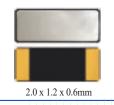
ABS06-107-32.768kHz-T





Moisture Sensitivity Level (MSL) – This product is Hermetically Sealed and not Moisture Sensitive - MSL = N/A: Not Applicable

FEATURES:

- 0.6mm max. height ideal for high density circuit boards
- Ceramic package offers excellent environmental & heat resistance
- Extended temperature -40°C to +85°C for industrial applications

> APPLICATIONS:

- Wide range in communication & measuring equipment
- Commercial & Industrial applications
- Wireless communications

Overview

ABRACON's ABS06-107-32.768kHz-T Tuning Fork Crystal is optimized for Power Sensitive Designs, requiring minimal plating load (4pF) and Ultra-Low ESR. With guaranteed maximum ESR of $80k\Omega$, this device is ideally suited for $Ultra-Low\ Power$ - $Real\ Time\ Clocking$ solutions, requiring exceptionally low power consumption (Reference; ST Micro STM32L1, F2 & F4 μ controllers).

Key Attributes

- 4pF plating load facilitates sustained oscillations with very low oscillator loop transconductance $(g_m) \le 3\mu A/V$
- Guaranteed maximum ESR of $80k\Omega$ ensures lower overall power consumption & higher Gain Margin
- Tight Frequency Set Tolerance $\leq \pm 20$ ppm into a 4pF Effective Oscillator Loop Load
- Wide Operating Temperature Range (-40°C to +85°C)
- $\leq \pm 175$ ppm typical stability over -40°C to +85°C; ± 250 ppm guaranteed; referenced to measured frequency at 25°C ± 3 °C
- Developed in close-cooperation with ST Micro for STM32L1, F2 & F4 Reference Designs
- Space saving 2.0x1.2x0.6 mm, RoHS Compliant SMT package
- Low cost, available through Abracon's Global Distributors

Reference Design Information

ABS06-107-32.768kHz-T device is Qualified on the following ST Micro's Reference Designs:

STM32F2 Series: http://www.st.com/web/en/catalog/mmc/FM141/SC1169/SS1575
STM32F4 Series: http://www.st.com/web/en/catalog/mmc/FM141/SC1169/SS1577
STM32L1 Series: http://www.st.com/web/en/catalog/mmc/FM141/SC1169/SS1295



ABS06-107-32.768kHz-T





STANDARD SPECIFICATIONS:

Parameters	Minimum	Typical	Maximum	Units	otes
Frequency		32.768		kHz	
Operation Mode	Flexural Mode (Tuning Fork)				
Operating Temperature	-40		+85	°C	
Storage Temperature	-55		+125	°C	
Temperature Coefficient:	-0.039	-0.034	-0.029	ppm/T ²	
Turn-over temperature:	+20	+25	+30	°C	
Frequency Stability over temperature	-250	<±175	+250	ppm	Relative to the measured frequency at $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$
Equivalent series resistance (R1)		< 60	80	kΩ	
Shunt Capacitance (C0)		< 1.50	1.70	pF	
Load capacitance (CL)	3.90	4.00	4.10	pF	See Note#1
Frequency Tolerance @+25°C	-20		+20	ppm	See Note#2 Tested at 0.5μW
Drive Level		0.1	0.5	μW	
Q value	9000	20,000			
Aging@25°C±3°C	-3		3	ppm	First year
Insulation Resistance	500			ΜΩ	@ $100 \text{Vdc} \pm 15 \text{V}$

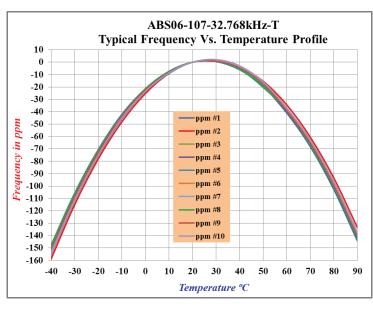
Note #1: The oscillator loop needs to present an effective loop capacitance of 4.0 pF, not to exceed 4.50 pF.

