



**Agency Approvals**

| AGENCY | AGENCY FILE NUMBER |
|--------|--------------------|
|        | E128662/E230531    |

**Maximum Ratings and Thermal Characteristics**  
( $T_A=25^\circ\text{C}$  unless otherwise noted)

| Parameter   | Symbol          | Value      | Unit               |
|---|-----------------|------------|--------------------|
| Peak Pulse Power Dissipation by 10x1000 $\mu\text{s}$ test waveform (Fig.1) (Note 1)    | $P_{PPM}$       | 500        | W                  |
| Steady State Power Dissipation on infinite heat sink at $T_L=75^\circ\text{C}$ (Fig. 5) | $P_D$           | 3.0        | W                  |
| Peak Forward Surge Current, 8.3ms Single Half Sine Wave Unidirectional only (Note 2)    | $I_{FSM}$       | 70         | A                  |
| Maximum Instantaneous Forward Voltage at 35A for Unidirectional only (Note 3)           | $V_F$           | 3.5/5.0    | V                  |
| Operating Junction and Storage Temperature Range  | $T_J, T_{STG}$  | -55 to 175 | $^\circ\text{C}$   |
| Typical Thermal Resistance Junction to Lead   | $R_{\theta JL}$ | 20         | $^\circ\text{C/W}$ |
| Typical Thermal Resistance Junction to Ambient  | $R_{\theta JA}$ | 75         | $^\circ\text{C/W}$ |

**Notes:**

1. Non-repetitive current pulse, per Fig. 3 and derated above  $T_A = 25^\circ\text{C}$  per Fig. 2.
2. Measured on 8.3ms single half sine wave or equivalent square wave, duty cycle=4 per minute maximum.
3.  $V_F < 3.5\text{V}$  for devices of  $V_{BR} \leq 200\text{V}$  and  $V_F < 5.0\text{V}$  for devices of  $V_{BR} \geq 201\text{V}$ .

**Description**

The SA Series is designed specifically to protect sensitive electronic equipment from voltage transients induced by lightning and other transient voltage events.

**Features**

- Halogen-Free
- RoHS compliant
- Typical maximum temperature coefficient  
 $\Delta V_{BR} = 0.1\% \times V_{BR} @ 25^\circ\text{C} \times \Delta T$
- Glass passivated chip junction in DO-15 Package
- 500W peak pulse capability at 10x1000 $\mu\text{s}$  waveform, repetition rate (duty cycles):0.01%
- Fast response time: typically less than 1.0ps from 0 Volts to BV min
- Excellent clamping capability
- Low incremental surge resistance
- Typical  $I_R$  less than 1 $\mu\text{A}$  above 13V
- High temperature soldering guaranteed: 260 $^\circ\text{C}$ /40 seconds / 0.375"(9.5mm) lead length, 5 lbs., (2.3kg) tension
- Plastic package has Underwriters Laboratory Flammability classification 94V-O
- Matte Tin Lead-free plated

**Applications**

TVS devices are ideal for the protection of I/O interfaces,  $V_{CC}$  bus and other vulnerable circuits used in telecom, computer, industrial and consumer electronic applications.

