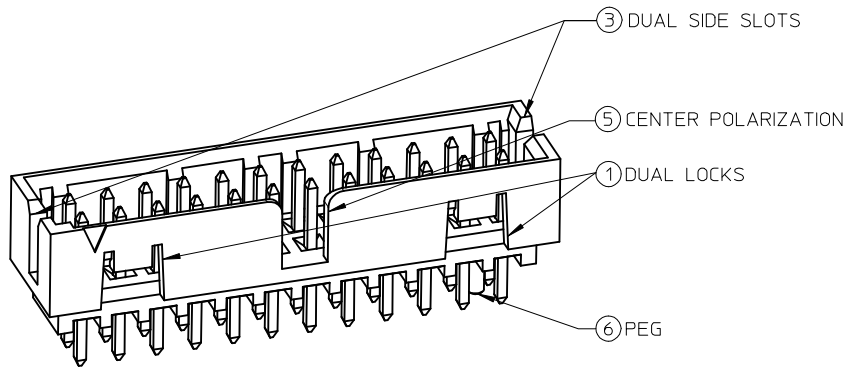
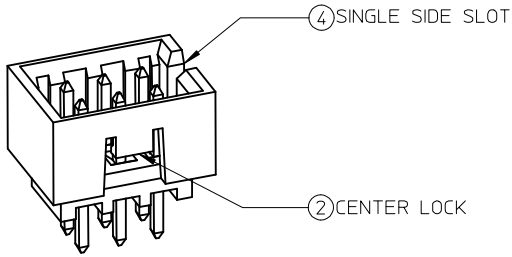


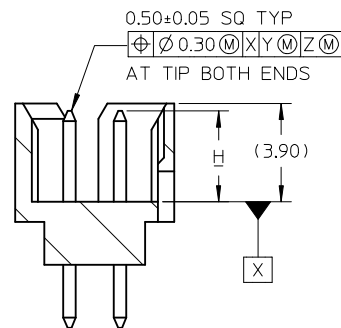
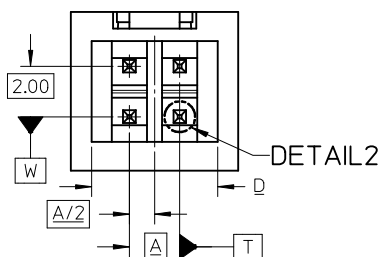
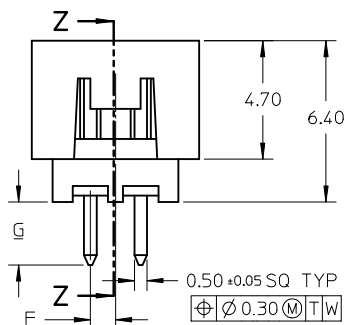
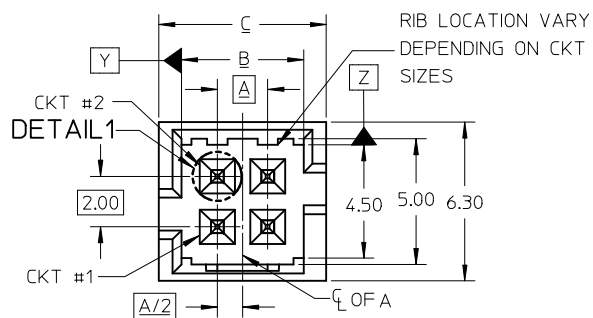
# FEATURES SELECTION GUIDE



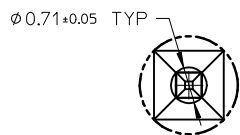
CIRCUIT SIZE	FEATURES						SHEET NO
	FRICTION LOCKS		SIDE SLOTS		5 CENTER POLARIZATION	6 PEG	
	1 DUAL	2 CENTER	3 DUAL	4 SINGLE			
4	N.A	N.A	YES	N.A	N.A	N.A	2 - 3
	N.A	YES	YES	N.A	N.A	N.A	
	N.A	YES	N.A	YES	N.A	N.A	
6	N.A	N.A	YES	N.A	N.A	N.A	4 - 5
	N.A	N.A	YES	N.A	N.A	YES	
	N.A	YES	YES	N.A	N.A	N.A	
	N.A	YES	YES	N.A	N.A	YES	
	N.A	YES	N.A	YES	N.A	YES	
	N.A	YES	N.A	YES	N.A	YES	
	N.A	N.A	YES	N.A	YES	N.A	
8 TO 12	N.A	N.A	YES	N.A	YES	N.A	6 - 8
	N.A	N.A	YES	N.A	YES	YES	
	N.A	YES	YES	N.A	N.A	N.A	
	N.A	YES	YES	N.A	N.A	YES	
	N.A	YES	N.A	YES	N.A	N.A	
	N.A	YES	N.A	YES	N.A	YES	
14 TO 50	YES	N.A	YES	N.A	YES	N.A	9 - 13
	YES	N.A	YES	N.A	YES	YES	

SEE SHEET 6 EC NO: S2016-0374 DRAWN: GMENARLY 2015/10/20 CHK'D: CGOH 2015/10/27 APPR: KHL IM 2015/10/29	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	$F_{\sigma} = 0$	mm	INCH	MM ONLY	NTS	METRIC	
	$F_{\sigma} = 0$	4 PLACES ± --- ± ---	3 PLACES ± --- ± ---	DRAWN BY GMENARLY	DATE 2015/04/15	TITLE	
	$F_{\sigma} = 0$	2 PLACES ± 0.20 ± ---	1 PLACE ± --- ± ---	CHECKED BY CGOH	DATE 2015/06/29	MILLIGRID 2MM PITCH, THROUGH HOLE VERTICAL SHROUDED HEADER	
	0 PLACE ± --- ± ---	ANGULAR ± 3 °		APPROVED BY KHL IM	DATE 2015/06/29	<b>molex</b>	
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE TABLE		MATERIAL NO.	DOCUMENT NO.	SHEET NO.	
A2				SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		1 OF 13

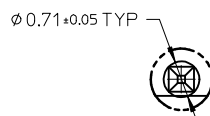
4 CIRCUITS



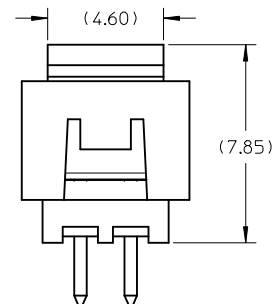
SECTION Z-Z



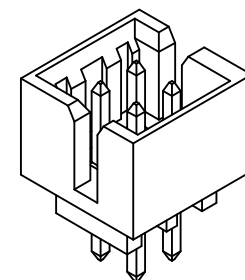
DETAIL1



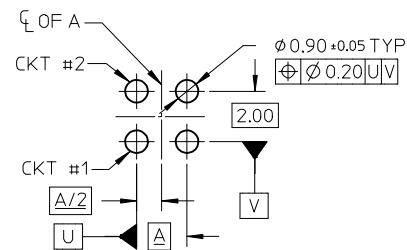
DETAIL2



VIEW FOR  
HEADER WITH CAP



VIEW FOR HEADER  
WITH ONLY DUAL SLOTS



RECOMMENDED PCB LAYOUT

NOTES:

- MATERIALS:  
HOUSING: 30% GF, NYLON, UL94V-0, COLOR: BLACK  
PIN: 0.50MM SQ PHOSPHOR BRONZE
- FINISHES: REFER TO PLATING OPTIONS
- PRODUCT SPECIFICATION: PS-87831-027
- PACKAGING SPECIFICATION:  
TUBE: PK-87831-001, TAPE AND REEL: PK-87831-300
- MATES WITH: A. MOLEX CRIMP RECEPTACLE HOUSING: 51110 SERIES AND CRIMP TERMINAL: 50394 SERIES  
B. MOLEX 2MM MILLIGRID DUAL ROW IDT: 87568 SERIES  
C. MOLEX 2MM MILLIGRID DUAL ROW RECEPTACLE: 79107 (GOLD PLATED), 78787 (TIN PLATED)

SEE SHEET 6 EC NO: S2016-0374 DRWN:GMENARLY 2015/10/20 CHKD:CGOH 2015/10/27 APPR:KHLIM 2015/10/29	QUALITY SYMBOLS F <sub>A</sub> =0 F <sub>E</sub> =0 F <sub>P</sub> =0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
		mm	INCH	MM ONLY	NTS	METRIC		
		4 PLACES	± ---	± ---	DRAWN BY	DATE	TITLE	
		3 PLACES	± ---	± ---	CHECKED BY	DATE	MILLIGRID 2MM PITCH, THROUGH HOLE VERTICAL SHROUDED HEADER	
2 PLACES	± 0.20	± ---	APPROVED BY	DATE				
1 PLACE	± ---	± ---	KHLIM 2015/06/29		molex		DOCUMENT NO. SD-87831-0001	
0 PLACE	± ---	± ---	MATERIAL NO.					
ANGULAR ± 3°		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SHEET NO. 2 OF 13		
SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

4 CIRCUITS

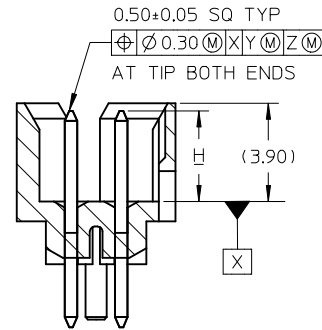
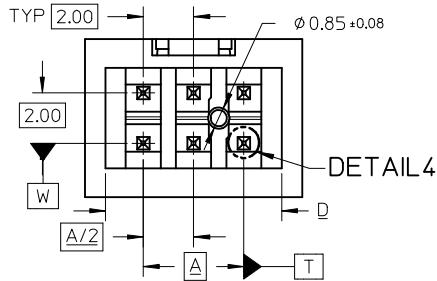
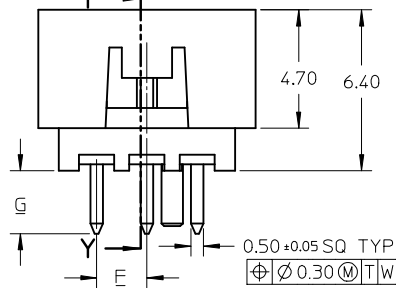
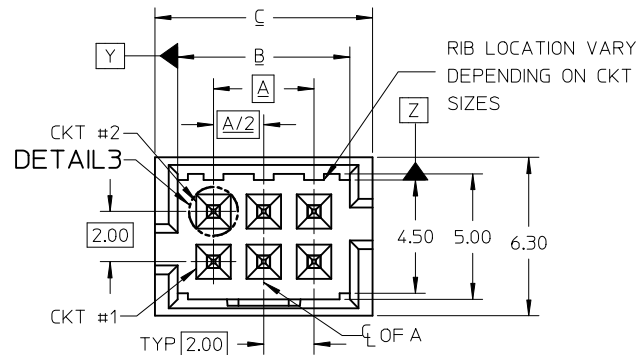
CKT SIZE	ASSY P/N WITHOUT CAP IN TUBE	ASSY P/N WITH CAP IN TUBE	ASSY P/N WITH CAP IN T&R	PLATING OPTIONS	FRICTION LOCKS		SIDE SLOTS		CENTER POLARIZATION	PEG	DIMENSION							
					DUAL	CENTER	DUAL	SINGLE			A	B	C	D	E	F	G	H
4	87831-0419	N.A	N.A	1	N.A	N.A	YES	N.A	N.A	N.A	2.00	4.85	6.65	5.00	N.A	N.A	2.50	3.60±0.20
	87831-0420	N.A	N.A	2														
	87831-0421	N.A	N.A	3														
	87831-0436	N.A	N.A	4														
	87831-0441	87831-0456	N.A	2	N.A	YES	YES	N.A	N.A	N.A						1.00	2.50	
	87831-0442	N.A	N.A	3													3.50	
	87831-5141	N.A	N.A	2	N.A	YES	YES	N.A	N.A	N.A						1.00	2.80	
	87831-5142	N.A	N.A	3													2.50	
	87831-6141	N.A	N.A	2	N.A	YES	YES	N.A	N.A	N.A						1.00	3.60 <sup>+0.15</sup> <sub>-0.10</sub>	
	87831-6142	N.A	N.A	3														
87831-0443	N.A	N.A	2	N.A	YES	N.A	YES	N.A	N.A	1.00	2.50							
87831-0444	N.A	N.A	3															

PLATING OPTIONS:

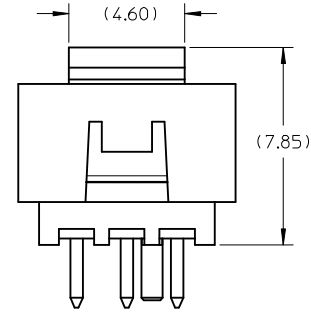
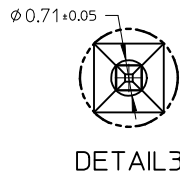
- 1 - 0.05-0.13um/2-5uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 2 - 0.38um/15uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 3 - 0.76um/30uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTETIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 4 - 2.50um/100uin MIN. MATTE TIN OVER 1.25um/50uin MIN. NICKEL OVERALL.

