

PCF8574; PCF8574A

Remote 8-bit I/O expander for I²C-bus with interrupt

Rev. 5 — 27 May 2013

Product data sheet

1. General description

The PCF8574/74A provides general-purpose remote I/O expansion via the two-wire bidirectional I²C-bus (serial clock (SCL), serial data (SDA)).

The devices consist of eight quasi-bidirectional ports, 100 kHz I²C-bus interface, three hardware address inputs and interrupt output operating between 2.5 V and 6 V. The quasi-bidirectional port can be independently assigned as an input to monitor interrupt status or keypads, or as an output to activate indicator devices such as LEDs. System master can read from the input port or write to the output port through a single register.

The low current consumption of 2.5 μ A (typical, static) is great for mobile applications and the latched output ports directly drive LEDs.

The PCF8574 and PCF8574A are identical, except for the different fixed portion of the slave address. The three hardware address pins allow eight of each device to be on the same I²C-bus, so there can be up to 16 of these I/O expanders PCF8574/74A together on the same I²C-bus, supporting up to 128 I/Os (for example, 128 LEDs).

The active LOW open-drain interrupt output (\overline{INT}) can be connected to the interrupt logic of the microcontroller and is activated when any input state differs from its corresponding input port register state. It is used to indicate to the microcontroller that an input state has changed and the device needs to be interrogated without the microcontroller continuously polling the input register via the I²C-bus.

The internal Power-On Reset (POR) initializes the I/Os as inputs with a weak internal pull-up 100 μ A current source.

2. Features and benefits

- I²C-bus to parallel port expander
- 100 kHz I²C-bus interface (Standard-mode I²C-bus)
- \blacksquare Operating supply voltage 2.5 V to 6 V with non-overvoltage tolerant I/O held to V_{DD} with 100 μA current source
- 8-bit remote I/O pins that default to inputs at power-up
- Latched outputs directly drive LEDs
- Total package sink capability of 80 mA
- Active LOW open-drain interrupt output
- Eight programmable slave addresses using three address pins
- Low standby current (2.5 μA typical)
- -40 °C to +85 °C operation
- ESD protection exceeds 2000 V HBM per JESD22-A114 and 1000 V CDM per JESD22-C101



- Latch-up testing is done to JEDEC standard JESD78 which exceeds 100 mA
- Packages offered: DIP16, SO16, SSOP20

3. Applications

- LED signs and displays
- Servers
- Key pads
- Industrial control
- Medical equipment
- PLC
- Cellular telephones
- Mobile devices
- Gaming machines
- Instrumentation and test measurement

4. Ordering information

Table 1. Ordering information

Type number	Topside mark	Package					
		Name	Description	Version			
PCF8574P	PCF8574P	DIP16	plastic dual in-line package; 16 leads (300 mil)	SOT38-4			
PCF8574AP	PCF8574AP						
PCF8574T/3	PCF8574T	SO16	plastic small outline package; 16 leads; body width 7.5 mm	SOT162-1			
PCF8574AT/3	PCF8574AT						
PCF8574TS/3	8574TS	SSOP20	plastic shrink small outline package; 20 leads;	SOT266-1			
PCF8574ATS/3	8574A		body width 4.4 mm				

4.1 Ordering options

Table 2. Ordering options

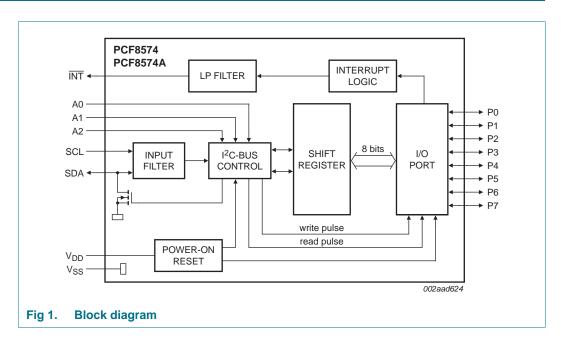
Type number	Orderable part number	Package	Packing method	Minimum order quantity	Temperature range
PCF8574P	PCF8574P,112	DIP16	Standard marking * IC's tube - DSC bulk pack	1000	$T_{amb} = -40 ^{\circ}\text{C} \text{ to } +85 ^{\circ}\text{C}$
PCF8574AP	PCF8574AP,112	DIP16	Standard marking * IC's tube - DSC bulk pack	1000	$T_{amb} = -40 ^{\circ}\text{C} \text{ to } +85 ^{\circ}\text{C}$
PCF8574T/3	PCF8574T/3,512	SO16	Standard marking * tube dry pack	1920	$T_{amb} = -40 ^{\circ}\text{C} \text{ to } +85 ^{\circ}\text{C}$
	PCF8574T/3,518	SO16	Reel 13" Q1/T1 *standard mark SMD dry pack	1000	$T_{amb} = -40 ^{\circ}\text{C} \text{ to } +85 ^{\circ}\text{C}$
PCF8574AT/3	PCF8574AT/3,512	SO16	Standard marking * tube dry pack	1920	$T_{amb} = -40 ^{\circ}\text{C} \text{ to } +85 ^{\circ}\text{C}$
	PCF8574AT/3,518	SO16	Reel 13" Q1/T1 *standard mark SMD dry pack	1000	$T_{amb} = -40 ^{\circ}\text{C} \text{ to } +85 ^{\circ}\text{C}$

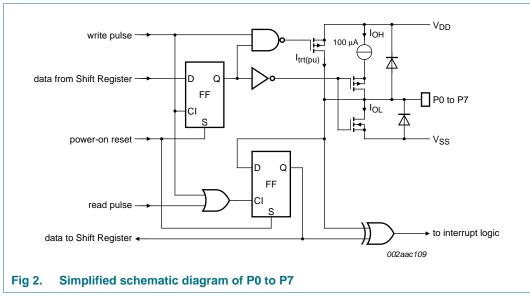
PCF8574_PCF8574A

 Table 2.
 Ordering options ...continued

Type number	Orderable part number	Package	Packing method	Minimum order quantity	Temperature range
PCF8574TS/3	PCF8574TS/3,112	SSOP20	Standard marking * IC's tube - DSC bulk pack	1350	$T_{amb} = -40 ^{\circ}\text{C} \text{ to } +85 ^{\circ}\text{C}$
	PCF8574TS/3,118	SSOP20	Reel 13" Q1/T1 *standard mark SMD	2500	$T_{amb} = -40 ^{\circ}\text{C} \text{ to } +85 ^{\circ}\text{C}$
PCF8574ATS/3	PCF8574ATS/3,118	SSOP20	Reel 13" Q1/T1 *standard mark SMD	2500	$T_{amb} = -40 ^{\circ}\text{C} \text{ to } +85 ^{\circ}\text{C}$

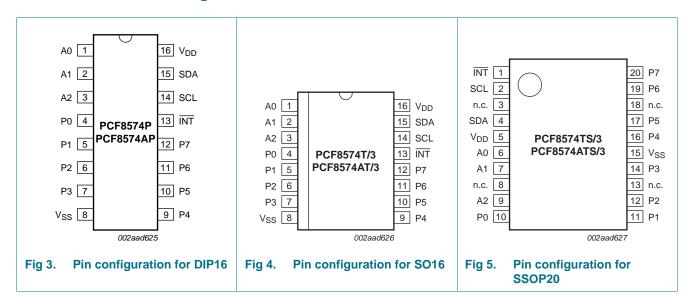
5. Block diagram





6. Pinning information

6.1 Pinning



6.2 Pin description

Table 3. Pin description

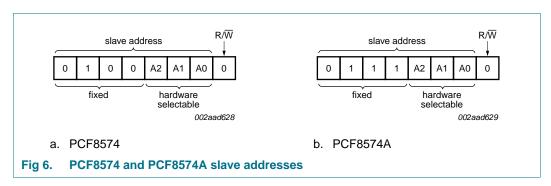
Symbol	Pin		Description
	DIP16, SO16	SSOP20	
A0	1	6	address input 0
A1	2	7	address input 1
A2	3	9	address input 2
P0	4	10	quasi-bidirectional I/O 0
P1	5	11	quasi-bidirectional I/O 1
P2	6	12	quasi-bidirectional I/O 2
P3	7	14	quasi-bidirectional I/O 3
V_{SS}	8	15	supply ground
P4	9	16	quasi-bidirectional I/O 4
P5	10	17	quasi-bidirectional I/O 5
P6	11	19	quasi-bidirectional I/O 6
P7	12	20	quasi-bidirectional I/O 7
INT	13	1	interrupt output (active LOW)
SCL	14	2	serial clock line
SDA	15	4	serial data line
V_{DD}	16	5	supply voltage
n.c.	-	3, 8, 13, 18	not connected

7. Functional description

Refer to Figure 1 "Block diagram".

