

August 2016

### Inductors for power circuits

Wound metal

**VLS-HBU** series

# VLS252012HBU Type

**VLS252012HBU** 



### REMINDERS FOR USING THESE PRODUCTS

Before using these products, be sure to request the delivery specifications.

### SAFETY REMINDERS

Please pay sufficient attention to the warnings for safe designing when using these products.

⚠ REMINDERS
<ul> <li>The storage period is less than 12 months. Be sure to follow the storage conditions (Temperature: 5 to 40°C, Humidity: 10 to 75% RH or less).</li> <li>If the storage period elapses, the soldering of the terminal electrodes may deteriorate.</li> </ul>
On not use or store in locations where there are conditions such as gas corrosion (salt, acid, alkali, etc.).
Before soldering, be sure to preheat components.  The preheating temperature should be set so that the temperature difference between the solder temperature and chip temperature does not exceed 150°C.
Soldering corrections after mounting should be within the range of the conditions determined in the specifications. If overheated, a short circuit, performance deterioration, or lifespan shortening may occur.
When embedding a printed circuit board where a chip is mounted to a set, be sure that residual stress is not given to the chip due to the overall distortion of the printed circuit board and partial distortion such as at screw tightening portions.
Self heating (temperature increase) occurs when the power is turned ON, so the tolerance should be sufficient for the set thermal design.
Carefully lay out the coil for the circuit board design of the non-magnetic shield type.  A malfunction may occur due to magnetic interference.
Use a wrist band to discharge static electricity in your body through the grounding wire.
On not expose the products to magnets or magnetic fields.
On not use for a purpose outside of the contents regulated in the delivery specifications.
The products listed on this catalog are intended for use in general electronic equipment (AV equipment, telecommunications equipment, home appliances, amusement equipment, computer equipment, personal equipment, office equipment, measurement equipment, industrial robots) under a normal operation and use condition.  The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require a more stringent level of safety or reliability, or whose failure, malfunction or trouble could cause serious damage to society, person or property.
If you intend to use the products in the applications listed below or if you have special requirements exceeding the range or conditions set forth in the each catalog, please contact us.

- (1) Aerospace/Aviation equipment
- (2) Transportation equipment (cars, electric trains, ships, etc.)
- (3) Medical equipment
- (4) Power-generation control equipment
- (5) Atomic energy-related equipment
- (6) Seabed equipment
- (7) Transportation control equipment

- (8) Public information-processing equipment
- (9) Military equipment
- (10) Electric heating apparatus, burning equipment
- (11) Disaster prevention/crime prevention equipment
- (12) Safety equipment
- (13) Other applications that are not considered general-purpose applications

When designing your equipment even for general-purpose applications, you are kindly requested to take into consideration securing protection circuit/device or providing backup circuits in your equipment.

I N D U C T O R S &TDK

## **Inductors for power circuits**Wound metal

Product compatible with RoHS directive
Halogen-free
Compatible with lead-free solders

### Overview of VLS252012HBU Type

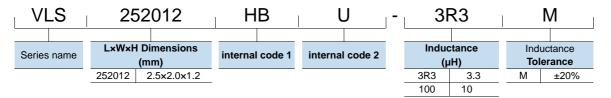
#### **FEATURES**

- O Magnetic shield type wound inductor for power circuits using a metallic magnetic material.
- O Larger current was achieved by the metallic magnetic material.
- O High withstand voltage (40V) was achieved by insulating technology of metallic materials.

#### APPLICATION

LCD LED Backlight, LCD Panel, OLED Panel, LCD Driver

#### PART NUMBER CONSTRUCTION



### ■ OPERATING TEMPERATURE RANGE, PACKAGE QUANTITY, PRODUCT WEIGHT

	Temperat	ure range	Package quantity	Individual weight
Туре	Operating Storage temperature**			
	(°C)	(°C)	(pieces/reel)	(mg)
VLS252012HBU	-40 to +105	-40 to +105	2000	30

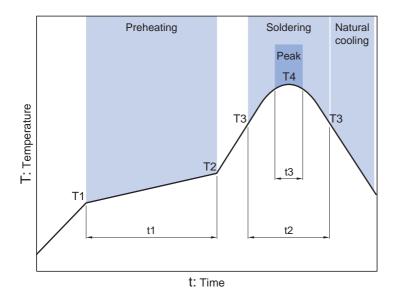
<sup>\*</sup> Operating temperature range includes self-temperature rise.

<sup>\*\*</sup> The Storage temperature range is for after the circuit board is mounted.

RoHS Directive Compliant Product: See the following for more details.https://product.tdk.com/info/en/environment/rohs/index.html

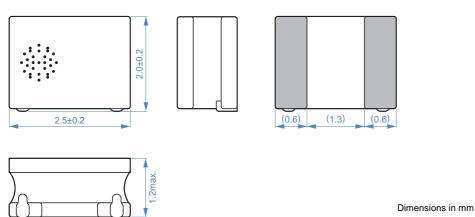
O Halogen-free: Indicates that CI content is less than 900ppm, Br content is less than 900ppm, and that the total CI and Br content is less than 1500ppm.

