HALOGEN CTI US $^{\text {® }}$

## SolidMatrix ${ }^{\circledR}$ Surface Mount Fuses <br> HI Series (High Inrush), 0603 Size

## Clearing Time Characteristics:

| \% of Current Rating | Clearing time at $25^{\circ} \mathrm{C}$ |  |
| :---: | :---: | :---: |
| $100 \%$ | 4 hours min. |  |
| $200 \%$ | 1 second min. | 60 seconds max. |
| $1000 \%(1-5 A)$ | 0.0002 seconds min. | 0.02 seconds max. |

## Agency Approval:

Recognized Under the Components Program of UL.
File Number: E232989.

## Patents:

Patent numbers "US6,034,589", "US6,602,766", "US7,268,661 B2", "ZL00134544.3", "ZL02114719.1", "ZL200410104280.7",
"ZL201020551360.8", "ZL201010299185.2",
"ZL201220030614.0", "ZL201210020693.1".

## Features:

- High inrush current withstanding capability
- Ceramic Monolithic structure
- Silver fusing element and silver termination with nickel and tin plating
- Symmetrical design with marking on both sides (optional)
- Operating temperature range: $-55^{\circ} \mathrm{C}$ to $+150^{\circ} \mathrm{C}$ (with derating)


## Shape and Dimensions:

| Unit | Inch | mm |
| :---: | :---: | :---: |
| L | $0.063 \pm 0.006$ | $1.60 \pm 0.15$ |
| W | $0.031 \pm 0.006$ | $0.80 \pm 0.15$ |
| T | $0.031 \pm 0.006$ | $0.80 \pm 0.15$ |
| B | $0.014 \pm 0.006$ | $0.36 \pm 0.15$ |



## Ordering Information:

| Part Number | Current Rating (A) | Voltage Rating (VDC) | Interrupting Ratings | Nominal Cold DCR( $\Omega)^{1}$ | $\underset{\left(A^{2} s\right)^{2}}{\operatorname{Nominal}} I^{2} t$ | Marking (Optional) $^{3}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F0603HI1000V032TM | 1.0 | 32 | 50 A at rated voltage | 0.210 | 0.08 | E |
| F0603HI1500V032TM | 1.5 | 32 |  | 0.101 | 0.11 | G |
| F0603HI2000V032TM | 2.0 | 32 |  | 0.057 | 0.24 | I |
| F0603HI2500V032TM | 2.5 | 32 |  | 0.042 | 0.56 | J |
| F0603HI3000V032TM | 3.0 | 32 |  | 0.030 | 0.72 | K |
| F0603HI3500V032TM | 3.5 | 32 |  | 0.022 | 1.10 | L |
| F0603HI4000V032TM | 4.0 | 32 |  | 0.018 | 2.08 | M |
| F0603HI4500V032TM | 4.5 | 32 |  | 0.014 | 2.63 | T |
| F0603HI5000V032TM | 5.0 | 32 |  | 0.013 | 3.25 | N |
| F0603HI6000V032TM | 6.0 | 32 | 70 A at rated voltage | 0.010 | 4.00 | O |
| F0603HI7000V032TM | 7.0 | 32 | 80 A at rated voltage | 0.008 | 5.00 | P |
| F0603HI8000V032TM | 8.0 | 32 |  | 0.006 | 7.00 | R |

[^0]Average Pre-arcing Time Curves:


## SolidMatrix ${ }^{\circledR}$ Surface Mount Fuses HI Series (High Inrush), 0603 Size

Average $\mathrm{I}^{2}$ t vs. t Curves:


## SolidMatrix ${ }^{\circledR}$ Surface Mount Fuses

## Product Identification:

## F 0603 FA 1000 V032 I M

(1)
(2)
(3) (4)
(5) (6) (7)
(1) Product Code: F-Chip Fuse
(2) Size Code: Standard EIA Chip Sizes
(3) Series Code: FA - Fast Acting, SB - Slow Blow, HI - High Inrush, FF - Very Fast Acting, HB - High Current
(4) Current Rating Code: 1000-1000 mA (For HB, 10-10A)
(5) Voltage Rating Code: V032-32 VDC
(6) Package Code: T-Tape \& Reel, B - Bulk
(7) Marking Code: M - With Marking

F $1206 \underline{H C}$ 20AO T M
(1)
(2) $(3)$
(4)
(5) (6)
(1) Product Code: F-Chip Fuse
(2) Size Code: Lx W (inch), the first two digits-L (length), the last two digits-W (width)
(3) Series Code: HC Series
(4) Current Rating Code: 20A0—20.0A
(5) Package Code: T-Tape \& Reel, B - Bulk