7.1 Device address

Following a START condition, the bus master must send the address of the slave it is accessing and the operation it wants to perform (read or write). The address format of the PCF8574/74A is shown in Figure 6. Slave address pins A2, A1 and A0 are held HIGH or LOW to choose one of eight slave addresses. To conserve power, no internal pull-up resistors are incorporated on A2, A1 or A0, so they must be externally held HIGH or LOW. The address pins (A2, A1, A0) can connect to V_{DD} or V_{SS} directly or through resistors.



The last bit of the first byte defines the operation to be performed. When set to logic 1 a read is selected, while a logic 0 selects a write operation (write operation is shown in Figure 6).

7.1.1 Address maps

The PCF8574 and PCF8574A are functionally the same, but have a different fixed portion (A6 to A3) of the slave address. This allows eight of the PCF8574 and eight of the PCF8574A to be on the same I²C-bus without address conflict.

Table 4. PCF8574 address map

Pin c	onnec	tivity		Address of PCF							7-bit		
A2	A1	A0	A6	A5	A4	А3	A2	A1	A0	R/W	Write	Read	hexadecimal address_ without R/W
V_{SS}	V_{SS}	V_{SS}	0	1	0	0	0	0	0	-	40h	41h	20h
V_{SS}	V_{SS}	V_{DD}	0	1	0	0	0	0	1	-	42h	43h	21h
V_{SS}	V_{DD}	V_{SS}	0	1	0	0	0	1	0	-	44h	45h	22h
V_{SS}	V_{DD}	V_{DD}	0	1	0	0	0	1	1	-	46h	47h	23h
V_{DD}	V_{SS}	V_{SS}	0	1	0	0	1	0	0	-	48h	49h	24h
V_{DD}	V_{SS}	V_{DD}	0	1	0	0	1	0	1	-	4Ah	4Bh	25h
V_{DD}	V_{DD}	V_{SS}	0	1	0	0	1	1	0	-	4Ch	4Dh	26h
V_{DD}	V_{DD}	V_{DD}	0	1	0	0	1	1	1	-	4Eh	4Fh	27h

Pin c	onnec	tivity		F	Addre	ess o	f PCF	8574	ŀΑ		Address k	yte value	7-bit
A2	A1	A0	A6	A5	A4	А3	A2	A1	A0	R/W	Write	Read	hexadecimal address_ without R/W
V_{SS}	V_{SS}	V_{SS}	0	1	1	1	0	0	0	-	70h	71h	38h
V_{SS}	V_{SS}	V_{DD}	0	1	1	1	0	0	1	-	72h	73h	39h
V_{SS}	V_{DD}	V_{SS}	0	1	1	1	0	1	0	-	74h	75h	3Ah
V_{SS}	V_{DD}	V_{DD}	0	1	1	1	0	1	1	-	76h	77h	3Bh
V_{DD}	V_{SS}	V_{SS}	0	1	1	1	1	0	0	-	78h	79h	3Ch
V_{DD}	V_{SS}	V_{DD}	0	1	1	1	1	0	1	-	7Ah	7Bh	3Dh
V_{DD}	V_{DD}	V_{SS}	0	1	1	1	1	1	0	-	7Ch	7Dh	3Eh
V_{DD}	V_{DD}	V_{DD}	0	1	1	1	1	1	1	-	7Eh	7Fh	3Fh

Table 5. PCF8574A address map

8. I/O programming

8.1 Quasi-bidirectional I/Os

A quasi-bidirectional I/O is an input or output port without using a direction control register. Whenever the master reads the register, the value returned to master depends on the actual voltage or status of the pin. At power on, all the ports are HIGH with a weak 100 μA internal pull-up to V_{DD} , but can be driven LOW by an internal transistor, or an external signal. The I/O ports are entirely independent of each other, but each I/O octal is controlled by the same read or write data byte.

Advantages of the quasi-bidirectional I/O over totem pole I/O include:

- Better for driving LEDs since the p-channel (transistor to V_{DD}) is small, which saves die size and therefore cost. LED drive only requires an internal transistor to ground, while the LED is connected to V_{DD} through a current-limiting resistor. Totem pole I/O have both n-channel and p-channel transistors, which allow solid HIGH and LOW output levels without a pull-up resistor — good for logic levels.
- Simpler architecture only a single register and the I/O can be both input and output
 at the same time. Totem pole I/O have a direction register that specifies the port pin
 direction and it is always in that configuration unless the direction is explicitly
 changed.
- Does not require a command byte. The simplicity of one register (no need for the
 pointer register or, technically, the command byte) is an advantage in some
 embedded systems where every byte counts because of memory or bandwidth
 limitations.

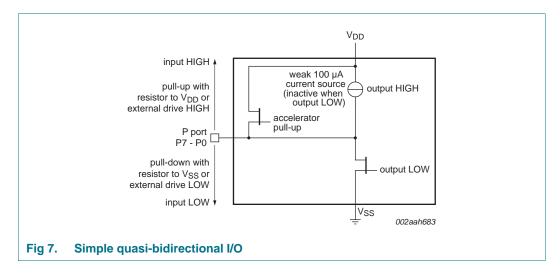
There is only one register to control four possibilities of the port pin: Input HIGH, input LOW, output HIGH, or output LOW.

Input HIGH: The master needs to write 1 to the register to set the port as an input mode if the device is not in the default power-on condition. The master reads the register to check the input status. If the external source pulls the port pin up to V_{DD} or drives logic 1, then the master will read the value of 1.

Input LOW: The master needs to write 1 to the register to set the port to input mode if the device is not in the default power-on condition. The master reads the register to check the input status. If the external source pulls the port pin down to V_{SS} or drives logic 0, which sinks the weak 100 μ A current source, then the master will read the value of 0.

Output HIGH: The master writes 1 to the register. There is an additional 'accelerator' or strong pull-up current when the master sets the port HIGH. The additional strong pull-up is only active during the HIGH time of the acknowledge clock cycle. This accelerator current helps the port's 100 μ A current source make a faster rising edge into a heavily loaded output, but only at the start of the acknowledge clock cycle to avoid bus contention if an external signal is pulling the port LOW to V_{SS} /driving the port with logic 0 at the same time. After the half clock cycle there is only the 100 μ A current source to hold the port HIGH.

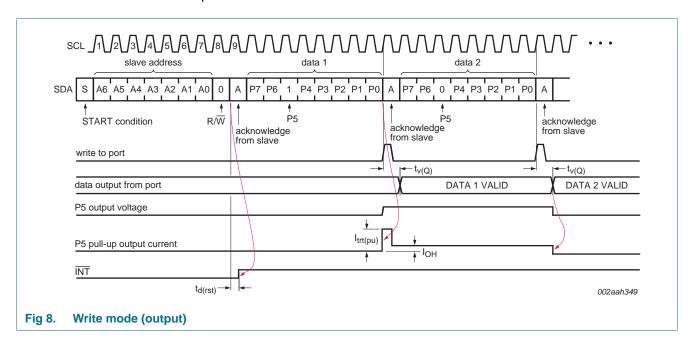
Output LOW: The master writes 0 to the register. There is a strong current sink transistor that holds the port pin LOW. A large current may flow into the port, which could potentially damage the part if the master writes a 0 to the register and an external source is pulling the port HIGH at the same time.



