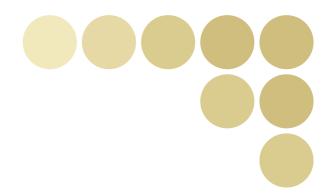


Best Selection

Fiber Sensors

Best Selection Catalog



## OMRON's Fiber Sensors continue to support an increasing range of applications.

This catalog brings you the latest information on our Fiber Units.



**Amplifier Units** 





# Fiber Unit

## Standard Models First, Our Standard Lineup



These Fibers Units can be used in a variety of applications, such as detecting the presence of workpieces and positioning.

### A Wide Variety of Shapes for Adapting to Different Installation Locations

Choose the model that suits the installation space from a wide variety of shapes and sizes (7 shapes, in standard or small sizes).



#### Space Savings and Simple Mounting

#### Flat Models

Flat models that allow simple screw mounting and straightforward wiring have been added to the lineup. Using these models eliminates the problem of fibers getting caught on surrounding objects.



#### **Detect Workpieces in Tight Spaces**

#### Custom-produced Sleeves

Models with sleeves allow detection in tight spaces. We will perform the time-consuming task of fashioning the sleeve, with a length and bends to suit the space (except for ultrafine sleeves).



### Flexible. Pliable Fiber That Can Be Handled Like Wire

We have developed a broad range of fibers to meet a wide variety of needs. Multicore (flexible) fiber is a new type of standard fiber that can be used like wire without worrying about the bending radius. We have also produced fiber that will not break when used in moving parts and fiber that is not degraded by contact with oil.



You will certainly appreciate the ease of use that flexible fiber ensures

#### Length Can Be Specified in 1-m Units Saving Energy and Work

We will produce fiber of the required length (in meter units). For large-scale installations, specifications of up to 20 m can be handled. (Specifications of 0.3 m and 0.5 m are also possible.)



# Detection with Increased Reliability P10

A variety of heads incorporating the latest optical technology makes it possible to solve common problems related to detection and to increase reliability.

- Resistant to dust and dirt
- Capable of detecting small workpieces
- Resistant to workpiece vibration
   Use these models to handle
   unstable detection conditions.



### Environmentresistive Models

# High Resistance to External Conditions with Fiber

We have developed model variations for adapting to a variety of environmental conditions. These models enable detection in high-temperature environments and vacuums.



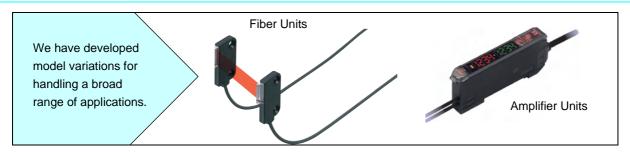
## Applicationspecific Models

Fiber Units for the Food-packaging,
Semiconductor, and FPD Industries ▶ P16

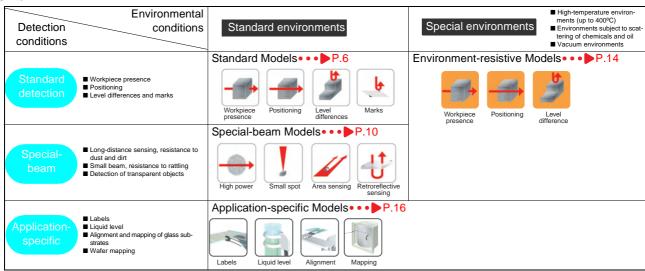
These models, which were developed for specific applications, offer top-quality detection performance.



#### **Selection Guide**



#### Fiber Units



#### **Amplifier Units**

Туре	Digita	I	Manual
Appearance		2-channel models	THE STATE OF THE PARTY OF THE P
Response time	48 μs, 1 ms, or 4 ms (2-output models: 80 μs, 1 ms, or 4 ms)		200 μs (high-speed models: 20 μs)
Light source	Red, green, blue, or infrared LED		Red or green LED
Function	Dual display (including digital, bar, perc Threshold adjustment performed manual OFF-delay, ON-delay, one-shot timer (a	LED bar display (5 levels) 8-turn sensitivity adjuster OFF delay timer (fixed at 40 ms)	
	Advanced-function models are available (2-output/input models).		Water-resistant models are available.
Models	E3X-DA□-S E3X-DA□TW-S (2-output model) E3X-DA□RM-S (input model)	E3X-MDA□	E3X-NA□ E3X-NA□F (high-speed model) E3X-NA□V (water-resistant model)

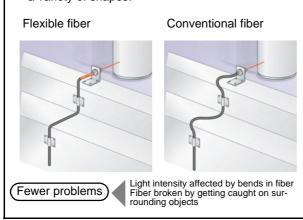
Selection Guide	P2
Overview of Features, Applic	cations, and Variations
Standard Models	Flexible (New Standard)
	Standard
	Break-resistant
	Fluorine Coating
Special-beam Models	Long Distance, High Power
	Ultracompact, Ultrafine Sleeve P10
	Coaxial, Small SpotP11
	Fine Beam (Narrow Vision Field) P12
	Area SensingP12
	Retroreflective
	Limited-reflective
Environment-resistive Models	Heat-resistant
	Chemical-resistant
	Vacuum-resistant P15
Application-specific Models	Label Detection
	Liquid-level Detection
	Glass-substrate Alignment P17
	Glass-substrate Mapping P17
	Water Mapping
■ Ordering Information	
Through-beam Fiber Units	P19
•	P25
	P30
■ Ratings/Characteristics	P34
■ Dimensions	
Through-beam Fiber Units	
Fiber Units with Reflective Sensors	
Application-specific Fiber Units	P47
■ Precautions	P51

#### Flexible (New Standard)



В

- Perform wiring without worrying about the bending radius.
- Choose the model to suit the installation space from a variety of shapes.



■ Feature: Multicore (Flexible) Fibers



A large number of ultrafine cores are all surrounded by cladding. As a result, the fiber is flexible and can be bent without significantly reducing the light intensity. This helps solve problems, such as fiber being broken by getting caught on other objects.

#### ■ Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Min. bending radius	1 mm
Ambient tem- perature	−40°C to 70°C (no icing or condensation)
Fiber material	Plastic Free-cut

#### Standard

- Choose the model to suit the installation space from a variety of shapes.
- New flat models allow space savings and simple installation.



#### ■ Feature: Flat Models

Flat models, which allow simple attachment and wiring, have been added to the lineup. Choose the model to suit the installation space from 3 sensing directions and 2 sizes, standard and small.



#### ■ Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Min. bending radius	10 or 25 mm*
Ambient tem- perature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic Free-cut

<sup>\*</sup>Depends on the fiber diameter.

#### Break-resistant



 Capable of withstanding at least one million repeated bends (in typical applications).



#### ■ Feature: Bundle Fibers

The Fiber Units contain a large number of independent fine fibers, ensuring a high degree of flexibility.



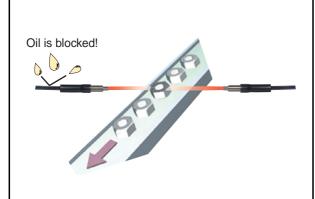
#### ■ Ratings/Characteristics

3	
Min. sensing object	0.005-mm dia.
Min. bending radius	4 mm (withstands repeated bending)
Ambient tem- perature	−40°C to 70°C (no icing or condensation)
Fiber material	Plastic Free-cut

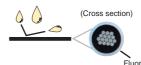
#### Fluorine Coating



- Fiber degradation due to oil is prevented using a fluororesin coating.
- Free cutting is possible with cutter provided.



■ Feature: Fluorine Coating



Fluororesin is used as the sheath material to prevent fiber degradation resulting from oil adhesion. Note: The tip of the head is not chemical-resistant.

#### ■ Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Min. bending radius	4 mm
Ambient tem- perature	-40°C to 70°C (with no icing or condensation)
Fiber material	Plastic (Free-cut)

Fiber Customization Service

(Fiber Length, Sleeve Length, and Bends)

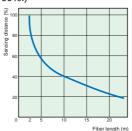
(Fiber Length)



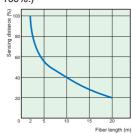
- Applicable Models Standard models
- Model Number Used for Ordering Standard model number + Fiber length Fiber length: 0.3 m, 0.5 m, or any length from 1 to 20 m (in 1-m units)

This customization/delivery service applies to standard models. It is aimed at reducing industrial waste and simplifying the installation procedure.

■ Fiber Length vs. Sensing Distance Through-beam Fiber Units (Fiber length of 2 m corresponds to 100%.)

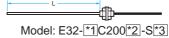


Fiber Units with Reflective Sensors (Fiber length of 2 m corresponds to 100%.)



#### (Sleeve Length and Bends)

■ Applicable Models E32-TC200B/E32-TC200F E32-DC200B/E32-DC200F The E32-DC200B cannot be bent. ■ Model Number Used When Changing Only the Sleeve Length



■ Model Number Used When Changing the Sleeve Length and Bends



Model Numbers Incorporating the Bending Radius, R, and Dimensions L1 and L2

Specifying L1 Only (Units: mm)				Specifyi	lly (Units: mm)	
Bending radius	Bending radius L1 (±1) Model numb		Ш	Bending L2 (±1)		Model number
R5	10	E32-*1C200*2-S*3A1	Ш	R5	5	E32-*1C200*2-S*3A3
	15	E32-*1C200*2-S*3A2	Ш	Ko	10	E32-*1C200*2-S*3A4
R7.5	12.5	E32-*1C200*2-S*3B1	Ш	R7.5	7.5	E32-*1C200*2-S*3B3
17.5	17.5	E32-*1C200*2-S*3B2	Ш		17.5	E32-*1C200*2-S*3B4
R10	15	E32-*1C200*2-S*3C1	Ш	R10	10	E32-*1C200*2-S*3C3
	20	E32-*1C200*2-S*3C2	Ш	KIU	20	E32-*1C200*2-S*3C4
R12.5	17.5	E32-*1C200*2-S*3D1	Ш	R12.5	12.5	E32-*1C200*2-S*3D3
	22.5	22.5 E32-*1C200*2-S*3D2	Ш	1172.5	22.5	E32-*1C200*2-S*3D4

- \*1: Insert "T" for Through-beam Fiber Units and "D" for Fiber Units with Reflective Sen:
  \*2: Insert the "B" or "F" that appears at the end of the original model number.
  \*3: Insert "50" if the total length is 50 mm. The total length must not exceed 120 mm.

Overview of Model Variations

#### Through-beam Fiber Units

Sensing distance (mm) (See note 1.) Model

Type (See note 2.)		Flexible (New Sta	andard)	Standard	•	Break-resistant		Fluorine coating	
(000 11010 21)				<b></b> <1				(Cross section)	
Shape of head		Flexible and pliable				Withstands re bendin		Cable protected against oil	
Screw-shaped (top-view)	M4		530		760		680		680
		E32-T11R		E32-TC200		E32-T11		E32-T11U	
	M3		130		220		200		
		E32-T21R		E32-TC200E		E32-T21			
(with sleeve)	M4 (1.2-dia.		530		760				
(WILLI SIEEVE)	sleeve)	E32-TC200BR		E32-TC200B					
	M3 (0.9-dia.		130		220				
	sleeve)	E32-TC200FR		E32-TC200F					
Cylindrical	3 dia.		530		760		680		
(top-view)		E32-T12R		E32-T12		E32-T12B			
	1.5 dia.		130		220		200		
		E32-T22R		E32-T222		E32-T22B			
(side-view)	3 dia.		210		460				
(Side-view)		E32-T14LR		E32-T14L					
	1 dia.		50		130				
		E32-T24R		E32-T24					
Flat (top-view)	15 × 8 × 3		530		760		680		
(top-view)		E32-T15XR		E32-T15X		E32-T15XB			
	12 × 7 × 2		130		220		150		
		E32-T25XR		E32-T25X		E32-T25XB			
(side-view)	15 × 8 × 3		210		460				
		E32-T15YR		E32-T15Y					
	12 × 7 × 2		50		130				
		E32-T25YR		E32-T25Y					
(flat-view)	15 × 8 × 3		210		460		1		
		E32-T15ZR		E32-T15Z					
	12×7×2		50		130				
		E32-T25ZR		E32-T25Z					
<u> </u>	<u> </u>	v for use in combinatio	141 41	50V BA GA   10"   11					

Note 1. The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

2. These symbols are defined as follows. 

Calculate the sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Bendable fiber, 

Bendable fiber, 

Fluorine-coated fiber.

Overview of Model Variations

#### Sensing distance (mm) (See note 1) Model

#### Fiber Units with Reflective Sensors

Type (See note 2.)		Flexible (New Standard)	Standard	Break-resistant	Fluorine coating	
					Fluororesin coating	
Shape of head		Flexible and pliable		Withstands repeated bending	Cable protected against oil	
Screw-shaped (top-view)	M6	170	300	170	170	
(top view)		E32-D11R	E32-DC200	E32-D11	E32-D11U	
	М3	] 30	80	30		
		E32-D21R	E32-DC200E	E32-D21		
(with sleeve)	M6 (2.5-dia.	170	300			
	sleeve)	E32-DC200BR	E32-DC200B			
	M3 (1.2-dia.	30	80			
	sleeve)	E32-DC200FR	E32-DC200F			
Cylindrical (top-view)	3 dia.	170	230	70		
		E32-D12R	E32-D12	E32-D221B		
	3 dia. (1.5 dia.)	30	80	30		
		E32-D22R	E32-D22	E32-D22B		
(side-view)	6 dia.	45	110			
		E32-D14LR	E32-D14L			
<del></del>	2 dia.	15	30			
		E32-D24R	E32-D24			
Flat (top-view)	15×10×3	170	300	170		
<b>→</b> _@@≒		E32-D15XR	E32-D15X	E32-D15XB		
	12×7×2	30	80	50		
		E32-D25X	E32-D25X	E32-D25XB		
(side-view)	15×10×3					
	10.00	E32-D15YR	E32-D15Y			
<b>^</b>	12×8×2	3				
	45 40 0	E32-D25YR	E32-D25Y			
(flat-view)	15×10×3					
∏≓	10.0.0	E32-D15ZR	E32-D15Z			
N	12×8×2	8				
		E32-D25ZR	E32-D25Z			

Note 1. The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

2. These symbols are defined as follows. 

(B): Flexible fiber, 

(B): Bendable fiber, 

(U): Fluorine-coated fiber.

