# **EMTB85** Series



# REGULATORY COMPLIANCE

Lead Free	EU RoHS	China RoHS	REACH
$\bigotimes$	2011/65 + 2015/863	<b>e</b>	SVHC
COMPLIANT	COMPLIANT	COMPLIANT	COMPLIANT

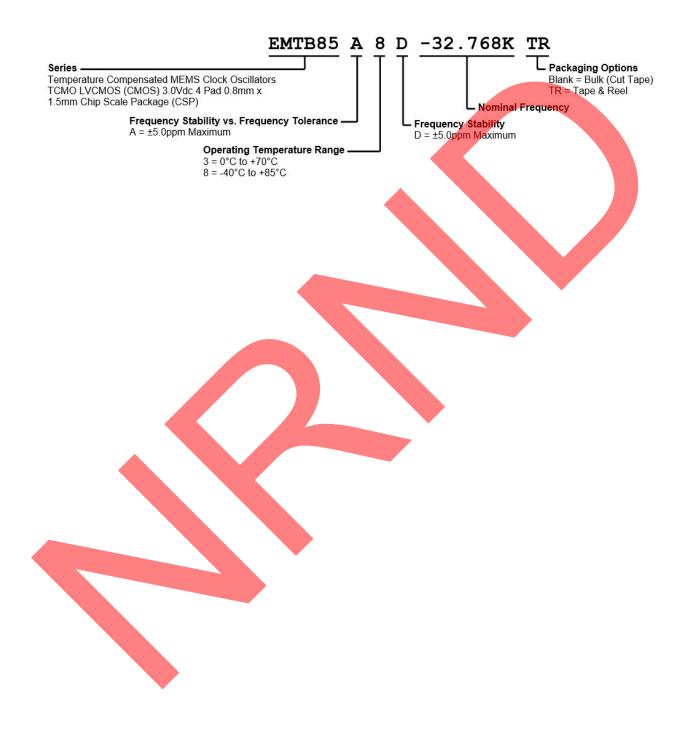
#### **ITEM DESCRIPTION**

Temperature Compensated MEMS Clock Oscillators TCMO LVCMOS (CMOS) 3.0Vdc 4 Pad 0.8mm x 1.5mm Chip Scale Package (CSP)

ELECTRICAL SPECIFICAT	TIONS	
Nominal Frequency	32.768kHz	
Frequency Tolerance/Stability	Inclusive of Operating Temperature Range, Output Load Change (±20%), and Reflow, at Vdd=3.0Vdc ±5.0ppm Maximum	
Frequency Stability vs. Frequency Tolerance	Measured at 25°C ±2°C, at Vdd=3.0Vdc, Post Reflow ±5.0ppm Maximum	
Frequency Stability vs. Input Voltage	±0.75ppm Maximum (±10%)	
Frequency Stability vs. Aging	±1ppm/Year Maximum (at 25°C)	
Operating Temperature Range	0°C to +70°C -40°C to +85°C	
Supply Voltage	3.0Vdc ±10%	
Core Operating Current	0.99µA Typical (at 25°C), 1.5 <mark>2µA Maximum</mark>	
Output Stage Operating Current	0.065µA/Vpp Typical, 0.125µA/Vpp Maximum	
Input Current	No Load, Nominal Vdd 1.2μΑ Typical (at 25°C), 1.9μΑ Maximum	
Output Voltage Logic High (V <sub>он</sub> )	IOH = -10µA 90% of Vdd Minimum	
Output Voltage Logic Low (V <sub>OL</sub> )	IOL = +10µA 10% of Vdd Maximum	
Rise/Fall Time	Measured at 10% to 90% of waveform 100nSec Typical, 200nSec Maximum	
Duty Cycle	Measured at 50% of waveform 50 ±2(%)	
Load Drive Capability	15pF Maximum	
Output Logic Type	CMOS	
Peak to Peak Jitter (tPK)	2.5µSec Maximum	
Period Jitter (RMS)	Measured at 25°C 33nSec Typical	
Power Supply Ramp	Measured at 0Vdc to 90% of Vdd 100mSec Maximum	
Start Up Time	Measured at Nominal Vdd 180mSec Typical, 380mSec Maximum at Operating Temperature Range of -40°C to +85°C 180mSec Typical, 350mSec Maximum at Operating Temperature Range of 0°C to +70°C	
Storage Temperature Range	-55°C to +125°C	