8.2 Writing to the port (Output mode)

The master (microcontroller) sends the START condition and slave address setting the last bit of the address byte to logic 0 for the write mode. The PCF8574/74A acknowledges and the master then sends the data byte for P7 to P0 to the port register. As the clock line goes HIGH, the 8-bit data is presented on the port lines after it has been acknowledged by the PCF8574/74A. If a LOW is written, the strong pull-down turns on and stays on. If a HIGH is written, the strong pull-up turns on for 1/2 of the clock cycle, then the line is held HIGH by the weak current source. The master can then send a STOP or ReSTART condition or continue sending data. The number of data bytes that can be sent successively is not limited and the previous data is overwritten every time a data byte has been sent and acknowledged.

Ensure a logic 1 is written for any port that is being used as an input to ensure the strong external pull-down is turned off.



Simple code WRITE mode:

<S> <slave address + write> <ACK> <data out> <ACK> <data out> <ACK> ... <data out> <ACK> <P>

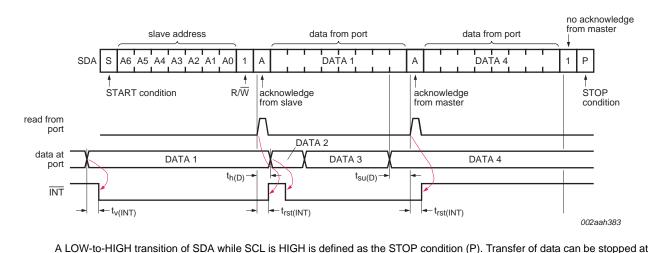
Remark: Bold type = generated by slave device.

8.3 Reading from a port (Input mode)

The port must have been previously written to logic 1, which is the condition after power-on reset. To enter the Read mode the master (microcontroller) addresses the slave device and sets the last bit of the address byte to logic 1 (address byte read). The slave will acknowledge and then send the data byte to the master. The master will NACK and then send the STOP condition or ACK and read the input register again.

The read of any pin being used as an output will indicate HIGH or LOW depending on the actual state of the pin.

If the data on the input port changes faster than the master can read, this data may be lost. The DATA 2 and DATA3 are lost because these data did not meet the setup time and hold time (see Figure 9).



A LOW-to-HIGH transition of SDA while SCL is HIGH is defined as the STOP condition (P). Transfer of data can be stopped at any moment by a STOP condition. When this occurs, data present at the last acknowledge phase is valid (output mode). Input data is lost.

Fig 9. Read mode (input)

Simple code for Read mode:

<S> <slave address + read> <**ACK**> <**data in>** <ACK> ... <**data in>** <ACK> <**data in>** <NACK> <P>

Remark: Bold type = generated by slave device.

8.4 Power-on reset

When power is applied to V_{DD} , an internal Power-On Reset (POR) holds the PCF8574/74A in a reset condition until V_{DD} has reached V_{POR} . At that point, the reset condition is released and the PCF8574/74A registers and I²C-bus/SMBus state machine will initialize to their default states of all I/Os to inputs with weak current source to V_{DD} . Thereafter V_{DD} must be lowered below V_{POR} and back up to the operation voltage for power-on reset cycle.

8.5 Interrupt output (INT)

The PCF8574/74A provides an open-drain output (INT) which can be fed to a corresponding input of the microcontroller (see <u>Figure 10</u>). As soon as a port input is changed, the INT will be active (LOW) and notify the microcontroller.

An interrupt is generated at any rising or falling edge of the port inputs. After time $t_{v(Q)}$, the signal \overline{INT} is valid.

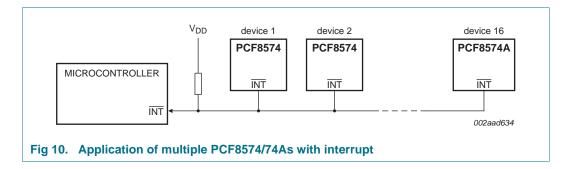
The interrupt will reset to HIGH when data on the port is changed to the original setting or data is read or written by the master.

In the Write mode, the interrupt may be reset (HIGH) on the rising edge of the acknowledge bit of the address byte and also on the rising edge of the write to port pulse. The interrupt will always be reset (HIGH) on the falling edge of the write to port pulse (see Figure 8).

The interrupt is reset (HIGH) in the Read mode on the rising edge of the read from port pulse (see Figure 9).

During the interrupt reset, any I/O change close to the read or write pulse may not generate an interrupt, or the interrupt will have a very short pulse. After the interrupt is reset, any change in I/Os will be detected and transmitted as an INT.

At power-on reset all ports are in Input mode and the initial state of the ports is HIGH, therefore, for any port pin that is pulled LOW or driven LOW by external source, the interrupt output will be active (output LOW).

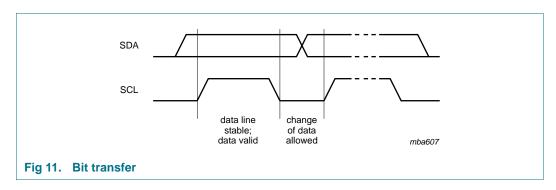


9. Characteristics of the I²C-bus

The I²C-bus is for 2-way, 2-wire communication between different ICs or modules. The two wires are a serial data line (SDA) and a serial clock line (SCL). Both lines must be connected to a positive supply via a pull-up resistor when connected to the output stages of a device. Data transfer may be initiated only when the bus is not busy.

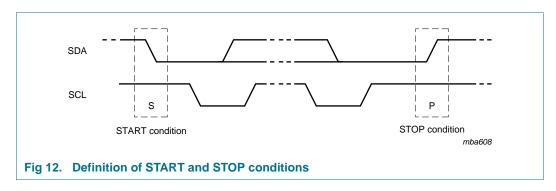
9.1 Bit transfer

One data bit is transferred during each clock pulse. The data on the SDA line must remain stable during the HIGH period of the clock pulse as changes in the data line at this time will be interpreted as control signals (see Figure 11).



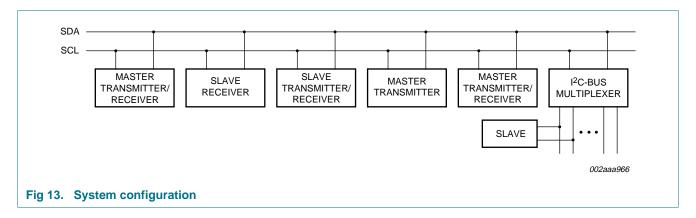
9.1.1 START and STOP conditions

Both data and clock lines remain HIGH when the bus is not busy. A HIGH-to-LOW transition of the data line while the clock is HIGH is defined as the START condition (S). A LOW-to-HIGH transition of the data line while the clock is HIGH is defined as the STOP condition (P) (see Figure 12).



9.2 System configuration

A device generating a message is a 'transmitter'; a device receiving is the 'receiver'. The device that controls the message is the 'master' and the devices which are controlled by the master are the 'slaves' (see Figure 13).

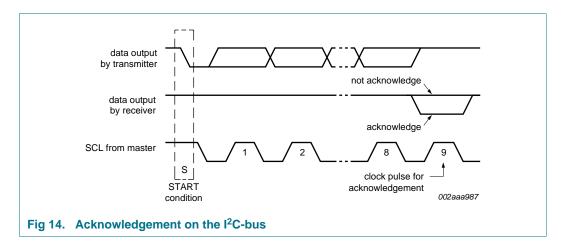


9.3 Acknowledge

The number of data bytes transferred between the START and the STOP conditions from transmitter to receiver is not limited. Each byte of eight bits is followed by one acknowledge bit (see <u>Figure 14</u>). The acknowledge bit is an active LOW level (generated by the receiving device) that indicates to the transmitter that the data transfer was successful.