SEE SHEET 6 EC NO: S2016-0374 DRWN:GMENARLY 2015/10/20 CHYKD:CGOH 2015/10/27 APPR:KHLIM 2015/10/29	DESCRIPTION QUALITY SYMBOLS $F_A=0$ $F_C=0$ $F_P=0$	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
				MM ONLY	NTS	METRIC		
		mm	INCH	DRAWN BY	DATE	TITLE		
		4 PLACES ± --- ± ---	3 PLACES ± --- ± ---	GMENARLY	2015/04/15	MILLIGRID 2MM PITCH, THROUGH HOLE VERTICAL SHROUDED HEADER		
		2 PLACES ± 0.20 ± ---	1 PLACE ± --- ± ---	CHECKED BY	DATE			
		0 PLACE ± --- ± ---	ANGULAR ± 3 °	CGOH	2015/06/29			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO.	APPROVED BY	DATE			
			SEE TABLE	KHLIM	2015/06/29			
			SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				
				DOCUMENT NO. SD-87831-0001			SHEET NO. 3 OF 13	

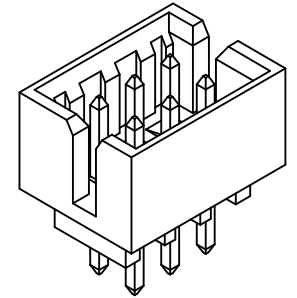
6 CIRCUITS



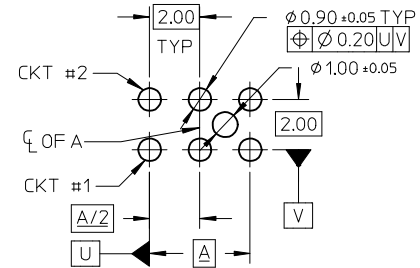
SECTION Y-Y



VIEW FOR HEADER WITH CAP



VIEW FOR HEADER WITH ONLY DUAL SLOTS



RECOMMENDED PCB LAYOUT

NOTES:

- MATERIALS:  
HOUSING: 30% GF, NYLON, UL94V-0, COLOR: BLACK  
PIN: 0.50MM SQ PHOSPHOR BRONZE
- FINISHES: REFER TO PLATING OPTIONS
- PRODUCT SPECIFICATION: PS-87831-027
- PACKAGING SPECIFICATION:  
TUBE: PK-87831-001, TAPE AND REEL: PK-87831-300
- MATES WITH: A. MOLEX CRIMP RECEPTACLE HOUSING: 51110 SERIES AND CRIMP TERMINAL: 50394 SERIES  
B. MOLEX 2MM MILLIGRID DUAL ROW IDT: 87568 SERIES  
C. MOLEX 2MM MILLIGRID DUAL ROW RECEPTACLE: 79107 (GOLD PLATED), 78787 (TIN PLATED)

SEE SHEET 6 IEC NO: S2016-0374 DRAWN: GEMENARLY 2015/10/20 CHKD: CGOH 2015/10/21 APPR: KHLIM 2015/10/29	QUALITY SYMBOLS F=0 E=0 E=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY	SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
		4 PLACES	± ---	± ---	DRAWN BY GEMENARLY	DATE 2015/04/15	TITLE MILLIGRID 2MM PITCH, THROUGH HOLE VERTICAL SHROUDED HEADER		
		3 PLACES	± ---	± ---	CHECKED BY CGOH	DATE 2015/06/29			
		2 PLACES	± 0.20	± ---	APPROVED BY KHLIM	DATE 2015/06/29			
1 PLACE	± ---	± ---	MATERIAL NO.	DOCUMENT NO.			SHEET NO.		
0 PLACE	± ---	± ---	ANGULAR ± 3°	SEE TABLE			SD-87831-0001	4 OF 13	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

6 CIRCUITS

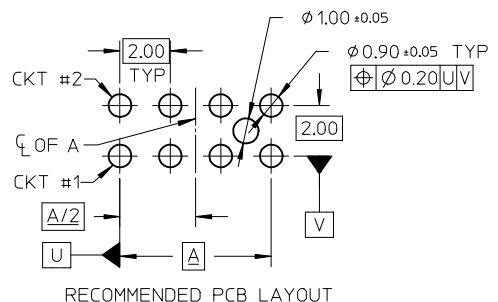
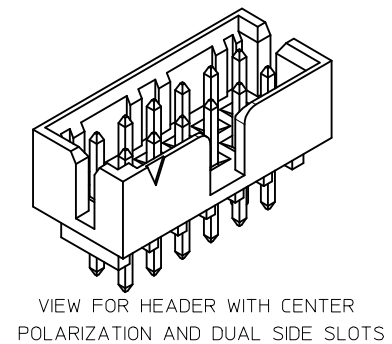
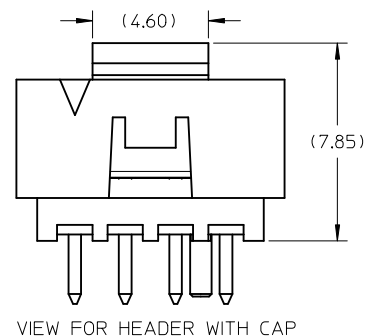
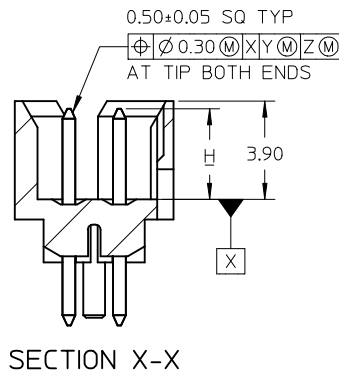
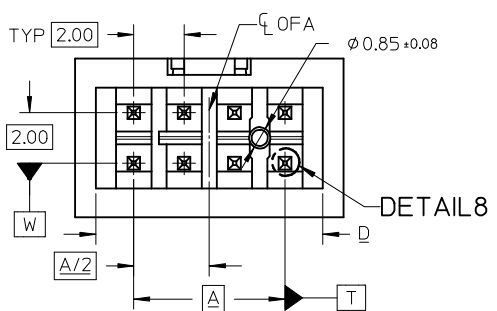
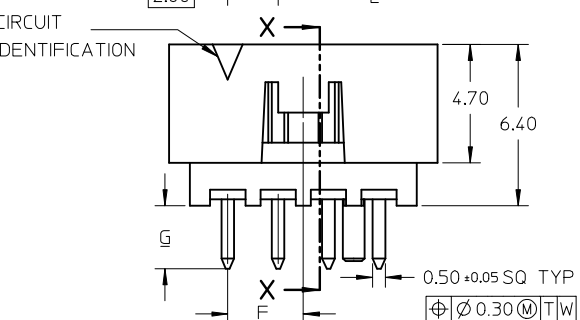
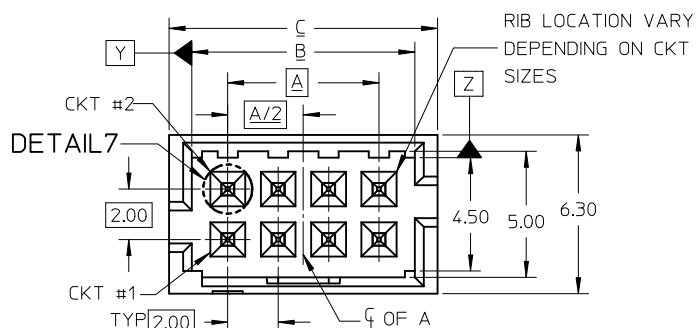
CKT SIZE	ASSY P/N WITHOUT CAP IN TUBE	ASSY P/N WITH CAP IN TUBE	ASSY P/N WITH CAP IN T&R	PLATING OPTIONS	FRICTION LOCKS		SIDE SLOTS		CENTER POLARIZATION	PEG	DIMENSION							
					DUAL	CENTER	DUAL	SINGLE			A	B	C	D	E	F	G	H
6	87831-0619	N.A	N.A	1	N.A	N.A	YES	N.A	N.A	N.A	4.00	6.85	8.65	7.00	N.A	N.A	2.50	3.60±0.20
	87831-0620	N.A	N.A	2														
	87831-0621	N.A	N.A	3														
	87831-0636	N.A	N.A	4														
	87831-0628	N.A	N.A	2	N.A	N.A	YES	N.A	N.A	YES						N.A	2.50	
	87831-0629	N.A	N.A	3														
	87831-0641	N.A	N.A	2	N.A	YES	YES	N.A	N.A	N.A						2.50		
	87831-0642	N.A	87831-5552	3														
	87831-5241	N.A	N.A	2														
	87831-5242	N.A	N.A	3	N.A	YES	YES	N.A	N.A	N.A						2.50		
	87831-6241	N.A	N.A	2														
	87831-6242	N.A	N.A	3														
	87831-0643	N.A	N.A	2														
	87831-0644	N.A	N.A	3	N.A	YES	N.A	YES	N.A	N.A						2.50		
	87831-0645	N.A	N.A	2														
	87831-0646	N.A	N.A	3														
87831-0632	N.A	N.A	2	N.A	YES	YES	N.A	N.A	YES	2.50								
87831-5119	N.A	N.A	1															