#### Long Distance, High Power



# ■ Applications Detecting parts inside (translucent) containers Detecting workpieces in coating processes E32-T11L E32-T17L

#### ■ Ratings/Characteristics

Ambient tem- perature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic Free-cut

#### ■ Overview of Model Variations

Туре	Features	Shape, sensing distance (mm)*		Model number
am	Equipped with large lens		20,000	E32-T17L
hrough-beam	Side-view, screw mounting		3,400	E32-T14
Thro	M4 screw	<b></b>	1,330	E32-T11L
<u> </u>	Equipped with large lens	<b>***</b>	700	E32-D16
Refle- ctive	M6 screw		400	E32-D11L

#### Ultracompact, Ultrafine Sleeve

Ultracompact head can be installed in tight spaces.
Ultrafine sleeve ensures reliable detection of small objects, such as electronic components.





E32-T33-S5

#### ■ Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Ambient tem- perature	−40°C to 70°C (no icing or condensation)
Material	Plastic

Туре	Features	Shape, sensing distance (mm)*	Model number
eam	1-dia. cylinder	130	E32-T223R
Through-beam	0.5-dia. sleeve (0.25-dia. opening)	44	E32-T33-S5
Thro	0.22-dia. sleeve (0.1-dia. opening)	5	E32-T334-S5
<u>-</u> 0	0.8-dia. sleeve	<del></del>	E32-D33
Refle- ctive	0.5-dia. sleeve	<del></del>	E32-D331

<sup>\*</sup>The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

#### Coaxial, Small Spot

• Small spot diameter (0.1 mm min. in diameter) enables the reliable detection of small workpieces.



# ■ Applications Detecting of CDs E32-C31+ E39-F3C

#### ■ Ratings/Characteristics

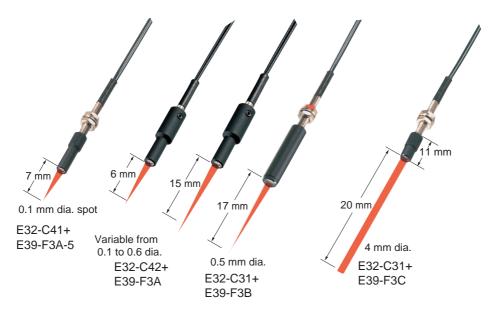
Min. sensing object	0.005-mm dia.
Ambient tem- perature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic

#### ■ Overview of Model Variations

E32-C42+ E39-F3A

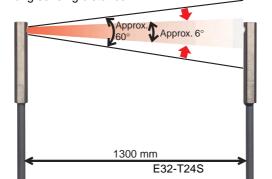
Туре	Features	Shape, sensing distance (mm)*	Model number
	Coaxial, M6 screw	<b>——</b> ⇒ 300	E32-CC200
	Coaxial, 3-dia. cylinder	<del></del>	E32-D32L
reflective	Small spot	0.1-dia. spot at a distance of 7 mm	E32-C41+ E39-F3A-5
Coaxial, refle	Small variable spot	Spot diameter variable in the range 0.1 to 0.6 mm at distances in the range 6 to 15 mm	E32-C42+ E39-F3A
Cos	Long distance, small spot	0.5-dia. spot at 17 mm	E32-C31+ E39-F3B
	Long distance, parallel light	Spot diameter of 4 mm max. at distances in the range 0 to 20 mm	E32-C31+ E39-F3C

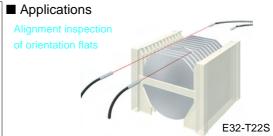
 $<sup>{}^*\!\</sup>text{The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode)}.$ 



#### Fine Beam (Narrow Vision Field)

Fine beam reduces unwanted light in surrounding area.
Powerful beam allows use in applications requiring a long sensing distance.





#### ■ Ratings/Characteristics

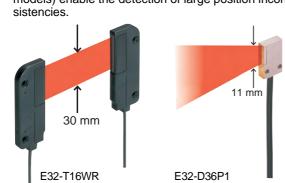
•	
Min. bending radius	10 mm
Ambient tem- perature	−40°C to 70°C (no icing or condensation)
Fiber material	Plastic Free-cut

#### ■ Overview of Model Variations

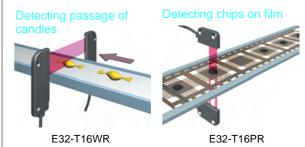
Туре	Features	Shape, sensing distance (mm)*	Model number
n-beam	Top view	1,900	E32-T22S
Through	Side view	1,300	E32-T24S

#### Area Sensing

- These Fiber Units ensure greater reliability with the detection of position inconsistencies in passing workpieces and the presence of workpieces with holes.
- Wide sensing bands of 11 and 30 mm (through-beam models) enable the detection of large position inconsistencies.



#### ■ Applications



#### ■ Ratings/Characteristics

	-40°C to 70°C (no icing or condensation) E32-T16W□ only: -25°C to 55°C
Fiber material	Plastic (Free-cut)

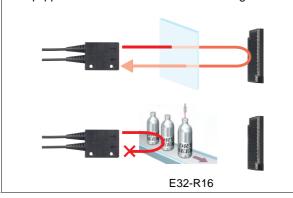
	e overview of influence				
Туре	Features	Shape, sensing distance (mm)*	Model number		
am	Sensing width: 11 mm	840	E32-T16PR		
Through-beam	Sensing width: 11 mm Flat-view	750	E32-T16JR		
Thro	Sensing width: 30 mm	1,300	E32-T16WR		
Refle- ctive	Beam width: 11 mm	150	E32-D36P1		

<sup>\*</sup>The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

#### Retroreflective

• The return optical path ensures that more light is interrupted by transparent workpieces than with through-beam models.

• Equipped with MSR function to eliminate light reflect-



#### ■ Applications



#### ■ Ratings/Characteristics

Ambient tem- perature	E32-R21: -40°C to 70°C E32-R16: -25°C to 55°C (with no icing or condensation)
Fiber material	Plastic Free-cut

#### ■ Overview of Model Variations

Туре	Features	Shape, sensing distance (mm)*		Model number
ore- ive	MSR function, M6 screw	<b></b>	250	E32-R21
Retroi	MSR function, screw mounting, long distance		1,500	E32-R16

#### Limited-reflective

- Limited-reflective models eliminate light reflected from distant objects.

  • Small level differences can be reliably detected.
- The optical-axis direction can be selected according to the installation space.



■ Applications



**Detecting connector** 



■ Ratings/Characteristics

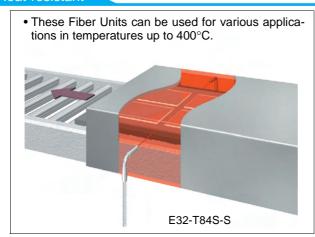
Min. sensing object	0.005-mm dia.
Fiber material	Plastic Free-cut 200°C models only: Glass

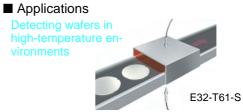
Туре	Features	Shape, sensing distance (mm)*	Model number
Ne Ve	Ultracompact, flat-view Ideal for checking stocks of glass substrates	0 to 4	E32-L24S
Limited-reflective	Heat-resistant up to 105°C, top-view	5.4 to 9 (center: 7.2)	E32-L25L
imited-	Wide sensing range, flat-view	<u>↑</u> 0 to 15	E32-L16
	Heat-resistant up to 200°C, flat-view	↑↓ ••••••••••••••••••••••••••••••••••••	E32-L86

<sup>\*</sup>The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

#### **Environment-resistive Models**

#### Heat-resistant





#### ■ Ratings/Characteristics

			200°C and higher models		
	150°C models	E32-T81R E32-D81R	All other models		
Min. bending radius	35 mm	10 mm	25 mm		
Fiber material	Plastic Free-cut (fluororesin coating)	Glass (fluo- roresin coating)	Glass (SUS spi- ral coating)		

#### ■ Overview of Model Variations

Туре	Ambient tem- perature	Features	Shape, sensing distance (mm)*	Model number
am	-40°C to 150°C	M4 screw	<b>—</b> ⊕→⊕— 760	E32-T51
Through-beam	-40°C to 200°C	L-shaped, long distance	1,300	E32-T84S-S
Thre	-60°C to 350°C	M4 screw	<b></b> 450	E32-T61-S
<u> </u>	-60°C to 350°C	M6 screw	<del>0</del> 0	E32-D61-S
Refle- ctive	-40°C to 400°C	M6 screw, with sleeve	<b>→</b> ⇒ 60	E32-D73-S

#### Chemical-resistant

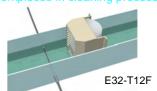
• Built-in lens and high-power beam reduce the influence of dirt and drops of water.

• Round design prevents drops of water sticking to the head (E32-T11F).



#### ■ Applications

Detecting workpieces in cleaning processes



#### ■ Ratings/Characteristics

	All other models	E32-T51F	E32-T81F-S
Ambient tem- perature	-40°C to 70°C	-40°C to 150°C	-40°C to 200°C
Fiber material	Plastic Free-cut (fluororesin coating)		Glass (fluororesin coating)

Туре	Features	Shape, sensing distance (mm)*	Model number
eam	Water-resistant round head	<b>=</b> 2,000	E32-T11F
hrough-beam	Built-in lens, high power	→ = 3,000	E32-T12F
Thro	Heat-resistant up to 200°C		E32-T81F-S
Refle- ctive	Built-in lens, high power	<del>====</del> 95	E32-D12F

<sup>\*</sup>The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

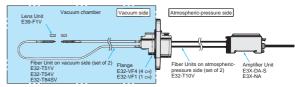
#### **Environment-resistive Models**

#### Vacuum-resistant

- These models can be used in high-vacuum environments at pressures from 10<sup>-5</sup> to 0.1 Pa.
   The 4-channel multi-flange, which has a maximum leakage rate of 1×10<sup>-10</sup> Pa·m³/s, contributes to space savings.



#### ■ Applications (Configuration Example)



#### ■ Ratings/Characteristics

	120°C models	200°C mod- els	Atmospheric- pressure side	
Min. bend- ing radius	30 mm	25	mm	
Fiber mate- rial	Glass (fluorores- in coating)	Glass (SUS spiral coating)	Plastic Free-cut	

#### ■ Overview of Model Variations

Туре	Features	Shape, sensing distance (mm)*	Model number
m	M4 screw, top-view, heat-resistant up to 120°C, long distance		E32-T51V+ E39-F1V
лгоugh-beam	L-shaped, heat-resistant up to 120°C	130	E32-T54V 1M
Thre	L-shaped, long distance, heat-resistant up to 200°C	480	E32-T84SV 1M

<sup>\*</sup>The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

#### Fiber Units on Atmospheric-pressure Side

Appearance	Туре	Model number
	Common	E32-T10V 2M

#### Flanges

Appearance	Туре	Model number
	4-channel flange	E32-VF4
	1-channel flange	E32-VF1

#### ■ Ratings/Characteristics

Number of channels	4 channels	1 channels
Item Model number	E32-VF4	E32-VF1
Leakage rate	1×10 <sup>-10</sup> Pa·m <sup>3</sup> /s max.	
Ambient temperature	Operating: -25°C to 55°C Storage: -25°C to 55°C	
Material	Aluminum (A5056)	Stainless steel (SUS304) Aluminum (A5056)
Flange-seal material	Fluorocarbon rubber (Viton)	
Weight (packed state)	Approx. 280 g	Approx. 240 g

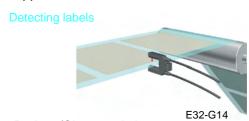
#### Application-specific Models

#### Label Detection

- Built-in lens and high-power beam enable the reliable detection of labels through a mounting board.
   These Fiber Units can be washed with hydrogen peroxide,



#### ■ Applications



#### ■ Ratings/Characteristics

U	
Ambient tem- perature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic Free-cut
Degree of protection	IP67

#### Overview of Model Variations

Туре	Features	Shape, sensing distance (mm)*	Model number
n-beam	Slot sensor, no adjustment of optical axis required	10	E32-G14
Through	Screw mounting, side-view	3,400	E32-T14

#### Liquid-level Detection

- Area sensing is possible with minimal influence from bubbles and drops of water (E32-A01/A02/D36T).
- For safety when disconnections occur, two models have been developed, a light ON model for liquid presence and a light ON model for liquid absence (E32-A01/ A02).

Tube-mounting model Liquid-contact model E32-D367 E32-D82F1

#### ■ Operating Principle

Tube-mounting





Liquid-contact model

The presence/absence of liquid is detected using the refractive properties of light. More specifically, it utilizes the fact that the difference in refractive index between the air and the tip/tube is larger than the difference between the liquid and the tip/tube.

= CVCIVICW OF IVIOCICI VARIATIONS				
Туре	Features	Shape, sensing distance (mm)*	Model number	
ting	Light ON when liquid is present (ideal for checking lower limits)	Applicable tube: Transparent tube with a diameter of 3.2, 6.4, or 9.5 mm and a recommended wall thickness of 1 mm	E32-A01	
Tube-mounting	Light ON when liquid is absent (ideal for checking for overflow)	Applicable tube: Transparent tube with a diameter in the range 6 to 13 mm and a recommended wall thickness of 1 mm	E32-A02	
Tub	No restriction on tube diameter, resistant to bubbles and drops of water	Applicable tube: Transparent tube (no restriction on diameter)	E32-D36T	
Liquid- contact	Heat-resistant up to 200°C, shape prevents liquid buildup	Liquid-contact model	E32-D82F1	

<sup>\*</sup>The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

#### Application-specific Models

#### Glass-substrate Alignment

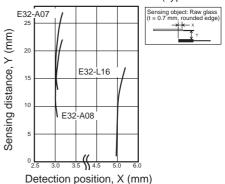
- There is little variation of detection position within the detection range (±0.1 mm max.)
- The different model variations can handle a variety of sensing distances and temperature conditions.