A slave receiver which is addressed must generate an acknowledge after the reception of each byte. Also a master must generate an acknowledge after the reception of each byte that has been clocked out of the slave transmitter. The device that wants to issue an acknowledge bit has to pull down the SDA line during the acknowledge clock pulse, so that the SDA line is stable LOW during the HIGH period of the acknowledge bit related clock pulse; set-up and hold times must be taken into account.

A master receiver must signal an end of data to the transmitter by **not** generating an acknowledge on the last byte that has been clocked out of the slave. In this event, the transmitter must leave the data line HIGH to enable the master to generate a STOP condition.

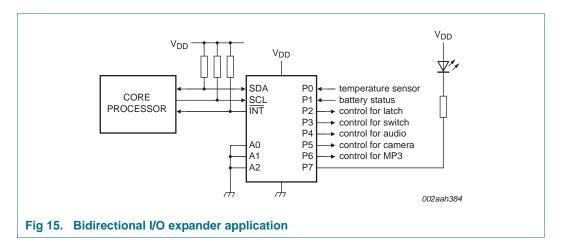


10. Application design-in information

10.1 Bidirectional I/O expander applications

In the 8-bit I/O expander application shown in Figure 15, P0 and P1 are inputs, and P2 to P7 are outputs. When used in this configuration, during a write, the input (P0 and P1) must be written as HIGH so the external devices fully control the input ports. The desired HIGH or LOW logic levels may be written to the ports used as outputs (P2 to P7). If 10 μ A internal output HIGH is not enough current source, the port needs external pull-up resistor. During a read, the logic levels of the external devices driving the input ports (P0 and P1) and the previous written logic level to the output ports (P2 to P7) will be read.

The GPIO also has an interrupt line $(\overline{\text{INT}})$ that can be connected to the interrupt logic of the microcontroller. By sending an interrupt signal on this line, the remote I/O informs the microprocessor that there has been a change of data on its ports without having to communicate via the I 2 C-bus.



10.2 How to read and write to I/O expander (example)

In the application example of PCF8574 shown in <u>Figure 15</u>, the microcontroller wants to control the P3 switch ON and the P7 LED ON when the temperature sensor P0 changes.

1. When the system power on:

Core Processor needs to issue an initial command to set P0 and P1 as inputs and P[7:2] as outputs with value 1010 00 (LED off, MP3 off, camera on, audio off, switch off and latch off).

2. Operation:

When the temperature changes above the threshold, the temperature sensor signal will toggle from HIGH to LOW. The $\overline{\text{INT}}$ will be activated and notifies the 'core processor' that there have been changes on the input pins. Read the input register. If P0 = 0 (temperature sensor has changed), then turn on LED and turn on switch.

3. Software code:

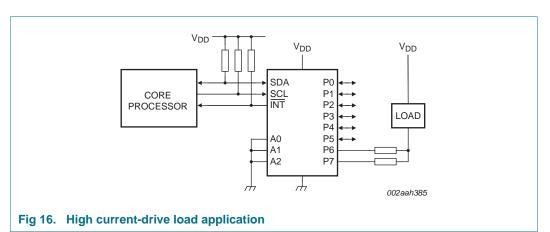
PCF8574_PCF8574A

All information provided in this document is subject to legal disclaimers.

```
while (INT == 1); //Monitor the interrupt pin. If INT = 1 do nothing
//When INT = 0 then read input ports
<S> <slave address read> <ACK> <1010 0010> <NACK> <P> //Read PCF8574 data
If (P0 == 0) //Temperature sensor activated
{
    // write to PCF8574 with data 0010 1011b to turn on LED (P7), on Switch (P3)
    and keep P[1:0] as input ports.
    <S> <0100 0000> <ACK> <0010 1011> <ACK> <P> // Write to PCF8574
}
```

10.3 High current-drive load applications

The GPIO has a minimum guaranteed sinking current of 10 mA per bit at 5 V. In applications requiring additional drive, two port pins may be connected together to sink up to 20 mA current. Both bits must then always be turned on or off together. Up to five pins can be connected together to drive 80 mA, which is the device recommended total limit. Each pin needs its own limiting resistor as shown in Figure 16 to prevent damage to the device should all ports not be turned on at the same time.



10.4 Migration path

NXP offers newer, more capable drop-in replacements for the PCF8574/74A in newer space-saving packages.

Table 6. Migration path

Type number	I ² C-bus frequency	Voltage range	Number of addresses per device	Interrupt	Reset	Total package sink current
PCF8574/74A	100 kHz	2.5 V to 6 V	8	yes	no	80 mA
PCA8574/74A	400 kHz	2.3 V to 5.5 V	8	yes	no	200 mA
PCA9674/74A	1 MHz Fm+	2.3 V to 5.5 V	64	yes	no	200 mA
PCA9670	1 MHz Fm+	2.3 V to 5.5 V	64	no	yes	200 mA
PCA9672	1 MHz Fm+	2.3 V to 5.5 V	16	yes	yes	200 mA

PCA9670 replaces the interrupt output of the PCA9674 with hardware reset input to retain the maximum number of addresses and the PCA9672 replaces address A2 of the PCA9674 with hardware reset input to retain the interrupt but limit the number of addresses.

PCF8574_PCF8574A

All information provided in this document is subject to legal disclaimers.

11. Limiting values

Table 7. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions	Min	Max	Unit
V_{DD}	supply voltage		-0.5	+7	V
I _{DD}	supply current		-	±100	mΑ
I_{SS}	ground supply current		-	±100	mΑ
V_{I}	input voltage		$V_{SS}-0.5$	$V_{DD} + 0.5$	V
I _I	input current		-	±20	mΑ
I _O	output current		-	±25	mΑ
P _{tot}	total power dissipation		-	400	mW
P/out	power dissipation per output		-	100	mW
T _{j(max)}	maximum junction temperature		-	125	°C
T _{stg}	storage temperature		-65	+150	°C
T _{amb}	ambient temperature	operating	-40	+85	°C

12. Thermal characteristics

Table 8. Thermal characteristics

Symbol	Parameter	Conditions	Тур	Unit
$R_{th(j-a)}$	thermal resistance from junction	SO16 package	115	°C/W
	to ambient	SSOP20 package	136	°C/W

13. Static characteristics

Table 9. Static characteristics

 V_{DD} = 2.5 V to 6 V; V_{SS} = 0 V; T_{amb} = -40 °C to +85 °C; unless otherwise specified.