# Transient Voltage Suppression Diodes

## Axial Leaded – 500W > SA series

### Electrical Characteristics

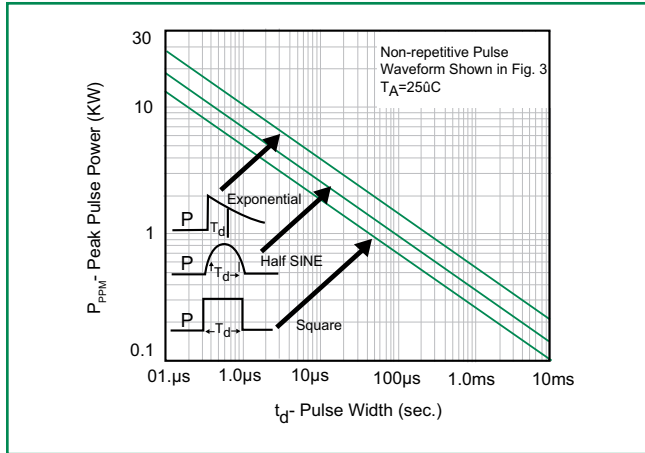
| Part Number (Uni) | Part Number (Bi) | Reverse Stand off Voltage $V_R$ (V) | Breakdown Voltage $V_{BR}$ (Volts) @ $I_T$ |        | Test Current $I_T$ (mA) | Maximum Clamping Voltage $V_C$ @ $I_{PP}$ (V) | Maximum Peak Pulse Current $I_{PP}$ (A) | Maximum Reverse Leakage $I_R$ @ $V_R$ ( $\mu$ A) | Agency Approval  |
|-------------------|------------------|-------------------------------------|--|--------|-------------------------|---|---|--|---|
|                   |                  |                                     | MIN  | MAX    |                         |   |   |  |   |
| SA5.0A            | SA5.0CA          | 5.0                                 | 6.40                                       | 7.00   | 10                      | 9.2   | 55.4                                    | 600  | X   |
| SA6.0A            | SA6.0CA          | 6.0                                 | 6.67                                       | 7.37   | 10                      | 10.3  | 49.5                                    | 600  | X   |
| SA6.5A            | SA6.5CA          | 6.5                                 | 7.22                                       | 7.98   | 10                      | 11.2  | 45.5                                    | 400  | X   |
| SA7.0A            | SA7.0CA          | 7.0                                 | 7.78                                       | 8.60   | 10                      | 12.0  | 42.5                                    | 150  | X   |
| SA7.5A            | SA7.5CA          | 7.5                                 | 8.33                                       | 9.21   | 1                       | 12.9  | 39.5                                    | 50   | X   |
| SA8.0A            | SA8.0CA          | 8.0                                 | 8.89                                       | 9.83   | 1                       | 13.6  | 37.5                                    | 25   | X   |
| SA8.5A            | SA8.5CA          | 8.5                                 | 9.44                                       | 10.40  | 1                       | 14.4  | 35.4                                    | 10   | X   |
| SA9.0A            | SA9.0CA          | 9.0                                 | 10.00                                      | 11.10  | 1                       | 15.4  | 33.1                                    | 5  | X   |
| SA10A             | SA10CA           | 10.0                                | 11.10                                      | 12.30  | 1                       | 17.0  | 30.0                                    | 3  | X   |
| SA11A             | SA11CA           | 11.0                                | 12.20                                      | 13.50  | 1                       | 18.2  | 28.0                                    | 1  | X   |
| SA12A             | SA12CA           | 12.0                                | 13.30                                      | 14.70  | 1                       | 19.9  | 25.6                                    | 1  | X   |
| SA13A             | SA13CA           | 13.0                                | 14.40                                      | 15.90  | 1                       | 21.5  | 23.7                                    | 1  | X   |
| SA14A             | SA14CA           | 14.0                                | 15.60                                      | 17.20  | 1                       | 23.2  | 22.0                                    | 1  | X   |
| SA15A             | SA15CA           | 15.0                                | 16.70                                      | 18.50  | 1                       | 24.4  | 20.9                                    | 1  | X   |
| SA16A             | SA16CA           | 16.0                                | 17.80                                      | 19.70  | 1                       | 26.0  | 19.6                                    | 1  | X   |
| SA17A             | SA17CA           | 17.0                                | 18.90                                      | 20.90  | 1                       | 27.6  | 18.5                                    | 1  | X   |
| SA18A             | SA18CA           | 18.0                                | 20.00                                      | 22.10  | 1                       | 29.2  | 17.5                                    | 1  | X   |
| SA20A             | SA20CA           | 20.0                                | 22.20                                      | 24.50  | 1                       | 32.4  | 15.7                                    | 1  | X   |
| SA22A             | SA22CA           | 22.0                                | 24.40                                      | 26.90  | 1                       | 35.5  | 14.4                                    | 1  | X   |
| SA24A             | SA24CA           | 24.0                                | 26.70                                      | 29.50  | 1                       | 38.9  | 13.1                                    | 1  | X   |
| SA26A             | SA26CA           | 26.0                                | 28.90                                      | 31.90  | 1                       | 42.1  | 12.1                                    | 1  | X   |
| SA28A             | SA28CA           | 28.0                                | 31.10                                      | 34.40  | 1                       | 45.4  | 11.2                                    | 1  | X   |