■ Overview of Model Variations

#### ■ Engineering Data (E32-A07/A08/L16)

Detection-Position Characteristic (Typical Examples)



Туре	Features	Shape, sensing distance (mm)*		Model number
ø	0 to 15 mm, wide-range sensing	<u>†</u>	0 to 15	E32-L16
imited-reflective		<u>†</u>	10 to 20	E32-A08
mited-r	Long-distance sensing	1	15 to 25	E32-A07E1 E32-A07E2
ڌ	Heat-resistant up to 300°C	1	5 to 18	E32-L66

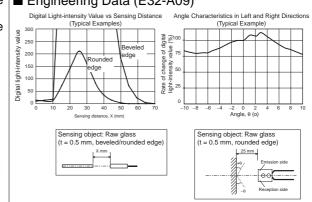
#### Glass-substrate Mapping

- These models can reliably detect thin glass-substrate end faces (t = 0.5 mm, beveled edge).
- Using a large-diameter lens makes it possible to cope with tilting of the glass substrates.



#### ■ Overview of Model Variations

## ■ Engineering Data (E32-A09)

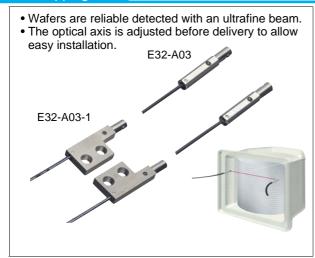


Туре	Features	Shape, se	nsing distance (mm)*	Model number
reflective	Large-diameter lens ensures resistance to tilting		15 to 38 (center: 25)	E32-A09
ed-refle	Heat-resistant up to 150°C	<b>←</b>	13 to 36 (center, 23)	E32-A09H
Limited-I	Heat-resistant up to 300°C	<u> </u>	20 to 30 (center: 25)	E32-A09H2

<sup>\*</sup>The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

#### Application-specific Models

#### Wafer Mapping

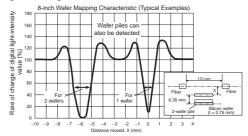


#### ■ Features

Optical axis adjusted before delivery so that displacement is typically within 0.1°.



#### ■ Engineering Data



#### ■ Overview of Model Variations

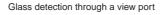
Туре	Features		Shape, sensing distance (mm)*	Model number
_	Opening angle: 1.	5°		E32-A03
h-beam		With mounting flange	890	E32-A03-1
Through-	Opening angle: 3°	ultraslim		E32-A04
⊏		With mounting flange	340	E32-A04-1

 $<sup>{}^*\!\</sup>text{The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode)}.$ 

## Responding to the Increasing Size of Installations

- ◆Impressive long-distance sensing capacity (up to 7 m)
- ♦MSR function for eliminating light not reflected from the reflector

◆Size-adjustable line and area beams



# Long-distance and High-precision Sensing



E3C-LDA-series Photoelectric Sensors with Separate Digital Amplifiers (Laser Type)

# High-precision Sensing and Simple Installation

- ◆ Parallel light kept at a constant diameter of 2 mm for up to 1 m
- ◆ Adjustment function for adjusting the optical axis



Wafer Ejection inspection

- Through-beam Fiber Units

  \*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- \*2. Free-cut Indicates models that allow free cutting.
- High-resolution mode Standard mode Super-high-speed mode \*When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	/pe	А	ppearance (mm) *2	Sensing dista	ance (mm)	Standard object (min. sensing object) (mm) *1	Min. bend- ing radius (mm)	Features	Model number
			Free-cut  M4					M4 screw	E32-T11R
			Free-cut dia.		700			3-dia. cylinder	E32-T12R
			15 × 8 × 3	140				Flat shape	E32-T15XR <u>NEW</u>
		Standard size	90 (40) (): E32-TC200B4R  90 (40) (): E32-TC200B4R  1.2 dia.  Min. bending radius of sleeve: 5			1 dia. (0.005 dia.)		M4 screw, with sleeve	E32-TC200BR E32-TC200B4R <u>NEW</u>
		0,	Free-cut 3 dia					3-dia. cylinder, side-view	E32-T14LR
			Free-cut	270 210 50				Flat shape, side-view	E32-T15YR <u>NEW</u>
dels	Flexible (new standard)		15 × 8 × 3					Flat shape, flat-view	E32-T15ZR <u>NEW</u>
Standard models	xible (nev		Free-cut  M3				R1	M3 screw (small)	E32-T21R
Star	Fle		Free-cut dia.					2-dia. cylinder (small)	E32-T22R
			Free-cut 1.5 dia.	160 130				1.5-dia. cylinder (small)	E32-T222R <u>NEW</u>
		a)	© ○ → ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○					Flat shape (small)	E32-T25XR <u>NEW</u>
		Small size	90 (40) (): E32-TC200F4R  90 (40) (): E32-TC200F4R  M3 0,9 dia.  Min. bending radius of sleeve: 5			0.5 dia. (0.005 dia.)		M3 screw (small), with sleeve	E32-TC200FR E32-TC200F4R <u>NEW</u>
			Free-cut 1 dia					1-dia. cylinder (small), side-view	E32-T24R
			Free-cut	60 50 110				Flat shape (small), side-view	E32-T25YR <u>NEW</u>
								Flat shape (small), flat-view	E32-T25ZR <u>NEW</u>

- \*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- \*2. Free-cut Indicates models that allow free cutting.
- High-resolution mode Standard mode Super-high-speed mode \*When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	Туре		Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm) *1	Min. bend- ing radius (mm)	Features	Model number
			Free-cut M4				M4 screw	E32-TC200
			Free-cut)  M4	\$ 1,000			3-dia. cylinder	E32-T12 <u>NEW</u>
			15 × 8 × 3	200			Flat shape	E32-T15X <u>NEW</u>
		Standard size	90 (40) (): E32-TC200B4R  90 (40) (): E32-TC200B4R  1.2 dia.  Min. bending radius of sleeve: 5		1 dia.		M4 screw, with sleeve	E32-TC200B E32-TC200B4
		St	Free-cut 3 dia.		(0.005 dia.)	R25	3-dia. cylinder, side-view	E32-T14L
			Free-cui	460			Flat shape, side-view	E32-T15Y <u>NEW</u>
sle			→     15 × 8 × 3				Flat shape, flat-view	E32-T15Z <u>NEW</u>
Standard models	Standard		Free-cut)  M3	900 680			M3 screw	E32-TC200A
Stand	Sta		Free-cut)  M3				(small)	E32-TC200E
			Free-cut 2 dia.				2-dia. cylinder (small)	E32-T22
			Free-cut  1.5 dia.	270 220 50			1.5-dia. cylin- der (small)	E32-T222 <u>NEW</u>
		all size	Free-cut				Flat shape (small)	E32-T25X <u>NEW</u>
		Small	M3 0.9 dia. Min. bending radius of sleeve: 5		0.5 dia. (0.005 dia.)	R10	M3 screw (small), with sleeve	E32-TC200F E32-TC200F4
			1 dia.				1-dia. cylinder (small), side- view	E32-T24
			12 × 7 × 2	160 130			Flat shape (small), side- view	E32-T25Y <u>NEW</u>
			12 × 7 × 2				Flat shape (small), flat-view	E32-T25Z <u>NEW</u>

Ту	pe	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm) *1	Min. bending radius (mm)	Features	Model number
		DN:00 M4				M4 screw	E32-T11
		standard 3 dia.	180	1 dia (0.005 dia.)		3-dia. cylinder	E32-T12B <u>NEW</u>
(A)	istant	15 × 8 × 3	(Free-cut)		Flat shape	E32-T15XB <u>NEW</u>	
Standard models	Break-resistant	Free-cut)  M3			B R4	M3 screw (small)	E32-T21
Standaı	ш	⊕ Free-cut → → → → → → → 2 dia.	240 200 345	0.5 dia (0.005 dia.)		2-dia. cylinder (small)	E32-T221B <u>NEW</u>
		Free-cut to the state of the st				1.5-dia. cylin- der (small)	E32-T22B
		Free-cut	180 150 35			Flat shape (small)	E32-T25XB <u>NEW</u>
	Coating	Free-cut M4	900 680	1 dia. (0.005 dia.)	R4	M4 screw, fluorine coating	E32-T11U
		Free-cut)  M14	20,000*3 20,000*3 50,000	10 dia.	R25	Large built-in lens, M14 screw	E32-T17L
			4,000*4 4,000*4 5,1,500		1120	M4 screw	E32-TC200+ E39-F1
dels	-power	Free-cut  M4	4,000*4 3,700 970		R <sub>1</sub>	M4 screw, flexible fiber	E32-T11R+ E39-F1
Special-beam models	tance, high-		4,000*4 3,600 930	4 dia. (0.1 dia.)	B R4	M4 screw, break-resistant	E32-T11+ E39-F1
Specie	Long-distance,	Free-cut	3,400 3,400 3,900			Screw mount- ing, side-view	E32-T14
		Free-cut 1,700 M4 1,330	1,700 1,330	R25 1.4 dia. (0.01 dia.)	R25	M4 screw	E32-T11L
		Free-cut displayed and the state of the stat	350			3-dia. cylinder	E32-T12L

<sup>\*3.</sup> The optical fiber is 10 m long on each side, so the sensing distance is 20,000 mm.
\*4. The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

- \*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- \*2. Free-cut Indicates models that allow free cutting.
  - High-resolution mode Standard mode Super-high-speed mode \*When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

				Standard object Min. bend-			
Ту	'pe	Appearance (mm) *2	Sensing distance (mm)	(min. sensing object) (mm)*1	ing radius (mm)	Features	M4 screw, ide-view E32-T11L+ E39-F2  M4 screw, ide-view, exible fiber  M4 screw, ide-view, exible fiber  M4 screw, ide-view, reak-resis- E32-T11+ E39-F2  M3 screw E32-T21
			910		R25	M4 screw, side-view	
	h-power	Free-cut	520	3 dia. (0.1 dia.)	R <sub>1</sub>	M4 screw, side-view, flexible fiber	
	Long-distance, high-power		160		B R4	M4 screw, side-view, break-resis- tant	
	Long-c	Free-cut)  M3	540	0.9 dia.	R10	M3 screw (small)	E32-T21L
		Free-cut dia.	100	(0.005 dia.)	KIU	2-dia. cylinder (small)	E32-T22L
	eve	Free-cut 1 dia.	160 130 30	0.5 dia. (0.005 dia.)	R R1	1-dia. cylinder, flexible fiber	E32-T223R <u>NEW</u>
odels	Ultracompact, thin-sleeve	3 dia. 0.5 dia.	53 44  10	0.25 dia. (0.005 dia.)		0.5-dia. sleeve; 0.25- dia. opening	E32-T33-S5 <u>NEW</u>
Special-beam models	acompa	3 dia. 0.25 dia.  3 dia. 0.25 dia.  Sleeve cannot be bent.	12 10 14	0.125 dia. (0.005 dia.)	R10	0.25-dia. sleeve, 0.125- dia. opening	E32-T333-S5 <u>NEW</u>
Special	Ultr	3 dia. 0.22 dia.  → → → →  Sleeve cannot be bent.	16 15 12	0.1 dia. (0.005 dia.)		0.22-dia. sleeve, 0.1- dia. opening	E32-T334-S5 <u>NEW</u>
	eam	Free-cut	\$12,500 \$1,900 500	1.7 dia. (0.1 dia.)	540	3-dia. cylinder	E32-T22S
	Fine-beam	3.5 dia.+	1,750 1,300	2 dia. (0.1 dia.)	R10	3.5-dia. cylin- der, side-view	E32-T24S
		(Free-cut)	1,100 840		R R1	Area width:	E32-T16PR
	Area-sensing	<i>T</i> " <i>T</i>	1,500 1,100	(0.2 dia.) *3	R10	1 1 111111	E32-T16P
	Area-s	(Free-cut)	190 190	(5.2 did.)	R1	Area width: 11 mm; side-	E32-T16JR
		11	1,300 1,000		R10	view	E32-T16J

<sup>\*3.</sup> This is the value for which detection is possible within the sensing area, with the sensing distance set to 300 mm. (The sensing object is stationary.)