Symbol	Parameter	Conditions		Min	Тур	Max	Unit
Supply							
V_{DD}	supply voltage			2.5	-	6.0	V
I _{DD}	supply current	operating mode; V_{DD} = 6 V; no load; V_{I} = V_{DD} or V_{SS} ; f_{SCL} = 100 kHz		-	40	100	μА
I _{stb}	standby current	standby mode; V_{DD} = 6 V; no load; V_{I} = V_{DD} or V_{SS}		-	2.5	10	μА
V_{POR}	power-on reset voltage	V_{DD} = 6 V; no load; V_{I} = V_{DD} or V_{SS}	[1]	-	1.3	2.4	V
Input SCL	; input/output SDA						
V_{IL}	LOW-level input voltage			-0.5	-	+0.3V _{DD}	V
V_{IH}	HIGH-level input voltage			$0.7V_{DD}$	-	$V_{DD} + 0.5$	V
I_{OL}	LOW-level output current	$V_{OL} = 0.4 V$		3	-	-	mΑ
IL	leakage current	$V_I = V_{DD}$ or V_{SS}		-1	-	+1	μΑ
C_{i}	input capacitance	$V_I = V_{SS}$		-	-	7	pF
I/Os; P0 to	P7						
V_{IL}	LOW-level input voltage			-0.5	-	$+0.3V_{DD}$	V
V_{IH}	HIGH-level input voltage			$0.7V_{DD}$	-	$V_{DD} + 0.5$	V
I _{IHL(max)}	maximum allowed input current through protection diode	$V_l \ge V_{DD}$ or $V_l \le V_{SS}$		-	-	±400	μА
I _{OL}	LOW-level output current	$V_{OL} = 1 \text{ V}; V_{DD} = 5 \text{ V}$		10	25	-	mΑ
I _{OH}	HIGH-level output current	$V_{OH} = V_{SS}$		30	-	300	μΑ
$I_{trt(pu)}$	transient boosted pull-up current	HIGH during acknowledge (see Figure 8); $V_{OH} = V_{SS}$; $V_{DD} = 2.5 \text{ V}$		-	-1	-	mA
C_{i}	input capacitance			-	-	10	pF
Co	output capacitance			-	-	10	pF
Interrupt II	NT (see Figure 8)						
I _{OL}	LOW-level output current	V _{OL} = 0.4 V		1.6	-	-	mA
IL	leakage current	$V_I = V_{DD}$ or V_{SS}		-1	-	+1	μΑ
Select inp	uts A0, A1, A2						
V_{IL}	LOW-level input voltage			-0.5	-	+0.3V _{DD}	V
V_{IH}	HIGH-level input voltage			$0.7V_{DD}$	-	$V_{DD} + 0.5$	V
ILI	input leakage current	pin at V _{DD} or V _{SS}		-250	-	+250	nA

^[1] The power-on reset circuit resets the I^2C -bus logic at $V_{DD} < V_{POR}$ and sets all I/Os to logic 1 (with current source to V_{DD}).

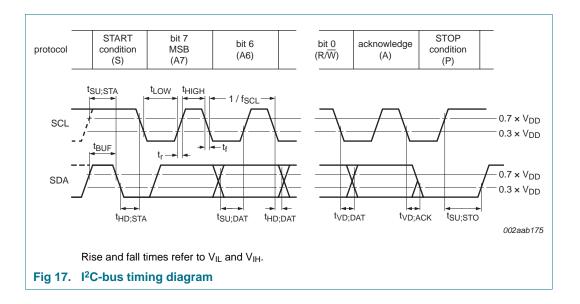
14. Dynamic characteristics

Table 10. Dynamic characteristics

 V_{DD} = 2.5 V to 6 V; V_{SS} = 0 V; T_{amb} = -40 °C to +85 °C; unless otherwise specified.

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
I ² C-bus ti	ming ^[1] (see <u>Figure 17</u>)					
f _{SCL}	SCL clock frequency		-	-	100	kHz
t _{BUF}	bus free time between a STOP and START condition		4.7	-	-	μS
t _{HD;STA}	hold time (repeated) START condition		4	-	-	μS
t _{SU;STA}	set-up time for a repeated START condition		4.7	-	-	μS
t _{SU;STO}	set-up time for STOP condition		4	-	-	μS
t _{HD;DAT}	data hold time		0	-	-	ns
$t_{VD;DAT}$	data valid time		-	-	3.4	μS
t _{SU;DAT}	data set-up time		250	-	-	ns
t_{LOW}	LOW period of the SCL clock		4.7	-	-	μS
t _{HIGH}	HIGH period of the SCL clock		4	-	-	μS
t _r	rise time of both SDA and SCL signals		-	-	1	μS
t _f	fall time of both SDA and SCL signals		-	-	0.3	μS
Port timir	ig (see <u>Figure 8</u> and <u>Figure 9</u>)					
$t_{v(Q)}$	data output valid time	$C_L \le 100 \text{ pF}$	-	-	4	μS
t _{su(D)}	data input set-up time	$C_L \le 100 \text{ pF}$	0	-	-	μS
t _{h(D)}	data input hold time	$C_L \le 100 \text{ pF}$	4	-	-	μS
Interrupt	INT timing (see <u>Figure 9</u>)					
$t_{v(INT)}$	valid time on pin INT	from port to \overline{INT} ; $C_L \le 100 \text{ pF}$	-	-	4	μS
t _{rst(INT)}	reset time on pin INT	from SCL to \overline{INT} ; C _L \leq 100 pF	-	-	4	μS

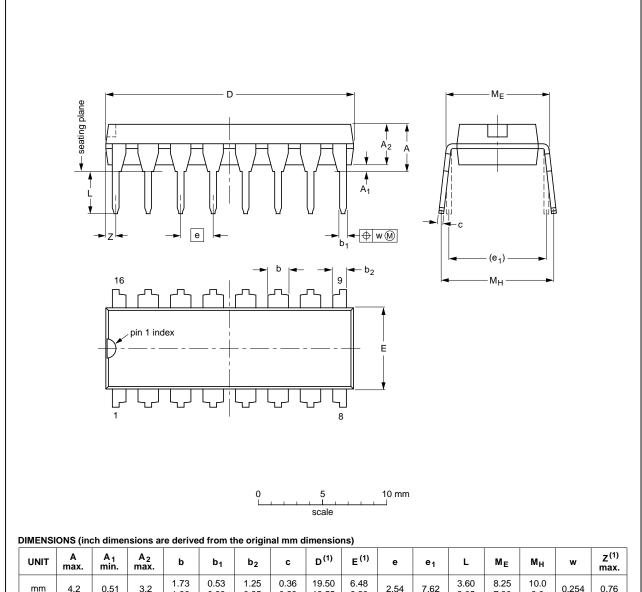
^[1] All the timing values are valid within the operating supply voltage and ambient temperature range and refer to V_{IL} and V_{IH} with an input voltage swing of V_{SS} to V_{DD} .



15. Package outline

DIP16: plastic dual in-line package; 16 leads (300 mil)

SOT38-4



UNIT	A max.	A ₁ min.	A ₂ max.	b	b ₁	b ₂	C	D ⁽¹⁾	E ⁽¹⁾	е	e ₁	L	ME	M _H	w	Z ⁽¹⁾ max.
mm	4.2	0.51	3.2	1.73 1.30	0.53 0.38	1.25 0.85	0.36 0.23	19.50 18.55	6.48 6.20	2.54	7.62	3.60 3.05	8.25 7.80	10.0 8.3	0.254	0.76
inches	0.17	0.02	0.13	0.068 0.051	0.021 0.015	0.049 0.033	0.014 0.009	0.77 0.73	0.26 0.24	0.1	0.3	0.14 0.12	0.32 0.31	0.39 0.33	0.01	0.03

1. Plastic or metal protrusions of 0.25 mm (0.01 inch) maximum per side are not included.

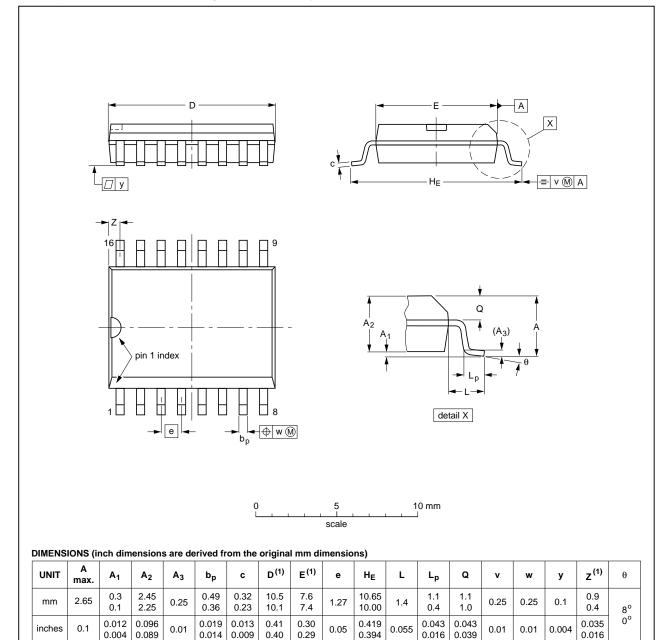
OUTLINE VERSION		REFER	EUROPEAN	ISSUE DATE		
	IEC	JEDEC	JEITA		PROJECTION	ISSUE DATE
SOT38-4						95-01-14 03-02-13

Fig 18. Package outline SOT38-4 (DIP16)

PCF8574_PCF8574A All information provided in this document is subject to legal disclaimers.