## Recommended Land Pattern:



## Environmental Tests:

| No. | Test | Requirement | Test condition | Test reference |
| :---: | :---: | :---: | :---: | :---: |
| 1 | Soldering heat resistance | DCR change $\leq \pm 10 \%$ No mechanical damage | One dip at $260^{\circ} \mathrm{C}$ for 60 seconds | MIL-STD-202 <br> Method 210 |
| 2 | Solderability | Minimum 95\% coverage | One dip at $245^{\circ} \mathrm{C}$ for 5 seconds | MIL-STD-202 <br> Method 208 |
| 3 | Thermal shock | DCR change $\leq \pm 10 \%$ No mechanical damage | 100 cycles between $-65^{\circ} \mathrm{C}$ and $+125^{\circ} \mathrm{C}$ | MIL-STD-202 <br> Method 107 |
| 4 | Moisture resistance | DCR change $\leq \pm 15 \%$ No excessive corrosion | 10 cycles | MIL-STD-202 <br> Method 106 |
| 5 | Salt spray | DCR change $\leq \pm 10 \%$ No excessive corrosion | 48 hour exposure | MIL-STD-202 <br> Method 101 |
| 6 | Mechanical vibration | DCR change $\leq \pm 10 \%$ No mechanical damage | 0.4 " D.A. or 30 G between $5-3000 \mathrm{~Hz}$ | MIL-STD-202 <br> Method 204 |
| 7 | Mechanical shock | DCR change $\leq \pm 10 \%$ No mechanical damage | 1500 G, 0.5 ms , half-sine shocks | MIL-STD-202 <br> Method 213 |
| 8 | Life | No electrical "opens" during testing voltage drop change shall be less than $\pm 20 \%$ of initial value | $80 \%$ rated current ( $75 \%$ for $<1$ A fuses) for 2000 hours at ambient temperature between $+20^{\circ} \mathrm{C}$ and $+30^{\circ} \mathrm{C}$ | Refer to AEM QIQ106 |

## SolidMatrix ${ }^{\circledR}$ Surface Mount Fuses

## Electrical Specification:

## Clearing Time Characteristics:

## Same as specified on the Short Form Data Sheet

## Insulation Resistance after Opening:

20,000 ohms typical when cleared with rated voltage applied. Fuse clearing under low voltage conditions may result in lower after clearing insulation resistance values. (Note: Under normal fault conditions (low or rated voltage conditions), AEM SolidMatrix fuses provide sufficient after clearing insulation resistance values for circuit protection.)

## Current Carrying Capacity:

$100 \%$ rated current at $+25^{\circ} \mathrm{C}$ ambient for 4 hours minimum when evaluated per MIL-PRF-23419
Interrupt Ratings:

## Fuse Selection and Temperature De-rating Guideline:

The ambient temperature affects the current carrying capacity of fuses. When a fuse is operating at a temperature higher than $25^{\circ} \mathrm{C}$, the fuse shall be "de-rated".
To select a fuse from the catalog, the following rule may be followed:
Catalog Fuse Current Rating $=$ Nominal Operating Current / $0.75 / \%$ De-rating at the maximum operating temperature.
Example: At maximum operating temperature of $65^{\circ} \mathrm{C}$, $\%$ De-rating is $90 \%$. The nominal operating current is 4 A . The current rating for fuse selected from the catalog shall be: $4 / 0.75 / 90 \%=5.9$ or 6 A . Specifications and descriptions in this literature are as accurate as known at the time of publish, but are subject to change without notice.

## Temperature De-Rating Curve for SolidMatrix Fuses



## SolidMatrix ${ }^{\circledR}$ Surface Mount Fuses

## Soldering Temperature Profile:

* Recommended Temperature Profile for Reflow Soldering


| Profile Feature | Pb-Free Assembly |
| :---: | :---: |
| Preheat/Soak |  |
| Temperature Min ( $\mathrm{T}_{\text {smin }}$ ) | $150^{\circ} \mathrm{C}$ |
| Temperature Max ( $\mathrm{T}_{\text {smax }}$ ) | $200^{\circ} \mathrm{C}$ |
| Time ( $\mathrm{t}_{\mathrm{s}}$ ) from ( $\mathrm{T}_{\text {smin }}$ to $\mathrm{T}_{\text {smax }}$ ) | 60~120 seconds |
| Ramp-uprate ( $\mathrm{T}_{\mathrm{L}}$ to $\mathrm{T}_{\mathrm{p}}$ ) | $3^{\circ} \mathrm{C} /$ second max. |
| Liquidous temperature $\left(\mathrm{T}_{\mathrm{L}}\right)$ <br> Time $\left(\mathrm{t}_{\mathrm{L}}\right)$ maintained above $\mathrm{T}_{\mathrm{L}}$ | $\begin{aligned} & 217^{\circ} \mathrm{C} \\ & 60 \sim 150 \text { seconds } \end{aligned}$ |
| Peak package body temperature ( $\mathrm{T}_{\mathrm{p}}$ ) | $260^{\circ} \mathrm{C}$ |
| Time $\left(t_{p}\right)^{*}$ within $5^{\circ} \mathrm{C}$ of the specified classification temperature ( $\mathrm{T}_{\mathrm{c}}$ ) | 30 seconds * |
| Ramp-down rate ( $\mathrm{T}_{\mathrm{p}}$ to $\mathrm{T}_{\mathrm{L}}$ ) | $6^{\circ} \mathrm{C} /$ second max. |
| Time $25^{\circ} \mathrm{C}$ to peak temperature | 8 minutes max. |
| * Tolerance for peak profile temperature ( $T_{p}$ ) is defined as a supplier minimum and a user maximum |  |



Notice: Wave Soldering is suitable for 1206 and 0603 size.

## Packaging:

| Chip Size | Parts on 7 inch (178 mm) Reel |
| :---: | :---: |
| $0402(1005)$ | 10,000 |
| $0603(1608)$ | 4,000 |
| 0603 FF $(1608)$ | 6,000 |
| $1206(3216)$ | 3,000 | HALOGEN

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[^0]:    1. Measured at $\leq 10 \%$ rated current and $25^{\circ} \mathrm{C}$ ambient. 2. Melting $I^{2}$ t at $1000 \%$ of current rating. 3. Green Marking Character Code.
