

APPROVAL SHEET

| Customer Name | : | |
|-------------------|---------------------|-----|
| Customer P/N | : | |
| Frequency | : 8.000000 | MHz |
| AKER Approved P/N | : 49M-008000-FD4D14 | |
| AKER MPN | : 49M-008000-FD4D14 | |
| REVISION | : A0 | |
| ISSUED DATE | : 2019/11/21 | |
| | | |

| APPROVED | CHECKED | PREPARED |
|----------------|---------|----------|
| Cornest | | Kiku |
| APPROVED BY CU | JSTOMER | |
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AKER TECHNOLOGY CO., LTD.

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TEL: 886-4-25335978 FAX: 886-4-25336011

Web: www.aker.com.tw

RoHS compliant

| | Customer P/N | | | |
|-------------------------|-------------------|-------------------|-------|--------|
| Accurate Kinetic Energy | AKER Approved P/N | 49M-008000-FD4D14 | | |
| | APPROVED | Earnest | SHEET | 1 OF 6 |
| | PREPARED | Kiku | REV. | A0 |

| Revison | Date | Reviser | Revised contents |
|---------|------------|---------|------------------|
| A0 | 2019/11/21 | Kiku | Initial Released |
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|-------------------------|-------------------|-------------------|-------|--------|
| Accurate Kinetic Energy | AKER Approved P/N | 49M-008000-FD4D14 | | |
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| | PREPARED | Kiku | REV. | A0 |

HC-49US SMD CRYSTAL SPECIFICATION

1. ELECTRICAL CHARACTERISTICS

(1) Standard atmospheric conditions

Unless otherwise specified , the standard range of atmospheric conditions for making

measurement and tests are as follow :

Ambient temperature : 25±5°C

Relative humidity : 40%~70%

If there is any doubt about the results , measurement shall be made within the following limits : Ambient temperature : 25 ± 3 °C

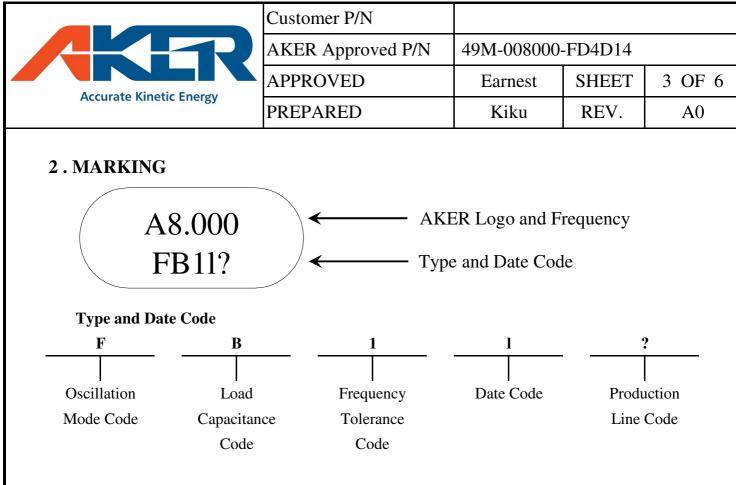
Relative humidity : 40%~70%

(2) Measurement Equipment : SAUNDERS 350A (Measured FL)

(3) Cutting Model : AT CUT

(4) Oscillation Model : Fundamental

| Parameters | Symbol | Ele | ctrical S | Specifica | tion | Notes |
|-----------------------------|--------|------|-----------|-----------|-------|---------------------------------|
| Parameters | Symbol | Min. | Тур. | Max. | Unit | INOLES |
| Nominal Frequency | FL | 8 | 8.000000 |) | MHz | |
| Load Capacitance | CL | | 20 | | pF | |
| Frequency Tolerance | | -20 | ~ | 20 | ppm | At $25^{\circ}C \pm 3^{\circ}C$ |
| Frequency Stability | | -20 | ~ | 20 | ppm | Related to 25 °C |
| Drive Level | DL | | | 100 | uW | |
| Operating Temperature Range | | -20 | ~ | 70 | °C | |
| Storage Temperature Range | | -55 | ~ | 125 | °C | |
| Effective Series Resistance | RR | | | 60 | Ω | |
| Shunt Capacitance | C0 | | | 7 | pF | |
| Motional Capacitance | C1 | | N/A | | fF | |
| Ratio Of Capacitance | r | | N/A | | | C0/C1 |
| Aging Rate | | -3 | ~ | 3 | ppm | First Year |
| Insulation Resistance | | 500 | | | MOhms | At DC 100V |



Oscillation Mode Code

| Code | Oscillation Mode |
|------|-----------------------|
| F | AT Cut / Fundamental |
| Т | AT Cut / 3rd Overtone |
| В | BT Cut / Fundamental |

Load Capacitance Code

| Code | CL | Code | CL |
|------|--------|------|------|
| S | Series | Р | 4 |
| Α | 16 | Q | 39 |
| В | 20 | R | 12.5 |
| С | 30 | Т | 8 |
| D | 18 | U | 33 |
| Е | 32 | V | 7 |
| F | 12 | W | 6 |
| G | 22 | Х | 17 |
| Н | 27 | Y | 8.5 |
| Ι | 10 | Z | 19.5 |
| J | 14 | а | 21.5 |
| K | 15 | b | 24 |
| L | 25 | с | 35 |
| М | 9 | d | 37 |
| Ν | 13 | | |

Frquency Tolerance Code

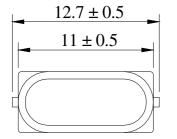
| Code | Tolerance | Code | Tolerance | | |
|------|-----------|------|-----------|--|--|
| 1 | ±20 ppm | 6 | ±50 ppm | | |
| 2 | ±25 ppm | 9 | ±10 ppm | | |
| 3 | ±30 ppm | 0 | ±100 ppm | | |
| 5 | ±15 ppm | | | | |