SO16: plastic small outline package; 16 leads; body width 7.5 mm

SOT162-1



Note

1. Plastic or metal protrusions of 0.15 mm (0.006 inch) maximum per side are not included.

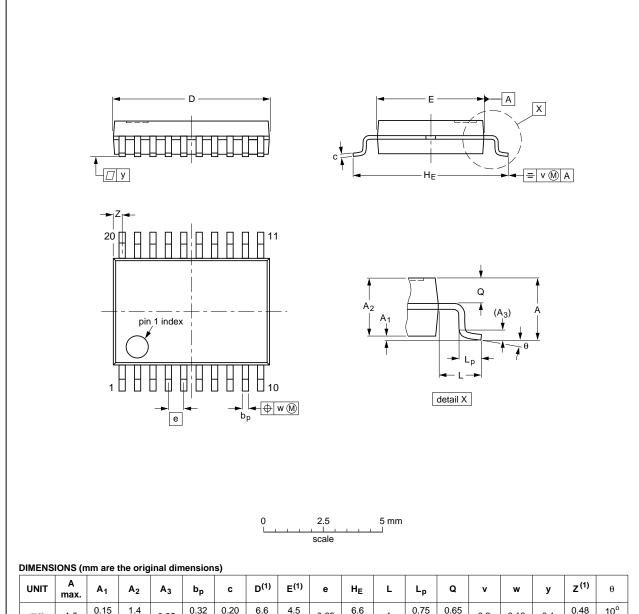
OUTLINE VERSION		REFER	EUROPEAN	ICCUE DATE		
	IEC	JEDEC	JEITA		PROJECTION	ISSUE DATE
SOT162-1	075E03	MS-013				-99-12-27 03-02-19

Fig 19. Package outline SOT162-1 (SO16)

PCF8574_PCF8574A All information provided in this document is subject to legal disclaimers.

SSOP20: plastic shrink small outline package; 20 leads; body width 4.4 mm

SOT266-1



•	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		iiiii aic	uic ong	illai aili	10113101	3)												
	UNIT	A max.	A ₁	A ₂	A ₃	bp	С	D ⁽¹⁾	E ⁽¹⁾	е	HE	L	Lp	Q	v	w	у	z ⁽¹⁾	θ
	mm	1.5	0.15 0	1.4 1.2	0.25	0.32 0.20	0.20 0.13	6.6 6.4	4.5 4.3	0.65	6.6 6.2	1	0.75 0.45	0.65 0.45	0.2	0.13	0.1	0.48 0.18	10° 0°

Note

1. Plastic or metal protrusions of 0.20 mm maximum per side are not included.

OUTLINE		REFER	EUROPEAN	ISSUE DATE			
VERSION	IEC	JEDEC	JEITA		PROJECTION	ISSUE DATE	
SOT266-1		MO-152				99-12-27 03-02-19	

Fig 20. Package outline SOT266-1 (SSOP20)

PCF8574_PCF8574A All information provided in this document is subject to legal disclaimers.

16. Handling information

All input and output pins are protected against ElectroStatic Discharge (ESD) under normal handling. When handling ensure that the appropriate precautions are taken as described in *JESD625-A* or equivalent standards.

17. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365* "Surface mount reflow soldering description".

17.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

17.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- · Package footprints, including solder thieves and orientation
- · The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

17.3 Wave soldering

Key characteristics in wave soldering are:

PCF8574_PCF8574A

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

17.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 21</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 11 and 12

Table 11. SnPb eutectic process (from J-STD-020D)

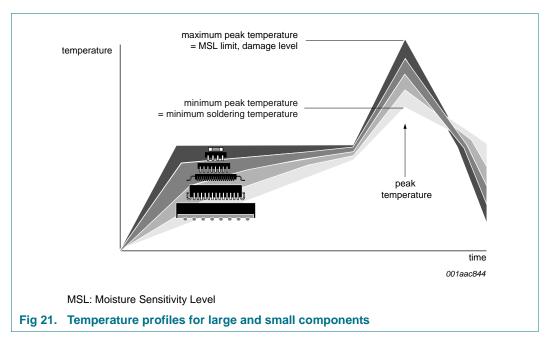
Package thickness (mm)	Package reflow temperature (°C)			
	Volume (mm³)			
	< 350	≥ 350		
< 2.5	235	220		
≥ 2.5	220	220		

Table 12. Lead-free process (from J-STD-020D)

Package thickness (mm)	Package reflow temperature (°C)					
	Volume (mm³)					
	< 350	350 to 2000	> 2000			
< 1.6	260	260	260			
1.6 to 2.5	260	250	245			
> 2.5	250	245	245			

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 21.



For further information on temperature profiles, refer to Application Note *AN10365* "Surface mount reflow soldering description".

18. Soldering of through-hole mount packages

18.1 Introduction to soldering through-hole mount packages

This text gives a very brief insight into wave, dip and manual soldering.

Wave soldering is the preferred method for mounting of through-hole mount IC packages on a printed-circuit board.

18.2 Soldering by dipping or by solder wave

Driven by legislation and environmental forces the worldwide use of lead-free solder pastes is increasing. Typical dwell time of the leads in the wave ranges from 3 seconds to 4 seconds at 250 °C or 265 °C, depending on solder material applied, SnPb or Pb-free respectively.

The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature $(T_{stg(max)})$. If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

18.3 Manual soldering

Apply the soldering iron (24 V or less) to the lead(s) of the package, either below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 $^{\circ}$ C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 $^{\circ}$ C and 400 $^{\circ}$ C, contact may be up to 5 seconds.

PCF8574_PCF8574A

18.4 Package related soldering information

Table 13. Suitability of through-hole mount IC packages for dipping and wave soldering

Package	Soldering method			
	Dipping	Wave		
CPGA, HCPGA	-	suitable		
DBS, DIP, HDIP, RDBS, SDIP, SIL	suitable	suitable ^[1]		
PMFP[2]	-	not suitable		

^[1] For SDIP packages, the longitudinal axis must be parallel to the transport direction of the printed-circuit board.

^[2] For PMFP packages hot bar soldering or manual soldering is suitable.

19. Soldering: PCB footprints

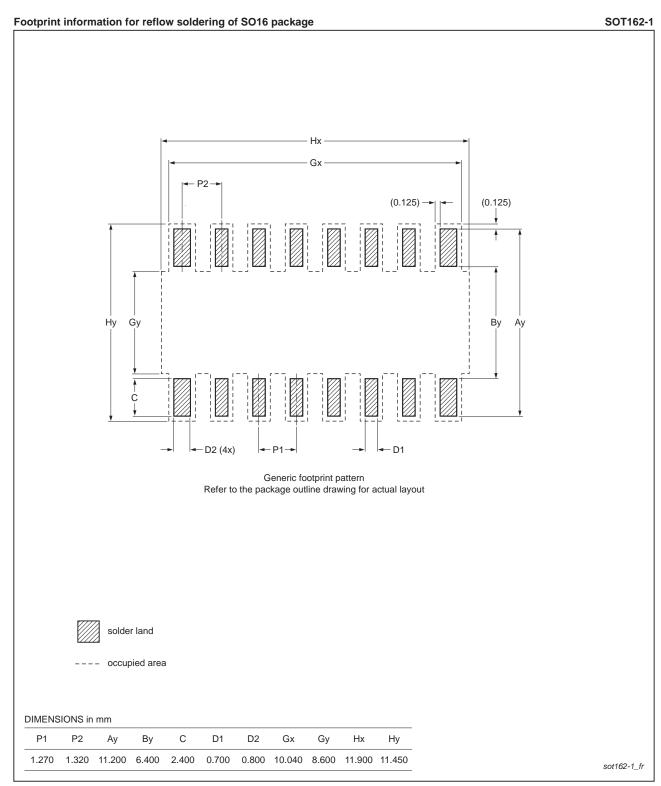


Fig 22. PCB footprint for SOT162-1 (SO16); reflow soldering

PCF8574_PCF8574A

All information provided in this document is subject to legal disclaimers.