PLATING OPTIONS:

- 1 - 0.05-0.13um/2-5uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 2 - 0.38um/15uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 3 - 0.76um/30uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 4 - 2.50um/100uin MIN. MATTE TIN OVER 1.25um/50uin MIN. NICKEL OVERALL.

SEE SHEET 6 EC NO: S2016-0374 DRWN:GMENARLY 2015/10/20 CHYKD:CGOH 2015/10/27 APPR:KHLIM 2015/10/29	DESCRIPTION QUALITY SYMBOLS $F_A=0$ $F_G=0$ $F_P=0$	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
			mm	INCH	DRAWN BY GMENARLY	DATE 2015/04/15	TITLE MILLIGRID 2MM PITCH, THROUGH HOLE VERTICAL SHROUDED HEADER			
		4 PLACES	± ---	± ---	CHECKED BY CGOH	DATE 2015/06/29	<b>molex</b> DOCUMENT NO. SD-87831-0001 SHEET NO. 5 OF 13			
		3 PLACES	± ---	± ---	APPROVED BY KHLIM	DATE 2015/06/29				
2 PLACES	± 0.20	± ---	MATERIAL NO.		SEE TABLE					
1 PLACE	± ---	± ---	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
0 PLACE	± ---	± ---	ANGULAR ± 3 °		SIZE A3					

8 TO 12 CIRCUITS



- NOTES:
- MATERIALS:  
HOUSING: 30% GF, NYLON, UL94V-0, COLOR: BLACK  
PIN: 0.50MM SQ PHOSPHOR BRONZE
  - FINISHES: REFER TO PLATING OPTIONS
  - PRODUCT SPECIFICATION: PS-87831-027
  - PACKAGING SPECIFICATION:  
TUBE: PK-87831-001, TAPE AND REEL: PK-87831-300
  - MATES WITH: A. MOLEX CRIMP RECEPTACLE HOUSING: 51110 SERIES AND CRIMP TERMINAL: 50394 SERIES  
B. MOLEX 2MM MILLIGRID DUAL ROW IDT: 87568 SERIES  
C. MOLEX 2MM MILLIGRID DUAL ROW RECEPTACLE: 79107 (GOLD PLATED), 78787 (TIN PLATED)

RELOCATE DIM F0C9 EC NO: S2016-0374 DRWN:GMENARLY 2015/10/20 CHKD:CGOH 2015/10/27 APPR:KHLIM 2015/10/29	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION			
		$\nabla_A=0$ $\nabla_E=0$ $\nabla_F=0$		mm	INCH	MM ONLY		NTS	METRIC			
			4 PLACES	± ---	± ---	DRAWN BY	DATE	TITLE				
			3 PLACES	± ---	± ---	GMENARLY	2015/04/15	MILLIGRID 2MM PITCH, THROUGH HOLE VERTICAL SHROUDED HEADER				
2 PLACES	± 0.20	± ---	CHECKED BY	DATE								
1 PLACE	± ---	± ---	CGOH	2015/06/29								
0 PLACE	± ---	± ---	APPROVED BY	DATE								
A2	REV	ANGULAR ± 3 °	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MATERIAL NO.	DATE	2015/06/29	DOCUMENT NO.		SHEET NO.		
					SIZE	SEE TABLE						
					THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							

8 CIRCUITS

F	CKT SIZE	ASSY P/N WITHOUT CAP IN TUBE	ASSY P/N WITH CAP IN TUBE	ASSY P/N WITH CAP IN T&R	PLATING OPTIONS	FRICTION LOCKS		SIDE SLOTS		CENTER POLARIZATION	PEG	DIMENSION							
						DUAL	CENTER	DUAL	SINGLE			A	B	C	D	E	F	G	H
E	8	87831-0819	N.A	N.A	1	N.A	N.A	YES	N.A	YES	N.A	6.00	8.85	10.65	9.00	N.A	N.A	2.50	3.60±0.20
	87831-0820	N.A	N.A	2															
	87831-0821	N.A	N.A	3															
	87831-0836	N.A	N.A	4	N.A	N.A	YES	N.A	YES	YES	YES						N.A	2.50	
	87831-0828	N.A	N.A	2															
	87831-0829	N.A	N.A	3															
	87831-0841	N.A	87831-5551	2	N.A	YES	YES	N.A	N.A	N.A	N.A						3.00	2.50	
	87831-0842	N.A	N.A	3															
	87831-5441	N.A	N.A	2													N.A	YES	
	87831-5442	N.A	N.A	3															
	N.A	87831-5541	N.A	2	N.A	YES	YES	N.A	N.A	N.A	N.A								
	N.A	87831-5542	N.A	3															
	87831-5741	N.A	N.A	2													N.A	YES	
	87831-5742	N.A	N.A	3															
	87831-0832	N.A	N.A	2	N.A	YES	YES	N.A	N.A	YES	YES								
87831-0843	N.A	N.A	2																
87831-0844	N.A	N.A	3	N.A								YES	N.A	YES	N.A	YES	YES		
87831-0845	N.A	N.A	2																
87831-0846	N.A	N.A	3																

PLATING OPTIONS:

- 0.05-0.13um/2-5uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 0.38um/15uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 0.76um/30uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 2.50um/100uin MIN. MATTE TIN OVER 1.25um/50uin MIN. NICKEL OVERALL.

