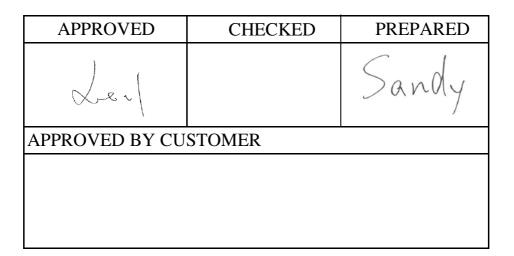
# APPROVAL SHEET

Customer Name	:		
Customer P/N	:		
Frequency	:	12.000000	MHz
Aker Approved P/	N:	CXAN-012000-3F1	0D40
Aker MPN	:	CXAN-012000-3F1	0D40
Rev.	:	1	
ISSUE DATE	:	Nov.26.2019	



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Web: www.aker.com.tw

**RoHS compliant** 

	CUST. P/N	:		
	Aker Approved P/N	:	CXAN-0120	00-3F10D40
Accurate Kinetic Energy	APPROVED	:	Xtal	SHEET : 1 of 9
	PREPARED	:	Sandy	REV. : 1

Rev.	Date	Reviser	Revise contents
1	2019/11/26	Sandy	Initial Released



CUST. P/N	:		
Aker Approved P/N	:	CXAN-0120	000-3F10D40
APPROVED	:	Xtal	SHEET : 2 of 9
PREPARED	:	Sandy	REV. : 1

# **SMD CRYSTAL SPECIFICATION**

### **1. ELECTRICAL CHARACTERISTICS**

■ Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow :

Ambient temperature :  $25\pm5$  °C

Relative humidity : 40%~70%

If there is any doubt about the results, measurement shall be made within the following limits:

Ambient temperature :  $25\pm3$  °C

Relative humidity : 40%~70%

- AKER Model : CXAN-321
- Oscillation Model : Fundamental
- Cutting Model : AT CUT
- Measurement Equipment : 350A(Measured FL)
- Insulation Resistance : More than 500M ohms at DC 100V

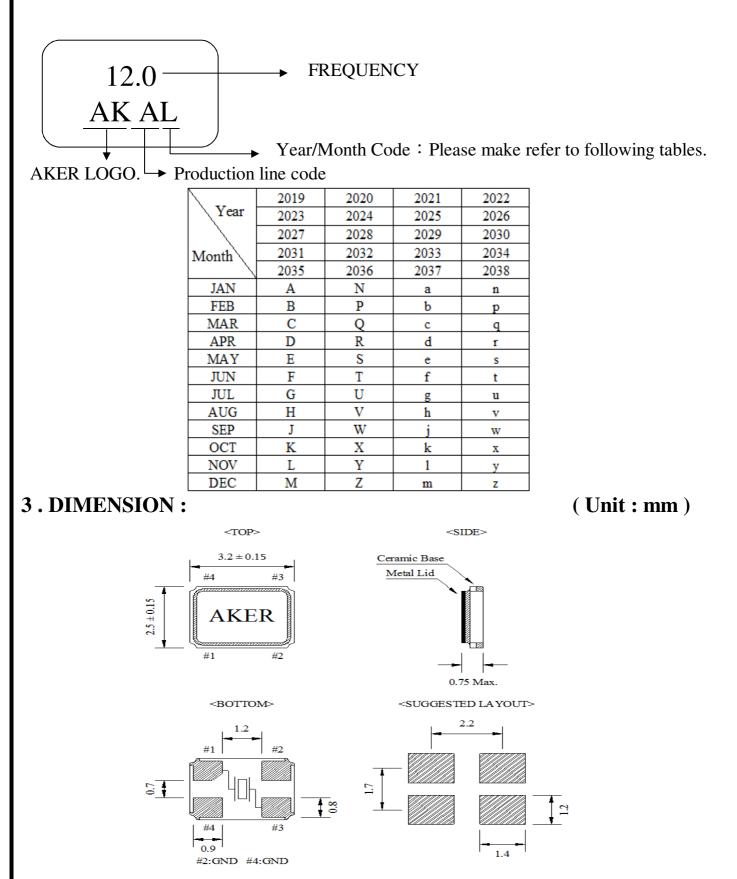
		Electrical Spec				
Parameters	Symbol	Min.	Тур.	Max.	Units.	Notes
Nominal Frequency	FL	12	2.00000	0	MHz	
Frequency Tolerance			±10		ppm	at $25^{\circ}$ C ± $3^{\circ}$ C
Frequency Stability			±20		ppm	Operating Temp (Refer 25°C)
Load Capacitance	CL		10		pF	
Aging			±3		ppm	First Year
Operating Temperature		-40	$\sim$	85	°C	
Storage Temperature Range		-55	$\sim$	125	°C	
Drive Level	DL			100	uW	
Effective Resistance Rr	Rr			100	Ω	
Shunt Capacitance	C0			3	pF	
*Please kindly be noted that AKI	ER DO NOT	guarante	ee parts q	uality wh	ich involv	ves human security application.*