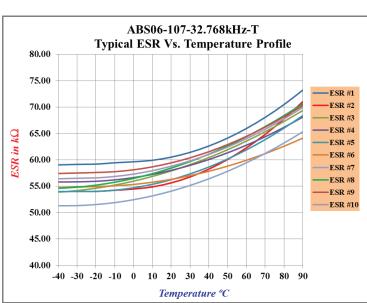
This loop capacitance is required to ensure Safety Factor of > 5.0 for the entire population of crystals.

Note #2: With an effective loop capacitance of 4.0 pF, the oscillator circuit will be with-in $(32.768 \text{ kHz}) \pm 20 \text{ ppm}$.

Depending on production equipment capability, these parts might be tested at a different load, with guaranteed projected performance at 4.0 pF.

FREQUENCY VS. TEMPERATURE CHARACTERISTICS







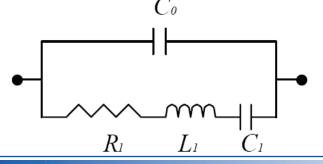
ABS06-107-32.768kHz-T





SPICE MODEL:

SPICE Model (based on typical values at 25°C \pm 3°C):



C0 = 1.30 pF $R1 = 57 \text{ k}\Omega$ L1 = 4,625 H

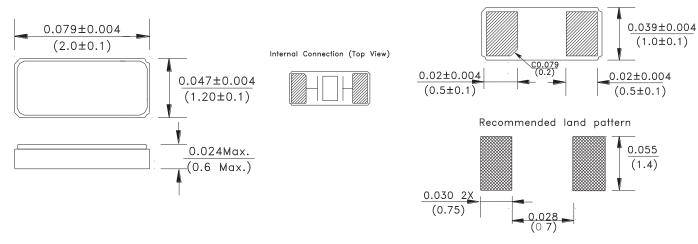
C1

 $1 = 5.51 \, \mathrm{fF}$

PART IDENTIFICATION

ABS06-107-32.768 kHz-T

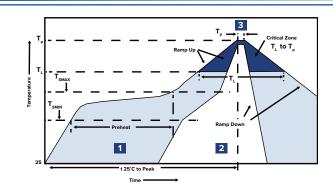
OUTLINE DIMENSIONS:



Note: Due to material availability, the outline and finish color of the component may vary. This variation in no way affects the electrical performance of the product.

Dimensions: inches (mm)

REFLOW PROFILE:



Zone	Description	Temperature	Time
1	Preheat / Soak	$\begin{array}{c} T_{\text{SMIN}} \sim T_{\text{SMAX}} \\ 150 ^{\circ}\text{C} \sim 180 ^{\circ}\text{C} \end{array}$	60 ~ 120 sec.
2	Reflow	Т _ь 230°С	30 ∼ 40 sec.
3	Peak heat	Т _Р 260°С	10 sec. MAX

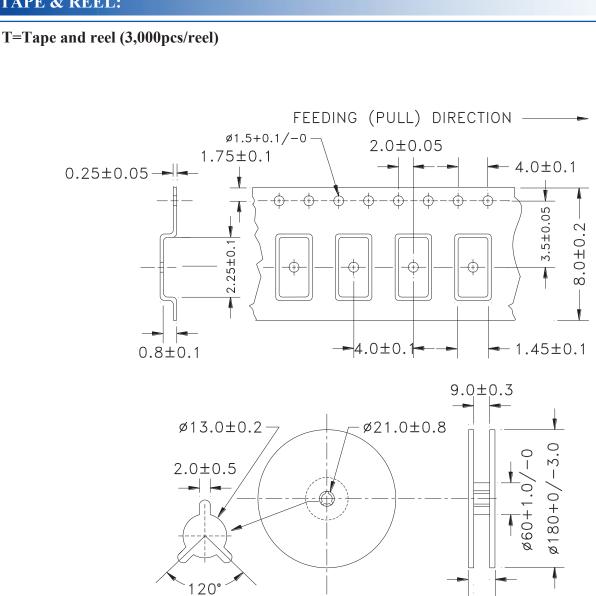


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TAPE & REEL:



Dimensions: mm

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11.4±1.0

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