

APPROVAL SHEET

Customer Name	:	
Customer P/N	:	
Frequency	: 8.000000	MHz
AKER Approved P/N	: 49M-008000-FD4D14	
AKER MPN	: 49M-008000-FD4D14	
REVISION	: A0	
ISSUED DATE	: 2019/11/21	

APPROVED	CHECKED	PREPARED
Cornest		Kiku
APPROVED BY CU	JSTOMER	

AKER TECHNOLOGY CO., LTD.

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RoHS compliant

	Customer P/N			
Accurate Kinetic Energy	AKER Approved P/N	49M-008000-FD4D14		
	APPROVED	Earnest	SHEET	1 OF 6
	PREPARED	Kiku	REV.	A0

Revison	Date	Reviser	Revised contents
A0	2019/11/21	Kiku	Initial Released

	Customer P/N			
Accurate Kinetic Energy	AKER Approved P/N	49M-008000-FD4D14		
	APPROVED	Earnest	SHEET	2 OF 6
	PREPARED	Kiku	REV.	A0

HC-49US SMD CRYSTAL SPECIFICATION

1. ELECTRICAL CHARACTERISTICS

(1) Standard atmospheric conditions

Unless otherwise specified , the standard range of atmospheric conditions for making

measurement and tests are as follow :

Ambient temperature : 25±5°C

Relative humidity : 40%~70%

If there is any doubt about the results , measurement shall be made within the following limits : Ambient temperature : 25 ± 3 °C

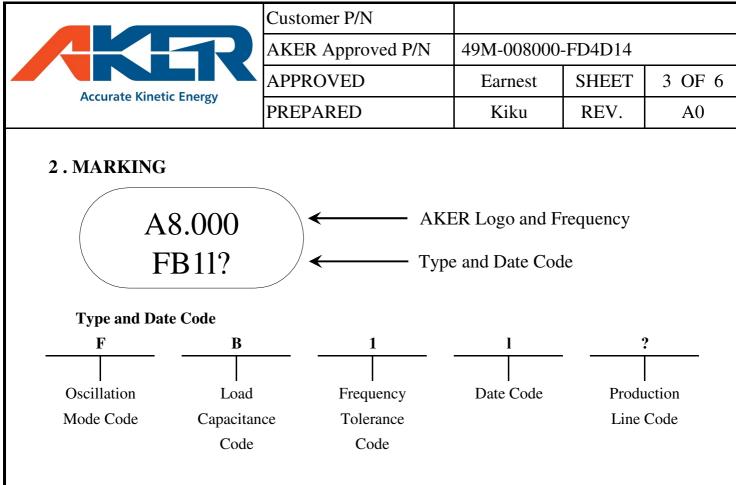
Relative humidity : 40%~70%

(2) Measurement Equipment : SAUNDERS 350A (Measured FL)

(3) Cutting Model : AT CUT

(4) Oscillation Model : Fundamental

Parameters	Symbol	Ele	ctrical S	Specifica	tion	Notes
Parameters	Symbol	Min.	Тур.	Max.	Unit	INOLES
Nominal Frequency	FL	8	8.000000)	MHz	
Load Capacitance	CL		20		pF	
Frequency Tolerance		-20	~	20	ppm	At $25^{\circ}C \pm 3^{\circ}C$
Frequency Stability		-20	~	20	ppm	Related to 25 °C
Drive Level	DL			100	uW	
Operating Temperature Range		-20	~	70	°C	
Storage Temperature Range		-55	~	125	°C	
Effective Series Resistance	RR			60	Ω	
Shunt Capacitance	C0			7	pF	
Motional Capacitance	C1		N/A		fF	
Ratio Of Capacitance	r		N/A			C0/C1
Aging Rate		-3	~	3	ppm	First Year
Insulation Resistance		500			MOhms	At DC 100V



Oscillation Mode Code

Code	Oscillation Mode
F	AT Cut / Fundamental
Т	AT Cut / 3rd Overtone
В	BT Cut / Fundamental

Load Capacitance Code

Code	CL	Code	CL
S	Series	Р	4
Α	16	Q	39
В	20	R	12.5
С	30	Т	8
D	18	U	33
Е	32	V	7
F	12	W	6
G	22	Х	17
Н	27	Y	8.5
Ι	10	Z	19.5
J	14	а	21.5
K	15	b	24
L	25	с	35
М	9	d	37
Ν	13		

Frquency Tolerance Code

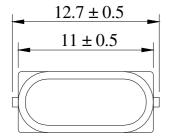
Code	Tolerance	Code	Tolerance		
1	±20 ppm	6	±50 ppm		
2	±25 ppm	9	±10 ppm		
3	±30 ppm	0	±100 ppm		
5	±15 ppm				