Ту	pe	Appe	arance (mm) *2	Sensing distance (m	nm)	Standard object (min. sensing object) (mm)*1	Min. bending radius (mm)	Features	Model number
qels		Free-cut		340	-	(0.3 dia.) *3	R <sub>1</sub>	Area width: 30 mm	E32-T16WR
eam mo	Area-sensing	• <i>7</i> /	1	450	2,300 1,800		R10		E32-T16W
Special-beam models	Area-	Free-cut	10	3 5 2 74	3,700 2,800 0	(0.6 dia.) *4	R25	Area width: 10 mm; long dis- tance	E32-T16
0,		M3	**************************************	750 140	50	2 dia. (0.1 dia)	1120	Multi-point detection (4-head)	E32-M21
		150°C*5	Free-cut  M4	\$11, 76		1.5 dia.	R35	Heat-resistant up to 150°C	E32-T51
		150 C 5	Free-cut 2 dia	300 230 60		(0.1 dia.)		Heat-resistant up to 150°C; side- view	E32-T54
			360 M4 280 1 dia. (0.005 dia.)	R10	Heat-resistant up to 200°C	E32-T81R-S			
	Heat-resistant		☐ + ☐ ₩ ₩4	600 450		3 dia. (0.1 dia.)		Heat-resistant up to 200°C; side-view	E32-T61-S+ E39-F2
slebo	Hea	200°C*6	<b>2002</b>	3 3 3 9		4 dia. (0.1 dia.)		Heat-resistant up to 200°C, long distance	E32-T61-S+ E39-F1
Environment-resistive models			t → → → → 3 dia.	350		1.7 dia. (0.1 dia)	R25	Heat-resistant up to 200°C; L- shaped; long dis- tance	E32-T84S-S
ronment		350°C*6	<b>11111</b> → □ <b>11111111111</b> M4	450		1 dia. (0.005 dia.)		Heat-resistant up to 350°C	E32-T61-S
Envi		Free-	-cut →	520		4 dia. (0.1 dia.)	R4	Fluororesin cover, round head	E32-T11F
	stant	Free-	5 dia.	\$ 4 \$ 3 3 3 8	1,000*7 3,000	(		Fluororesin cover, long distance	E32-T12F
	Chemical-resistant	Free-	5 dia:	500		3 dia. (0.1 dia.)	R40	Fluororesin cover, side-view	E32-T14F
	Chen	Free-	cut → → — — 5 dia.	350	1,800 1,400	4 dia. (0.1 dia.)		Fluororesin cover, heat-resistant up to 150°C *5	E32-T51F <u>NEW</u>
		===	↓ → <b>—</b> 6 dia.	700 190		1 dia. (0.005 dia.)	R10	Fluororesin cover, heat-resistant up to 200°C *6	E32-T81F-S

<sup>\*4.</sup> This is the value for which detection is possible within the sensing area, with the sensing distance set to give a digital value of 1,000. (The sensing object is stationary.)

\*5. For continuous operation, use the products within a temperature range of–40°C to 130°C.

\*6. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

\*7. The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

- Through-beam Fiber Units

  \*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- \*2. Free-cut Indicates models that allow free cutting.
  - High-resolution mode Standard mode Super-high-speed mode "When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	/pe	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm) *1	Min. bending radius (mm)	Features	Model number
			260 200 50	1.2 dia. (0.01 dia.)		M4 screw, heat- resistant up to 120°C	E32-T51V 1M
e models	stant		1,350	4 dia. (0.1 dia.)	R30	M4 screw, heat- resistant up to 120°C, long dis- tance	E32-T51V 1M+ E39-F1V
t-resistive	Vacuum-resistant		210 130 35	1.2 dia. (0.01 dia.)	1.00	L-shaped, heat- resistant up to 120°C	E32-T54V 1M
Environment-resistive models	Vaci		180	4 dia. (0.1 dia.)		L-shaped, heat- resistant up to 120°C, long dis- tance	E32-T54V 1M+ E39-F1V
		2	480	2 dia. (0.1 dia.)	R25	L-shaped, heat- resistant up to 200°C, long dis- tance	E32-T84SV 1M

#### Flanges

Appearance (mm)	Туре	Model number
	4-channel flange	E32-VF4
	1-channel flange	E32-VF1

#### Fiber Units for Atmospheric-pressure Side

Appearance (mm)	Type	Model number
Free-cut	Amplifier-Flange Connection Fiber	E32-T10V 2M

#### Lens Units

Appear- ance (mm)	Туре	Quan- tity	Remarks
00	E39-F1V	2	Long-distance Lens Unit Can be used for the E32- T51V and the E32-T54V.

#### **Mounting Brackets**

Appear- ance (mm)	Туре	Quan- tity	Remarks
A.	E39-L54V	2	Can be used for the E32-T54V.

- \*1. The sensing distances are for white paper.
- \*2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- \*3. Free-cut Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode \*When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	pe	Ap	ppearance (mm) *3	Ser	nsing di	stance	(mm) *1	(Min. sensing object) (mm) *2	Min.bending radius (mm)	Features	Model number
			Free-cut M6							M6 screw	E32-D11R
			Free-cut 3 dia.	17	300					3-dia. cylinder	E32-D12R
		9.	15 × 10 × 3	50					Flat shape	E32-D15XR <u>NEW</u>	
		Standard size	Sleeve cannot be bent. M6 2.5 dia.							M6 screw, with sleeve	E32-DC200BR E32-DC200B4R <u>NEW</u>
		Sta	Free-cut 6 dia.	■80 ■45 ]14						6-dia. cylinder, side-view	E32-D14LR
	rd)		(Free-cut)	<b>■</b> 70						Flat shape, side-view	E32-D15YR <u>NEW</u>
models	Flexible (new standard)		Free-cut 15 × 10 × 3	112						Flat shape, flat-view	E32-D15ZR <u>NEW</u>
Standard models	exible (ne		Free-cut)  M4			(0.005 dia.)	R <sub>1</sub>	M4 screw (small)	E32-D211R <u>NEW</u>		
0)	Ħ		Free-cut M3					M3 screw (small)	E32-D21R		
			Free-cut 3 dia.	■50 ■30  8						3-dia. cylinder (small)	E32-D22R
		size	12 × 8 × 3							Flat panel (small)	E32-D25XR <u>NEW</u>
		Small	Min. bending radius of sleeve: 5							M3 screw (small), with sleeve	E32-DC200FR E32-DC200F4R <u>NEW</u>
			Free-cut -2 dia.	■26 ■15  4						2-dia. cylinder (small), side-view	E32-D24R
			Free-cut	14 18						Flat shape (small), side-view	E32-D25YR <u>NEW</u>
			12 × 8 × 2	10						Flat shape (small), flat-view	E32-D25ZR <u>NEW</u>

- \*1. The sensing distances are for white paper.
  \*2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- \*3. Free-cut Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode \*When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	/pe	,	Appearance (mm) *3	Sensing o	distance (mm) *1	(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
			Free-cut M6	300	500			M6 screw	E32-DC200
		Standard size	Free-cut 4	230	00			3-dia. cylinder	E32-D12
			15 × 10 × 3		500			Flat shape	E32-D15X <u>NEW</u>
			(): E32-DC200B4 90 (40) Sleeve cannot be bent.	90			R25	M6 screw, with sleeve	E32-DC200B E32-DC200B4
		0)	Free-cut 6 dia.→	200 110 36				6-dia. cylinder, side-view	E32-D14L
			Free-cut	170	100			Flat shape, side-view	E32-D15Y <u>NEW</u>
odels	ard		15 × 10 × 3	30				Flat shape, flat-view	E32-D15Z <u>NEW</u>
Standard models	Standard	Stands	Free-cut → → → M4			(0.005 dia.)		M4 screw (small)	E32-D211 <u>NEW</u>
Sta			Free-cut)  M3					M3 screw (small)	E32-DC200E
			Free-cut dispersion of the control o	130				3-dia. cylinder (small)	E32-D22 <u>NEW</u>
		e,	Free-cut	]22				Flat shape (small)	E32-D25X <u>NEW</u>
	Small size	(): E32-DC200F4 90 (40) Min. bending ra M3 1.2 dia. dius of sleeve: 5				R10	M3 screw (small), with sleeve	E32-DC200F E32-DC200F4	
			Free-cul +2 dia.	■50 ■30  8				2-dia. cylinder (small), side-view	E32-D24
			Free-cut	<b>■</b> 35				Flat shape (small), side-view	E32-D25Y <u>NEW</u>
			12×8×2 6			Flat shape (small), flat-view	E32-D25Z <u>NEW</u>		

Ту	pe	Ap	ppearance (mm) *3	S	Sensing	distanc	e (mm) *1	(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
		Standard size	Free-cut M6		300					M6 screw	E32-D11
		Standa	Free-cut	17 □50	70					Flat shape	E32-D15XB <u>NEW</u>
	sistant		Free-cut	110 70						M4 screw (small)	E32-D21B
models	Break-resistant		Free-cut 3 dia.	20				(0.005 dia.)	B R4	3-dia. cylinder (small)	E32-D221B <u>NEW</u>
Standard models		Small size	Free-cut M3	■50 ■30						M3 screw (small)	E32-D21
		o o	1.5 dia.	18						1.5-dia. cylinder (small)	E32-D22B
			Free-cut	85 50 15						Flat shape (small)	E32-D25XB <u>NEW</u>
	Coating	Free-	out) M6	17 50	300			(0.005 dia.)	R4	M6 screw, fluorine coating	E32-D11U
	ower	Free-	©© ← 17.5	4	0 to 240	40	0 to 1,000 to 700		B R4	Large built-in lens, screw mounting	E32-D16
	ce, high-r	Free-	cut)  M6	110	40	650 0	0		R25	M6 screw	E32-D11L
models	Long-distance, high-power		cut)  M4	130	210				R10	M4 screw	E32-D21L
	acompact, thin-sleeve	cut → → → → 3 dia.	35				(0.005 dia.)		3-dia. cylinder	E32-D22L	
Special-beam		Sleev	3 dia. 0.8 dia.	■25 ■16  4				(0.005 dia.)	R4	0.8-dia. sleeve	E32-D33
		Sleev	2 dia. 0.5 dia. e cannot be bent.	5  3  0.8					114	0.5-dia. sleeve	E32-D331

- \*1. The sensing distances are for white paper.
  \*2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- \*3. Free-cut Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode \*When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	pe	Appearance (mm) *3	Sensing distance (mm) *1	(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
		(Free-cut)	250 150 45		R4	M6 screw	E32-CC200R <u>NEW</u>
		M6	300				E32-CC200
		Free-cut  3 dia.	250 150 45	_		3-dia. cylinder	E32-D32L
		Free-cut M3	120			M3 screw (small)	E32-C31
		Free-cut	75 122			2-dia. cylinder (small)	E32-D32
	mall-spot		6 to 15 mm; spot diameter: 0.1 to 0.6 mm	(0.005 11.)	) R25	Small spot	E32-C42+ E39-F3A
	Coaxial, small-spot		Spot diameter of 0.5 to 1 mm at distances in the range 6 to 15 mm	(0.005 dia.)		(variable)	E32-D32+ E39-F3A
Special-beam models	0		Spot diameter of 0.1 mm at 7 mm			Small spot	E32-C41+ E39-F3A-5
ecial-bea			Spot diameter of 0.5 mm at 7 mm			Small oper	E32-C31+ E39-F3A-5
Sp			Spot diameter of 0.2 mm at 17 mm			Long distance,	E32-C41+ E39-F3B
			Spot diameter of 0.5 mm at 17 mm			small spot	E32-C31+ E39-F3B
		Free-cut  4-dia. spot	Spot diameter of 4 mm max. at distan es in the range 0 to 20 mm	c-		Long-distance sensing, parallel light	E32-C31+ E39-F3C
	Area-sensing	Free-cut	250 150 45	(0.005 dia.)	B R4	Beam width: 11 mm	E32-D36P1
		M6 E39-R3 Reflector	10 to 250 10 to 250 10 to 250	(0.1 dia.)	R10	M6 screw	E32-R21+ E39-R3 (Attached)
	Retroreflective	E39-R3 Reflector	150 to 1,500 150 to 1,500 150 to 1,500	(0.2 dia.)	R25	Screwmounting, long distance	E32-R16+ E39-R1 (Attached)

Ту	pe	Appearance (mm) *3	Sensing distance (mm) *1	(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
		Free-cut	[3.3		R25	Small level dif- ferences, high power, side-view	E32-L25
		Free-cut	13.3 13.3		N20	Small level dif- ferences, top- view	E32-L25A
odels	ective	Free-cut	I0 to 4 I0 to 4 I0 to 4			Ultracompact, flat-view	E32-L24S
Special-beam models	Limited-reflective	Free-cut	2 to 6 (center: 4) 2 to 6 (center: 4) 2 to 6 (center: 4)	(0.005 dia.)	R10	Heat resistant up to 105°C *4, top-view	E32-L24L
Specia	ij	Free-cut	5.4 to 9 (center: 7.2)   5.4 to 9 (center: 7.2)   5.4 to 9 (center: 7.2)			Heat resistant up to 105°C *4, top-view	E32-L25L
		<u>†</u>	l4 to 10 l4 to 10 l4 to 10		R25	Heat resistant up to 200°C, flat- view	E32-L86 <u>NEW</u>
		Free-cut	0 to 15 0 to 15 0 to 12			Wide-range sensing, flat- view	E32-L16
	ant	150°C*5 Free-cut M6	230		R35	Heat resistant up to 150°C	E32-D51
odels	Heat-resistant	200°C*6	150	(0.005 dia.)	R10	Heat resistant up to 200°C	E32-D81R-S E32-D81R
sistive m	ヹ	350°C*6	127	(**************************************	R25	Heat resistant up to 350°C	E32-D61-S E32-D61
Environment-resistive models		400°C*6 M4 1.25 dia. Min. bending radius of sleeve: 10	100 60 118			Heat resistant up to 400°C, with sleeve	E32-D73-S E32-D73
Enviro	sistant	Free-cut 6 dia.	160 95 30			Fluororesin cov- er, long distance	E32-D12F
	Chemical-resistant	Free-cut  Gradia.	70 40 110	(0.005 dia.)	R40	Fluororesin cov- er, side-view	E32-D14F <u>NEW</u>

 $<sup>^{\</sup>star}4.~$  For continuous operation, use the products within a temperature range of  $-40^{\circ}C$  to  $90^{\circ}C.$ 

<sup>\*5.</sup> For continuous operation, use the products within a temperature range of  $-40^{\circ}\text{C}$  to  $130^{\circ}\text{C}$ .