SEE SHEET 6 EC NO: S2016-0374 DRAWN: GEMEARLY 2015/10/20 CHK'D: CGOH 2015/10/27 APPR: KHL IM 2015/10/29	QUALITY SYMBOLS ▽ <sub>A</sub> =0 ▽ <sub>B</sub> =0 ▽ <sub>C</sub> =0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
		mm	INCH	MM ONLY	NTS	METRIC		
		4 PLACES	± ---	± ---	DRAWN BY	DATE	TITLE	
		3 PLACES	± ---	± ---	GMENARLY	2015/04/15	MILLIGRID 2MM PITCH, THROUGH HOLE VERTICAL SHROUDED HEADER	
		2 PLACES	± 0.20	± ---	CHECKED BY	DATE	molex	
1 PLACE	± ---	± ---	CGOH	2015/06/29	SD-87831-0001			
0 PLACE	± ---	± ---	APPROVED BY	DATE	SHEET NO.			
			KHL IM	2015/06/29	7 OF 13			
		ANGULAR ± 3 °	MATERIAL NO.	DOCUMENT NO.				
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE TABLE					
			SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

10 TO 12 CIRCUITS

CKT SIZE	ASSY P/N WITHOUT CAP IN TUBE	ASSY P/N WITH CAP IN TUBE	ASSY P/N WITH CAP IN T&R	PLATING OPTIONS	FRICTION LOCKS		SIDE SLOTS		CENTER POLARIZATION	PEG	DIMENSION							
					DUAL	CENTER	DUAL	SINGLE			A	B	C	D	E	F	G	H
10	87831-1019	N.A	N.A	1	N.A	N.A	YES	N.A	YES	N.A	8.00	10.85	12.65	11.00	N.A	N.A	2.50	3.60±0.20
	87831-1020	N.A	N.A	2														
	87831-1021	N.A	N.A	3														
	87831-1036	N.A	N.A	4														
	87831-1010	N.A	N.A	2	N.A	N.A	YES	N.A	YES	N.A							3.50	
	87831-1011	N.A	N.A	3														
	87831-1028	N.A	N.A	2	N.A	N.A	YES	N.A	YES	YES						2.50		
	87831-1029	N.A	N.A	3														
	87831-1035	N.A	N.A	3	N.A	N.A	YES	N.A	YES	YES						3.50		
	87831-1041	N.A	N.A	2														
	87831-1042	N.A	87831-5553	3	N.A	YES	YES	N.A	N.A	N.A						2.50		
	87831-1032	N.A	N.A	2														
87831-1043	N.A	N.A	2	N.A	YES	N.A	YES	N.A	N.A	2.50								
87831-1044	N.A	N.A	3															
87831-1045	N.A	N.A	2	N.A	YES	N.A	YES	N.A	YES	2.50								
87831-1046	N.A	N.A	3															
12	87831-1219	N.A	N.A	1	N.A	N.A	YES	N.A	YES	N.A	10.00	12.85	14.65	13.00	N.A	N.A	2.50	3.60±0.20
	87831-1220	N.A	N.A	2														
	87831-1221	N.A	N.A	3														
	87831-1236	N.A	N.A	4														
	87831-1228	N.A	N.A	2	N.A	N.A	YES	N.A	YES	YES							2.50	
	87831-1229	N.A	N.A	3														
	87831-1241	N.A	N.A	2	N.A	YES	YES	N.A	N.A	N.A						2.50		
	87831-1242	N.A	N.A	3														
	87831-1255	87831-1256	N.A	2	N.A	YES	YES	N.A	N.A	N.A						3.50		
	87831-1232	N.A	N.A	2														
	87831-1243	N.A	N.A	2	N.A	YES	N.A	YES	N.A	N.A						2.50		
	87831-1244	N.A	N.A	3														
87831-1245	N.A	N.A	2	N.A	YES	N.A	YES	N.A	YES	2.50								
87831-1246	N.A	N.A	3															

**PLATING OPTIONS:**

1 - 0.05-0.13um/2-5uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.

2 - 0.38um/15uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.

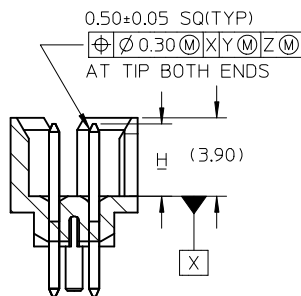
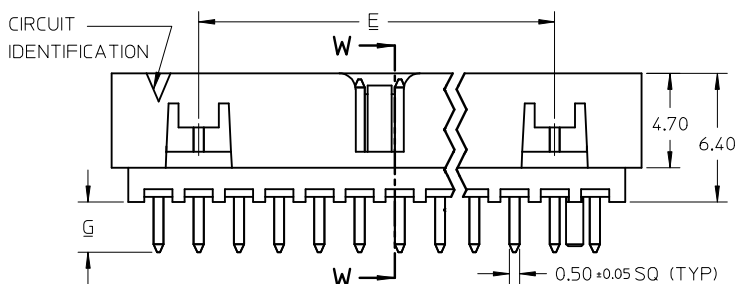
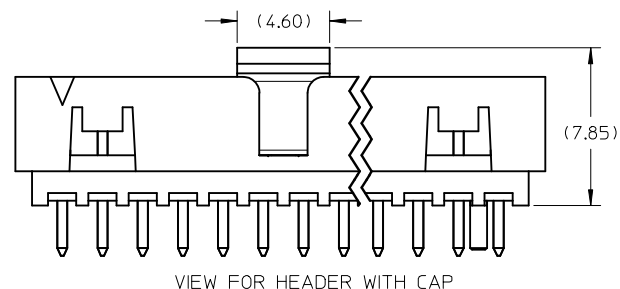
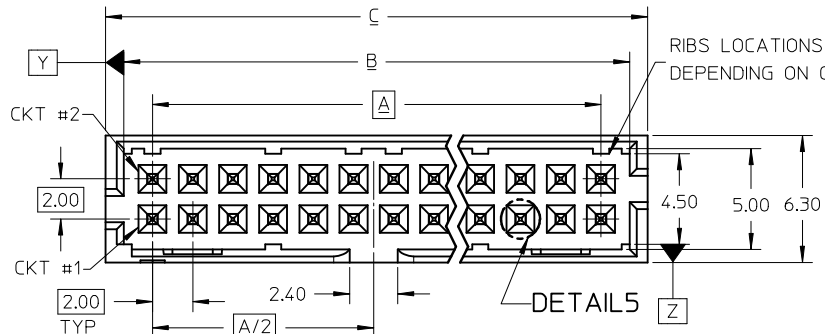
3 - 0.76um/30uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.