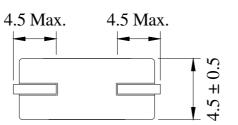
Date Code

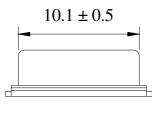
| K | | | | |
|-------|------|------|------|------|
| Year | 2017 | 2018 | 2019 | 2020 |
| | 2021 | 2022 | 2023 | 2024 |
| | 2025 | 2026 | 2027 | 2028 |
| Month | 2029 | 2030 | 2031 | 2032 |
| JAN | А | Ν | а | n |
| FEB | В | Р | b | р |
| MAR | С | Q | с | q |
| APR | D | R | d | r |
| MAY | Е | S | e | S |
| JUN | F | Т | f | t |
| JUL | G | U | g | u |
| AUG | Н | V | h | v |
| SEP | J | W | j | W |
| OCT | K | Х | k | Х |
| NOV | L | Y | 1 | у |
| DEC | М | Z | m | Z |

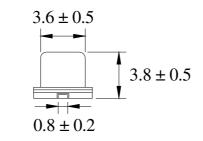
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3. DIMENSIONS : (Unit : mm)

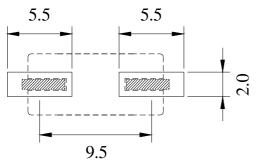




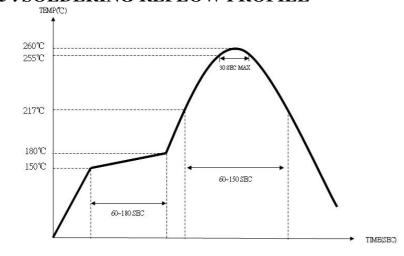




4. SUGGESTED LAND PATTERN : (Unit : mm)

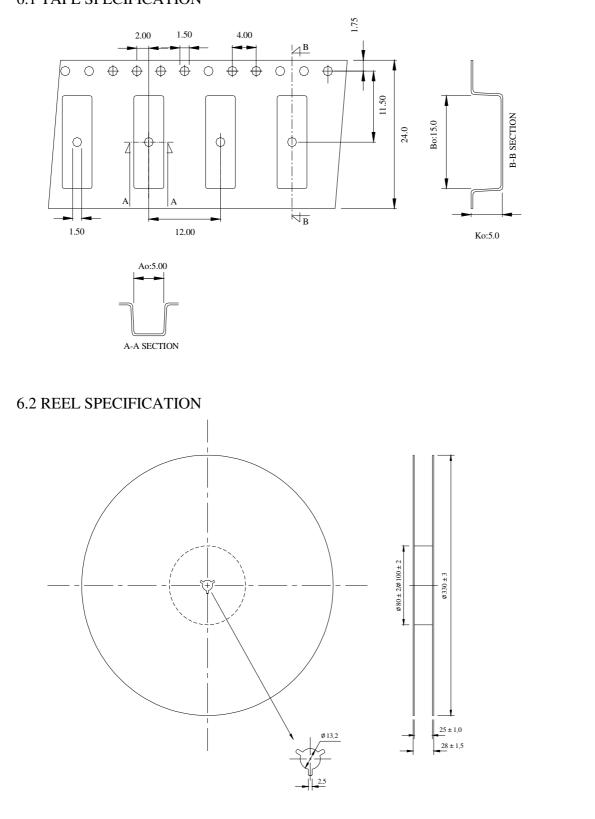


5. SOLDERING REFLOW PROFILE



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6 . PACKING : (Unit : mm) 1000pcs/reel 6.1 TAPE SPECIFICATION



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7. RELIABILITY SPECIFICATION

| No | Test Item | Test Methods | Performance | |
|-------------|--|--|---|--|
| 1 Drop Test | | Free drop from 50 cm height onto a hard wooden board for 3 times | | |
| 2 | Mechanical Shock | 1000 G, 0.5 msec, 3 times for each direction (X, Y, Z) | To satisfy the electrical characteristics | |
| 3 | Vibration | Frequency range : 20 ~ 2000 Hz Amplitude : 1.52 mm / 20G Sweep time : 20 minutes Test time for each direction : 2 Hours (Total 6 Hours) | | |
| 4 | Gross Leak | Alcohol, Test Pressure : > -40cm-Hg | No bubbles stream | |
| 5 | Fine Leak | 5 kgf /cm ² Helium bombing for 2 Hours | $\leq 10^{-8}$ atm.cc./sec | |
| 6 | Solderability | Temperature : $260^{\circ}C \pm 5^{\circ}C$ Immersion time : 5 ± 1 seconds | 90% min. coverage of new solder | |
| | Resistance To Soldering Heat High Temperature Storage | Solder pot test Test temperature : 260° C ± 5°C Test time : 10 ± 1 seconds + 125° C ± 3 °C for 500 ± 12 Hours | - | |
| 9 | Low Temperature Storage | - 55 °C \pm 3 °C for 500 \pm 12 Hours | - | |
| 10 | Temperature Cycle | Total 100 cycles of the following temperature cycle 1 cycle $125^{\circ} \text{ C} \pm 3^{\circ} \text{ C}$ $25^{\circ} \text{ C} \pm 3^{\circ} \text{ C}$ $-55^{\circ} \text{ C} \pm 3^{\circ} \text{ C}$ $-55^{\circ} \text{ C} \pm 3^{\circ} \text{ C}$ 15 min. | To satisfy the electrical characteristics | |
| 11 | High Temperature And Humidity | 85° C ± 5°C, RH 85% ± 5%, 500 ± 12 Hours | | |

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