| SA30A             | SA30CA           | 30.0                                | 33.30                                      | 36.80  | 1                       | 48.4  | 10.5                                    | 1  | X   |
| SA33A             | SA33CA           | 33.0                                | 36.70                                      | 40.60  | 1                       | 53.3  | 9.6                                     | 1  | X   |
| SA36A             | SA36CA           | 36.0                                | 40.00                                      | 44.20  | 1                       | 58.1  | 8.8                                     | 1  | X   |
| SA40A             | SA40CA           | 40.0                                | 44.40                                      | 49.10  | 1                       | 64.5  | 7.9                                     | 1  | X   |
| SA43A             | SA43CA           | 43.0                                | 47.80                                      | 52.80  | 1                       | 69.4  | 7.3                                     | 1  | X   |
| SA45A             | SA45CA           | 45.0                                | 50.00                                      | 55.30  | 1                       | 72.7  | 7.0                                     | 1  | X   |
| SA48A             | SA48CA           | 48.0                                | 53.30                                      | 58.90  | 1                       | 77.4  | 6.6                                     | 1  | X   |
| SA51A             | SA51CA           | 51.0                                | 56.70                                      | 62.70  | 1                       | 82.4  | 6.2                                     | 1  | X   |
| SA54A             | SA54CA           | 54.0                                | 60.00                                      | 66.30  | 1                       | 87.1  | 5.9                                     | 1  | X   |
| SA58A             | SA58CA           | 58.0                                | 64.40                                      | 71.20  | 1                       | 93.6  | 5.4                                     | 1  | X   |
| SA60A             | SA60CA           | 60.0                                | 66.70                                      | 73.70  | 1                       | 96.8  | 5.3                                     | 1  | X   |
| SA64A             | SA64CA           | 64.0                                | 71.10                                      | 78.60  | 1                       | 103.0   | 5.0                                     | 1  | X   |
| SA70A             | SA70CA           | 70.0                                | 77.80                                      | 86.00  | 1                       | 113.0   | 4.5                                     | 1  | X   |
| SA75A             | SA75CA           | 75.0                                | 83.30                                      | 92.10  | 1                       | 121.0   | 4.2                                     | 1  | X   |
| SA78A             | SA78CA           | 78.0                                | 86.70                                      | 95.80  | 1                       | 126.0   | 4.0                                     | 1  | X   |
| SA85A             | SA85CA           | 85.0                                | 94.40                                      | 104.00 | 1                       | 137.0   | 3.7                                     | 1  | X   |
| SA90A             | SA90CA           | 90.0                                | 100.00                                     | 111.00 | 1                       | 146.0   | 3.5                                     | 1  | X   |
| SA100A            | SA100CA          | 100.0                               | 111.00                                     | 123.00 | 1                       | 162.0   | 3.1                                     | 1  | X   |
| SA110A            | SA110CA          | 110.0                               | 122.00                                     | 135.00 | 1                       | 177.0   | 2.9                                     | 1  | X   |
| SA120A            | SA120CA          | 120.0                               | 133.00                                     | 147.00 | 1                       | 193.0   | 2.6                                     | 1  | X   |
| SA130A            | SA130CA          | 130.0                               | 144.00                                     | 159.00 | 1                       | 209.0   | 2.4                                     | 1  | X   |
| SA150A            | SA150CA          | 150.0                               | 167.00                                     | 185.00 | 1                       | 243.0   | 2.1                                     | 1  | X   |
| SA160A            | SA160CA          | 160.0                               | 178.00                                     | 197.00 | 1                       | 259.0   | 2.0                                     | 1  | X   |
| SA170A            | SA170CA          | 170.0                               | 189.00                                     | 209.00 | 1                       | 275.0   | 1.9                                     | 1  | X   |
| SA180A            | SA180CA          | 180.0                               | 200.00                                     | 233.00 | 1                       | 289.0   | 1.7                                     | 1  | X   |