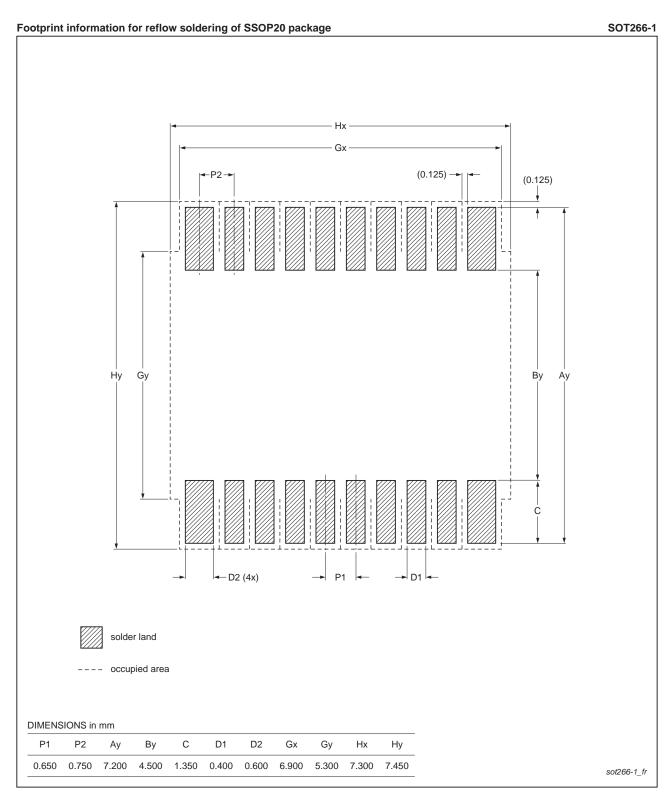


Fig 23. PCB footprint for SOT266-1 (SSOP20); reflow soldering

20. Abbreviations

Table 14. Abbreviations

Acronym	Description
CDM	Charged-Device Model
CMOS	Complementary Metal Oxide Semiconductor
I/O	Input/Output
I ² C-bus	Inter IC bus
ESD	ElectroStatic Discharge
FF	Flip-Flop
GPIO	General Purpose Input/Output
НВМ	Human Body Model
IC	Integrated Circuit
LED	Light Emitting Diode
LP	Low-Pass
PLC	Programmable Logic Controller
POR	Power-On Reset

21. Revision history

Table 15. Revision histo	ory						
Document ID	Release date	Data sheet status	Change notice	Supersedes			
PCF8574_PCF8574A v.5	20130527	Product data sheet	-	PCF8574 v.4			
Modifications:		f this data sheet has been r NXP Semiconductors.	edesigned to comply v	vith the new identity			
	 Legal texts h 	Legal texts have been adapted to the new company name where appropriate.					
	•	Electrical parameter letter-symbols and their definitions are updated to conform to NXP presentation standards.					
	 Section 1 "G 	Section 1 "General description": updated					
	 Section 2 "Fe 	eatures and benefits":					
		 third bullet item: appended "with non-overvoltage tolerant I/O held to V_{DD} with current source" added (new) fourth and seventh bullet items 					
	 added (ne 						
	 added six 	th bullet item: "Total packag	e sink capability of 80	mA"			
	 ninth bulle 	et changed from "(10 μA ma	aximum)" to "(2.5 μA ty	pical)"			
	 deleted (d 	 deleted (old) 11th, 12th and 13th bullet items 					
	 Added (new) 	 Added (new) eighth bullet item "Mobile devices" 					
	• Table 1 "Orde	Table 1 "Ordering information":					
	 Type num 	ber corrected from "PCF85	74T" to "PCF8574/3"				

- Type number corrected from "PCF8574AT" to "PCF8574AT/3"

 - Type number corrected from "PCF8574TS" to "PCF8574TS/3"
 - Type number corrected from "PCF8574ATS" to "PCF8574ATS/3"
- Added Section 4.1 "Ordering options"
- Figure 4 "Pin configuration for SO16": updated type numbers (appended "/3")
- Figure 5 "Pin configuration for SSOP20": updated type numbers (appended "/3")
- Section 6.2 "Pin description": combined DIP16, SO16 and SSOP20 pin descriptions into one table (Table 3)
- Section 7 "Functional description" reorganized
- Section 7.1 "Device address", first paragraph, fourth sentence: appended "so they must be externally held HIGH or LOW"
- Table 4 "PCF8574 address map" updated: added column for 7-bit hexadecimal address without R/W
- Table 5 "PCF8574A address map" updated: added column for 7-bit hexadecimal address
- Section 8.1 "Quasi-bidirectional I/Os": re-written and placed before Section 8.4 "Power-on reset"
- added Section 8.2 "Writing to the port (Output mode)"
- added Section 8.3 "Reading from a port (Input mode)"
- Figure 9 "Read mode (input)": changed symbol "tps" to "tsu"
- Section 8.4 "Power-on reset" re-written
- Section 8.5 "Interrupt output (INT)" re-written
- Figure 10 "Application of multiple PCF8574/74As with interrupt" updated: changed device 16 from "PCF8574" to "PCF8574A"
- Section 9.3 "Acknowledge", first paragraph, third sentence re-written.
- Added Section 10 "Application design-in information"

Table 15. Revision history ... continued

Table 15. Revision histo	orycontinued			
Document ID	Release date	Data sheet status	Change notice	Supersedes
	Release date Table 7 "Lim - changed current" - changed current" - changed - added T - added Sect Table 9 "Sta - table title - sub-sect from "tra - moved s - sub-sect characte Table 10 "D - sub-sect to "t _{V(Q)} , - sub-sect	parameter description for some	symbol I _I from "DC inpursymbol I _O from "DC output symbol I _{SS} from "supply strics" teristics" to "Static charated parameter description ansient boosted pull-up Table 10 "Dynamic charated by symbol/parameter "t _{St} symbol/parameter from symbol/parameter from	acteristics" n to Table 10 "Dynamic N, tolerable spike width on
	 sub-sect to "t_{h(D)}, sub-sect from "IN" sub-sect 	ion "Port timing": changed stated input hold time" ion "Interrupt INT": changed Toutput valid time" to "valid ion "Interrupt INT": changed Treset delay time" to "reset	d parameter description time on pin INT" d parameter description	for symbol $t_{v(INT)}$
		ion 19 "Soldering: PCB foot	•	
PCF8574 v.4 (9397 750 10462)	20021122	Product specification	-	PCF8574 v.3
PCF8574 v.3 (9397 750 09911)	20020729	Product specification	-	PCF8574 v.2
PCF8574 v.2 (9397 750 01758)	19970402	Product specification	-	PCF8574_PCF8574A v.1
PCF8574_PCF8574A v.1	199409	Product specification	-	-

(9397 750 70011)

22. Legal information

22.1 Data sheet status

Document status[1][2]	Product status[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

- [1] Please consult the most recently issued document before initiating or completing a design.
- [2] The term 'short data sheet' is explained in section "Definitions"
- [3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL http://www.nxp.com.