### ■ RECOMMENDED REFLOW PROFILE



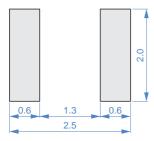
Soldering Preheating Peak Temp. Time Temp. Time Temp. Time T1 T2 T4 t1 Т3 t2 t3 150°C 180°C 60 to 120s 230°C 30s 260°C 10s

### ■SHAPE & DIMENSIONS





### ■ RECOMMENDED LAND PATTERN



Dimensions in mm

Please be sure to request delivery specifications that provide further details on the features and specifications of the products for proper and safe use. Please note that the contents may change without any prior notice due to reasons such as upgrading.

### **ELECTRICAL CHARACTERISTICS**

#### **CHARACTERISTICS SPECIFICATION TABLE**

L		L measuring frequency	DC resista	nce	Rated cui	rrent*		Part No.	
					Isat	Itemp	Isat	Itemp	
(μH)	Tolerance	(MHz)	( $\Omega$ )max.	( $\Omega$ )typ.	(A)max.	(A)max.	(A)typ.	(A)typ.	
3.3	±20%	1	0.216	0.180	2.36	1.60	2.62	1.78	VLS252012HBU-3R3M
4.7	±20%	1	0.295	0.246	1.67	1.36	2.10	1.51	VLS252012HBU-4R7M
6.8	±20%	1	0.440	0.367	1.28	0.97	1.60	1.08	VLS252012HBU-6R8M
10	±20%	1	0.672	0.560	1.16	0.80	1.45	0.89	VLS252012HBU-100M
15	±20%	1	1.200	1.000	0.90	0.70	1.10	0.78	VLS252012HBU-150M
22	±20%	1	1.680	1.400	0.86	0.58	0.95	0.64	VLS252012HBU-220M

<sup>\*</sup> Rated current: smaller value of either lsat or Itemp.

Isat: When based on the inductance change rate (30% below the nominal L value)

Itemp: When based on the temperature increase (Temperature increase of 40°C by self heating)

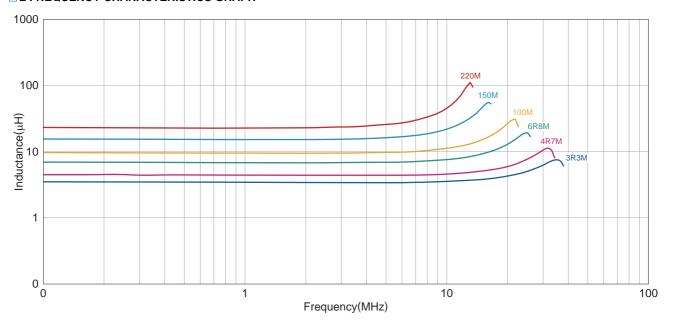
#### O Measurement equipment

Measurement item	Product No.	Manufacturer
L	4194A	Keysight Technologies
DC resistance	VP-2941A	Panasonic
Rated current Isat	4285A+42841A+42842C	Keysight Technologies

<sup>\*</sup> Equivalent measurement equipment may be used.

### **ELECTRICAL CHARACTERISTICS**

### L FREQUENCY CHARACTERISTICS GRAPH



O Measurement equipment

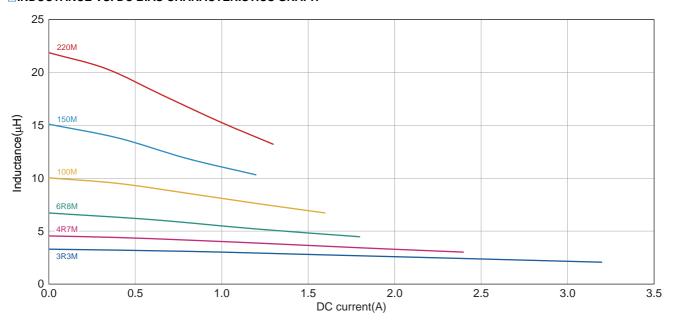
Product No.	Manufacturer
4294A	Keysight Technologies

<sup>\*</sup> Equivalent measurement equipment may be used.



### **ELECTRICAL CHARACTERISTICS**

### □INDUCTANCE VS. DC BIAS CHARACTERISTICS GRAPH



O Measurement equipment

Product No.	Manufacturer
4285A+42841A+42842C	Keysight Technologies

<sup>\*</sup> Equivalent measurement equipment may be used.

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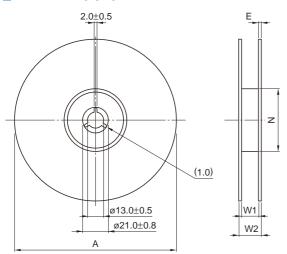
0.5

ø60

### VLS252012HBU Type

### **■PACKAGING STYLE**

### REEL DIMENSIONS



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Type

VLS252012HBU

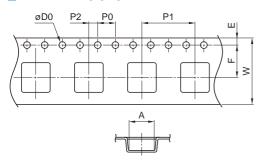
W1

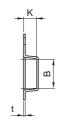
ø180

W2

10

#### **TAPE DIMENSIONS**





Dimensions in mm

Dimensions in mm

Type	Α	В	øD0	Е	F	P0	P1	P2	W	K	t
VLS252012HBU	2.3	2.8	1.5+0.1/-0	1.75±0.1	3.5±0.05	4.0±0.1	4.0±0.1	2.0±0.05	8.0±0.2	1.35	0.25