

## General Purpose Surface Mounted Resistors

### WCR Series

- Excellent reliability
- Wide range of sizes and ohmic values
- Wrap around terminations
- Inner electrode protection
- AEC-Q200 grade available



All parts are Pb-free and comply with EU Directive 2011/65/EU (RoHS2)

### Electrical Data

|                                 |           | 0201       | 0402       | 0603       | 0805  | 1206 | 1210 | 2010 | 2512 |
|---------------------------------|-----------|------------|------------|------------|-------|------|------|------|------|
| Power rating @ 70°C             | watts     | 0.05       | 0.063      | 0.1        | 0.125 | 0.25 | 0.25 | 0.5  | 1.0  |
| Resistance range                | ohms      | 10R to 1M0 | 1R0 to 1M0 | 1R0 to 10M |       |      |      |      |      |
| Limiting element voltage        | volts     | 25         | 50         | 150        | 200   |      |      |      |      |
| TCR*                            | ppm/°C    | 250        | 100        |            | 200   |      |      |      |      |
| Resistance Tolerance            | %         | 1          |            |            |       |      |      |      |      |
| Standard values                 |           | E24 or E96 |            |            |       |      |      |      |      |
| Ambient temperature range       | °C        | -55 to 155 |            |            |       |      |      |      |      |
| Zero-ohm Jumper Chip Rating     | amps      | 0.5        | 1          | 1.5        | 2     |      |      |      |      |
| Zero-ohm Jumper Chip Resistance | milliohms | <50        |            |            |       |      |      |      |      |

\* Notes – TCR for low values 1R to 10R: -400 to +600ppm/°C, 11R to 100R: ±200ppm/°C  
TCR for high values 3M3 to 10M: ±300ppm/°C

### Physical Data

| Dimensions (mm) |                  |                  |                   |                  |                  |
|-----------------|------------------|------------------|-------------------|------------------|------------------|
| Style           | L                | W                | T                 | C                | A                |
| 0201            | 0.6 ± 0.03       | 0.3 ± 0.03       | 0.23 ± 0.03       | 0.12 ± 0.05      | 0.15 ± 0.05      |
| 0402            | 1.0 ± 0.1        | 0.5 ± 0.05       | 0.35 ± 0.05       | 0.2 ± 0.1        | 0.25 ± 0.1       |
| 0603            | 1.6 ± 0.15       | 0.8 ± 0.15       | 0.5 ± 0.15        | 0.25 ± 0.2       | 0.25 ± 0.2       |
| 0805            | 2.0 ± 0.2        | 1.25 ± 0.2 - 0.1 | 0.5 ± 0.15 - 0.10 | 0.4 ± 0.2        | 0.4 ± 0.2        |
| 1206            | 3.2 + 0.1 - 0.25 | 1.6 + 0.1 - 0.15 | 0.55 + 0.15 - 0.1 | 0.5 + 0.2 - 0.25 | 0.5 + 0.2 - 0.25 |
| 1210            | 3.2 + 0.1 - 0.2  | 2.6 ± 0.15       | 0.55 + 0.15 - 0.1 | 0.5 ± 0.25       | 0.5 ± 0.2        |
| 2010            | 5.0 ± 0.15       | 2.5 ± 0.15       | 0.56 ± 0.15       | 0.60 ± 0.25      | 0.60 ± 0.25      |
| 2512            | 6.3 ± 0.15       | 3.2 ± 0.15       | 0.56 ± 0.15       | 0.60 ± 0.25      | 1.2 ± 0.85       |



Wrap-around terminations (3 faces)

### Construction

The chips have a high alumina substrate (96% minimum) with a ruthenium oxide resistance element and silver palladium, nickel and tin plated terminations. A glazed protection coat is applied to the resistive element (See Fig.1)

### Terminations

**Solderability** The terminations meet the requirements of IEC 115-1, Clause 4.17.3.2.

**Strength** The terminations meet requirements of IEC 68.2.21.

Figure 1



### General Note

TT Electronics reserves the right to make changes in product specification without notice or liability. All information is subject to TT Electronics' own data and is considered accurate at time of going to print.

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Marking

All resistors are individually marked with 3 digits. The first two digits are the significant figures and the third defines the number of added zeros. Jumpers are marked 000. Types 0201 and 0402 have no marking.

E96 1% components that can not be marked with 4 digits will be marked with a standard 3 digit code. Details can be supplied upon request.

Solvent Resistance

The protective epoxy lacquer and marking are resistant to all normal industrial cleaning fluids suitable for printed circuits.

Table 1

| Resistance value ohms | Noise dB |
|-----------------------|----------|
| ≤100R                 | -10      |
| >100R, ≤10K           | 0        |
| >10K, ≤100K           | +15      |
| >100K, ≤1M0           | +20      |
| >1M0                  | +30      |