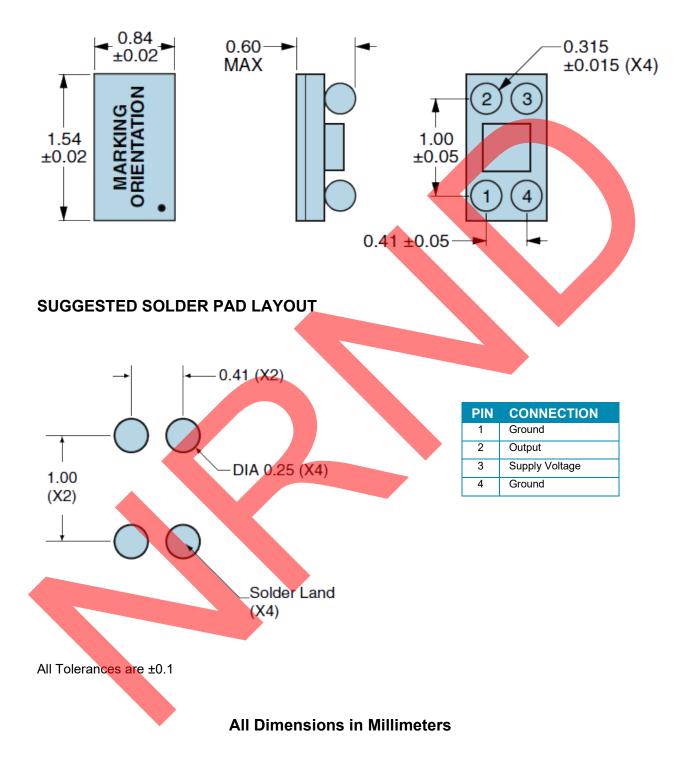


### PART NUMBERING GUIDE



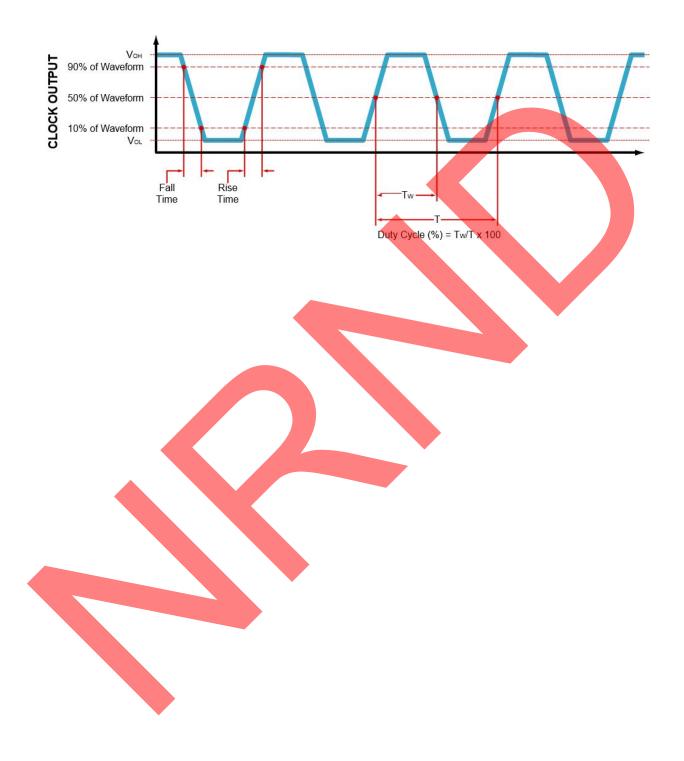


### **MECHANICAL DIMENSIONS**



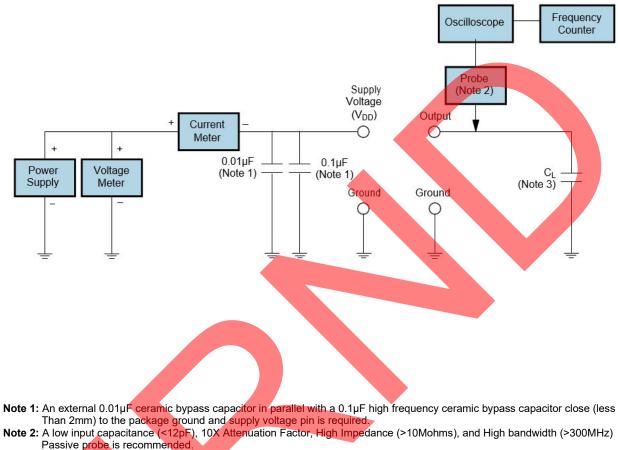


### **OUTPUT WAVEFORM**





### TEST CIRCUIT FOR CMOS