For bidirectional type having  $V_R$  of 10 volts and less, the  $I_R$  limit is double.

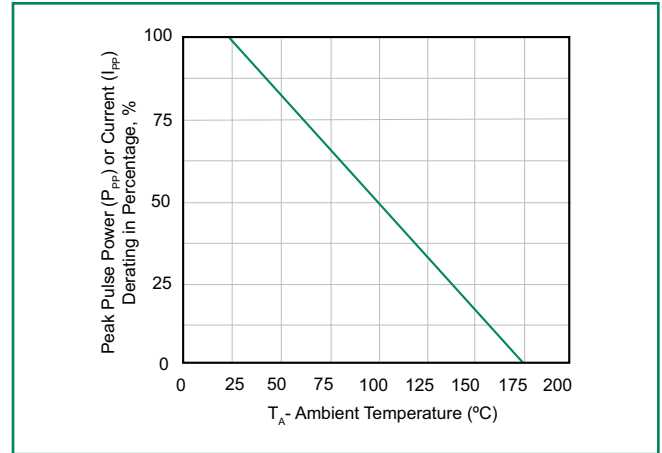
For parts without A, the  $V_{BR}$  is  $\pm 10\%$ .

**Ratings and Characteristic Curves** ( $T_A=25^\circ\text{C}$  unless otherwise noted)

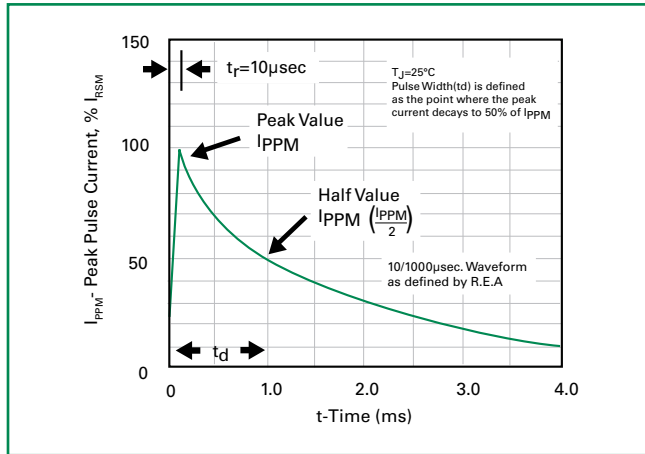
**Figure 1 - Peak Pulse Power Rating Curve**