 $<sup>^{\</sup>star}6$ . The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

#### **Ordering Information**

#### Application-specific Fiber Units

- \*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- \*2. Free-cut Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode \*When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

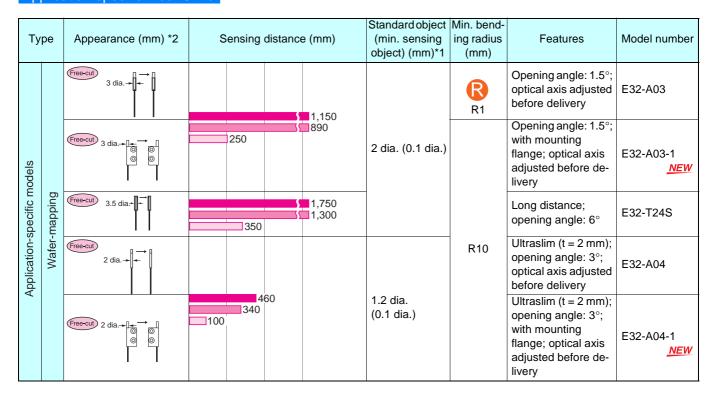
Ту	pe .	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm)*1	Min. bend- ing radius (mm)	Features	Model number
	tection	(Free-cut)	110 110 110	4 dia. (0.1 dia.)	R25	Slot sensor (no adjustment of optical axis required)	E32-G14
	Label-detection	Free-cut	4,500 3,400 3,1900		IVZO	Screw mounting, side-view	E32-T14
		Free-cut	Applicable tube: Transparent tube in the range 8 to 10 mm and a receithickness of 1 mm	R10	Compact	E32-L25T	
	c	Free-cut	Applicable tube: Transparent tube (diameter)	(no restriction on		No restriction on tube diameter, re- sistant to bubbles and drops of water	E32-D36T <u>NEW</u>
	Liquid-level detection	Free-cui	Applicable tube: Transparent tube of 3.2, 6.4, or 9.5 mm and a recommendation thickness of 1 mm		R4	Light ON when fluid is present, resistant to bubbles and drops of water Light ON when fluid	E32-A01
dels	Liquid-le	Free-cut	Applicable tube: Transparent tube in the range 6 to 13 mm and a receithickness of 1 mm				E32-A02
Application-specific models			Liquid-contact models		R40	Heat resistant up to 200°C, fluororesin cover	E32-D82F1 E32-D82F2
Appli	ent		0 to 15 10 to 15 10 to 12			Variation of detec-	E32-L16
	Glass-substrate-alignment	Free-cui	110 to 20 110 to 20	Soda glass with reflection	R25	tion position within the detection range: 0.2 mm	E32-A08 <u>NEW</u>
	s-substrat		115 to 25 115 to 25	factor of 7%		-	E32-A07E1 E32-A07E2 <u>NEW</u>
	Glass		15 to 18 15 to 18 15 to 15		R25	Heat resistant up to 300°C *4, *5	E32-L66
	napping	Free-cut	15 to 38 (center: 25)	Edge of soda glass with re-	R25	Resistant to tilting	E32-A09 <u>NEW</u>
	Glass-substrate-mapping		115 to 38 (center: 25)	flection factor of 7% (t = 0.5 mm, rounded	R35	Heat resistant up to 150°C *3	E32-A09H <u>NEW</u>
	Glass-sı		20 to 30 (center: 25) 20 to 30 (center: 25)	edge)	R25	Heat resistant up to 300°C *4, *5	E32-A09H2 <u>NEW</u>

<sup>\*3.</sup> For continuous operation, use the products within a temperature range of -40°C to 130°C.
\*4. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.
\*5. These values are based on the assumption that there are no repeated sudden changes in temperature.

These values are based on the assumption that there are no repeated sudden changes in temperature.

#### OMRON

#### Application-specific Fiber Units



#### Accessories

\*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

#### Lens Units

				Sensi	ng distance	(mm)	Standard object		
Ту	pe	Appearance	Applicable Fiber Units	High-res- olution mode	Standard mode	Super- high- speed	(min. sensing object) (mm) *1	Features	Model number
	S		E32-T11L	4,000*2	3,200	840			
	Unit		E32-TC200	4,000*2	4,000*2	1,500		Long-distance	
	-ens	•	E32-T11R	4,000*2	3,700	970		sensing; open-	
	Long-distance Lens Units		E32-T11	4,000*2	3,600	930	4 dia. (0.1 dia.)		E39-F1
	distar		E32-T11U	4,000*2	3,600	930		resistant up to 200°C)	
	o-guc		E32-T81R-S	2,650	2,100	520		200°C)	
Jnits	Ľ		E32-T61-S	4,000*2	3,400	900			
ens L			E32-T11L	910	800	180			
Through-beam Lens Units		_	E32-TC200	840	700	160			E39-F2
-pea	its	<b>↓</b>	E32-T11R	520	400	100		Side-view, space-saving (heat resistant up to 200°C)	
ybnc	Side-view Units		E32-T11	820	660	160	3 dia. (0.1 dia.)		
Thr	-vie		E32-T11U	820	660	160			
	Side		E32-T81R-S	360	280	70			
			E32-T61-S	600	450	120			
	Reflection Units		E32-T11L E32-TC200 E32-T11R E32-T11 E32-T11U E32-T81R-S E32-T61-S					Long distance reflection (heat resistant up to 200°C)	
			E32-C42		eter variabl tances in th		nge 0.1 to 0.6 to 15 mm	Small spot	F20 F24
S			E32-D32		eter variables in the rai		nge 0.5 to 1 mm 5 mm	(variable)	E39-F3A
ens Units	nits		E32-C41	0.1-dia. sp	oot at a dista	ance of 7 n	nm	Small spot	E39-F3A-5
-ens	ns Units		E32-C31	0.5-dia. sp	oot at a dista	ance of 7 n	nm	Small spot	L39-1 3A-3
tive I	ot Lei		E32-C41	0.2-dia. sp	oot at a dista	ance of 17	mm	Long distance,	E39-F3B
Reflective	l-spo	100	E32-C31	0.5-dia. sp	oot at a dista	ance of 17	mm	small spot	בספרו סם
Ä	E32-C41  0.2-dia. spot at a distance of 17 mm  E32-C31  0.5-dia. spot at a distance of 17 mm  E32-C31  Spot diameter of 4 mm max. at distances in the range 0 to 20 mm					Long-distance sensing, paral- lel light	E39-F3C		

 $<sup>^{*}</sup>$ 2. The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

## Accessories

#### Protective Spiral Tube

Appearance	Application	Applicable Fiber Units	Tube length	Model number
		M3-screw models E32-D21□	500 mm	E39-F32A5
		E32-DC200E E32-DC200F□ E32-C31	1 m	E39-F32A
		M3-screw models E32-T21□	500 mm	E39-F32B5
		(Except the E32-T21R.) E32-TC200E E32-TC200F□	1 m	E39-F32B
	Fiber protection	M4-screw models E32-T11□	500 mm	E39-F32C5
9		E32-TC200 E32-TC200B E32-T51	1 m	E39-F32C
		M6-screw models E32-D11□	500 mm	E39-F32D5
9		E32-DC200 E32-DC200B E32-CC200□ E32-D51	1 m	E39-F32D

Note: Before using a Protective Spiral Tube, remove the protective tube that protects the area between the head and the optical fiber provided with some models.

Other Accessories

Appearance	Application	Name	Applicable Fiber Units	Remarks	Model number
mar frame la	Used to cut the fiber.	Cutter	Fiber Units that allow free cutting	Provided with applica- ble Fiber Units.	E39-F4
	Attachments for inserting thin fibers into Amplifier Units	Thin-fiber At- tachments	Fiber Units that allow free cutting and have a 1.0-dia. sheath	<ul><li>2 per set</li><li>Provided with applicable Fiber Units.</li></ul>	E39-F9
	Used to extend fibers.		Fiber Units that allow free cutting and have a 2.2-dia. sheath		E39-F10
A CONTRACTOR OF THE PARTY OF TH	Easy-to-use, one-touch relay connectors  Fiber Connectors	Fiber Connectors	Fiber Units that allow free cutting	E39-F13: Used for Fiber Units with a 2.2-dia. sheath. E39-F14: Used for Fiber Units with a 1.0-dia. sheath. E39-F15: Used for Fiber Units with a sheath diameter between 1.0 and 2.2 mm.	E39-F13 E39-F14 E39-F15
	Used to bends in sleeves.	Sleeve Bend- er	E32-TC200B(4) E32-TC200F(4) E32-DC200F(4)		E39-F11

#### Fiber Units

Туре		Standard models							
Item	Flex	rible							
	E32-T1□R E32-D1□R	E32-T2□R E32-D2□R	Standard	Break-resistant	Fluorine-coating				
Ambient operating temperature *1	-40°C to 70°C								
Ambient humidity *1	35% to 85%								
Fiber material	Plastic (PVC coating) Plastic (polyethylene coating) Plastic (PVC coating) Plastic (fluororesin coat								
Degree of protection	IEC standard: IP67	standard: IP67							

Туре		Special-beam models						
Item	Long-distance, high-power		Ultracompact,	Coaxial, small-spot	Fine-beam			
	All other models	E32-D16	ultrafine-sleeve	Coaxiai, siriaii-spot	(narrow vision field)			
Ambient operating temperature *1	-40°C to 70°C	H0°C to 70°C						
Ambient humidity *1	35% to 85%							
Fiber material	Plastic (polyethylene coating)	Plastic (PVC coating)	Plastic (combination of PVC, polyethylene, and polyolefin sheaths)  Plastic (PVC coating)					
Degree of protection	IEC standard: IP67	IEC standard: IP40	IEC standard: IP67					

Туре	Special-beam models							
Item		Area-sensing	Retroreflective					
	All other models	E32-D36P1 E32-T16	E32-T16W(R)	E32-R21	E32-R16			
Ambient operating temperature *1	-40°C to 70°C		−25°C to 55°C	−40°C to 70°C	−25°C to 55°C			
Ambient humidity *1	35% to 85%							
Fiber material	Plastic (PVC coating)	Plastic (polyethylene coating)	Plastic (PVC coating)	Plastic (polyethylene coating)				
Degree of protection	IEC standard: IP50 (IF	P67 for E32-T16)		IEC standard: IP67	IEC standard: IP66			

Type	Special-beam models				
Item	Limited-reflective				
	All other models	E32-L25L E32-L24L	E32-L86		
Ambient operating temperature *1	-40°C to 70°C	-40°C to 105°C *2	-40°C to 200°C *3		
Ambient humidity *1	35% to 85%				
Fiber material	Plastic (polyethylene coating)		Glass (SUS spiral coating)		
Degree of protection	IEC standard: IP50 (IP40 for E32-L24S, E32-L16, and E32-L86)				

<sup>\*1.</sup> There must be no icing or condensation within the range specified for the ambient operating temperature.

<sup>\*2.</sup> For continuous operation, use the products within a temperature range of -40°C to 90°C.
\*3. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

#### Fiber Units

Туре	Environment-resistive models				
Item			Heat-resistant		
	E32-T5□ E32-D5□	E32-T8□R-S E32-D8□R-S	E32-T84S-S	E32-T6□-S E32-D6□-S	E32-D73-S
Ambient operating temperature *1	-40°C to 150°C *4	-40°C to 200°C *3		-60°C to 350°C *3	-40°C to 400°C *3
Ambient humidity *1	35% to 85%				
Fiber material	Plastic (fluororesin coating)	Glass (fluororesin coating)	Glass (SUS spiral coating)		
Degree of protection	IEC standard: IP67				

Туре	Environment-resistive models				
Item		Chemical-resistant		Vacuum-resistant	
	All other models	E32-T51F	E32-T81F-S	All other models	32-T84SV
Ambient operating temperature *1	-40°C to 70°C	-40°C to 150°C *4	-40°C to 200°C *3	-25°C to 120°C	-25°C to 200°C
Ambient humidity *1	35% to 85%				
Fiber material	Plastic (fluororesin cover)		Glass (fluororesin cover)	Glass (fluororesin coating)	Glass (SUS spiral coating)
Degree of protection	IEC standard: IP67				

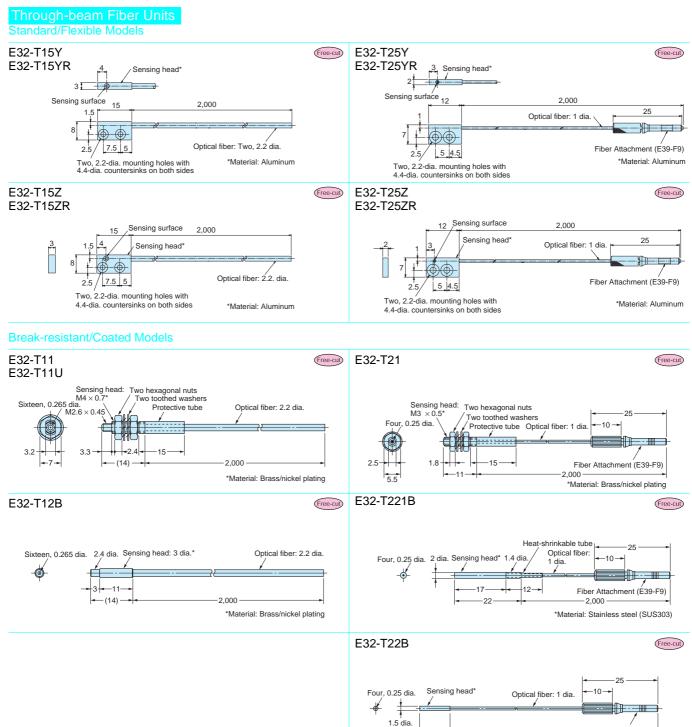
Туре		Application-specific models				
Item			Liquid-level detection			
	Label-detection	All other models	E32-A01 E32-A02	E32-D82F	Wafer-mapping	
Ambient operating temperature *1	-40°C to 70°C			-40°C to 200°C *3	-40°C to 70°C	
Ambient humidity *1	35% to 85%					
Fiber material	Plastic (polyethylene coating)  Plastic (fluororesin coating)		Fluororesin cover	Plastic (polyethylene coating)		
Degree of protection	IEC standard: IP67	IEC standard: IP50		IEC standard: IP68	IEC standard: IP50	
Other		Repeat accuracy: 1 mm max.		Repeat accuracy: 0.5 mm max.		