OUTPUT



Note 3: Capacitance value CL includes sum of all probe and fixture capacitance. See applicable specification sheet for 'Load Drive Capability'.

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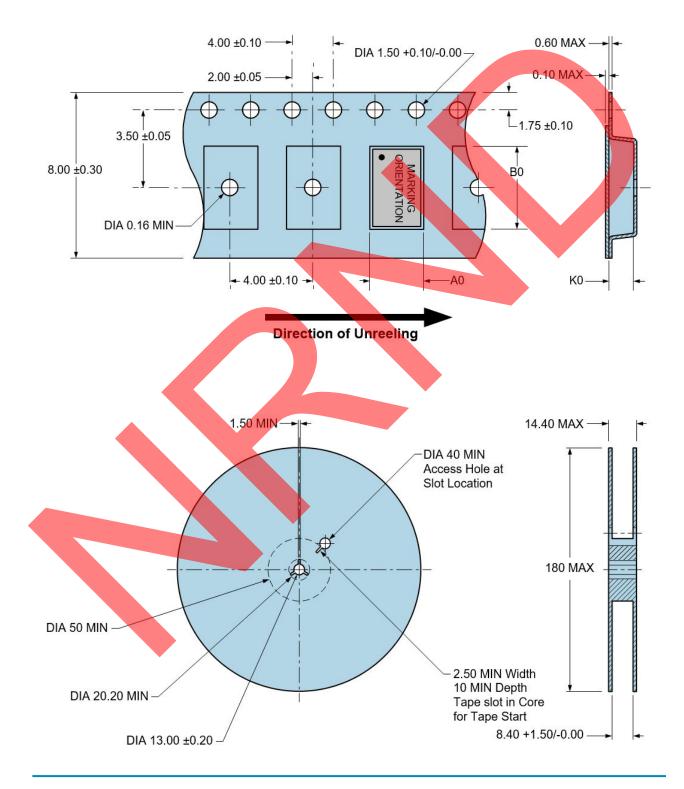