22.2 Definitions

Draft — The document is a draft version only. The content is still under internal review and subject to formal approval, which may result in modifications or additions. NXP Semiconductors does not give any representations or warranties as to the accuracy or completeness of information included herein and shall have no liability for the consequences of use of such information.

Short data sheet — A short data sheet is an extract from a full data sheet with the same product type number(s) and title. A short data sheet is intended for quick reference only and should not be relied upon to contain detailed and full information. For detailed and full information see the relevant full data sheet, which is available on request via the local NXP Semiconductors sales office. In case of any inconsistency or conflict with the short data sheet, the full data sheet shall prevail.

Product specification — The information and data provided in a Product data sheet shall define the specification of the product as agreed between NXP Semiconductors and its customer, unless NXP Semiconductors and customer have explicitly agreed otherwise in writing. In no event however, shall an agreement be valid in which the NXP Semiconductors product is deemed to offer functions and qualities beyond those described in the Product data sheet.

22.3 Disclaimers

Limited warranty and liability — Information in this document is believed to be accurate and reliable. However, NXP Semiconductors does not give any representations or warranties, expressed or implied, as to the accuracy or completeness of such information and shall have no liability for the consequences of use of such information. NXP Semiconductors takes no responsibility for the content in this document if provided by an information source outside of NXP Semiconductors.

In no event shall NXP Semiconductors be liable for any indirect, incidental, punitive, special or consequential damages (including - without limitation - lost profits, lost savings, business interruption, costs related to the removal or replacement of any products or rework charges) whether or not such damages are based on tort (including negligence), warranty, breach of contract or any other legal theory.

Notwithstanding any damages that customer might incur for any reason whatsoever, NXP Semiconductors' aggregate and cumulative liability towards customer for the products described herein shall be limited in accordance with the *Terms and conditions of commercial sale* of NXP Semiconductors.

Right to make changes — NXP Semiconductors reserves the right to make changes to information published in this document, including without limitation specifications and product descriptions, at any time and without notice. This document supersedes and replaces all information supplied prior to the publication hereof.

Suitability for use — NXP Semiconductors products are not designed, authorized or warranted to be suitable for use in life support, life-critical or safety-critical systems or equipment, nor in applications where failure or malfunction of an NXP Semiconductors product can reasonably be expected to result in personal injury, death or severe property or environmental damage. NXP Semiconductors and its suppliers accept no liability for inclusion and/or use of NXP Semiconductors products in such equipment or applications and therefore such inclusion and/or use is at the customer's own risk

Applications — Applications that are described herein for any of these products are for illustrative purposes only. NXP Semiconductors makes no representation or warranty that such applications will be suitable for the specified use without further testing or modification.

Customers are responsible for the design and operation of their applications and products using NXP Semiconductors products, and NXP Semiconductors accepts no liability for any assistance with applications or customer product design. It is customer's sole responsibility to determine whether the NXP Semiconductors product is suitable and fit for the customer's applications and products planned, as well as for the planned application and use of customer's third party customer(s). Customers should provide appropriate design and operating safeguards to minimize the risks associated with their applications and products.

NXP Semiconductors does not accept any liability related to any default, damage, costs or problem which is based on any weakness or default in the customer's applications or products, or the application or use by customer's third party customer(s). Customer is responsible for doing all necessary testing for the customer's applications and products using NXP Semiconductors products in order to avoid a default of the applications and the products or of the application or use by customer's third party customer(s). NXP does not accept any liability in this respect.

Limiting values — Stress above one or more limiting values (as defined in the Absolute Maximum Ratings System of IEC 60134) will cause permanent damage to the device. Limiting values are stress ratings only and (proper) operation of the device at these or any other conditions above those given in the Recommended operating conditions section (if present) or the Characteristics sections of this document is not warranted. Constant or repeated exposure to limiting values will permanently and irreversibly affect the quality and reliability of the device.

Terms and conditions of commercial sale — NXP Semiconductors products are sold subject to the general terms and conditions of commercial sale, as published at http://www.nxp.com/profile/terms, unless otherwise agreed in a valid written individual agreement. In case an individual agreement is concluded only the terms and conditions of the respective agreement shall apply. NXP Semiconductors hereby expressly objects to applying the customer's general terms and conditions with regard to the purchase of NXP Semiconductors products by customer.

No offer to sell or license — Nothing in this document may be interpreted or construed as an offer to sell products that is open for acceptance or the grant, conveyance or implication of any license under any copyrights, patents or other industrial or intellectual property rights.

PCF8574_PCF8574A

All information provided in this document is subject to legal disclaimers.

PCF8574; PCF8574A

Remote 8-bit I/O expander for I²C-bus with interrupt

Export control — This document as well as the item(s) described herein may be subject to export control regulations. Export might require a prior authorization from competent authorities.

Non-automotive qualified products — Unless this data sheet expressly states that this specific NXP Semiconductors product is automotive qualified, the product is not suitable for automotive use. It is neither qualified nor tested in accordance with automotive testing or application requirements. NXP Semiconductors accepts no liability for inclusion and/or use of non-automotive qualified products in automotive equipment or applications.

In the event that customer uses the product for design-in and use in automotive applications to automotive specifications and standards, customer (a) shall use the product without NXP Semiconductors' warranty of the product for such automotive applications, use and specifications, and (b) whenever customer uses the product for automotive applications beyond NXP Semiconductors' specifications such use shall be solely at customer's

own risk, and (c) customer fully indemnifies NXP Semiconductors for any liability, damages or failed product claims resulting from customer design and use of the product for automotive applications beyond NXP Semiconductors' standard warranty and NXP Semiconductors' product specifications.

Translations — A non-English (translated) version of a document is for reference only. The English version shall prevail in case of any discrepancy between the translated and English versions.

22.4 Trademarks

Notice: All referenced brands, product names, service names and trademarks are the property of their respective owners.

I²C-bus — logo is a trademark of NXP B.V.

23. Contact information

For more information, please visit: http://www.nxp.com

For sales office addresses, please send an email to: salesaddresses@nxp.com

18.3 18.4 19 20 21 22.1 22.2 22.3 22.4 23 24

24. Contents

1	General description	. 1
2	Features and benefits	. 1
3	Applications	. 2
4	Ordering information	. 2
4.1	Ordering options	. 2
5	Block diagram	. 3
6	Pinning information	
6.1	Pinning	
6.2	Pin description	
7	Functional description	. 5
7.1	Device address	
7.1.1	Address maps	. 5
8	I/O programming	. 6
8.1	Quasi-bidirectional I/Os	. 6
8.2	Writing to the port (Output mode)	
8.3	Reading from a port (Input mode)	
8.4	Power-on reset	. 9
8.5	Interrupt output (INT)	
9	Characteristics of the I ² C-bus	
9.1	Bit transfer	11
9.1.1 9.2	START and STOP conditions	11
9.2 9.3	System configuration	11 12
9.3 10	Application design-in information	13
10.1	Bidirectional I/O expander applications	13
10.1	How to read and write to I/O expander	13
10.2	(example)	13
10.3	High current-drive load applications	14
10.4	Migration path	14
11	Limiting values	15
12	Thermal characteristics	15
13	Static characteristics	16
14	Dynamic characteristics	17
15	Package outline	19
16	Handling information	22
17	Soldering of SMD packages	22
17.1	Introduction to soldering	22
17.2	Wave and reflow soldering	22
17.3	Wave soldering	22
17.4	Reflow soldering	23
18	Soldering of through-hole mount packages.	24
18.1	Introduction to soldering through-hole mount	0.4
40.0	packages	24
18.2	Soldering by dipping or by solder wave	24

Manual soldering	24
Package related soldering information	25
Soldering: PCB footprints	26
Abbreviations	28
Revision history	29
Legal information	31
Data sheet status	31
Definitions	31
Disclaimers	31
Trademarks	32
Contact information	32
Contents	33

Please be aware that important notices concerning this document and the product(s) described herein, have been included in section 'Legal information'.