







# SolidMatrix<sup>®</sup> Surface Mount Fuses HI Series (High Inrush), 0603 Size



#### **Clearing Time Characteristics:**

% of Current Rating	Clearing time at 25°C	
100%	4 hours min.	
200%	1 second min.	60 seconds max.
1000% (1-5A)	0.0002 seconds min.	0.02 seconds max.

#### **Agency Approval:**

Recognized Under the Components Program of UL. File Number: E232989.

#### Patents:

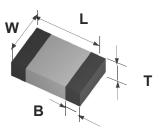
Patent numbers "US6,034,589", "US6,602,766", "US7,268,661 B2", "ZL00134544.3", "ZL02114719.1", "ZL200410104280.7", "ZL201020551360.8", "ZL201010299185.2", "ZL201220030614.0", "ZL201210020693.1".

#### Features:

- High inrush current withstanding capability
- Ceramic Monolithic structure
- Silver fusing element and silver termination with nickel and tin plating
- Symmetrical design with marking on both sides (optional)
- Operating temperature range: -55°C to +150°C (with derating)

#### **Shape and Dimensions:**

Unit	Inch	mm
L	$0.063 \pm 0.006$	1.60 ± 0.15
W	0.031 ± 0.006	0.80 ± 0.15
Т	0.031 ± 0.006	0.80 ± 0.15
В	0.014 ± 0.006	0.36 ± 0.15



#### **Ordering Information:**

Part Number	Current Rating (A)	Voltage Rating (VDC)	Interrupting Ratings	Nominal Cold DCR(Ω) <sup>1</sup>	Nominal I <sup>2</sup> t (A <sup>2</sup> s) <sup>2</sup>	Marking (Optional) <sup>3</sup>
F0603HI1000V032TM	1.0	32		0.210	0.08	E
F0603HI1500V032TM	1.5	32		0.101	0.11	G
F0603HI2000V032TM	2.0	32		0.057	0.24	I
F0603HI2500V032TM	2.5	32	50 A at mate d	0.042	0.56	J
F0603HI3000V032TM	3.0	32	50 A at rated voltage	0.030	0.72	K
F0603HI3500V032TM	3.5	32		0.022	1.10	L
F0603HI4000V032TM	4.0	32		0.018	2.08	M
F0603HI4500V032TM	4.5	32		0.014	2.63	Т
F0603HI5000V032TM	5.0	32		0.013	3.25	N
F0603HI6000V032TM	6.0	32	70 A at rated voltage	0.010	4.00	0
F0603HI7000V032TM	7.0	32	80 A at rated	0.008	5.00	Р
F0603HI8000V032TM	8.0	32	voltage	0.006	7.00	R

<sup>1.</sup> Measured at ≤ 10% rated current and 25°C ambient.

<sup>2.</sup> Melting I<sup>2</sup>t at 1000% of current rating.

<sup>3.</sup> Green Marking Character Code.