	CUST. P/N	:		
	Aker Approved P/N	:	CXAN-0120	000-3F10D40
	APPROVED	:	Xtal	SHEET : 3
Accurate Kinetic Energy	PREPARED	:	Sandy	REV. :

SHEET : 3 of 9

1

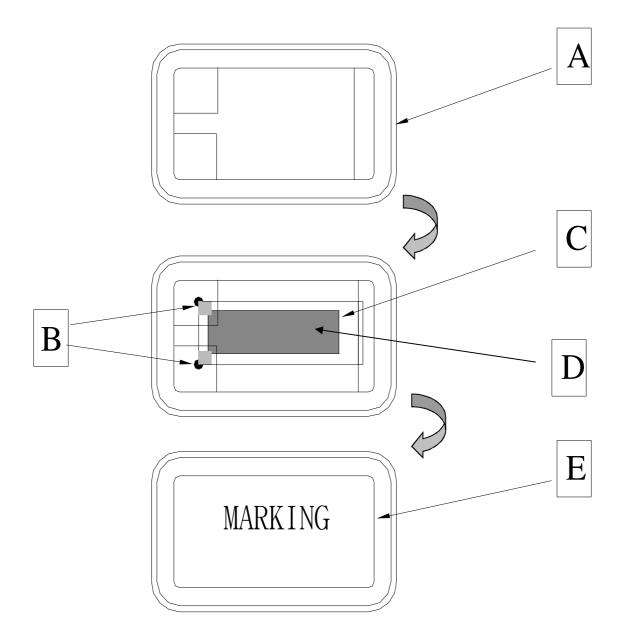
2. MARKING :





CUST. P/N	:		
Aker Approved P/N	:	CXAN-0120	)00-3F10D40
APPROVED	:	Xtal	SHEET: 4 of 9
PREPARED	:	Sandy	REV. : 1

# 4. STRUCTURE ILLUSTRATION

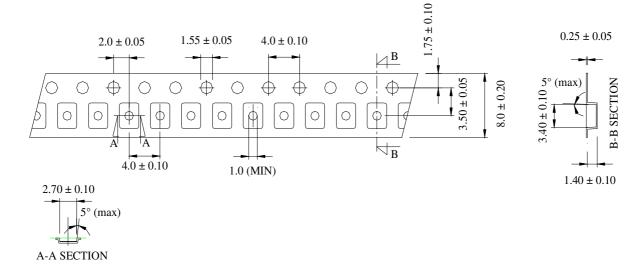


	COMPONENTS	MATERIALS		MPONENTS	MATERIALS
А	Base (Package)	Ceramic(Al2O3)+Kovar(Fe/Co/Ni)	D	Electrode	Cr / Ag
В	Conductive adhesive	Ag / Silicon resin	Е	Lid	Fe/Co/Ni
С	Crystal blank	SiO2			