4 - 2.50um/100uin MIN. MATTE TIN OVER 1.25um/50uin MIN. NICKEL OVERALL.

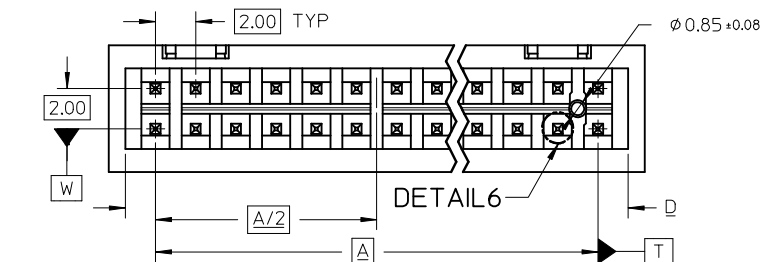
SEE SHEET 6 EC NO: S2016-0374 DRW:GMENARLY 2015/10/20 CHKD:CGOH 2015/10/27 APPR:KHLIM 2015/10/29	DESCRIPTION QUALITY SYMBOLS $F_A=0$ $F_G=0$ $F_P=0$	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION			
				MM ONLY		NTS	METRIC				
				mm	INCH	DRAWN BY	DATE	TITLE			
						GMENARLY	2015/04/15	MILLIGRID			
				CHECKED BY	DATE	2MM PITCH, THROUGH HOLE					
				CGOH	2015/06/29	VERTICAL SHROUDED HEADER					
				APPROVED BY	DATE	<b>molex</b>					
				KHLIM	2015/06/29						
				ANGULAR ± 3 °		DOCUMENT NO.		SHEET NO.			
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SD-87831-0001		8 OF 13			
				SEE TABLE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
				SIZE							
				A3							



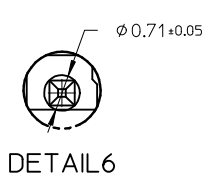
14 TO 50 CIRCUITS



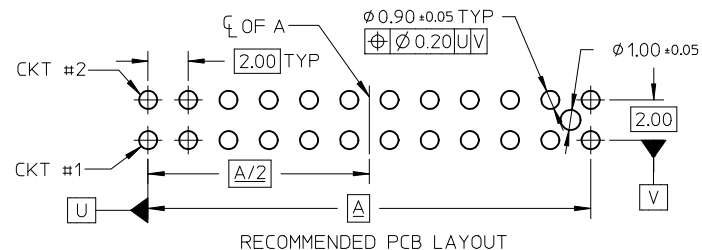
SECTION W-W



DETAIL5



DETAIL6



NOTES:

- MATERIALS:  
HOUSING: 30% GF, NYLON, UL94V-0, COLOR: BLACK  
PIN: 0.50MM SQ PHOSPHOR BRONZE
- FINISHES: REFER TO PLATING OPTIONS
- PRODUCT SPECIFICATION: PS-87831-027
- PACKAGING SPECIFICATION:  
TUBE: PK-87831-001, TAPE AND REEL: PK-87831-300
- MATES WITH: A. MOLEX CRIMP RECEPTACLE HOUSING: 51110 SERIES AND CRIMP TERMINAL: 50394 SERIES  
B. MOLEX 2MM MILLIGRID DUAL ROW IDT: 87568 SERIES  
C. MOLEX 2MM MILLIGRID DUAL ROW RECEPTACLE: 79107 (GOLD PLATED), 78787 (TIN PLATED)

SEE SHEET 6 EC NO: S2016-0374 DRWN:GMENARLY CHKD:CGOH APPR:KHL IM	2015/10/20 2015/10/27 2015/10/29	DESCRIPTION QUALITY SYMBOLS $F_a=0$ $F_c=0$ $F_p=0$	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
				mm	INCH	DRAWN BY GMENARLY	DATE 2015/04/15	TITLE MILLIGRID 2MM PITCH, THROUGH HOLE VERTICAL SHROUDED HEADER			
			4 PLACES	± ---	± ---	CHECKED BY CGOH	DATE 2015/06/29				
			3 PLACES	± ---	± ---	APPROVED BY KHL IM	DATE 2015/06/29				
2 PLACES	± 0.20	± ---	MATERIAL NO.		DOCUMENT NO.		SHEET NO.				
1 PLACE	± ---	± ---	SEE TABLE		SD-87831-0001		9 OF 13				
0 PLACE	± ---	± ---	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

14 TO 20 CIRCUITS

F	CKT SIZE	ASSY P/N WITHOUT CAP IN TUBE	ASSY P/N WITH CAP IN TUBE	ASSY P/N WITH CAP IN T&R	PLATING OPTIONS	FRICTION LOCKS		SIDE SLOTS		CENTER POLARIZATION	PEG	DIMENSION							
						DUAL	CENTER	DUAL	SINGLE			A	B	C	D	E	F	G	H
E	14	87831-1419	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	12.00	14.85	16.65	15.00	8.00	N.A	2.50	3.60±0.20
		87831-1420	87831-1430	87831-5554	2														
		87831-1421	N.A	N.A	3														
		87831-1436	N.A	N.A	4														
		87831-1428	N.A	N.A	2														
		87831-1429	N.A	N.A	3														
		87831-1435	N.A	N.A	3														
D	16	87831-1410	N.A	N.A	2	YES	N.A	YES	N.A	YES	N.A	14.00	16.85	18.65	17.00	10.00	N.A	2.50	3.60±0.20
		87831-1411	N.A	N.A	3														
		87831-1619	N.A	N.A	1														
		87831-1620	N.A	N.A	2														
		87831-1621	N.A	N.A	3														
		87831-1636	N.A	N.A	4														
		87831-1628	N.A	N.A	2														
C	18	87831-1629	N.A	N.A	3	YES	N.A	YES	N.A	YES	N.A	16.00	18.85	20.65	19.00	12.00	N.A	2.50	3.60±0.20
		87831-1819	N.A	N.A	1														
		87831-1820	N.A	N.A	2														
		87831-1821	N.A	N.A	3														
		87831-1836	N.A	N.A	4														
		87831-1828	N.A	N.A	2														
A	20	87831-1829	N.A	N.A	3	YES	N.A	YES	N.A	YES	N.A	18.00	20.85	22.65	21.00	14.00	N.A	2.50	3.60±0.20
		87831-2019	N.A	N.A	1														
		87831-2020	N.A	N.A	2														
		87831-2021	N.A	N.A	3														
		87831-2036	N.A	N.A	4														
		87831-2028	N.A	N.A	2														
		87831-2029	N.A	N.A	3														
		87831-2035	N.A	N.A	3														
87831-2010	N.A	N.A	2																
87831-2011	N.A	N.A	3																

PLATING OPTIONS:

- 1 - 0.05-0.13um/2-5uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 2 - 0.38um/15uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 3 - 0.76um/30uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 4 - 2.50um/100uin MIN. MATTE TIN OVER 1.25um/50uin MIN. NICKEL OVERALL.