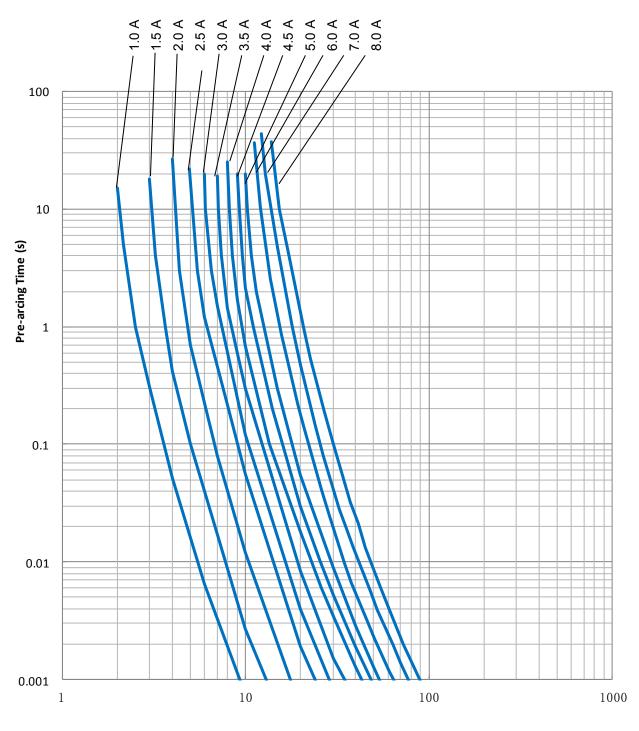






# SolidMatrix® Surface Mount Fuses HI Series (High Inrush), 0603 Size

## **Average Pre-arcing Time Curves:**





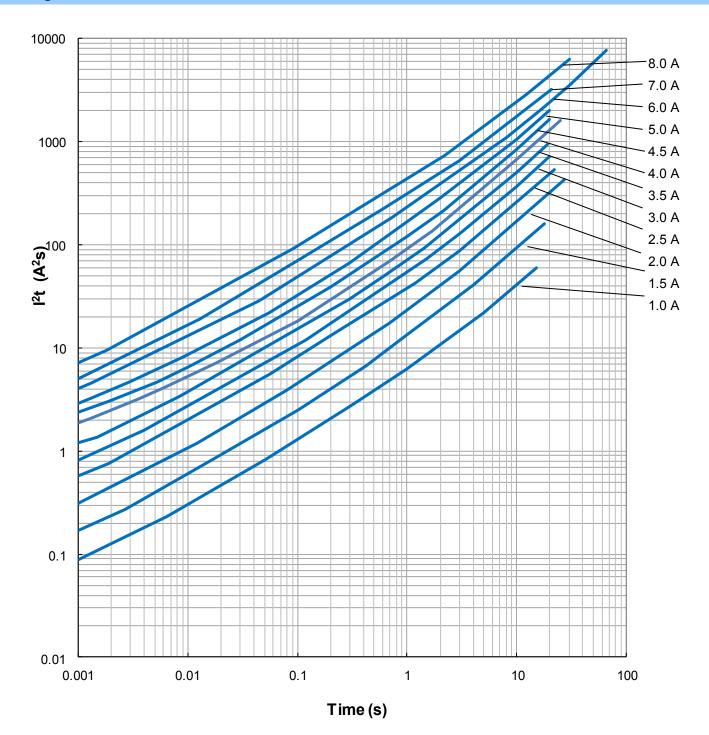






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# Average I<sup>2</sup>t vs. t Curves:











## SolidMatrix® Surface Mount Fuses

#### **Product Identification:**

F 0603 FA 1000 V032 T M

(1) (2) (3) (4) (5) (6) (7)

(1) Product Code: F—Chip Fuse

(2) Size Code: Standard EIA Chip Sizes

(3) Series Code: FA - Fast Acting, SB - Slow Blow,

HI - High Inrush, FF - Very Fast Acting, HB - High Current

(4) Current Rating Code: 1000 - 1000 mA (For HB, 10 - 10A)

(5) Voltage Rating Code: V032 - 32 VDC

(6) Package Code: T - Tape & Reel, B - Bulk

(7) Marking Code: M - With Marking

F 1206 HC 20A0 T M

(1) (2) (3) (4) (5) (6)

(1) Product Code: F—Chip Fuse

(2) Size Code: L x W (inch),

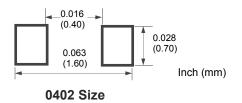
the first two digits-L (length), the last two digits-W (width)

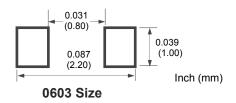
(3) Series Code: HC Series

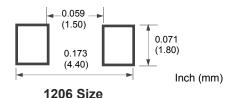
(4) Current Rating Code: 20A0—20.0A

(5) Package Code: T - Tape & Reel, B - Bulk

#### **Recommended Land Pattern:**







#### **Environmental Tests:**

No.	Test	Requirement	Test condition	Test reference
1	Soldering heat resistance	DCR change ≤ ±10% No mechanical damage	One dip at 260°C for 60 seconds	MIL-STD-202 Method 210
2	Solderability	Minimum 95% coverage	One dip at 245°C for 5 seconds	MIL-STD-202 Method 208
3	Thermal shock	DCR change ≤ ±10% No mechanical damage	100 cycles between -65°C and +125°C	MIL-STD-202 Method 107
4	Moisture resistance	DCR change ≤ ±15% No excessive corrosion	10 cycles	MIL-STD-202 Method 106
5	Salt spray	DCR change ≤ ±10% No excessive corrosion	48 hour exposure	MIL-STD-202 Method 101
6	Mechanical vibration	DCR change $\leq \pm 10\%$ No mechanical damage	0.4 " D.A. or 30 G between 5 – 3000 Hz	MIL-STD-202 Method 204
7	Mechanical shock	DCR change $\leq \pm 10\%$ No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
8	Life	No electrical "opens" during testing voltage drop change shall be less than $\pm 20\%$ of initial value	for 2000 hours at ambient temperature	Refer to AEM QIQ106









## SolidMatrix® Surface Mount Fuses

#### **Electrical Specification:**

#### **Clearing Time Characteristics:**

Same as specified on the Short Form Data Sheet

#### Insulation Resistance after Opening:

20,000 ohms typical when cleared with rated voltage applied. Fuse clearing under low voltage conditions may result in lower after clearing insulation resistance values. (Note: Under normal fault conditions (low or rated voltage conditions), AEM SolidMatrix fuses provide sufficient after clearing insulation resistance values for circuit protection.)