	CUST. P/N	•		
	Aker Approved P/N	:	CXAN-0120	000-3F10D40
	APPROVED	:	Xtal	SHEET : 5 of 9
Accurate Kinetic Energy	PREPARED	:	Sandy	REV. : 1

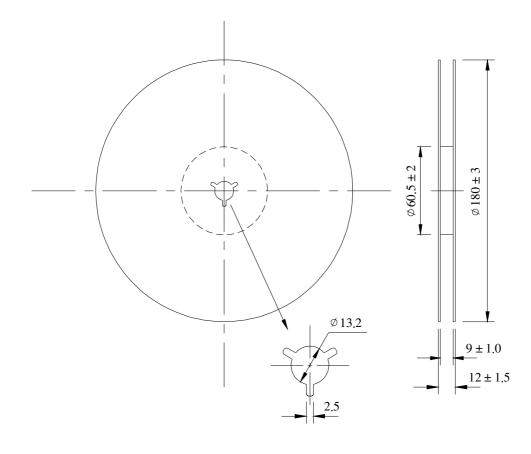
#### 5. PACKING : TAPE SPECIFICATION

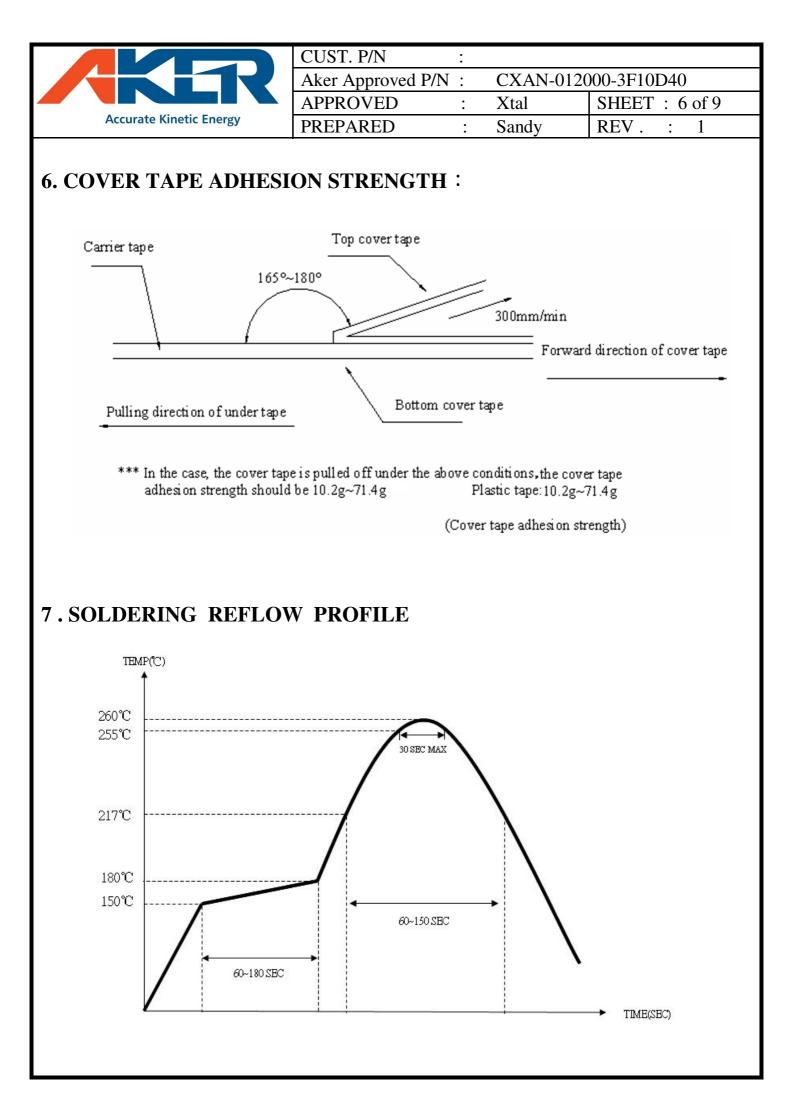
(Unit:mm)