### **TAPE & REEL DIMENSIONS**

Quantity per Reel: 3,000 Units

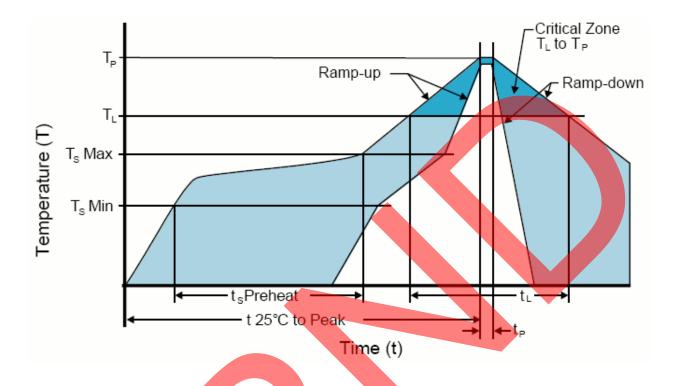
All Dimensions in Millimeters

Compliant to EIA-481





# **RECOMMENDED SOLDER REFLOW METHOD**



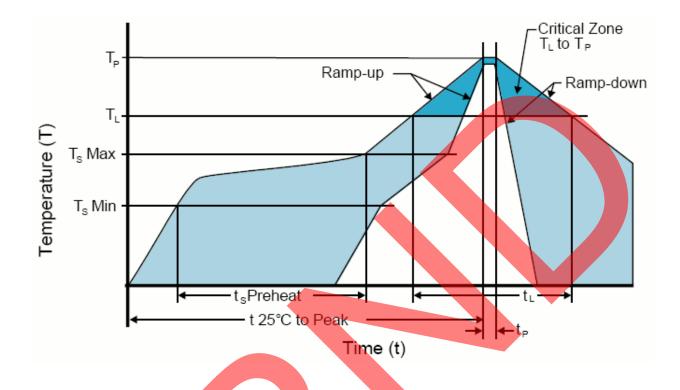
HIGH TEMPERATURE INFRARE	D/CONVECTION
$T_s$ MAX to $T_L$ (Ramp-up Rate)	3°C/Second Maximum
Preheat	
- Temperature Minimum (T <sub>s</sub> MIN)	150°C
- Temperature Typical (T <sub>s</sub> TYP)	175°C
- Temperature Maximum(T <sub>s</sub> MAX)	200°C
- Time (t <sub>s</sub> MIN)	60 - 180 Seconds
Ramp-up Rate ( $T_L$ to $T_P$ )	3°C/Second Maximum
Time Maintained Above:	
- Temperature (T <sub>L</sub> )	217°C
- Time (t <sub>L</sub> )	60 - 150 Seconds
Peak Temperature (T <sub>P</sub> )	260°C Maximum for 10 Seconds Maximum
Target Peak Temperature(T <sub>P</sub> Target)	250°C +0/-5°C
Time within 5°C of actual peak (tp)	20 - 40 Seconds
Ramp-down Rate	6°C/Second Maximum
Time 25°C to Peak Temperature (t)	8 Minutes Maximum
Moisture Sensitivity Level	Level 1
Additional Notes	Temperatures shown are applied to body of device.

#### High Temperature Manual Soldering

260°C Maximum for 5 Seconds Maximum, 2 times Maximum. (Temperatures shown are applied to body of device.)



# **RECOMMENDED SOLDER REFLOW METHOD**



LOW TEMPERATURE INFRARED	
T <sub>s</sub> MAX to T <sub>L</sub> (Ramp-up Rate)	5°C/Second Maximum
Preheat	
- Temperature Minimum (Ts MIN)	N/A
- Temperature Typical (T <sub>s</sub> TYP)	150°C
- Temperature Maximum(T <sub>s</sub> MAX)	N/A
- Time (t <sub>s</sub> MIN)	60 - 120 Seconds
Ramp-up Rate (T <sub>L</sub> to T <sub>P</sub> )	5°C/Second Maximum
Time Maintained Above:	
- Temperature (T <sub>L</sub> )	150°C
- Time (t <sub>L</sub> )	200 Seconds Maximum
Peak Temperature (T <sub>P</sub> )	240°C Maximum
Target Peak Temperature(TP Target)	240°C Maximum 2 Times/230°C Maximum 1Time
Time within 5°C of actual peak (tp)	10 Seconds Maximum 2 Times / 80 Seconds Maximum 1 Time
Ramp-down Rate	5°C/Second Maximum
Time 25°C to Peak Temperature (t)	N/A
Moisture Sensitivity Level	Level 1
Additional Notes	Temperatures shown are applied to body of device.

#### Low Temperature Manual Soldering

185°C Maximum for 10 Seconds Maximum, 2 times Maximum. (Temperatures shown are applied to body of device.)

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