

## General Purpose Surface Mounted Resistors

### WCR Series

- Excellent reliability
- Wide range of sizes and ohmic values
- Wrap around terminations
- Inner electrode protection
- AEC-Q200 grade available



All parts are Pb-free and comply with EU Directive 2011/65/EU (RoHS2)

### Electrical Data

		0201	0402	0603	0805	1206	1210	2010	2512
Power rating @ 70°C	watts	0.05	0.063	0.1	0.125	0.25	0.25	0.5	1.0
Resistance range	ohms	10R to 1M0	1R0 to 1M0	1R0 to 10M					
Limiting element voltage	volts	25	50	150	200				
TCR*	ppm/°C	250	100		200				
Resistance Tolerance	%	1							
Standard values		E24 or E96							
Ambient temperature range	°C	-55 to 155							
Zero-ohm Jumper Chip Rating	amps	0.5	1	1.5	2				
Zero-ohm Jumper Chip Resistance	milliohms	<50							

\* Notes – TCR for low values 1R to 10R: -400 to +600ppm/°C, 11R to 100R: ±200ppm/°C  
TCR for high values 3M3 to 10M: ±300ppm/°C

### Physical Data

Dimensions (mm)					
Style	L	W	T	C	A
0201	0.6 ± 0.03	0.3 ± 0.03	0.23 ± 0.03	0.12 ± 0.05	0.15 ± 0.05
0402	1.0 ± 0.1	0.5 ± 0.05	0.35 ± 0.05	0.2 ± 0.1	0.25 ± 0.1
0603	1.6 ± 0.15	0.8 ± 0.15	0.5 ± 0.15	0.25 ± 0.2	0.25 ± 0.2
0805	2.0 ± 0.2	1.25 ± 0.2 - 0.1	0.5 ± 0.15 - 0.10	0.4 ± 0.2	0.4 ± 0.2
1206	3.2 + 0.1 - 0.25	1.6 ± 0.1 - 0.15	0.55 ± 0.15 - 0.1	0.5 ± 0.2 - 0.25	0.5 ± 0.2 - 0.25
1210	3.2 ± 0.1 - 0.2	2.6 ± 0.15	0.55 ± 0.15 - 0.1	0.5 ± 0.25	0.5 ± 0.2
2010	5.0 ± 0.15	2.5 ± 0.15	0.56 ± 0.15	0.60 ± 0.25	0.60 ± 0.25
2512	6.3 ± 0.15	3.2 ± 0.15	0.56 ± 0.15	0.60 ± 0.25	1.2 ± 0.85



Wrap-around terminations (3 faces)

### Construction

The chips have a high alumina substrate (96% minimum) with a ruthenium oxide resistance element and silver palladium, nickel and tin plated terminations. A glazed protection coat is applied to the resistive element (See Fig.1)

### Terminations

**Solderability** The terminations meet the requirements of IEC 115-1, Clause 4.17.3.2.

**Strength** The terminations meet requirements of IEC 68.2.21.

Figure 1



### General Note

TT Electronics reserves the right to make changes in product specification without notice or liability. All information is subject to TT Electronics' own data and is considered accurate at time of going to print.

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Marking

All resistors are individually marked with 3 digits. The first two digits are the significant figures and the third defines the number of added zeros. Jumpers are marked 000. Types 0201 and 0402 have no marking.

E96 1% components that can not be marked with 4 digits will be marked with a standard 3 digit code. Details can be supplied upon request.

Solvent Resistance

The protective epoxy lacquer and marking are resistant to all normal industrial cleaning fluids suitable for printed circuits.

Table 1

Resistance value ohms	Noise dB
≤100R	-10
>100R, ≤10K	0
>10K, ≤100K	+15
>100K, ≤1M0	+20
>1M0	+30

Performance Data

		Maximum Change							
		0201	0402	0603	0805	1206	1210	2010	2512
Load: 1000 hrs at 70°C	Δ R%	10R-100K : 1 >100K : 2	4R7-100K : 1 >100K : 2	1R-100K : 1 >100K : 2	1R-100K : 1 >100K : 2	1R-100K : 1 >100K : 2	1R-100K : 1 >100K : 2	1R-100K : 1 >100K : 2	3% + 0.1R
Shelf life: 12 months at room temp.	Δ R%	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Derate linearly to zero from 70°C		zero @ 155 °C							
Short term overload (6.25 x rated power)	Δ R%	2	2	2.5	2.5	2.5	2.5	2.5	5
Max voltage	volts	50	100	100	200	400	400	400	400
Climatic	Δ R%	3	3	3	3	3	3	3	3
Climatic Category		55/125/56							
Long term damp heat	Δ R%	1							
Temperature rapid change	Δ R%	1	1	1	1	1	1	1	1
Resistance to solder heat	Δ R%	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
Vibration and bump	Δ R%	1	1	1	1	1	1	1	1
Noise		see table 1							
Insulation resistance	ohms	> 1G							
Voltage proof	volts		100	300	500	500	500	500	500

Packaging

All chips are tape mounted and supplied on standard 8mm tape reel, as IEC publication 286-3.

180mm (7 inch) reel is standard

250mm (10 inch) reel carrying double the standard quantity can be supplied by agreement.

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## Ordering Procedure

This product has two valid part numbers:

**European (Welwyn) Part Number: WCR1206-10KFI** (1206, 10 kilohms  $\pm 1\%$ , Pb-free)

W	C	R	1	2	0	6	-	1	0	K	F	I
1			2				3			4		5

1 Type	2 Size	3 Value <sup>1</sup>	4 Tolerance <sup>1</sup>	5 Grade / Packing	
WCR	0201	E24 = 3 characters	F = $\pm 1\%$	I = Standard	
	0402	E96 = 4 characters		A = AEC-Q200 grade <sup>2</sup>	
	0603	R = ohms		Both grades use standard packing as follows:	
	0805	K = kilohms			
	1206	M = megohms			
	1210			0201	20000/reel
	2010			0402	10000/reel
	2512			0603, 0805, 1206, 1210	5000/reel
		2010, 2512	4000/reel		

Note 1: For zero ohm jumper chips use the dummy value & tolerance code **R005J**

Note 2: AEC-Q200 grade on resistor chips is not available in 0201 size.

**USA (IRC) Part Number: WCR-WCR1206LF-1002FPLT** (1206, 10 kilohms  $\pm 1\%$ , Pb-free)

W	C	R	-	W	C	R	1	2	0	6	L	F	1	0	0	2	F	P	L	T
1		2				3			4		5			6	7					

1 Family	2 Model	3 Size	4 Termination	5 Value	6 Tolerance	7 Packing		
WCR	WCR	0201	LF = Pb-free	3 digits + multiplier R = ohms for values <100 ohms	F = $\pm 1\%$	PLT = Paper Tape		
		0402				0201	20000/reel	
		0603				0402	10000/reel	
		0805				0603, 0805, 1206, 1210		5000/reel
		1206						
		1210				2010	4000/reel	
		2010				ELT = Plastic Tape		
		2512				2512	4000/reel	

Note: For zero ohm jumper chips use value & tolerance code **R000J**

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