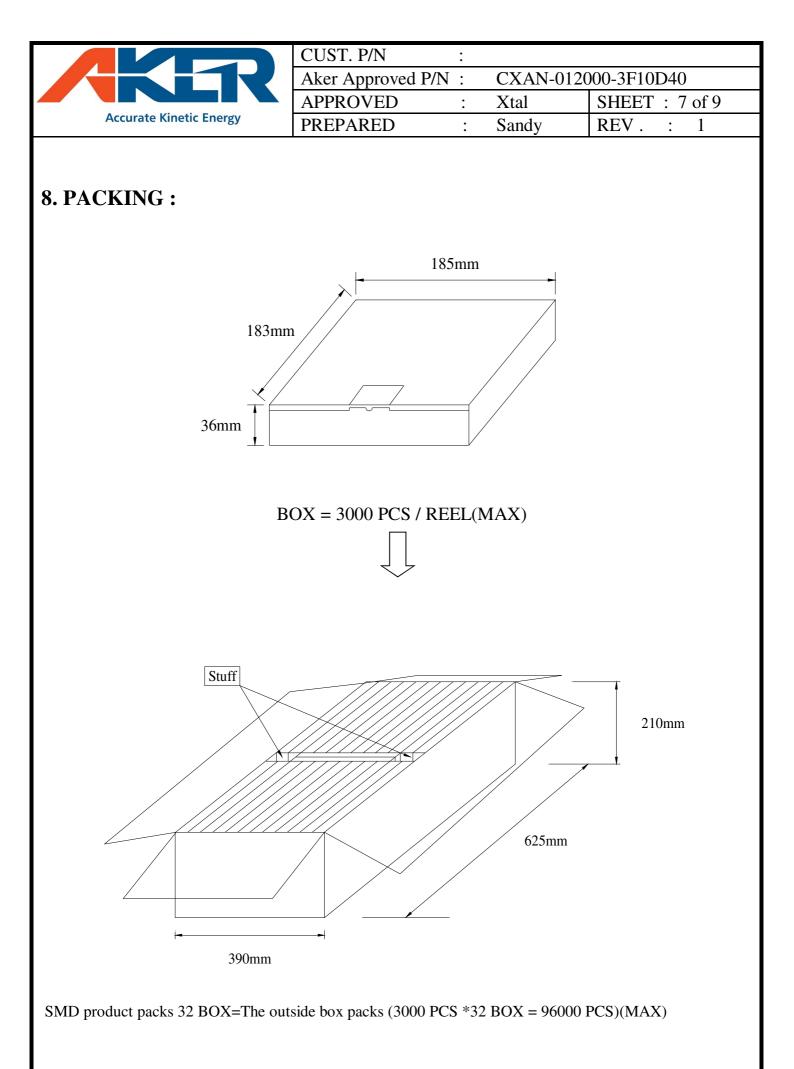


**OUTLINE DIMENSION** 

(Unit:mm)









CUST. P/N	:		
Aker Approved P/N	:	CXAN-0120	000-3F10D40
APPROVED	:	Xtal	SHEET : 8 of 9
PREPARED	:	Sandy	REV. : 1