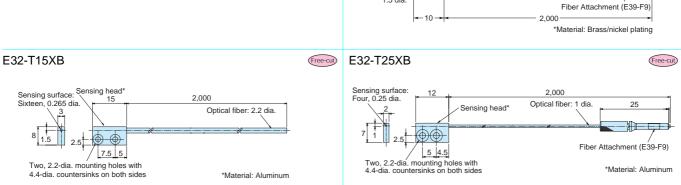
Туре	Application-specific models				
Item	Glass-substrate-alignment		Glass-substrate-mapping		
	All other models	E32-L66	E32-A09	E32-A09H	E32-A09H2
Ambient operating temperature *1	-40°C to 70°C	0°C to 300°C *3, *5	-40°C to 70°C	-40°C to 150°C *4	-40°C to 300°C *3
Ambient humidity *1	35% to 85%				
Fiber material	Plastic (polyethylene coating)	Glass (SUS spiral coating)	Plastic (polyethylene coating)	Plastic (fluororesin coating)	Glass (SUS spiral coating)
Degree of protection	IEC standard: IP40				

- \*1. There must be no icing or condensation within the range specified for the ambient operating temperature.
  \*2. For continuous operation, use the products within a temperature range of -40°C to 90°C.
  \*3. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.
- \*4. For continuous operation, use the products within a temperature range of -40°C to 130°C.
- \*5. These values are based on the assumption that there are no repeated sudden changes in temperature.

#### **Dimensions**

#### Free-cut Indicates models that allow free cutting. E32-TC200E E32-TC200 E32-T11R Two hexagonal nuts Two hexagonal nuts /Two toothed washers Two toothed washers M2.6 × 0.45 Sensing head: $M4 \times 0.7^*$ Optical fiber: 2.2 dia 0.5 dia Sensing head: M3 × 0.5\* Optical fiber: 1 dia -10 → Fiber Attachment (E39-F9) 2,000 2.000 \*Material: Brass/nickel plating \*Material: Brass/nickel plating E32-T22 E32-TC200A Free-cut) E32-T22R E32-T21R Two hexagonal nuts Two toothed washers Sensing head: M3 × 0.5\*2 1 dia.\*1 Heat-shrinkable tube Sensing head\* 1.4 dia Optical fiber: 1 dia 0.5 dia. 2 dia. -10*→* 1.8 Fiber Attachment (E39-F9) -9.5-2,000 2,000 \*1. E32-T21R: 0.5 dia. \*2. Material: Brass/nickel plating -13.5 \*Material: Stainless steel (SUS303) E32-T222 E32-T12 Free-cut Free-cut) E32-T222R E32-T12R 2.4 dia. Sensing head: 3 dia.\* Optical fiber: 2.2 dia. 1 dia Sensing head 10 0.5 dia Optical fiber: 1 dia -11 **—** (14) -2 000 1.5 dia Fiber Attachment (E39-F9) \*Material: Brass/nickel plating -10 2.000 \*Material: Brass/nickel plating E32-T25X E32-T15X Free-cut) Free-cut E32-T25XR E32-T15XR Sensing head\* 2,000 2,000 Sensing surface: 0.5 Optical fiber: Two, 2.2 dia. Sensing surface 1 dia. 3 Optical fiber: 1 dia Sensing head' 7.5 5 Fiber Attachment (E39-F9) 5 4.5 Two, 2.2-dia. mounting holes \*Material: Aluminum \*Material: Aluminum Two, 2.2-dia. mounting holes with 4.4-dia. countersinks with 4.4-dia. countersinks on both sides E32-TC200B(B4) E32-TC200(F4) Free-cut) Free-cut E32-TC200BR(B4R) E32-TC200F(F4R) Two hexagonal nuts Stainless Two hexagonal nuts /Two toothed washers / Sensing head: M3 × 0.5 \*2 / Optical fiber: 1 dia. wo toothed washers steel tube Sensing head: M4 × 0.7 (coarse thread) \*2 Optical fiber: 2.2 dia 1 dia. 1.2 dia. max. (SUS304) 0.5 dia. 0.9 dia. steel tube -10-(SUS304) max. .8-Fiber Attachment (F39-F9) - 90 -2.000 (40)\*1\*1. ( ): E32-TC200B4 \*2. Material: Brass/nickel plating \*1. ( ): E32-TC200F4 \*2. Material: Brass/nickel plating (40)\*1 E32-T14L E32-T24 Free-cut E32-T14LR E32-T24R Fiber Attachment (E39-F9) Sensing head: 3 dia.\* Heat-shrinkable Optical fiber Stainless-stee -25 /tube /2.2 dia. tube: 1 dia nsing head: Heat-shrinkable tube -10 <del>--</del> Optical fiber: 1 dia 1.4 dia 45° 1.5 30 0.5 -35 2.000 15 35 -2,000 \*Material: Stainless steel (SUS304) Sensing surface \*Material: Stainless steel (SUS304)

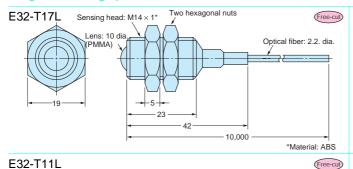


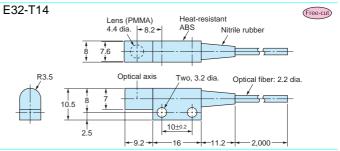


#### Through-beam Fiber Units

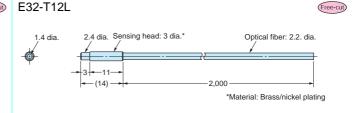
Long-distance/High-power Models

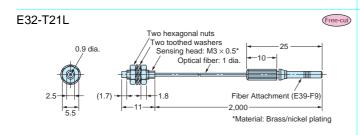
Free-cut Indicates models that allow free cutting.



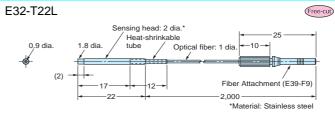


Two hexagonal nuts
Two toothed washers
Sensing head: M4 × 0.7\* Optical fiber: 2.2. dia.

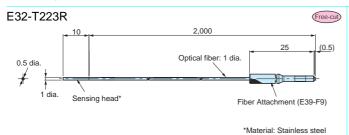


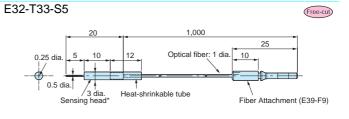


\*Material: Brass/nickel plating

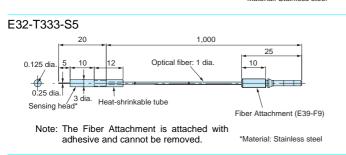


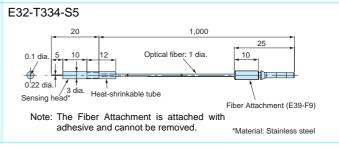
### Ultracompact/Thin-sleeve Models





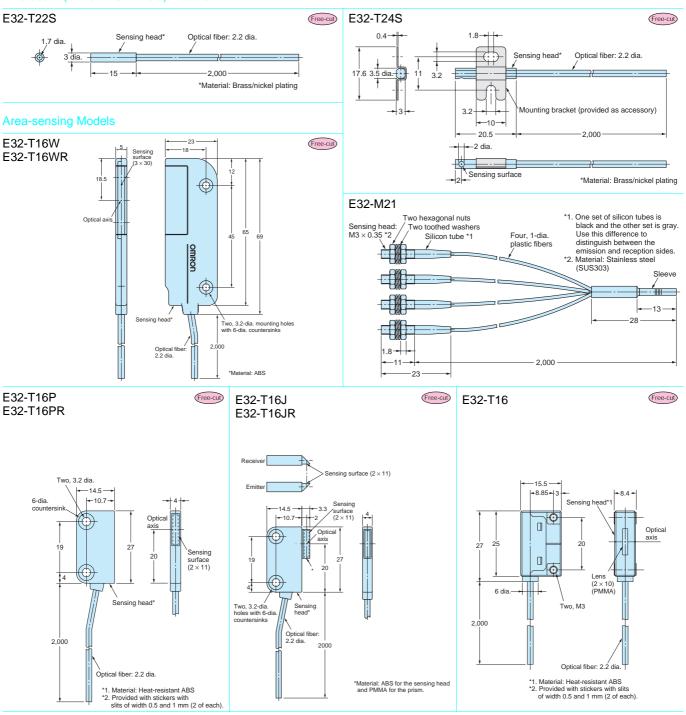
\*Material: Stainless steel



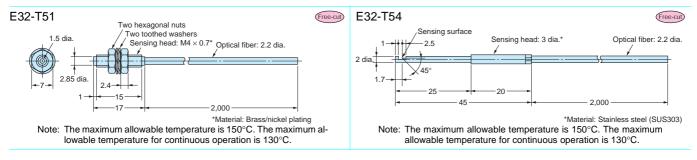


#### Through-beam Fiber Units

Fine-beam (narrow vision field) Models



#### **Heat-resistant Models**



Free-cut

#### Through-beam Fiber Units

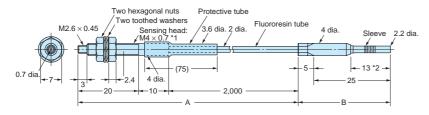
**Heat-resistant Models** 

Free-cut Indicates models that allow free cutting.

#### E32-T81R-S

E32-T84S-S

12



\*1. Material: Stainless steel (SUS303)

Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*2), however, must stay within the Amplifier Unit's operating temperature range.

# 

4 dia

Flexible tube

(stainless steel)

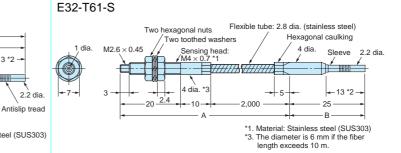
2.9 dia.

\*1. Material: Stainless steel (SUS303)

**←** 13 \*2

E32-T12F

Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*2), however, must stay within the Amplifier Unit's operating temperature range.



Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*2), however, must stay within the Amplifier Unit's operating temperature range.

#### **Chemical-resistant Models**

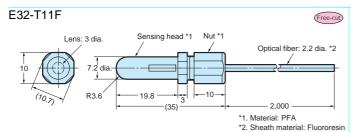
R5 3 dia

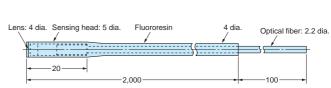
-3 dia

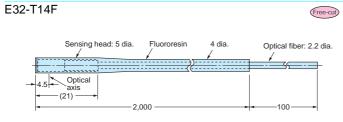
3.5 dia.

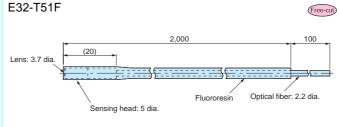
Lens (2 dia.)

Sensing head \*1

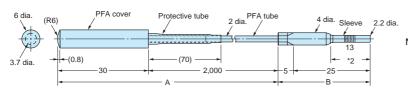








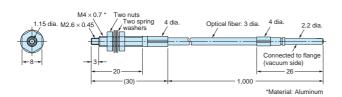
## E32-T81F-S



Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*2), however, must stay within the Amplifier Unit's operating temperature range.

Vacuum-resistant Models

#### E32-T51V

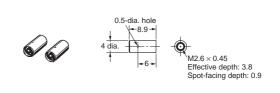


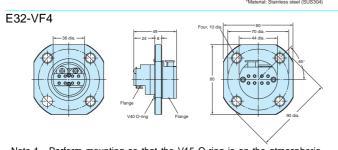
## E32-T54V 1.000 Connected to flange (vacuum side) \*Material: Stainless steel (SUS304)

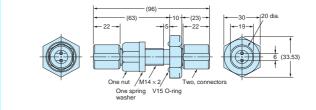
E39-F1V

E32-VF1

## E32-T84SV Lens (2 dia.) **6** 1 1 7/5







- Note 1. Perform mounting so that the V15 O-ring is on the atmospheric-pressure side of the vacuum chamber wall.
  2. Mounting-hole cutout dimensions: 14.5 dia. ±0.2 mm
- Note 1. Perform mounting so that the V15 O-ring is on the atmospheric-pressure side of the vacuum chamber wall.
  - 2. Mounting-hole cutout dimensions: 14.5 dia.  $\pm 0.2$  mm

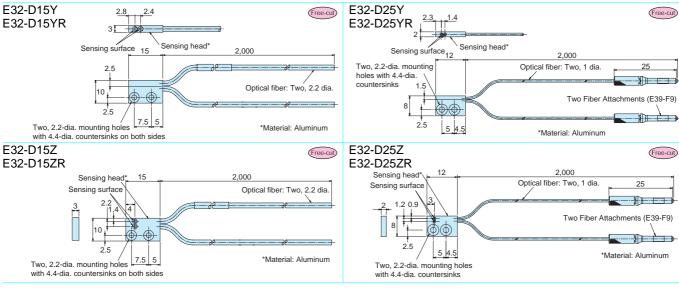
\*Material: Stainless steel (SUS304)

