QWDCGKS

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

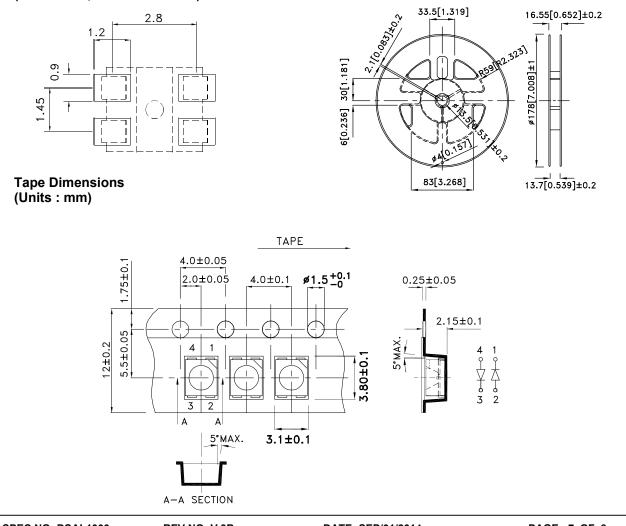
Reflow Soldering Profile For Lead-free SMT Process.



NOTES: 1.We recommend the reflow temperature 245°C(+/-5°C).The maximum soldering temperature should be limited to 260°C. 2.Don't cause stress to the epoxy resin while it is exposed to high temperature. 3.Number of reflow process shall be 2 times or less.



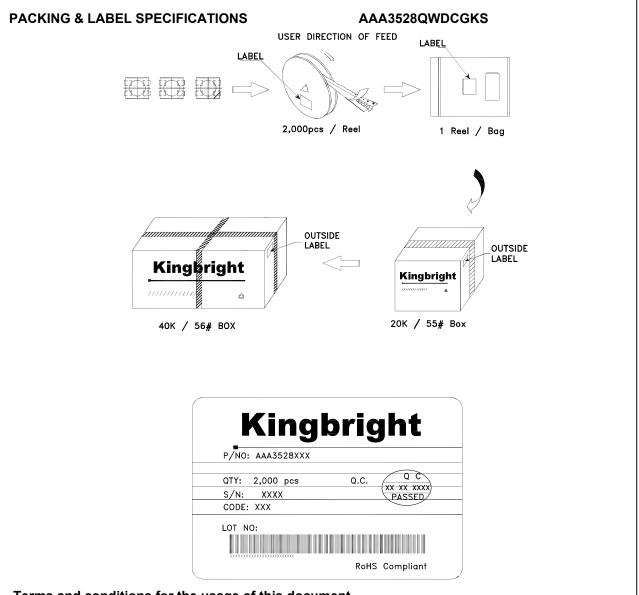




SPEC NO: DSAL1000 APPROVED: WYNEC

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