### 9. MECHANICAL PERFORMANCE

TEST ITEMS	TEST METHODS AND TEST CONDITION	PERFORMANCE
9.1 Drop Test	The specimen is measured for its frequency and resistance before the test. It is then dropped from a hight of 100 cm or more as a free fall object onto a hard wooden plate of 30mm or more in thickness. ( in accordance with JIS-C0044 )	
9.2 Vibration Test	The specimen is measured for its frequency and resistance before the test. Most them into X,Y and Z axes, respectively, for the vibration test. Vibration condition: Frequency range ; 20 $\sim$ 2000HZ Peak to peak amplitude : 1.52 mm Peak acceleration : 20G Sweep time : 20 minute / axis Pendicular total test time : 4 hours	To satisfy the electrical performance .
9.3 Resistance to Soldering Test	( in accordance with MIL-STD-883F : 2007.3 ) The specimen is measured for its frequency and resistance before the test. Place the specimen on the belt of the converynace and let it pass through the reflow with the presetted temperature condition. After passing twice the reflow place, the specimen under the referee condition for -~2 hours and then measure its electrical performance. Temperature Condition of IR Simulation: The temperature range of the preheated section is setted at 150 ~ 180°C for 60~120 sec. For the next section the temperature range is setted at 217~260°C for 45~90 sec. and within this time range the specimen should be able to sustain at the peak temperature, 260+/-3°C, for 10 sec long. ( in accordance with JESD22-B106-B )	
9.4 Fine Leak Test	Place the specimen in a pressurized container and pressurize it with the detection gas (mixed gas consisting of 95% or more helium) for at least 2 hours. Complete the measurement of the concentration of helium within 30 min after taking it out from the pressurized container.	Less than 1.0 * 10 <sup>-8</sup> atm .c.c. / sec, Helium
	( in accordance with MIL-STD-883F : 1014.11 ) The referee condition. Temperature $25 \pm 2$ °C Humidity $44 \approx 55 \%$ Pressure $86 \approx 106$ kPa ( in accordance with MIL-STD-883E : 1014.9 )	



CUST. P/N	:		
Aker Approved P/N	:	CXAN-0120	)00-3F10D40
APPROVED	:	Xtal	SHEET : 9 of 9
PREPARED	:	Sandy	REV. : 1

# **10. CLIMATIC RESISTANCE**

IV. CLINIATIC RESISTANCE		
TEST ITEMS	TEST METHODS AND TEST CONDITION	PERFORMANCE
10.1 Low Temp Exposure Test	The specimen is measured for its frequency and resistance before the test . Place the specimen in the chamber and kept it at the temperature of $-40 \pm 3^{\circ}$ C for $168 \pm 6$ hours . Take the specimen out of the chamber and measure itselectrical performance after leaving 1 ~ 2 hours under the referee condition. ( in accordance with JIS-C0020 )	
10.2 Aging Test	The specimen is measured for its frequency and resistance before the test . Place the specimen in the testing chamber and keep it at the temperature of $+ 125 \pm 3^{\circ}$ C for $720 \pm 48$ hours. And then take the specimen out of the chamber and measure its electrical performance after leaving for 1 ~ 2 hours under the referee condition . ( in accordance with JIS-C0021 )	To satisfy the electrical performance .
10.3 High Temperature & High Humidty	The specimen is measured for its frequency and resistance before the test . Place the specimen in the testing chamber and kept it at the temperature of $+85 \pm 5$ °C and humidity of $85 \pm 5$ % for $168 \pm 6$ hours.and then take the specimen out and measure its electrical performance after leaving for 1 ~ 2 hours under the referee condition. ( in accordance with MIL-STD-883F : 1004.7 )	
10.4 Temperature Cycle Test	The specimen is measured for its frequency and resistance before the test . Subject the specimen to the 100 cycles of temperature ranges stated below . High temp . + 125 ± 3 °C (15± 3 min). $2\sim3 \text{ min.}$ $2\sim3 \text{ min.}$ $2\sim3 \text{ min.}$ $2\sim3 \text{ min.}$ Low temp55 ± 3 °C (15± 3 min). Measure its electrical performance after leaving it for 1 ~ 2 hours under the referee condition . ( in accordance with MIL-STD-883F : 1010.8 )	

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