SEE SHEET 6 EC NO: S2016-0374 DRWN:GMENARLY 2015/10/20 CHK'D:CGOH 2015/10/27 APPR:KHLIM 2015/10/29	DESCRIPTION REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION		
		$\nabla_A = 0$ $\nabla_C = 0$ $\nabla_P = 0$	mm    INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.20 ± --- 1 PLACE ± --- ± --- 0 PLACE ± --- ± ---	MM ONLY	NTS	METRIC	DRAWN BY: GMENARLY DATE: 2015/04/15 CHECKED BY: CGOH DATE: 2015/06/29 APPROVED BY: KHLIM DATE: 2015/06/29	MILLIGRID 2MM PITCH, THROUGH HOLE VERTICAL SHROUDED HEADER	
		ANGULAR ± 3 ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE TABLE	MATERIAL NO. DOCUMENT NO. SD-87831-0001 SHEET NO. 10 OF 13					
		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							

22 TO 30 CIRCUITS

F	CKT SIZE	ASSY P/N WITHOUT CAP IN TUBE	ASSY P/N WITH CAP IN TUBE	ASSY P/N WITH CAP IN T&R	PLATING OPTIONS	FRICTION LOCKS		SIDE SLOTS		CENTER POLARIZATION	PEG	DIMENSION													
						DUAL	CENTER	DUAL	SINGLE			A	B	C	D	E	F	G	H						
22	87831-2219	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	20.00	22.85	24.65	23.00	16.00	N.A	2.50	3.60±0.20							
	87831-2220	N.A	N.A	2																					
	87831-2221	N.A	N.A	3																					
	87831-2236	N.A	N.A	4																					
	87831-2228	N.A	N.A	2																					
87831-2229	N.A	N.A	3	YES	N.A	YES	N.A	YES	YES	2.50															
24	87831-2419	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	22.00	24.85	26.65	25.00	18.00	N.A	2.50	3.60±0.20							
	87831-2420	N.A	N.A	2																					
	87831-2421	N.A	N.A	3																					
	87831-2436	N.A	N.A	4																					
	87831-2428	N.A	N.A	2																					
	87831-2429	N.A	N.A	3																					
	87831-2435	N.A	N.A	3															YES	N.A	YES	N.A	YES	YES	3.50
87831-2410	N.A	N.A	2	YES	N.A	YES	N.A	YES	N.A	3.50															
26	87831-2619	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	24.00	26.85	28.65	27.00	20.00	N.A	2.50	3.60±0.20							
	87831-2620	87831-2630	87831-5555	2																					
	87831-2621	N.A	N.A	3																					
	87831-2636	N.A	N.A	4																					
	87831-2628	N.A	N.A	2																					
	87831-2629	N.A	N.A	3															YES	N.A	YES	N.A	YES	YES	2.50
87831-2610	N.A	N.A	2	YES	N.A	YES	N.A	YES	N.A	3.50															
28	87831-2819	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	26.00	28.85	30.65	29.00	22.00	N.A	2.50	3.60±0.20							
	87831-2820	N.A	N.A	2																					
	87831-2821	N.A	N.A	3																					
	87831-2836	N.A	N.A	4																					
	87831-2828	N.A	N.A	2																					
87831-2829	N.A	N.A	3	YES	N.A	YES	N.A	YES	YES	2.50															
30	87831-3019	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	28.00	30.85	32.65	31.00	24.00	N.A	2.50	3.60±0.20							
	87831-3020	N.A	N.A	2																					
	87831-3021	N.A	N.A	3																					
	87831-3036	N.A	N.A	4																					
	87831-3028	N.A	N.A	2																					
	87831-3029	N.A	N.A	3															YES	N.A	YES	N.A	YES	YES	2.50
	87831-3035	N.A	N.A	3															YES	N.A	YES	N.A	YES	YES	3.50
87831-3010	87831-3030	87831-3050	2	YES	N.A	YES	N.A	YES	N.A	3.50															

PLATING OPTIONS:  
 1 - 0.05-0.13um/2-5uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.  
 2 - 0.38um/15uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.  
 3 - 0.76um/30uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.  
 4 - 2.50um/100uin MIN. MATTE TIN OVER 1.25um/50uin MIN. NICKEL OVERALL.

SEE SHEET 6  
 IEC NO: S2016-0374  
 DRWN:GMENARLY 2015/10/20  
 CH'KD:CGOH 2015/10/27  
 APPR:KHL IM 2015/10/29

QUALITY SYMBOLS  
 F<sub>A</sub>=0  
 F<sub>C</sub>=0  
 F<sub>B</sub>=0

REV A2

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± ---
2 PLACES	± 0.20	± ---
1 PLACE	± ---	± ---
0 PLACE	± ---	± ---

ANGULAR ± 3 °  
 DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE  
**MM ONLY**