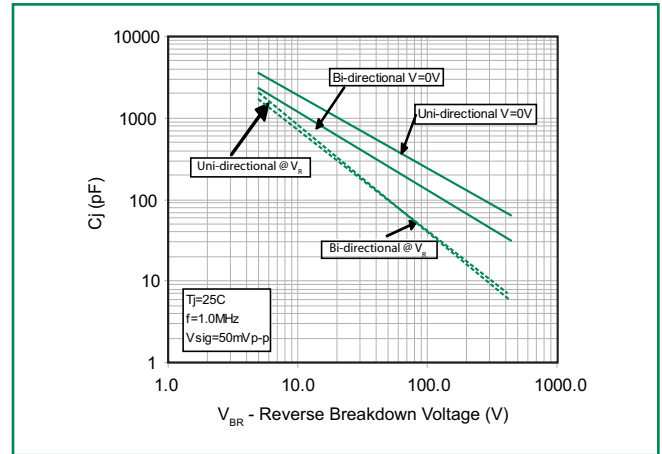
**Figure 2 - Pulse Derating Curve**



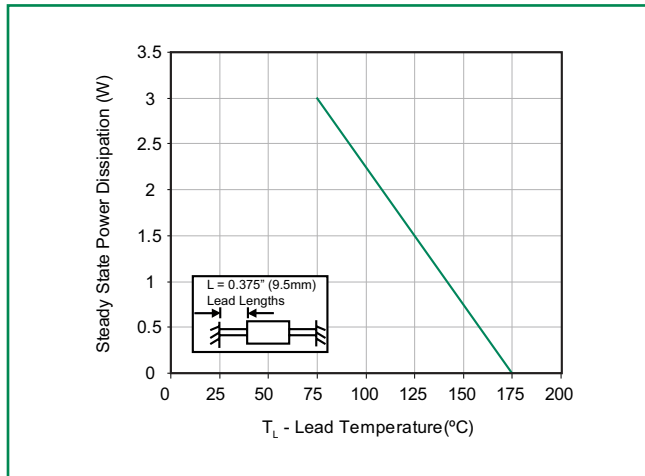
**Figure 3 - Pulse Waveform**



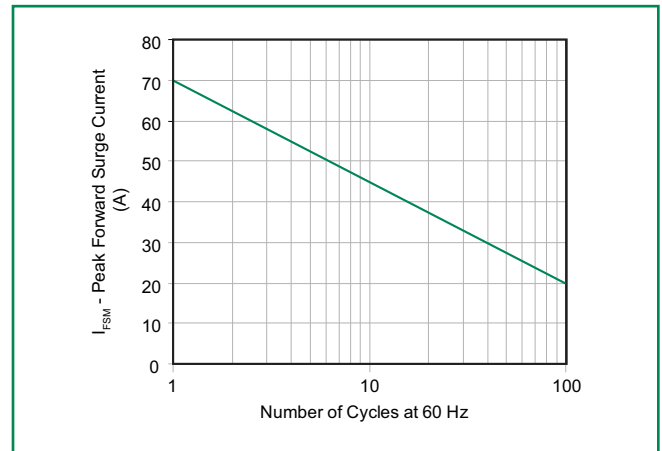
**Figure 4 - Typical Junction Capacitance**



**Figure 5 - Steady State Power Derating Curve**



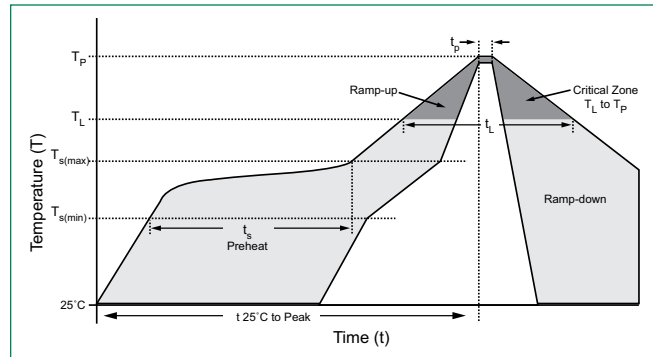
**Figure 6 - Maximum Non-Repetitive Forward Surge Current Uni-Directional Only**



SA Series

### Soldering Parameters

|  |                                    |                         |
|--|------------------------------------|-------------------------|
| Reflow Condition                                       |                                    | Lead-free assembly      |
| Pre Heat   | - Temperature Min ( $T_{s(min)}$ ) | 150°C                   |
|  | - Temperature Max ( $T_{s(max)}$ ) | 200°C                   |
|  | - Time (min to max) ( $t_s$ )      | 60 – 180 secs           |
| Average ramp up rate (Liquidus Temp ( $T_L$ ) to peak) |                                    | 3°C/second max          |
| $T_{s(max)}$ to $T_L$ - Ramp-up Rate                   |                                    | 3°C/second max          |
| Reflow   | - Temperature ( $T_L$ ) (Liquidus) | 217°C                   |
|  | - Time (min to max) ( $t_s$ )      | 60 – 150 seconds        |
| Peak Temperature ( $T_p$ )                             |                                    | 260 <sup>+0/-5</sup> °C |
| Time within 5°C of actual peak Temperature ( $t_p$ )   |                                    | 20 – 40 seconds         |
| Ramp-down Rate   |                                    | 6°C/second max          |
| Time 25°C to peak Temperature ( $T_p$ )                |                                    | 8 minutes Max.          |
| Do not exceed  |                                    | 280°C                   |



### Flow/Wave Soldering (Solder Dipping)

|                           |            |
|---------------------------|------------|
| <b>Peak Temperature :</b> | 265°C      |
| <b>Dipping Time :</b>     | 10 seconds |
| <b>Soldering :</b>        | 1 time     |

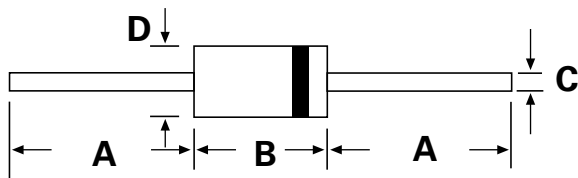
### Physical Specifications

|                 |  |
|-----------------|--|
| <b>Weight</b>   | 0.015oz., 0.4g   |
| <b>Case</b>     | JEDEC DO-204AC (DO-15) molded plastic body over passivated junction. |
| <b>Polarity</b> | Color band denotes the cathode except Bipolar.                       |
| <b>Terminal</b> | Matte Tin axial leads, solderable per JESD22-B102D.                  |

### Environmental Specifications

|                           |              |
|---------------------------|--------------|
| <b>Temperature Cycle</b>  | JESD22-A104  |
| <b>Pressure Cooker</b>    | JESD 22-A102 |
| <b>High Temp. Storage</b> | JESD22-A103  |
| <b>HTRB</b>               | JESD22-A108  |
| <b>Thermal Shock</b>      | JESD22-A106  |

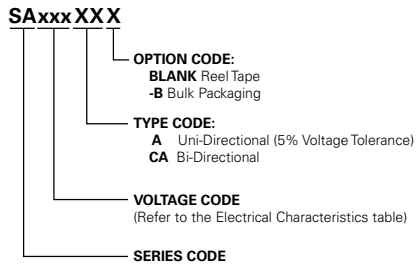
### Dimensions



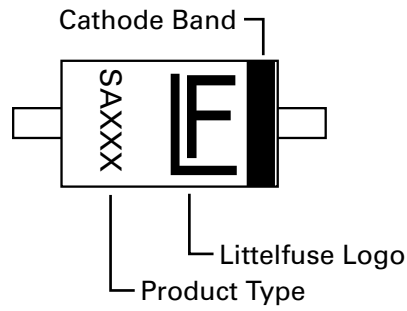
DO-204AC (DO-15)

| Dimensions | Inches |       | Millimeters |      |
|------------|--------|-------|-------------|------|
|            | Min    | Max   | Min         | Max  |
| A          | 1.000  | -     | 25.40       | -    |
| B          | 0.230  | 0.300 | 5.80        | 7.60 |
| C          | 0.028  | 0.034 | 0.71        | 0.86 |
| D          | 0.104  | 0.140 | 2.60        | 3.60 |

**Part Numbering System**



**Part Marking System**



**Packaging**

| Part Number | Component Package | Quantity | Packaging Option | Packaging Specification                  |
|-------------|-------------------|----------|------------------|--|
| SAxxxXX     | DO-204AC          | 4000     | Tape & Reel      | EIA STD RS-296E                          |
| SAxxxXX-B   | DO-204AC          | 1000     | Bulk             | Littelfuse Concord Packing Spec. DM-0016 |

SA Series