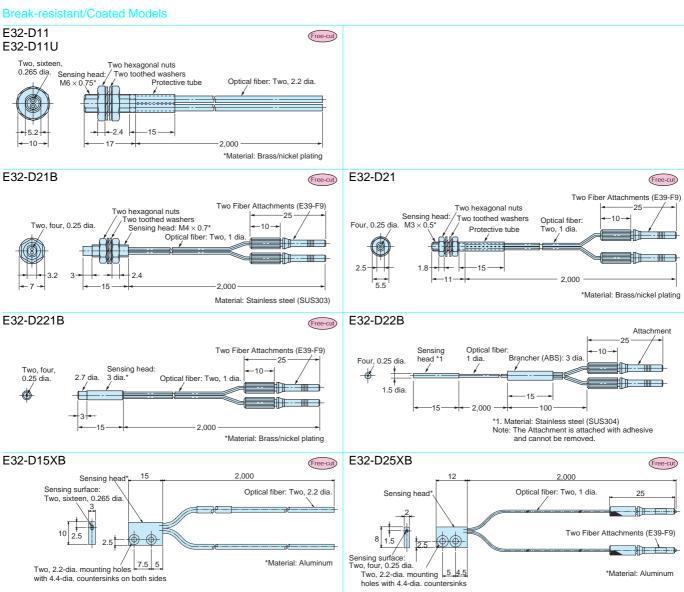
## **Dimensions**

#### Fiber Units with Reflective Sensors Standard/Flexible Models Free-cui Indicates models that allow free cutting. E32-DC200 E32-D211 E32-D211R E32-D11R Two Fiber Attachments (E39-F9) Two hexagonal nuts / Two toothed washers Two hexagonal nuts Two toothed washers Optical fiber: Two, 2.2 dia Two, 0.5 dia ensing head: M4 × 0.7\* Optical fiber: Two, 1 dia Sensing head' M6 × 0.75 2,000 2.000 \*Material: Stainless steel (SUS303) \*Material: ADC E32-DC200E Free-cut) E32-D21R Two Fiber Attachments (E39-F9) Two hexagonal nuts / Two toothed washers / Sensing head: M3 × 0.5\* / Optical fiber: Two, 1 Two, 0.5 dia 2.000 \*Material: Stainless steel (SUS304) E32-D12 E32-D22 Free-cut) Free-cut) E32-D22R E32-D12R Two Fiber Attachments (E39-F9) 2.000 Optical fiber Two. 135 3 dia. 1 dia Two, 0.5 dia. Two, 1 dia Sensing head' Heat-shrinkable tube Optical fiber: Two, 2.2 dia 2,000 \*Material: Stainless steel (SUS304) \*Material: Brass/nickel plating E32-D15X E32-D25X Free-cut) Free-cut E32-D15XR Sensing head\* E32-D25XR 2.000 2,000 Sensing surface: Optical fiber: Two, 1 dia Optical fiber: Two, 2.2 dia Sensing head Two, 1 dia Two Fiber Attachments (E39-F9) 10 2.5 Two, 0.5 dia. Two, 2.2-dia. mounting \*Material: Aluminum \*Material: Aluminum Two, 2,2-dia, mounting holes with 4.4-dia. countersinks on both sides holes with 4.4-dia. countersinks on both sides E32-DC200B(B4) E32-DC200F(F4) Free-cut) Free-cut E32-DC200BR(B4R) E32-DC200FR(F4R) Two hexagonal nuts Two Fiber Attachments (F39-F9) Two toothed washers Sensing head: M6 × 0.75 Optical fiber: Two, 2.2 dia. (fine thread) \*2 Two hexagonal nuts Two, 1 dia. Stainless-steel tube (SUS304) Stainless-Two toothed washers Two, 0.5 dia. 1.2 dia. steel tube Sensing head: M3 × 0.5 \*2 2.5 dia. max. (SUS304) Optical fiber: Two, 1 dia -10 - an -2,000 2,000 (40)\*1 (40)\*1 \*1. ( ): E32-DC200B4 \*2. Material: Brass/nickel plating \*1. ( ): E32-DC200F4 \*2. Material: Stainless steel (SUS304) E32-D14L E32-D24 Free-cut) Free-cut E32-D24R E32-D14LR Two Fiber Attachments (E39-F9) Optical fiber: Two, 2.2 dia s-steel tube: 2 dia ng head: 3 dia. <del>--</del>10 --Heat-shrinkable tube

\*Material: Stainless steel (SUS304)

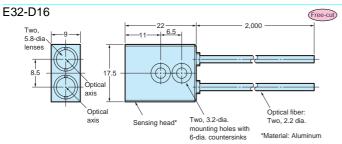
#### Standard/Flexible Models

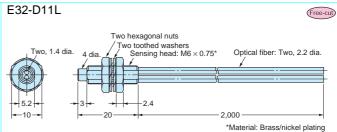


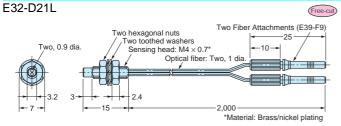


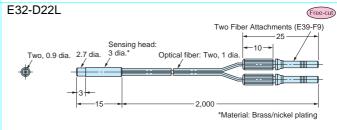
#### Long-distance/High-power Models

Free-cut Indicates models that allow free cutting.

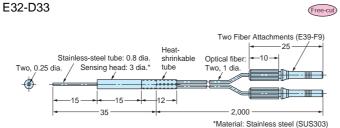


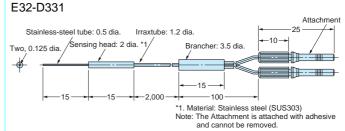




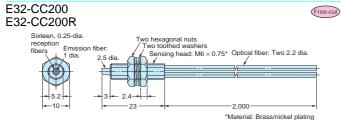


## Ultracompact/Thin-sleeve Models

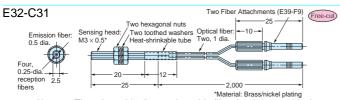




#### Coaxial/Small-spot Models



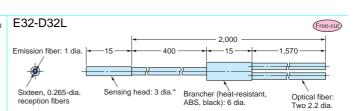
Note: There is a white line on the fiber that is inserted in the emitter-side port



Note 1. There is a white line on the cable fiber that is inserted in the emitter-side port.

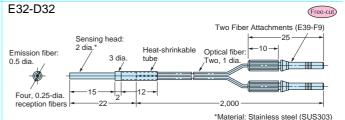
The core diameter of the sensing head is assumed to lie in the range 2.44 to 2.49 mm

## 

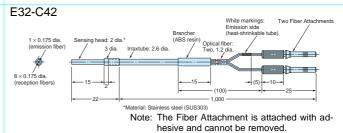


\*Material: Stainless steel (SUS304)

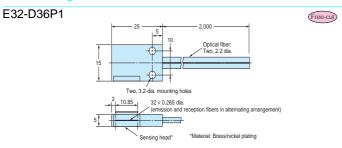
Note: There is a yellow dotted line on the fiber that is inserted in the emitter-side port.



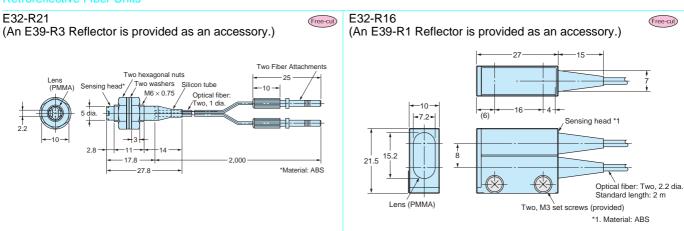
Note: There is a white line on the cable fiber that is inserted in the emitter-side port.



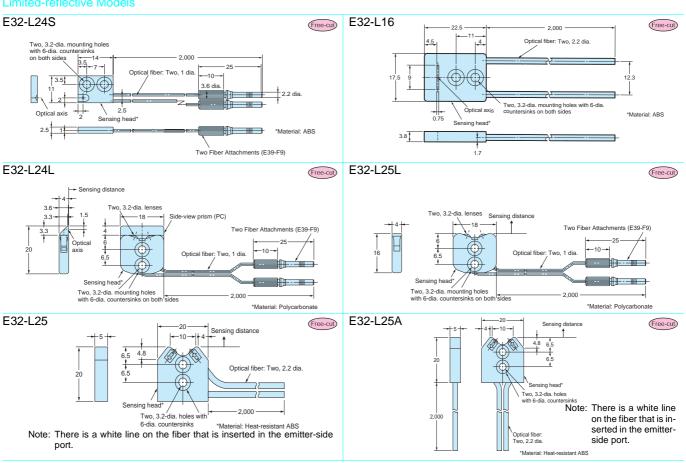
## **Area-sensing Models**



#### Retroreflective Fiber Units



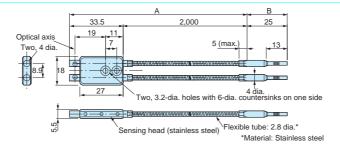
## Limited-reflective Models



Limited-reflective Models

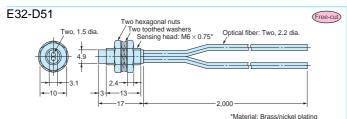
Free-cut Indicates models that allow free cutting.

E32-L86

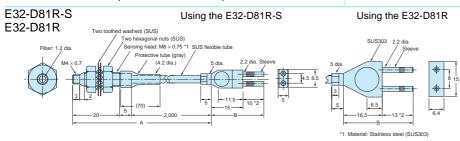


Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*2), however, must stay within the Amplifier Unit's operating temperature range.

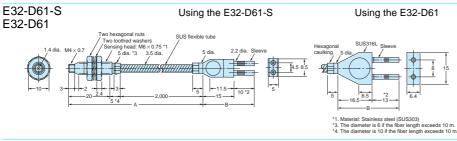
#### **Heat-resistant Models**



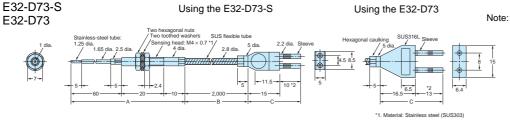
Note: The maximum allowable temperature is 150°C. The maximum allowable temperature for continuous operation is 130°C.



Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*2), however, must stay within the Amplifier Unit's operating temperature range.

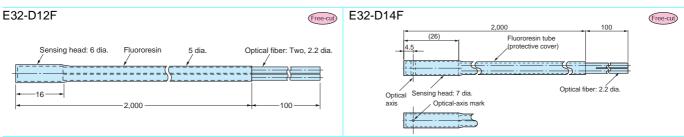


Note: The maximum allowable temperatures for sections A and B are 350°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*2), however, must stay within the Amplifier Unit's operating temperature range.



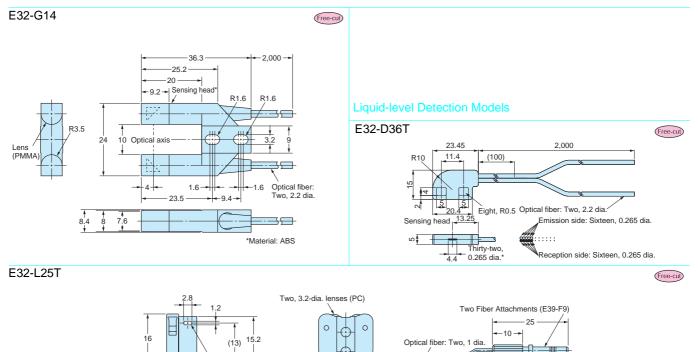
Note: The maximum allowable temperatures for sections A, B, and C are 400°C, 300°C, and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*2), however, must stay within the Amplifier Unit's operating temperature range.

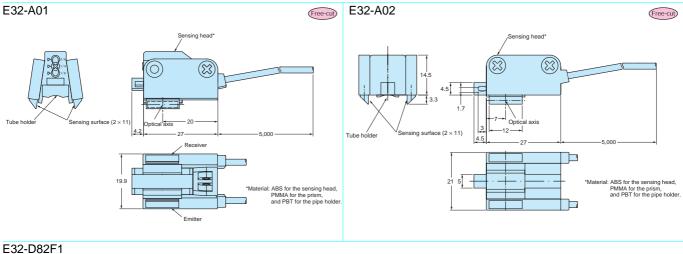
#### **Chemical-resistant Models**



## Application-specific Fiber Units

Label-detection Models

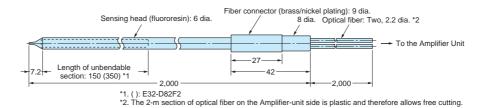




Mounting hole

Sensing head (PC)



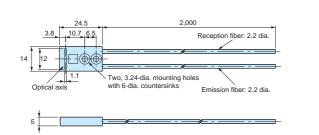


## Application-specific Fiber Units

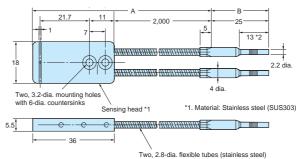
Models for Glass-substrate Alignment/Mapping

Free-cut Indicates models that allow free cutting.

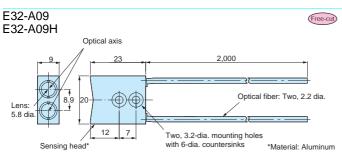
#### E32-A08 E32-A07E1(E2)

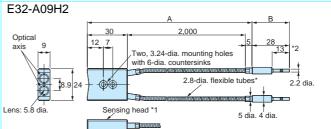


#### E32-L66



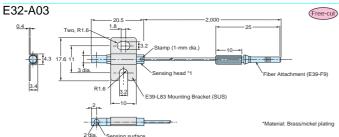
Note: The maximum allowable temperatures for sections A and B are 300°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*2), however, must stay within the Amplifier Unit's operating temperature range.



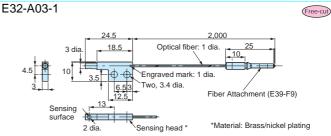


\*1. Material: Stainless steel
Note: The maximum allowable temperatures for sections A and B
are 300°C and 110°C, respectively. The section inserted into
the Amplifier Unit (indicated by \*2), however, must stay within
the Amplifier Unit's operating temperature range.

#### Wafer-mapping Models

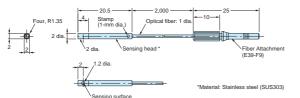


Note: Use the stamped surface and its opposing surface as installation (reference) surfaces.

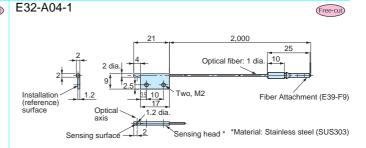


Note: Use the stamped surface and its opposing surface as installation (reference) surfaces.