#### **Current Carrying Capacity:**

100% rated current at +25°C ambient for 4 hours minimum when evaluated per MIL-PRF-23419 **Interrupt Ratings:** 

#### **Fuse Selection and Temperature De-rating Guideline:**

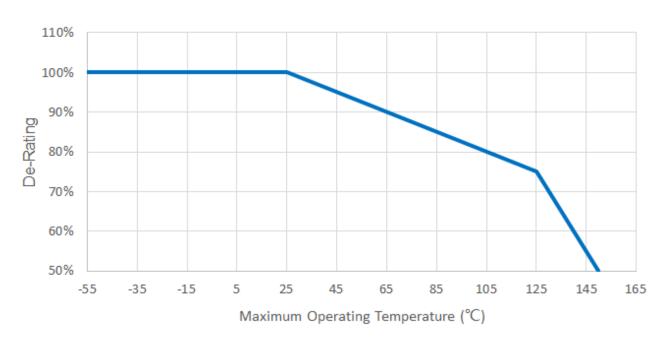
The ambient temperature affects the current carrying capacity of fuses. When a fuse is operating at a temperature higher than 25°C, the fuse shall be "de-rated".

To select a fuse from the catalog, the following rule may be followed:

Catalog Fuse Current Rating = Nominal Operating Current / 0.75 / % De-rating at the maximum operating temperature.

Example: At maximum operating temperature of 65°C, % De-rating is 90%. The nominal operating current is 4 A. The current rating for fuse selected from the catalog shall be: 4 / 0.75 / 90% = 5.9 or 6 A. Specifications and descriptions in this literature are as accurate as known at the time of publish, but are subject to change without notice.

## Temperature De-Rating Curve for SolidMatrix Fuses







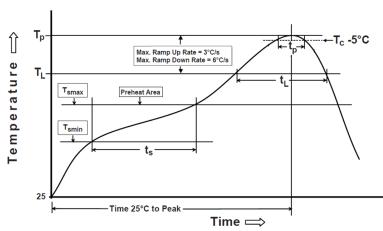




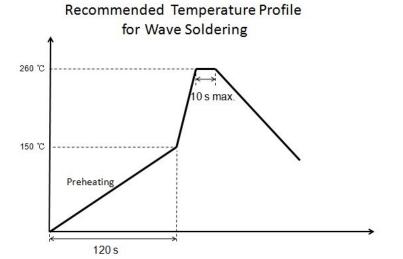
# SolidMatrix® Surface Mount Fuses

### **Soldering Temperature Profile:**

\* Recommended Temperature Profile for Reflow Soldering



\* Recommended Temperature Profile for Wave Soldering



Notice: Wave Soldering is suitable for 1206 and 0603 size.

Profile Feature	Pb-Free Assembly
$\label{eq:preheat/Soak} \begin{split} & \text{Temperature Min } (T_{\text{smin}}) \\ & \text{Temperature Max} (T_{\text{smax}}) \\ & \text{Time}(t_{s}) \text{ from } (T_{\text{smin}} \text{ to } T_{\text{smax}}) \end{split}$	150°C 200°C 60~120 seconds
Ramp-uprate (T <sub>L</sub> to T <sub>p</sub> )	3°C/second max.
$\begin{array}{c} \text{Liquidous temperature}(T_L) \\ \text{Time}(t_L) \text{ maintained above } T_L \end{array}$	217°C 60~150 seconds
Peak package body temperature (Tp)	260°C
Time $(t_p)^*$ within 5°C of the specified classification temperature $(T_c)$	30 seconds *
Ramp-down rate (T <sub>p</sub> to T <sub>L</sub> )	6°C/second max.
Time 25°C to peak temperature	8 minutes max.

 $<sup>^{\</sup>star}$  Tolerance for peak profile temperature  $(T_{\textrm{p}})$  is defined as a supplier minimum and a user maximum

### Packaging:

Chip Size	Parts on 7 inch (178 mm) Reel
0402 (1005)	10,000
0603 (1608)	4,000
0603FF (1608)	6,000
1206 (3216)	3,000





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