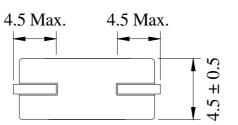
Date Code

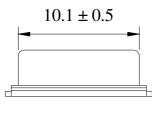
K				
Year	2017	2018	2019	2020
	2021	2022	2023	2024
	2025	2026	2027	2028
Month	2029	2030	2031	2032
JAN	А	Ν	а	n
FEB	В	Р	b	р
MAR	С	Q	с	q
APR	D	R	d	r
MAY	Е	S	e	S
JUN	F	Т	f	t
JUL	G	U	g	u
AUG	Н	V	h	v
SEP	J	W	j	W
OCT	K	Х	k	Х
NOV	L	Y	1	у
DEC	М	Z	m	Z

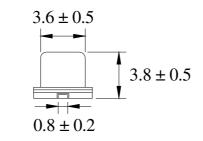
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3. DIMENSIONS : (Unit : mm)

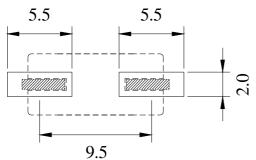




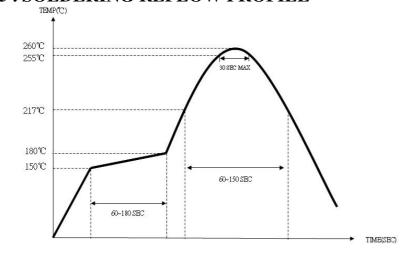




4. SUGGESTED LAND PATTERN : (Unit : mm)

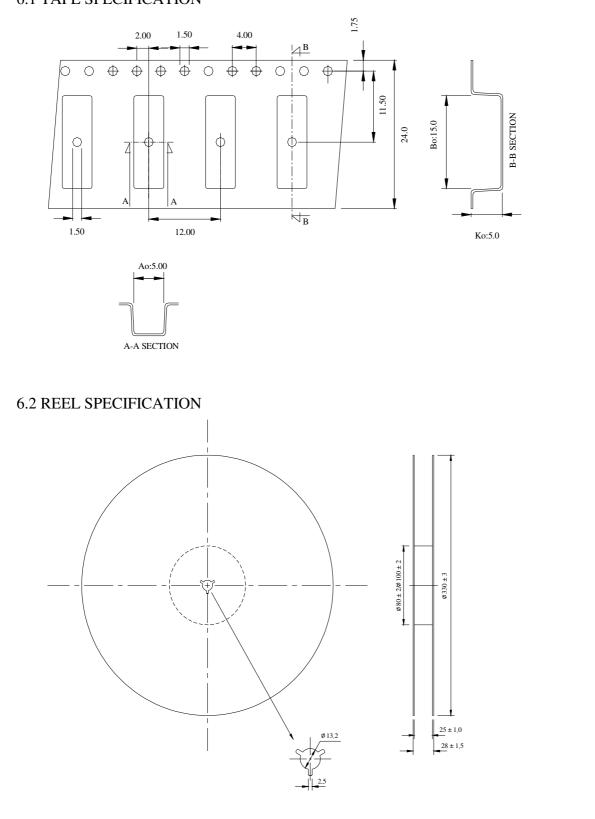


5. SOLDERING REFLOW PROFILE



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6 . PACKING : (Unit : mm) 1000pcs/reel 6.1 TAPE SPECIFICATION



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7. RELIABILITY SPECIFICATION

No	Test Item	Test Methods	Performance	
1 Drop Test		Free drop from 50 cm height onto a hard wooden board for 3 times		
2	Mechanical Shock	1000 G, 0.5 msec, 3 times for each direction (X, Y, Z)	To satisfy the electrical characteristics	
3	Vibration	Frequency range : 20 ~ 2000 Hz Amplitude : 1.52 mm / 20G Sweep time : 20 minutes Test time for each direction : 2 Hours (Total 6 Hours)		
4	Gross Leak	Alcohol, Test Pressure : > -40cm-Hg	No bubbles stream	
5	Fine Leak	5 kgf /cm ² Helium bombing for 2 Hours	$\leq 10^{-8}$ atm.cc./sec	
6	Solderability	Temperature : $260^{\circ}C \pm 5^{\circ}C$ Immersion time : 5 ± 1 seconds	90% min. coverage of new solder	
	Resistance To Soldering Heat High Temperature Storage	Solder pot test Test temperature : 260° C ± 5°C Test time : 10 ± 1 seconds + 125° C ± 3 °C for 500 ± 12 Hours	-	
9	Low Temperature Storage	- 55 °C \pm 3 °C for 500 \pm 12 Hours	-	
10	Temperature Cycle	Total 100 cycles of the following temperature cycle 1 cycle $125^{\circ} \text{ C} \pm 3^{\circ} \text{ C}$ $25^{\circ} \text{ C} \pm 3^{\circ} \text{ C}$ $-55^{\circ} \text{ C} \pm 3^{\circ} \text{ C}$ $-55^{\circ} \text{ C} \pm 3^{\circ} \text{ C}$ 15 min.	To satisfy the electrical characteristics	
11	High Temperature And Humidity	85° C ± 5°C, RH 85% ± 5%, 500 ± 12 Hours		

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