Performance Data

|  |       | Maximum Change            |                           |                          |                          |                          |                          |                          |           |
|--|-------|---------------------------|---------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|-----------|
|  |       | 0201                      | 0402                      | 0603                     | 0805                     | 1206                     | 1210                     | 2010                     | 2512      |
| Load: 1000 hrs at 70°C                   | Δ R%  | 10R-100K : 1<br>>100K : 2 | 4R7-100K : 1<br>>100K : 2 | 1R-100K : 1<br>>100K : 2 | 1R-100K : 1<br>>100K : 2 | 1R-100K : 1<br>>100K : 2 | 1R-100K : 1<br>>100K : 2 | 1R-100K : 1<br>>100K : 2 | 3% + 0.1R |
| Shelf life: 12 months at room temp.      | Δ R%  | 0.2                       | 0.2                       | 0.2                      | 0.2                      | 0.2                      | 0.2                      | 0.2                      | 0.2       |
| Derate linearly to zero from 70°C        |       | zero @ 155 °C             |                           |                          |                          |                          |                          |                          |           |
| Short term overload (6.25 x rated power) | Δ R%  | 2                         | 2                         | 2.5                      | 2.5                      | 2.5                      | 2.5                      | 2.5                      | 5         |
| Max voltage                              | volts | 50                        | 100                       | 100                      | 200                      | 400                      | 400                      | 400                      | 400       |
| Climatic                                 | Δ R%  | 3                         | 3                         | 3                        | 3                        | 3                        | 3                        | 3                        | 3         |
| Climatic Category                        |       | 55/125/56                 |                           |                          |                          |                          |                          |                          |           |
| Long term damp heat                      | Δ R%  | 1                         |                           |                          |                          |                          |                          |                          |           |
| Temperature rapid change                 | Δ R%  | 1                         | 1                         | 1                        | 1                        | 1                        | 1                        | 1                        | 1         |
| Resistance to solder heat                | Δ R%  | 2.5                       | 2.5                       | 2.5                      | 2.5                      | 2.5                      | 2.5                      | 2.5                      | 2.5       |
| Vibration and bump                       | Δ R%  | 1                         | 1                         | 1                        | 1                        | 1                        | 1                        | 1                        | 1         |
| Noise                                    |       | see table 1               |                           |                          |                          |                          |                          |                          |           |
| Insulation resistance                    | ohms  | > 1G                      |                           |                          |                          |                          |                          |                          |           |
| Voltage proof                            | volts |                           | 100                       | 300                      | 500                      | 500                      | 500                      | 500                      | 500       |

Packaging

All chips are tape mounted and supplied on standard 8mm tape reel, as IEC publication 286-3.

180mm (7 inch) reel is standard

250mm (10 inch) reel carrying double the standard quantity can be supplied by agreement.

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WCR Series

## Ordering Procedure

This product has two valid part numbers:

**European (Welwyn) Part Number: WCR1206-10KFI** (1206, 10 kilohms  $\pm 1\%$ , Pb-free)

|   |   |   |   |   |   |   |   |   |   |   |   |   |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| W | C | R | 1 | 2 | 0 | 6 | - | 1 | 0 | K | F | I |
| 1 |   |   | 2 |   |   | 3 |   |   | 4 |   | 5 |   |

| 1<br>Type | 2<br>Size | 3<br>Value <sup>1</sup> | 4<br>Tolerance <sup>1</sup> | 5<br>Grade / Packing                         |           |                        |            |
|-----------|-----------|-------------------------|-----------------------------|--|-----------|------------------------|------------|
| WCR       | 0201      | E24 = 3 characters      | F = $\pm 1\%$               | I = Standard                                 |           |                        |            |
|           | 0402      | E96 = 4 characters      |                             | A = AEC-Q200 grade <sup>2</sup>              |           |                        |            |
|           | 0603      | R = ohms                |                             | Both grades use standard packing as follows: |           |                        |            |
|           | 0805      | K = kilohms             |                             |  |           |                        |            |
|           | 1206      | M = megohms             |                             |  |           | 0201                   | 20000/reel |
|           | 1210      |                         |                             |  |           | 0402                   | 10000/reel |
|           | 2010      |                         |                             |  |           | 0603, 0805, 1206, 1210 | 5000/reel  |
|           | 2512      |                         |                             | 2010, 2512                                   | 4000/reel |                        |            |

Note 1: For zero ohm jumper chips use the dummy value & tolerance code **R005J**

Note 2: AEC-Q200 grade on resistor chips is not available in 0201 size.

**USA (IRC) Part Number: WCR-WCR1206LF-1002FPLT** (1206, 10 kilohms  $\pm 1\%$ , Pb-free)

|   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| W | C | R | - | W | C | R | 1 | 2 | 0 | 6 | L | F | 1 | 0 | 0 | 2 | F | P | L | T |
| 1 |   | 2 |   |   | 3 |   |   | 4 |   | 5 |   |   | 6 |   | 7 |   |   |   |   |   |

| 1<br>Family | 2<br>Model | 3<br>Size | 4<br>Termination | 5<br>Value   | 6<br>Tolerance | 7<br>Packing           |            |           |
|-------------|------------|-----------|------------------|--|----------------|------------------------|------------|-----------|
| WCR         | WCR        | 0201      | LF = Pb-free     | 3 digits + multiplier<br>R = ohms for values <100 ohms | F = $\pm 1\%$  | PLT = Paper Tape       |            |           |
|             |            | 0402      |                  |  |                | 0201                   | 20000/reel |           |
|             |            | 0603      |                  |  |                | 0402                   | 10000/reel |           |
|             |            | 0805      |                  |  |                | 0603, 0805, 1206, 1210 |            | 5000/reel |
|             |            | 1206      |                  |  |                |                        |            |           |
|             |            | 1210      |                  |  |                |                        |            |           |
|             |            | 2010      |                  |  |                | ELT = Plastic Tape     |            |           |
|             |            | 2512      |                  |  |                | 2512                   | 4000/reel  |           |

Note: For zero ohm jumper chips use value & tolerance code **R000J**

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