## E32-A04

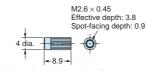


Note: Use the stamped surface and its opposing surface as installation (reference) surfaces.



#### Lens Units E39-F1





Material:

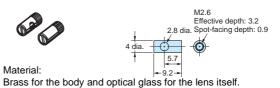
Brass for the body and optical glass for the lens itself.

Note: Two per set.

#### Side-view Units E39-F2



Material:



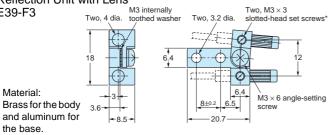
Note: Two per set.

## Reflection Unit with Lens



Material:

the base.

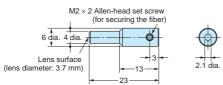


\*Secure the fiber head with the slotted-head set screws. Do not insert a lens (E39-F1).

#### Lens Unit for Reflective Fiber Units E39-F3A-5

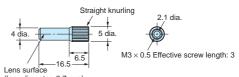
## Lens Unit for Reflective Fiber Units E39-F3A





Material: Aluminum for body and optical glass for lens.

Note: This is the Lens Unit for the E32-D32 and E32-C42.

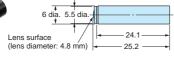


Material: (lens diameter: 3.7 mm) Aluminum for body and optical glass for lens

Note: This is the Lens Unit for the E32-C31 and E32-C41.

#### Lens Unit for Reflective Fiber Units E39-F3B







Material: Aluminum for body and

optical glass for lens.

Note: This is the Lens Unit for the E32-C31 and E32-C41.

#### Lens Unit for Reflective Fiber Units E39-F3C

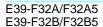


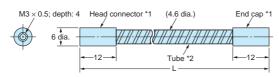


Material: Aluminum for body and optical glass for lens.

Note: This is the Lens Unit for the E32-C31 and E32-C41.

## **Protective Spiral Tubes**



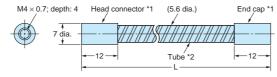




- \*1. Material: Brass/nickel plating \*2. Material: Stainless steel (SUS304)
- Note 1. The length L is 1,000 for the E39-F32A/-F32B and 500 for the E39-F32A5/-F32B5.

  2. The E39-F32B(5) consists of two E39-F32A(5)s.

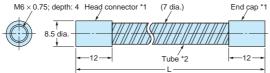
#### E39-F32C/F32C5





- \*1. Material: Brass/nickel plating \*2. Material: Stainless steel (SUS304)
- Note: The length L is 1,000 for the E39-F32C and 500 for the E39-F32C5.

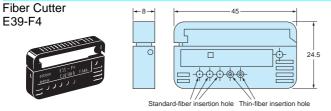
#### E39-F32D/F32D5





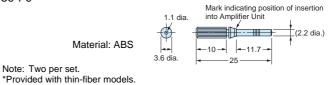
- \*1. Material: Brass/nickel plating \*2. Material: Stainless steel (SUS304)
- Note: The length L is 1,000 for the E39-F32D and 500 for the E39-F32D5.

## Other Accessories

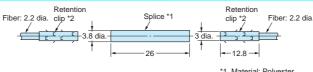


#### Thin-fiber Attachments E39-F9

Material: ABS



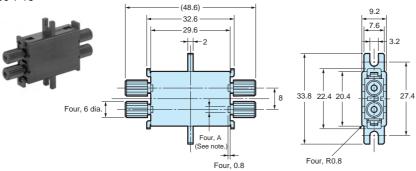










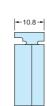


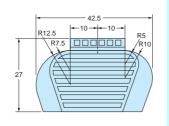
Note: Dimension A varies with the model number as shown in the following table.

Model	Dimension A
E39-F13	2.4
E39-F14	1.2
E39-F15	2.4/1.2

#### Sleeve Bender E39-F11







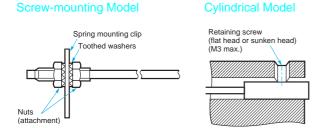
#### **Precautions for Correct Use**

#### ■ Fiber Units

#### Mounting

#### **Tightening Force**

The tightening force applied to the Fiber Unit should be as follows:



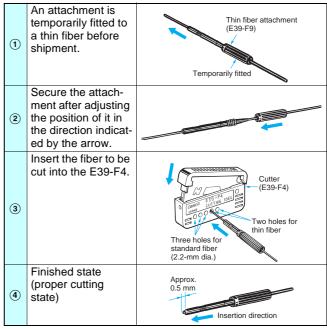
Fiber Units	Clamping torque
M6 screw/ 6-mm dia. cylinder	0.98 N⋅m max.
M3/M4 screw	0.78 N⋅m max.
2-mm dia./3-mm dia. cylinder	0.29 N⋅m max.
1.5-mm dia./1-mm dia. cylinder	0.2 N⋅m max.
E32-T12F 5-mm dia. fluororesin model	0.78 N⋅m max.
E32-D12F 6-mm dia.	
fluororesin model	
E32-L25A	
E32-M21	Up to 5 mm to the tip: 0.49 N·m max.  More than 5 mm from the tip:  0.78 N·m max.
E32-T16	0.49 N⋅m max.
E32-R21	0.39 N⋅m max.
E32-T16W(R)	0.29 N⋅m max.
E32-T16P(R)	
E32-T16J(R)	
E32-L24S	
E32-L24L	
E32-T25L	

Use a proper-sized wrench.



#### Fiber Cutting Procedure

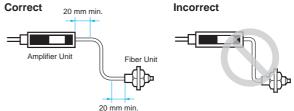
Cut a thin fiber as follows:



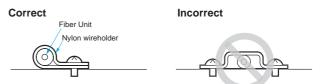
Note: Insert the fiber in the direction indicated by the arrow.

#### Connection

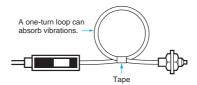
- Do not pull or press the Fiber Units. The Fiber Units have a withstand force of 9.8 N or 29.4 N maximum.
- Do not bend the Fiber Unit beyond the permissible bending radius given under *Ordering Information*.
- Do not bend the edge of the Fiber Units (excluding the E32-T□R and E32-D□R).



• Do not apply excess force on the Fiber Units.

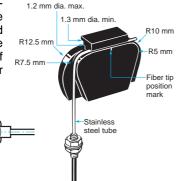


The Fiber Head could be broken by excessive vibration. To prevent this, the following is effective:



#### E39-F11 Sleeve Bender

- The bending radius of the stainless steel tube should be as large as possible. The smaller the bending radius becomes, the shorter the sensing distance will be.
- Insert the tip of the stainless steel tube to the Sleeve Bender and bend the stainless steel tube slowly along the curve of the Sleeve Bender (refer to the figure).



#### Heat-resistant Fiber Units (E32-D51 and E32-T51)

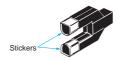
Do not bend here

- The fibers of these Units cannot be extended using the E39-F10 Fiber Connector.
- The maximum allowable temperature for continuous operation with these Units is 130°C. It is 150°C for short-term use.

#### E32-T14 and E32-G14

90° max

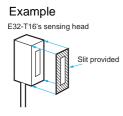
These Units may enter the light-ON state if there are reflecting objects at the ends of the lenses. In this case, attach the black stickers provided to the ends of the lenses.



#### Wafer Sensors (E32-L25(A))

• To ensure correct performance, insert the fiber with a white line into the emitter-side port of the Amplifier Unit.

## E32-T16 and E32-T16P



To use the slit provided, peel off the backing sheet, align it with the edges of the sensing surface, and attach it to the sensing head. Use the slit in applications where saturation occurs (i.e., changes in light intensity cannot be obtained) due to short sensing distances.

#### E32-M21

Separate the 4 fibers by distances sufficient to prevent interference.

#### Vacuum-resistant Fiber Units (E32-V)

Although Flanges, Fiber Units on the vacuum side, and Lens Units have been cleaned, as an extra precaution, clean these products with alcohol before use in high-vacuum environments to ensure that they are properly degreased.

## Liquid-level Detection Sensors (E32-D82F)

- Secure the Fiber Unit using the unbendable section. Otherwise, the liquid-level detection position may be displaced.
- For applications in hazardous environments, install the Fiber Unit in the hazardous environment but install the Amplifier Unit in a safe environment.

#### Liquid-level Detection Sensors: Tube-mounting Models

- Ensure that the tube is not deformed when using a band to secure the Fiber Unit.
- Drops of water, bubbles, or haze inside the tube may cause malfunctions.

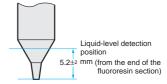
#### Adjustment

#### E32-G14

The sensing distance is short, making the incident light intensity large. This makes it impossible to teach without a workpiece. Perform teaching with and without a workpiece.

#### Liquid-level (E32-D82F) Detection Position

The liquid-level detection position is at a distance of 5.2±2 mm from the end of the fluororesin section. (Refer to the diagram on the right.)



The liquid-level detection position varies with the surface

tension of the liquid and the degree of wetness at the Fiber Unit's detection position.

#### Other Considerations

#### Liquid Level (E32-D82F)

- Operation may become unstable in the following cases:
  - (1) Bubbles stick to the cone of the sensing head.
  - 2 Solute is deposited on the cone of the sensing head.
  - 3 The liquid has a high viscosity.
- There are some liquids, such as milky white liquids, for which detection is not possible.
- Do not let the end of the fluororesin section bump into another object. Damage to, or deformation of, the sensing head may result in unstable operation.

## Heat-resistant Fiber Units (E32-D81R, E32-D61, and E32-D73)

The pitch of the emission-side and reception-side fiber-insertion ports varies with the Amplifier Unit. Be sure to use an appropriate Fiber Unit.

Amplifier Unit	Fiber Unit
E3X-DA□-S E3X-MDA□	E32-D□-S
E3X-DA□-N E3X-NA□	E32-D□

#### ■ Accessories

#### Use of E39-R3 Reflector

- Use detergent, etc., to remove any dust or oil from the surfaces where tape is applied. Adhesive tape will not be attached properly if oil or dust remains on the surface.
- 2. The E39-R3 cannot be used in places where it is exposed to oil or chemicals.

#### E39-F32□ Protective Spiral Tubes

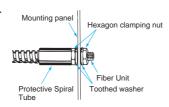
 Insert a fiber to the Protective Spiral Tube from the head connector side (screwed) of the tube.



Push the fiber into the Protective Spiral Tube. The tube should be straight so that the fiber is not twisted when inserted. Then turn the end cap of the spiral tube.



 Secure the Protective Spiral Tube on a suitable place with the attached nut.

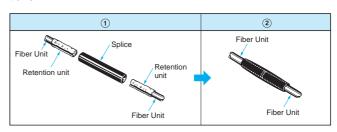


4. Use the attached saddle to secure the end cap of the Protective Spiral Tube. To secure the Protective Spiral Tube at a position other than the end cap, apply tape to the tube so that the portion becomes thicker in diameter.

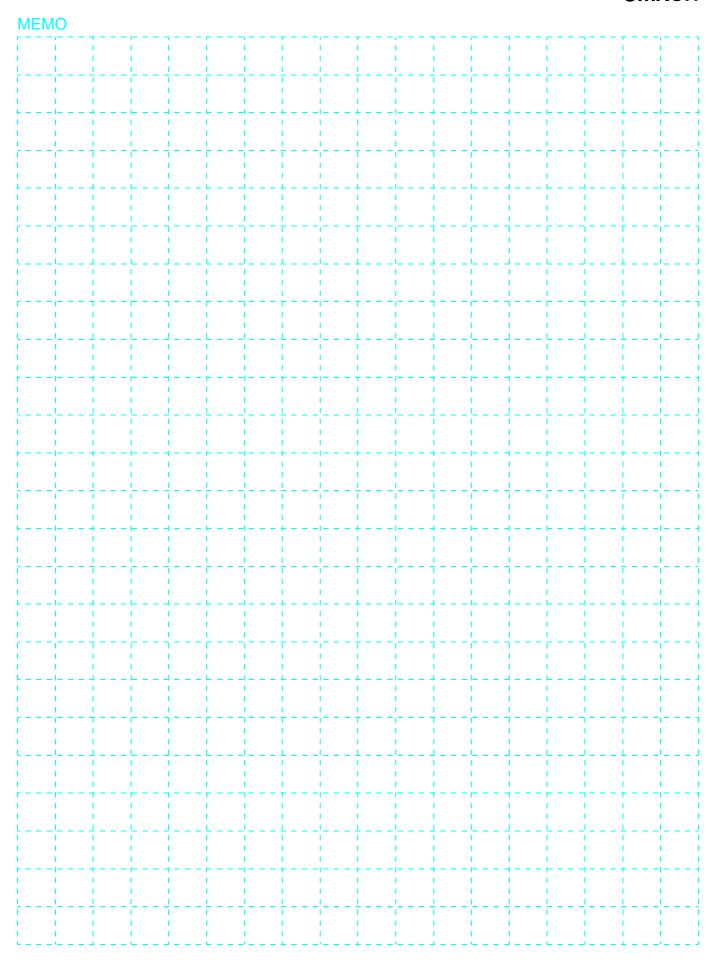


#### E39-F10 Fiber Connector

Mount the Fiber Connector as shown in the following illustrations.



- The Fiber Units should be as close as possible when they are connected.
- Sensing distance will be reduced by approximately 25% when fibers are connected.
- Only 2.2-mm dia. fibers can be connected.



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Laser-type Smart Sensors

ZX-L Series



An improved lineup for smarter sensing.

#### Inductive Displacement Smart Sensors ZX-E Series



A lineup of Smart Sensors that use the eddy

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Digital Fiber Sensors
E3X-DA-S Series/MDA Series



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- to confirm actual specifications of purchased Product.

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Complete "Terms and Conditions of Sale" for product purchase and use are on Omron's website at www.omron.com/oei – under the "About Us" tab, in the Legal Matters section.

#### ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

**OMRON ELECTRONICS LLC** 

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