SCALE  
 NTS

DESIGN UNITS  
 METRIC

THIRD ANGLE PROJECTION

DRAWN BY  
 GMENARLY

DATE  
 2015/04/15

CHECKED BY  
 CGOH

DATE  
 2015/06/29

APPROVED BY  
 KHL IM

DATE  
 2015/06/29

MATERIAL NO.  
**SEE TABLE**

TITLE  
 MILLIGRID  
 2MM PITCH, THROUGH HOLE  
 VERTICAL SHROUDED HEADER

**molex**

DOCUMENT NO.  
 SD-87831-0001

SHEET NO.  
 11 OF 13


THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

32 TO 40 CIRCUITS

F	CKT SIZE	ASSY P/N WITHOUT CAP IN TUBE	ASSY P/N WITH CAP IN TUBE	ASSY P/N WITH CAP IN T&R	PLATING OPTIONS	FRICTION LOCKS		SIDE SLOTS		CENTER POLARIZATION	PEG	DIMENSION						
						DUAL	CENTER	DUAL	SINGLE			A	B	C	D	E	F	G
32	87831-3219	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	30.00	32.85	34.65	33.00	26.00	N.A	2.50	3.60±0.20
	87831-3220	N.A	N.A	2														
	87831-3221	N.A	N.A	3														
	87831-3236	N.A	N.A	4														
	87831-3228	N.A	N.A	2														
87831-3229	N.A	N.A	3	YES	N.A	YES	N.A	YES	YES	2.50								
34	87831-3419	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	32.00	34.85	36.65	35.00	28.00	N.A	2.50	3.60±0.20
	87831-3420	N.A	N.A	2														
	87831-3421	N.A	N.A	3														
	87831-3436	N.A	N.A	4														
	87831-3428	N.A	N.A	2														
	87831-3429	N.A	N.A	3														
87831-3435	N.A	N.A	3	YES	N.A	YES	N.A	YES	YES	3.50								
36	87831-3619	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	34.00	36.85	38.65	37.00	30.00	N.A	2.50	3.60±0.20
	87831-3620	N.A	N.A	2														
	87831-3621	N.A	N.A	3														
	87831-3636	N.A	N.A	4														
	87831-3628	N.A	N.A	2														
	87831-3629	N.A	N.A	3														
38	87831-3819	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	36.00	38.85	40.65	39.00	32.00	N.A	2.50	3.60±0.20
	87831-3820	N.A	N.A	2														
	87831-3821	N.A	N.A	3														
	87831-3836	N.A	N.A	4														
	87831-3828	N.A	N.A	2														
	87831-3829	N.A	N.A	3														
40	87831-4019	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	38.00	40.85	42.65	41.00	34.00	N.A	2.50	3.60±0.20
	87831-4020	N.A	N.A	2														
	87831-4021	N.A	N.A	3														
	87831-4036	N.A	N.A	4														
	87831-4028	N.A	N.A	2														
	87831-4029	N.A	N.A	3														
	87831-4010	N.A	N.A	2														

PLATING OPTIONS:

- 1 - 0.05-0.13um/2-5uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 2 - 0.38um/15uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 3 - 0.76um/30uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 4 - 2.50um/100uin MIN. MATTE TIN OVER 1.25um/50uin MIN. NICKEL OVERALL.

SEE SHEET 6 EC NO: S2016-0374 DRW:GMENARLY 2015/10/20 CHKD:CGOH 2015/10/27 APPR:KHLIM 2015/10/29	QUALITY SYMBOLS $F_A=0$ $F_G=0$ $F_P=0$	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION			
				MM ONLY		NTS	METRIC				
				mm	INCH	DRAWN BY	DATE	TITLE			
						GMENARLY	2015/04/15	MILLIGRID			
				CHECKED BY	DATE	2MM PITCH, THROUGH HOLE					
				CGOH	2015/06/29	VERTICAL SHROUDED HEADER					
				APPROVED BY	DATE						
				KHLIM	2015/06/29						
				ANGULAR ± 3 °		DOCUMENT NO.		SHEET NO.			
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SD-87831-0001		12 OF 13			
				SEE TABLE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
				SIZE A3							

42 TO 50 CIRCUITS

F	CKT SIZE	ASSY P/N WITHOUT CAP IN TUBE	ASSY P/N WITH CAP IN TUBE	ASSY P/N WITH CAP IN T&R	PLATING OPTIONS	FRICTION LOCKS		SIDE SLOTS		CENTER POLARIZATION	PEG	DIMENSION						F
						DUAL	CENTER	DUAL	SINGLE			A	B	C	D	E	F	
42	87831-4219	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	40.00	42.85	44.65	43.00	36.00	N.A	2.50	3.60±0.20
	87831-4220	N.A	N.A	2														
	87831-4221	N.A	N.A	3														
	87831-4236	N.A	N.A	4														
	87831-4228	N.A	N.A	2														
87831-4229	N.A	N.A	3	YES	N.A	YES	N.A	YES	YES	2.50								
44	87831-4419	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	42.00	44.85	46.65	45.00	38.00	N.A	2.50	3.60±0.20
	87831-4420	N.A	N.A	2														
	87831-4421	N.A	N.A	3														
	87831-4436	N.A	N.A	4														
	87831-4428	N.A	N.A	2														
	87831-4429	N.A	N.A	3														
87831-4435	N.A	N.A	3	YES	N.A	YES	N.A	YES	YES	3.50								
46	87831-4619	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	44.00	46.85	48.65	47.00	40.00	N.A	2.50	3.60±0.20
	87831-4620	N.A	N.A	2														
	87831-4621	N.A	N.A	3														
	87831-4636	N.A	N.A	4														
	87831-4628	N.A	N.A	2														
	87831-4629	N.A	N.A	3														
48	87831-4819	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	46.00	48.85	50.65	49.00	42.00	N.A	2.50	3.60±0.20
	87831-4820	N.A	N.A	2														
	87831-4821	N.A	N.A	3														
	87831-4836	N.A	N.A	4														
	87831-4828	N.A	N.A	2														
	87831-4829	N.A	N.A	3														
50	87831-5019	N.A	N.A	1	YES	N.A	YES	N.A	YES	N.A	48.00	50.85	52.65	51.00	44.00	N.A	2.50	3.60±0.20
	87831-5020	N.A	N.A	2														
	87831-5021	N.A	N.A	3														
	87831-5036	N.A	N.A	4														
	87831-5028	N.A	N.A	2														
	87831-5029	N.A	N.A	3														
87831-5035	N.A	N.A	3	YES	N.A	YES	N.A	YES	YES	3.50								

PLATING OPTIONS:

- 1 - 0.05-0.13um/2-5uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN. MATTE TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
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SEE SHEET 6 IEC NO: S2016-0374 2015/10/20 DRWG:GMENARLY 2015/10/21 CHKD:CGOH 2015/10/21 APPR:KHLIM 2015/10/29	QUALITY SYMBOLS $\nabla_F = 0$ $\nabla_E = 0$ $\nabla_B = 0$	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION			
				MM ONLY		NTS	METRIC				
				mm	INCH	DRAWN BY DATE		TITLE			
				3 PLACES ±---	±---	GMENARLY 2015/04/15		MILLIGRID 2MM PITCH, THROUGH HOLE VERTICAL SHROUDED HEADER			
		2 PLACES ±0.20	±---	CHECKED BY DATE		<div style="text-align: center; font-weight: bold; font-size: 1.2em;">molex</div> DOCUMENT NO. SD-87831-0001 SHEET NO. 13 OF 13					
		1 PLACE ±---	±---	APPROVED BY DATE							
		0 PLACE ±---	±---	KHLIM 2015/06/29		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
		ANGULAR ± 3°		MATERIAL NO.							
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE							