

Automotive-Grade, Galvanically Isolated Current Sensor IC with Common-Mode Field Rejection in a Small-Footprint SOIC8 Package

FEATURES AND BENEFITS

- AEC-Q100 qualified
- Differential Hall sensing rejects common-mode fields
- 1.2 m Ω primary conductor resistance for low power loss and high inrush current withstand capability
- Integrated shield virtually eliminates capacitive coupling from current conductor to die, greatly suppressing output noise due to high dv/dt transients
- Industry-leading noise performance with greatly improved bandwidth through proprietary amplifier and filter design techniques
- High-bandwidth 120 kHz analog output for faster response times in control applications
- Filter pin allows user to filter the output for improved resolution at lower bandwidth
- Patented integrated digital temperature compensation circuitry allows for near closed loop accuracy over temperature in an open loop sensor
- Small-footprint, low-profile SOIC8 package suitable for space-constrained applications
- Filter pin simplifies bandwidth limiting for better resolution at lower frequencies

Continued on the next page





PACKAGE: 8-Pin SOIC (suffix LC)



Not to scale

DESCRIPTION

The Allegro[™] ACS724 current sensor IC is an economical and precise solution for AC or DC current sensing in industrial, automotive, commercial, and communications systems. The small package is ideal for space-constrained applications while also saving costs due to reduced board area. Typical applications include motor control, load detection and management, switched-mode power supplies, and overcurrent fault protection.

The device consists of a precise, low-offset, linear Hall sensor circuit with a copper conduction path located near the surface of the die. Applied current flowing through this copper conduction path generates a magnetic field which is sensed by the integrated Hall IC and converted into a proportional voltage. The current is sensed differentially in order to reject common-mode fields, improving accuracy in magnetically noisy environments. The inherent device accuracy is optimized through the close proximity of the magnetic field to the Hall transducer. A precise, proportional voltage is provided by the low-offset, chopper-stabilized BiCMOS Hall IC, which is programmed for accuracy after packaging. The output of the device has a positive slope when an increasing current flows through the primary copper conduction path (from pins 1 and 2, to pins 3 and 4), which is the path used for current sensing. The internal resistance of this conductive path is $1.2 \text{ m}\Omega$ typical, providing low power loss.

The terminals of the conductive path are electrically isolated from the sensor leads (pins 5 through 8). This allows the ACS724 current sensor IC to be used in high-side current sense applications without the use of high-side differential amplifiers or other costly isolation techniques.

Continued on the next page ...

1 8 VCC IP+ ACS724 2 VIOUT IP+ CBYPASS 6 3 0.1 µF FILTER IP-CLOAD C_{F} 5 4 1 nF IP-GND Typical Application

The ACS724 outputs an analog signal, V_{IOUT} , that changes proportionally with the bidirectional AC or DC primary sensed current, I_P , within the specified measurement range. The FILTER pin can be used to decrease the bandwidth in order to optimize the noise performance.

FEATURES AND BENEFITS (continued)

- 5 V, single supply operation
- Output voltage proportional to AC or DC current
- Factory-trimmed sensitivity and quiescent output voltage for improved accuracy
- Chopper stabilization results in extremely stable quiescent output voltage
- Nearly zero magnetic hysteresis

SELECTION GUIDE

Ratiometric output from supply voltage

DESCRIPTION (continued)

The ACS724 is provided in a small, low-profile surface-mount SOIC8 package. The leadframe is plated with 100% matte tin, which is compatible with standard lead (Pb) free printed circuit board assembly processes. Internally, the device is Pb-free, except for flip-chip high-temperature Pb-based solder balls, currently exempt from RoHS. The device is fully calibrated prior to shipment from the factory.

Part Number	I _{PR} (A)	Sens(Typ) at V _{CC} = 5 V (mV/A)	T _A (°C)	Packing*
ACS724LLCTR-2P5AB-T	±2.5	800		
ACS724LLCTR-05AB-T	±5	400]	
ACS724LLCTR-10AU-T	10	400		
ACS724LLCTR-10AB-T	±10	200	101 150	
ACS724LLCTR-20AU-T	20	200		
ACS724LLCTR-20AB-T	±20	100	-40 to 150	Tape and Reel, 3000 pieces per reel
ACS724LLCTR-30AU-T	30	133		
ACS724LLCTR-30AB-T	±30	66	1	
ACS724LLCTR-40AU-T	40	100	1	
ACS724LLCTR-50AB-T	±50	40]	

*Contact Allegro for additional packing options.



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SPECIFICATIONS

ABSOLUTE MAXIMUM RATINGS

Characteristic	Symbol	Notes	Rating	Units
Supply Voltage	V _{CC}		6	V
Reverse Supply Voltage	V _{RCC}		-0.1	V
Output Voltage	V _{IOUT}		V _{CC} + 0.5	V
Reverse Output Voltage	V _{RIOUT}		-0.1	V
Operating Ambient Temperature	T _A	Range L	-40 to 150	°C
Junction Temperature	T _J (max)		165	°C
Storage Temperature	T _{stg}		–65 to 165	°C

ISOLATION CHARACTERISTICS

Characteristic Symbol Notes		Notes	Rating	Unit
Dielectric Surge Strength Test Voltage	Surge Strength Test Voltage V Tested ±5 pulses at 2/minute in compliance to IEC 61000-4-5 1.2 µs (rise) / 50 µs (width).		6000	V
Dielectric Strength Test Voltage	tage V _{ISO} Agency type-tested for 60 seconds per UL standard 60950- 1 (edition 2); production-tested at V _{ISO} for 1 second, in accordance with UL 60950-1 (edition 2).		2400	V _{RMS}
Working Voltage for Basic Isolation	M	Maximum approved working voltage for basic (single)	420	V _{pk} or VDC
Working voltage for basic isolation	V _{WVBI}	isolation according to UL 60950-1 (edition 2)	297	V _{rms}
Clearance	D _{cl}	Minimum distance through air from IP leads to signal leads.	4.2	mm
Creepage	D _{cr}	Minimum distance along package body from IP leads to signal leads.	4.2	mm

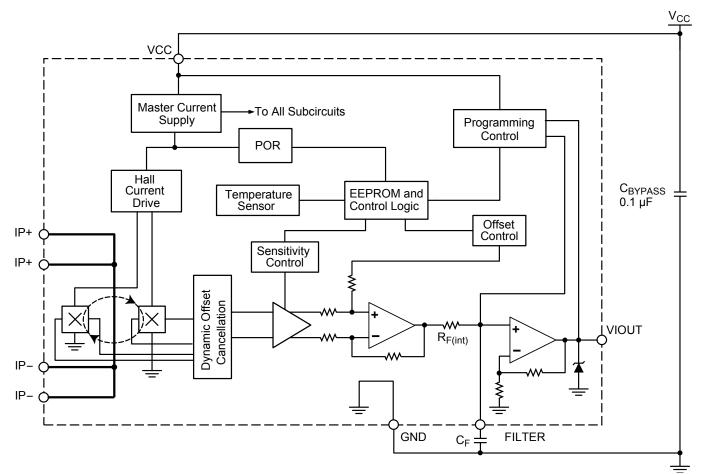
THERMAL CHARACTERISTICS

Characteristic	Characteristic Symbol Test Conditions*		Value	Units
Package Thermal Resistance (Junction to Ambient)	R _{θJA}	Mounted on the Allegro 85-0740 evaluation board with 800 mm ² of 4 oz. copper on each side, connected to pins 1 and 2, and to pins 3 and 4, with thermal vias connecting the layers. Performance values include the power consumed by the PCB.	23	°C/W
Package Thermal Resistance (Junction to Lead)	R _{θJL}	Mounted on the Allegro ASEK724 evaluation board.	5	°C/W

*Additional thermal information available on the Allegro website.

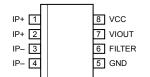


Automotive-Grade, Galvanically Isolated Current Sensor IC with Common-Mode Field Rejection in a Small-Footprint SOIC8 Package



Functional Block Diagram

PINOUT DIAGRAM AND TERMINAL LIST TABLE



Package LC, 8-Pin SOICN Pinout Diagram

Terminal List Table

Number	Name	Description
1, 2	IP+	Terminals for current being sensed; fused internally
3, 4	IP-	Terminals for current being sensed; fused internally
5	GND	Signal ground terminal
6	FILTER	Terminal for external capacitor that sets bandwidth
7	VIOUT	Analog output signal
8	VCC	Device power supply terminal



Automotive-Grade, Galvanically Isolated Current Sensor IC with Common-Mode Field Rejection in a Small-Footprint SOIC8 Package

COMMON ELECTRICAL CHARACTERISTICS ^[1]: Valid through the full range of T_A , V_{CC} = 5 V, C_F = 0, unless otherwise specified

Characteristic	Symbol	Test Conditions	Min.	Тур.	Max.	Unit
Supply Voltage	V _{CC}		4.5	_	5.5	V
Supply Current	I _{CC}	V _{CC} = 5 V, output open	-	10	14	mA
Output Capacitance Load	CL	VIOUT to GND	-	_	10	nF
Output Resistive Load	RL	VIOUT to GND	4.7	_	_	kΩ
Primary Conductor Resistance	R _{IP}	$T_A = 25^{\circ}C$	-	1.2	_	mΩ
Internal Filter Resistance [2]	R _{F(int)}		-	1.8	_	kΩ
Common Mode Field Rejection Ratio	CMFRR	Uniform external magnetic field	-	40	_	dB
Primary Hall Coupling Factor	G1	$T_A = 25^{\circ}C$	-	11	_	G/A
Secondary Hall Coupling Factor	G2	$T_A = 25^{\circ}C$	-	2.8	_	G/A
Hall Plate Sensitivity Matching	Sens _{match}	$T_A = 25^{\circ}C$	-	±1	_	%
Rise Time	t _r	$I_{P} = I_{P}(max), T_{A} = 25^{\circ}C, C_{L} = 1 \text{ nF}$	-	3	_	μs
Propagation Delay	t _{pd}	$I_{P} = I_{P}(max), T_{A} = 25^{\circ}C, C_{L} = 1 \text{ nF}$	-	2	_	μs
Response Time	t _{RESPONSE}	$I_{P} = I_{P}(max), T_{A} = 25^{\circ}C, C_{L} = 1 \text{ nF}$	-	4	_	μs
Bandwidth	BW	Small signal –3 dB; C _L = 1 nF	-	120	_	kHz
Noise Density	I _{ND}	Input-referenced noise density; $T_A = 25^{\circ}C, C_L = 1 \text{ nF}$	-	150	_	µA _(rms) / √Hz
Noise	۱ _N	Input-referenced noise: $C_F = 4.7 \text{ nF}$, $C_L = 1 \text{ nF}$, BW = 18 kHz, $T_A = 25^{\circ}C$	_	20	_	mA _(rms)
Nonlinearity	E _{LIN}	Through full range of I _P	-1.5	_	+1.5	%
Sensitivity Ratiometry Coefficient	SENS_RAT_ COEF	V_{CC} = 4.5 to 5.5 V, T_A = 25°C	_	1.3	_	-
Zero-Current Output Ratiometry Coefficient	QVO_RAT_ COEF	V_{CC} = 4.5 to 5.5 V, T_{A} = 25°C	-	1	_	-
Continue Vallage [2]	V _{OH}	R _L = 4.7 kΩ	-	V _{CC} - 0.3	_	V
Saturation Voltage [3]	V _{OL}	R _L = 4.7 kΩ	-	0.3	_	V
Power-On Time	t _{PO}	Output reaches 90% of steady-state level, $T_A = 25^{\circ}C$, $I_P = I_{PR}(max)$ applied	-	80	_	μs
Shorted Output-to-Ground Current	I _{SC(GND)}	T _A = 25°C	-	3.3	_	mA
Shorted Output-to-V _{CC} Current	I _{SC(VCC)}	$T_A = 25^{\circ}C$	_	45	_	mA

^[1] Device may be operated at higher primary current levels, I_P, ambient temperatures, T_A, and internal leadframe temperatures, provided the Maximum Junction Temperature, $T_j(max)$, is not exceeded. ^[2] $R_{F(int)}$ forms an RC circuit via the FILTER pin.

[3] The sensor IC will continue to respond to current beyond the range of I_P until the high or low saturation voltage; however, the nonlinearity in this region will be worse than through the rest of the measurement range.



xLLCTR-2P5AB PERFORMANCE CHARACTERISTICS: T_A Range L, valid at $T_A = -40$ °C to 150°C, $V_{CC} = 5$ V, unless otherwise specified

Characteristic	Symbol	Test Conditions	Min.	Typ. ^[1]	Max.	Unit
NOMINAL PERFORMANCE				· · · · · ·		
Current Sensing Range	I _{PR}		-2.5	-	2.5	A
Sensitivity	Sens	I _{PR(min)} < I _P < I _{PR(max)}	-	800	_	mV/A
Zero-Current Output Voltage	V _{IOUT(Q)}	Bidirectional, I _P = 0 A	-	V _{CC} × 0.5	-	V
ACCURACY PERFORMANC	E			· · · · ·		
Total Output Error ^[2]	E	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-2.5	±1.5	2.5	%
	E _{TOT}	$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-6.5	±4.5	6.5	%
TOTAL OUTPUT ERROR CO	MPONENT	S ^[3] E _{TOT} = E _{SENS} + 100 × V _{OE} /(Sens × I _P)				
Sonaitivity Error	_	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-2	±1	2	%
Current Sensing Range Sensitivity Zero-Current Output Voltage ACCURACY PERFORMANC Fotal Output Error ^[2] FOTAL OUTPUT ERROR CC Sensitivity Error Offset Voltage LIFETIME DRIFT CHARACT Sensitivity Error Lifetime Drift	E _{sens}	$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-6	±4.5	6	%
Offeret) /elterre	14	$I_{P} = 0 \text{ A}, T_{A} = 25^{\circ}\text{C} \text{ to } 150^{\circ}\text{C}$	-20	±7	20	mV
Oliset voltage	V _{OE}	$I_{P} = 0 \text{ A}, T_{A} = -40^{\circ}\text{C} \text{ to } 25^{\circ}\text{C}$	-40	±13	40	mV
LIFETIME DRIFT CHARACT	ERISTICS			`		
Sensitivity Error Lifetime Drift	E _{sens_drift}		-3	±1	3	%
Total Output Error Lifetime Drift	E _{tot_drift}		-3	±1	3	%

^[1] Typical values with +/- are 3 sigma values.



xLLCTR-05AB PERFORMANCE CHARACTERISTICS: T_A Range L, valid at $T_A = -40$ °C to 150°C, $V_{CC} = 5$ V, unless otherwise specified

Characteristic	Symbol	Test Conditions	Min.	Typ.[1]	Max.	Unit
NOMINAL PERFORMANCE				· · · · · · · · · · · · · · · · · · ·		
Current Sensing Range	I _{PR}		-5	_	5	Α
Sensitivity	Sens	$I_{PR(min)} < I_P < I_{PR(max)}$	-	400	_	mV/A
Zero-Current Output Voltage	V _{IOUT(Q)}	Bidirectional, I _P = 0 A	-	V _{CC} × 0.5	_	V
ACCURACY PERFORMANC	E			· · · · · · · · · · · · · · · · · · ·		<u>.</u>
Total Output Error [2] E_{TOT} $I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$ -2.5 ± 1.5 $I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$ -6 ± 4.5 TOTAL OUTPUT ERROR COMPONENTS [3] $E_{TOT} = E_{SENS} + 100 \times V_{OE}/(Sens \times I_P)$	E	$I_{P} = I_{PR(max)}, T_{A} = 25^{\circ}C \text{ to } 150^{\circ}C$	-2.5	±1.5	2.5	%
	6	%				
TOTAL OUTPUT ERROR CO	MPONENT	S ^[3] E _{TOT} = E _{SENS} + 100 × V _{OE} /(Sens × I _P)				
Consitivity Error	F	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-2	±1	2	%
Zero-Current Output Voltage ACCURACY PERFORMANC Fotal Output Error ^[2] FOTAL OUTPUT ERROR CC Sensitivity Error Offset Voltage	E _{sens}	$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-5.5	±4.5	5.5	%
Offect Veltage	V	I _P = 0 A, T _A = 25°C to 150°C	-15	±7	15	mV
Oliset voltage	V _{OE}	$I_{P} = 0 \text{ A}, T_{A} = -40^{\circ}\text{C} \text{ to } 25^{\circ}\text{C}$	-30	±13	30	mV
LIFETIME DRIFT CHARACT	ERISTICS					
Sensitivity Error Lifetime Drift	E _{sens_drift}		-3	±1	3	%
Total Output Error Lifetime Drift	E _{tot_drift}		-3	±1	3	%

^[1] Typical values with +/- are 3 sigma values.



xLLCTR-10AU PERFORMANCE CHARACTERISTICS: T_A Range L, valid at $T_A = -40$ °C to 150°C, $V_{CC} = 5$ V, unless otherwise specified

Characteristic	Symbol	Test Conditions	Min.	Typ.[1]	Max.	Unit
NOMINAL PERFORMANCE			·	· · · · ·		
Current-Sensing Range	I _{PR}		0	-	10	A
Sensitivity	Sens	$I_{PR(min)} < I_P < I_{PR(max)}$	-	400	-	mV/A
Zero-Current Output Voltage	V _{IOUT(Q)}	Unidirectional, I _P = 0 A	_	V _{CC} × 0.1	_	V
ACCURACY PERFORMANC	E		·	· · · · ·		
Total Output Error ^[2]	E _{TOT}	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-2.5	±1.5	2.5	%
		$I_P = I_{PR(max)}$, $T_A = -40^{\circ}C$ to 25°C	-6	±4.5	6	%
TOTAL OUTPUT ERROR CO	MPONENT	S ^[3] E _{TOT} = E _{SENS} + 100 × V _{OE} /(Sens × I _P)				
Sonoitivity Error	E	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-2	±1	2	%
Sensitivity Error	E _{sens}	$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-5.5	±4.5	5.5	%
Offeet Veltere	M	I _P = 0 A, T _A = 25°C to 150°C	-15	±7	15	mV
Offset Voltage	V _{OE}	$I_{P} = 0 \text{ A}, T_{A} = -40^{\circ}\text{C} \text{ to } 25^{\circ}\text{C}$	-30	±13	30	mV
LIFETIME DRIFT CHARACT	ERISTICS			`		
Sensitivity Error Lifetime Drift	E _{sens_drift}		-3	±1	3	%
Total Output Error Lifetime Drift	E _{tot_drift}		-3	±1	3	%

^[1] Typical values with +/- are 3 sigma values.



xLLCTR-10AB PERFORMANCE CHARACTERISTICS: T_A Range L, valid at $T_A = -40$ °C to 150°C, $V_{CC} = 5$ V, unless otherwise specified

Characteristic	Symbol	Test Conditions	Min.	Typ.1	Max.	Unit
NOMINAL PERFORMANCE						·
Current-Sensing Range	I _{PR}		-10	-	10	A
Sensitivity	Sens	$I_{PR(min)} < I_P < I_{PR(max)}$	-	200	_	mV/A
Zero-Current Output Voltage	V _{IOUT(Q)}	Bidirectional, I _P = 0 A	_	V _{CC} × 0.5	_	V
ACCURACY PERFORMANC	E		• 			
	E _{TOT}	$I_{P} = I_{PR(max)}, T_{A} = 25^{\circ}C \text{ to } 150^{\circ}C$	-2	±1	2	%
		$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-6	±4.5	6	%
TOTAL OUTPUT ERROR CO	MPONENT	S ³ E _{TOT} = E _{SENS} + 100 × V _{OE} /(Sens × I _P)				
Sonoitivity Error	_	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-1.5	±1	1.5	%
	⊏sens	$I_P = I_{PR(max)}$, $T_A = -40^{\circ}C$ to 25°C	-5.5	±4.5	5.5	%
Offeet Veltere	M	I _P = 0 A, T _A = 25°C to 150°C	-10	±6	10	mV
Zero-odment output voltage $V_{IOUT(Q)}$ Didrectional, $p = 0A$ Image of AACCURACY PERFORMANCETotal Output Error2 E_{TOT} $I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$ -2Ip = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C-6TOTAL OUTPUT ERROR COMPONENTS ³ $E_{TOT} = E_{SENS} + 100 \times V_{OE}/(Sens \times I_P)$ Sensitivity Error E_{sens} $I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$ -1.5Offset Voltage V_{OE} $I_P = 0A, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$ -10LIFETIME DRIFT CHARACTERISTICSImage of the transmission of transmission of the transmission of trans	±8	30	mV			
LIFETIME DRIFT CHARACT	ERISTICS					
Sensitivity Error Lifetime Drift	E _{sens_drift}		-3	±1	3	%
Total Output Error Lifetime Drift	E _{tot_drift}		-3	±1	3	%

^[1] Typical values with +/- are 3 sigma values.



xLLCTR-20AU PERFORMANCE CHARACTERISTICS: T_A Range L, valid at $T_A = -40$ °C to 150°C, $V_{CC} = 5$ V, unless otherwise specified

Characteristic	Symbol	Test Conditions	Min.	Typ. [1]	Max.	Unit
NOMINAL PERFORMANCE				· · · · ·		
Current-Sensing Range	I _{PR}		0	-	20	A
Sensitivity	Sens	$I_{PR(min)} < I_P < I_{PR(max)}$	-	200	_	mV/A
Zero-Current Output Voltage	V _{IOUT(Q)}	Unidirectional, I _P = 0 A	-	V _{CC} × 0.1	_	V
ACCURACY PERFORMANC	E			· · · ·		
Total Output Error ^[2]	E _{TOT}	$I_{P} = I_{PR(max)}, T_{A} = 25^{\circ}C \text{ to } 150^{\circ}C$	-2	±0.7	2	%
		$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-6	±4	6	%
TOTAL OUTPUT ERROR CO	MPONENT	S ^[3] E _{TOT} = E _{SENS} + 100 × V _{OE} /(Sens × I _P)				
Sonoitivity Error	-	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-1.5	±0.7	1.5	%
Sensitivity Error	E _{sens}	$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-5.5	±4	5.5	%
Offeet Veltere	M	I _P = 0 A, T _A = 25°C to 150°C	-10	±6	10	mV
Offset Voltage	V _{OE}	$I_{P} = 0 \text{ A}, T_{A} = -40^{\circ}\text{C} \text{ to } 25^{\circ}\text{C}$	-30	±8	30	mV
LIFETIME DRIFT CHARACT	ERISTICS					
Sensitivity Error Lifetime Drift	E _{sens_drift}		-3	±1	3	%
Total Output Error Lifetime Drift	E _{tot_drift}		-3	±1	3	%

^[1] Typical values with +/- are 3 sigma values.



xLLCTR-20AB PERFORMANCE CHARACTERISTICS: T_A Range L, valid at $T_A = -40$ °C to 150°C, $V_{CC} = 5$ V, unless otherwise specified

Characteristic	Symbol	Test Conditions	Min.	Typ. [1]	Max.	Unit
NOMINAL PERFORMANCE				· · · · · ·		
Current-Sensing Range	I _{PR}		-20	-	20	A
Sensitivity	Sens	$I_{PR(min)} < I_P < I_{PR(max)}$	-	100	_	mV/A
Zero-Current Output Voltage	V _{IOUT(Q)}	Bidirectional, I _P = 0 A	-	V _{CC} × 0.5	_	V
ACCURACY PERFORMANC	E			· · · · ·		
Total Output Error ^[2]	E _{TOT}	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-2	±0.8	2	%
		$I_P = I_{PR(max)}$, $T_A = -40^{\circ}$ C to 25°C	-6	±4	6	%
TOTAL OUTPUT ERROR CO	MPONENT	S ^[3] E _{TOT} = E _{SENS} + 100 × V _{OE} /(Sens × I _P)				
Consitivity Error	_	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-1.5	±0.6	1.5	%
Sensitivity Error	E _{sens}	$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-5.5	±4	5.5	%
Offeet Veltere		I _P = 0 A, T _A = 25°C to 150°C	-10	±5	10	mV
Offset Voltage	V _{OE}	$I_{P} = 0 \text{ A}, T_{A} = -40^{\circ}\text{C} \text{ to } 25^{\circ}\text{C}$	-30	±6	30	mV
LIFETIME DRIFT CHARACT	ERISTICS					
Sensitivity Error Lifetime Drift	E _{sens_drift}		-3	±1	3	%
Total Output Error Lifetime Drift	E _{tot_drift}		-3	±1	3	%

^[1] Typical values with +/- are 3 sigma values.



xLLCTR-30AU PERFORMANCE CHARACTERISTICS: T_A Range L, valid at $T_A = -40$ °C to 150°C, $V_{CC} = 5$ V, unless otherwise specified

Characteristic	Symbol	Test Conditions	Min.	Typ. [1]	Max.	Unit
NOMINAL PERFORMANCE				· · · · · · · · · · · · · · · · · · ·		
Current-Sensing Range	I _{PR}		0	-	30	A
Sensitivity	Sens	$I_{PR(min)} < I_P < I_{PR(max)}$	-	133	_	mV/A
Zero-Current Output Voltage	V _{IOUT(Q)}	Unidirectional, I _P = 0 A	-	V _{CC} × 0.1	_	V
ACCURACY PERFORMANC	E					
Total Output Error ^[2]	E _{TOT}	$I_{P} = I_{PR(max)}, T_{A} = 25^{\circ}C \text{ to } 150^{\circ}C$	-2	±0.7	2	%
		$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-6	±4	6	%
TOTAL OUTPUT ERROR CO	MPONENT	S ^[3] E _{TOT} = E _{SENS} + 100 × V _{OE} /(Sens × I _P)				
Consitivity Error	E _{sens}	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-1.5	±0.7	1.5	%
Sensitivity Error		$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-5.5	±4	5.5	%
Offect Veltage	V _{OE}	I _P = 0 A, T _A = 25°C to 150°C	-10	±6	10	mV
Offset Voltage		$I_{P} = 0 \text{ A}, T_{A} = -40^{\circ}\text{C} \text{ to } 25^{\circ}\text{C}$	-30	±7	30	mV
LIFETIME DRIFT CHARACT	ERISTICS					
Sensitivity Error Lifetime Drift	E _{sens_drift}		-3	±1	3	%
Total Output Error Lifetime Drift	E _{tot_drift}		-3	±1	3	%

^[1] Typical values with +/- are 3 sigma values.



xLLCTR-30AB PERFORMANCE CHARACTERISTICS: T_A Range L, valid at $T_A = -40$ °C to 150°C, $V_{CC} = 5$ V, unless otherwise specified

Characteristic	Symbol	Test Conditions	Min.	Typ. [1]	Max.	Unit
NOMINAL PERFORMANCE				· · · · · ·		
Current-Sensing Range	I _{PR}		-30	-	30	A
Sensitivity	Sens	$I_{PR(min)} < I_P < I_{PR(max)}$	-	66	_	mV/A
Zero-Current Output Voltage	V _{IOUT(Q)}	Bidirectional, I _P = 0 A	-	V _{CC} × 0.5	_	V
ACCURACY PERFORMANC	E			· · · · · · · · · · · · · · · · · · ·		
Total Output Error ^[2]	E _{TOT}	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-2	±0.8	2	%
		$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-6	±4	6	%
TOTAL OUTPUT ERROR CO	MPONENT	S ^[3] E _{TOT} = E _{SENS} + 100 × V _{OE} /(Sens × I _P)				
Consitivity Error	E _{sens}	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-1.5	±0.8	1.5	%
Sensitivity Error		$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-5.5	±4	5.5	%
Offeet Veltege	V _{OE}	I _P = 0 A, T _A = 25°C to 150°C	-10	±6	10	mV
Offset Voltage		$I_{P} = 0 \text{ A}, T_{A} = -40^{\circ}\text{C} \text{ to } 25^{\circ}\text{C}$	-30	±6	30	mV
LIFETIME DRIFT CHARACT	ERISTICS					
Sensitivity Error Lifetime Drift	E _{sens_drift}		-3	±1	3	%
Total Output Error Lifetime Drift	E _{tot_drift}		-3	±1	3	%

^[1] Typical values with +/- are 3 sigma values.

[3] A single part will not have both the maximum/minimum sensitivity error and maximum/minimum offset voltage, as that would violate the maximum/minimum total output error specification. Also, 3 sigma distribution values are combined by taking the square root of the sum of the squares. See Application Information section.



xLLCTR-40AU PERFORMANCE CHARACTERISTICS: T_A Range L, valid at $T_A = -40$ °C to 150°C, $V_{CC} = 5$ V, unless otherwise specified

Characteristic	Symbol	Test Conditions	Min.	Typ. [1]	Max.	Unit
NOMINAL PERFORMANCE				· · · · · ·		
Current-Sensing Range	I _{PR}		0	-	40	A
Sensitivity	Sens	$I_{PR(min)} < I_P < I_{PR(max)}$	-	100	_	mV/A
Zero-Current Output Voltage	V _{IOUT(Q)}	Unidirectional, I _P = 0 A	-	V _{CC} × 0.1	-	V
ACCURACY PERFORMANC	E			· · · · · · · · · · · · · · · · · · ·		
Total Output Error ^[2]	E _{TOT}	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-2	±0.7	2	%
Total Output Error ^[2]		$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-6	±4	6	%
TOTAL OUTPUT ERROR CO	MPONENT	S ^[3] E _{TOT} = E _{SENS} + 100 × V _{OE} /(Sens × I _P)				
Sonoitivity Error	E _{sens}	$I_P = I_{PR(max)}$, $T_A = 25^{\circ}C$ to 150°C	-1.5	±0.7	1.5	%
Sensitivity Error		$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-5.5	±4	5.5	%
Offect Veltage	V _{OE}	I _P = 0 A, T _A = 25°C to 150°C	-10	±6	10	mV
Offset Voltage		$I_{P} = 0 \text{ A}, T_{A} = -40^{\circ} \text{C} \text{ to } 25^{\circ} \text{C}$	-30	±7	30	mV
LIFETIME DRIFT CHARACT	ERISTICS					
Sensitivity Error Lifetime Drift	E _{sens_drift}		-3	±1	3	%
Total Output Error Lifetime Drift	E _{tot_drift}		-3	±1	3	%

^[1] Typical values with +/- are 3 sigma values.

[3] A single part will not have both the maximum/minimum sensitivity error and maximum/minimum offset voltage, as that would violate the maximum/minimum total output error specification. Also, 3 sigma distribution values are combined by taking the square root of the sum of the squares. See Application Information section.



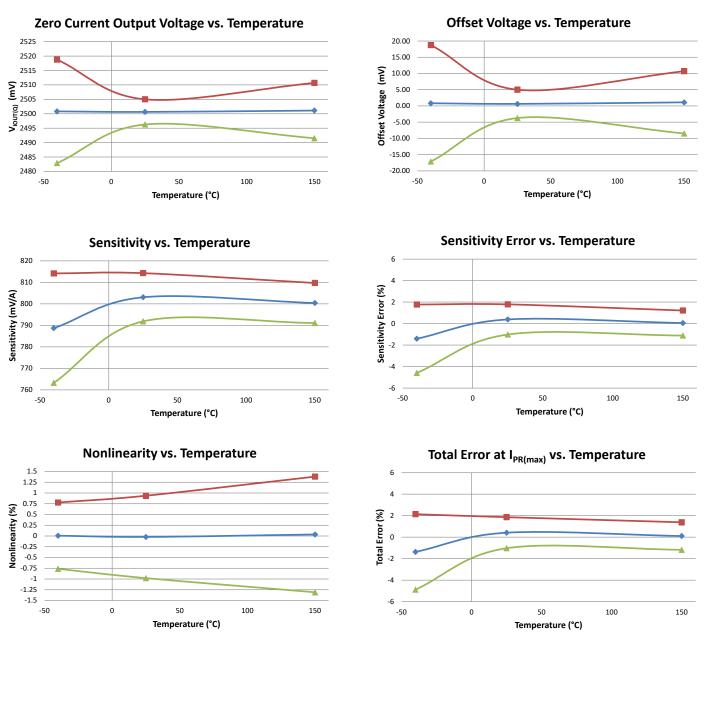
xLLCTR-50AB PERFORMANCE CHARACTERISTICS: T_A Range L, valid at $T_A = -40$ °C to 150°C, $V_{CC} = 5$ V, $C_F = 0$, unless otherwise specified

Characteristic	Symbol	Test Conditions	Min.	Typ. [1]	Max.	Unit
NOMINAL PERFORMANCE				· · · · · · · · · · · · · · · · · · ·		
Current-Sensing Range	I _{PR}		-50	-	50	A
Sensitivity	Sens	$I_{PR(min)} < I_P < I_{PR(max)}$	-	40	_	mV/A
Zero-Current Output Voltage	V _{IOUT(Q)}	Bidirectional, I _P = 0 A	-	V _{CC} × 0.5	-	V
ACCURACY PERFORMANC	E			· · · · · · · · · · · · · · · · · · ·		
Total Output Error ^[2]	E _{TOT}	$I_{P} = I_{PR(max)}, T_{A} = 25^{\circ}C \text{ to } 150^{\circ}C$	-2	±0.8	2	%
		$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-6	±4	6	%
TOTAL OUTPUT ERROR CO	MPONENT	S ^[3] E _{TOT} = E _{SENS} + 100 × V _{OE} /(Sens × I _P)				
Consitivity Error	E _{sens}	$I_P = I_{PR(max)}, T_A = 25^{\circ}C \text{ to } 150^{\circ}C$	-1.5	±0.8	1.5	%
Sensitivity Error		$I_P = I_{PR(max)}, T_A = -40^{\circ}C \text{ to } 25^{\circ}C$	-5.5	±4	5.5	%
Offect Veltage	V _{OE}	I _P = 0 A, T _A = 25°C to 150°C	-10	±6	10	mV
Offset Voltage		$I_{P} = 0 \text{ A}, T_{A} = -40^{\circ}\text{C} \text{ to } 25^{\circ}\text{C}$	-30	±6	30	mV
LIFETIME DRIFT CHARACT	ERISTICS					
Sensitivity Error Lifetime Drift	E _{sens_drift}		-3	±1	3	%
Total Output Error Lifetime Drift	E _{tot_drift}		-3	±1	3	%

^[1] Typical values with +/- are 3 sigma values.

[3] A single part will not have both the maximum/minimum sensitivity error and maximum/minimum offset voltage, as that would violate the maximum/minimum total output error specification. Also, 3 sigma distribution values are combined by taking the square root of the sum of the squares. See Application Information section.





CHARACTERISTIC PERFORMANCE xLLCTR-2P5AB

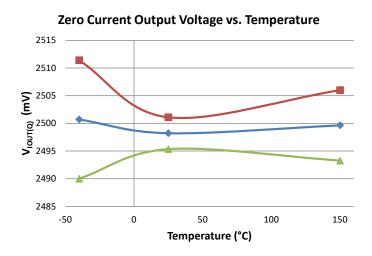
Average

+3 Sigma

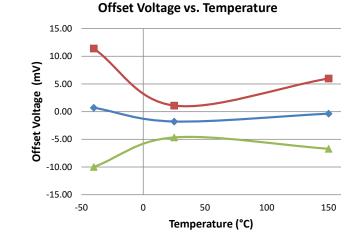
Allegro MicroSystems 955 Perimeter Road Manchester, NH 03103-3353 U.S.A. www.allegromicro.com

-3 Sigma

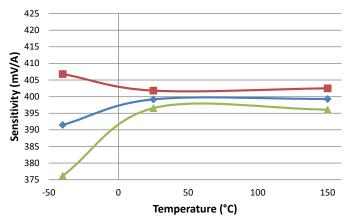
Automotive-Grade, Galvanically Isolated Current Sensor IC with Common-Mode Field Rejection in a Small-Footprint SOIC8 Package



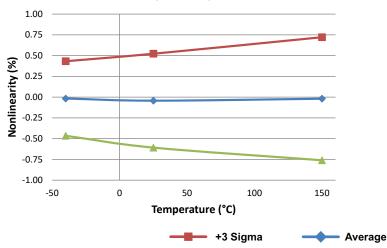
CHARACTERISTIC PERFORMANCE xLLCTR-05AB



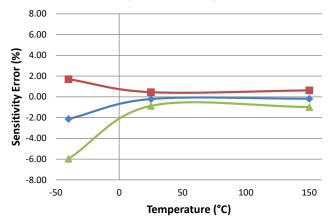
Sensitivity vs. Temperature



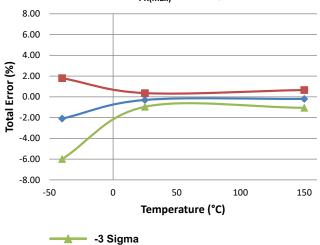
Nonlinearity vs. Temperature



Sensitivity Error vs. Temperature

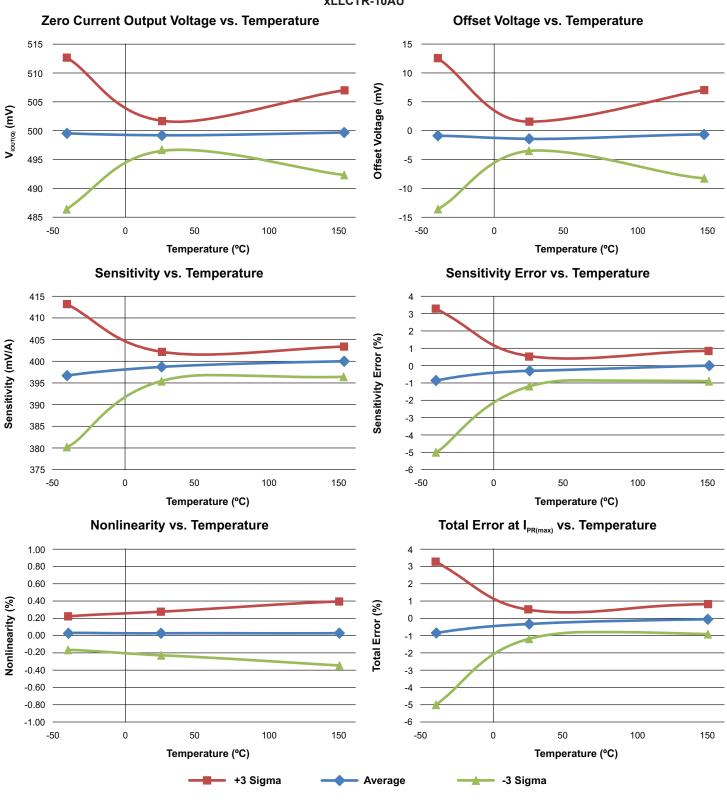


Total Error at $I_{PR(max)}$ vs. Temperature





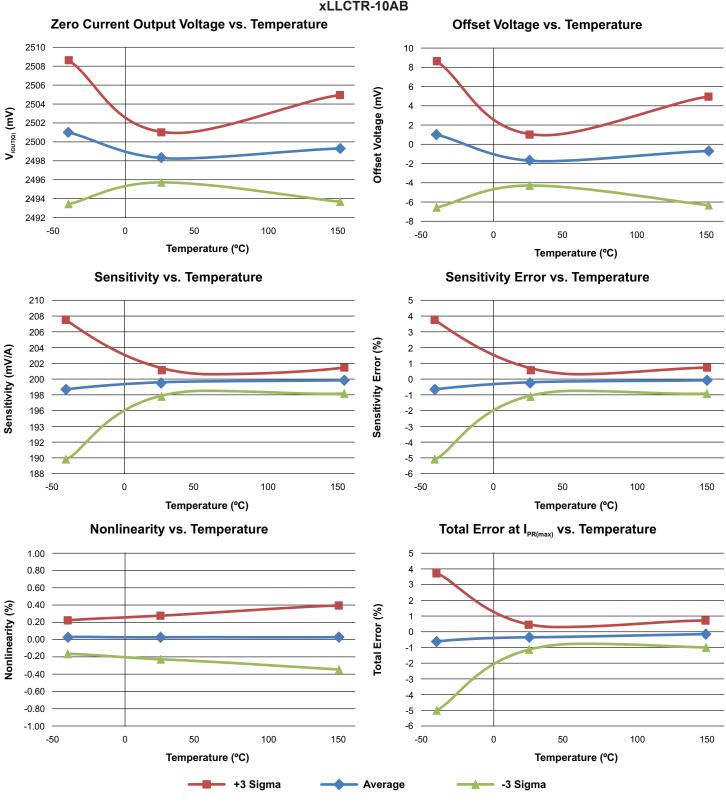
Automotive-Grade, Galvanically Isolated Current Sensor IC with Common-Mode Field Rejection in a Small-Footprint SOIC8 Package



CHARACTERISTIC PERFORMANCE xLLCTR-10AU

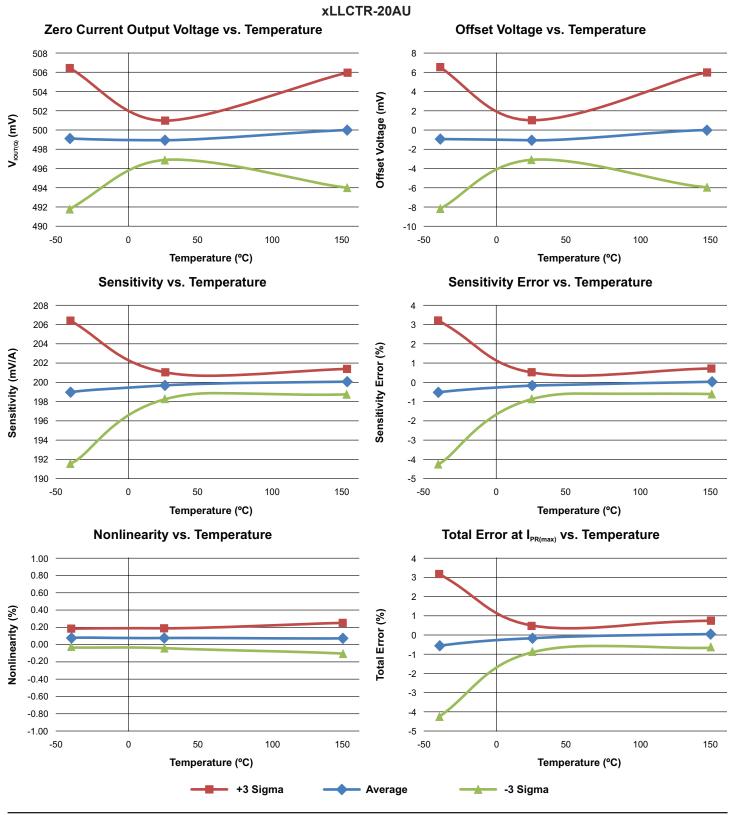


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CHARACTERISTIC PERFORMANCE xLLCTR-10AB

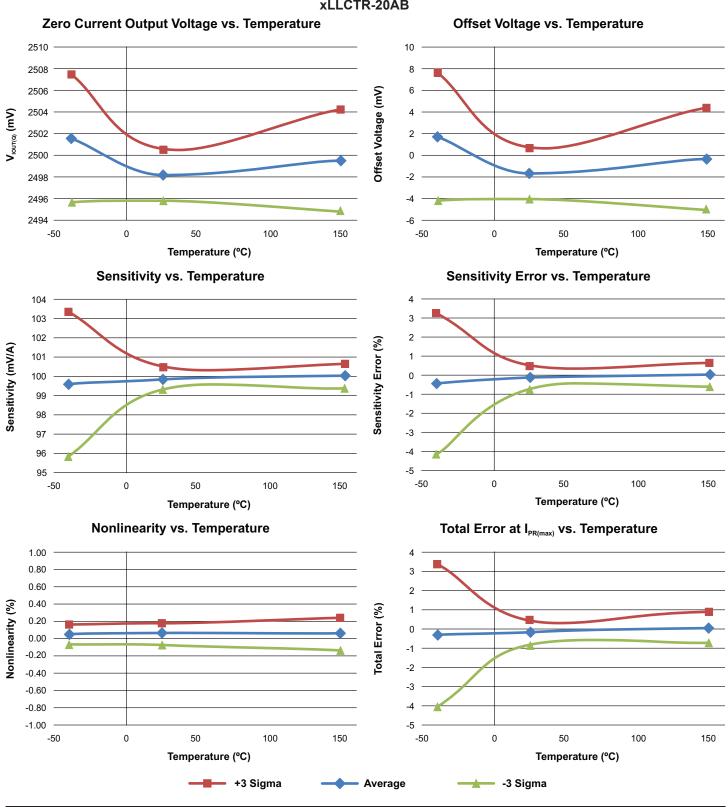




CHARACTERISTIC PERFORMANCE

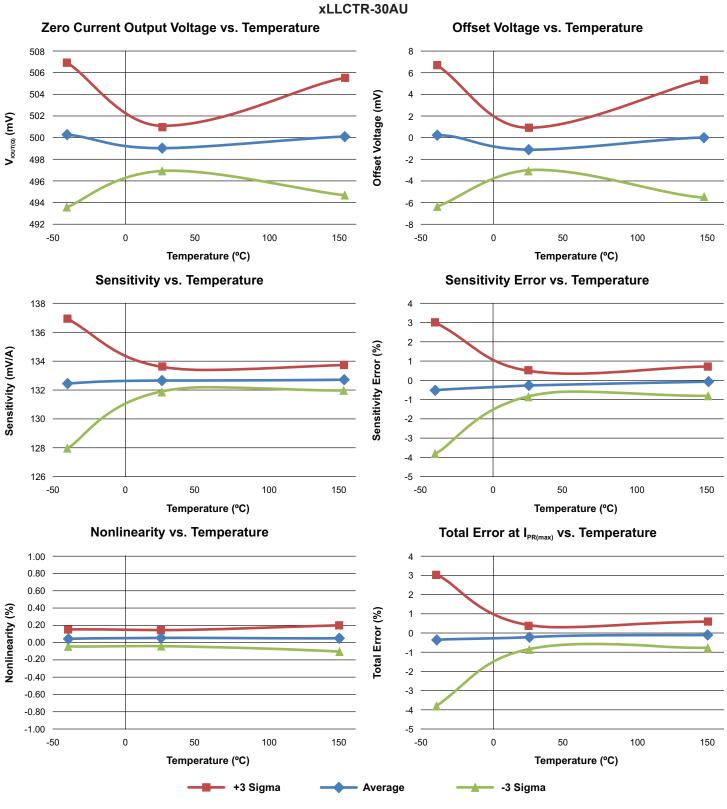


Automotive-Grade, Galvanically Isolated Current Sensor IC with Common-Mode Field Rejection in a Small-Footprint SOIC8 Package



CHARACTERISTIC PERFORMANCE xLLCTR-20AB

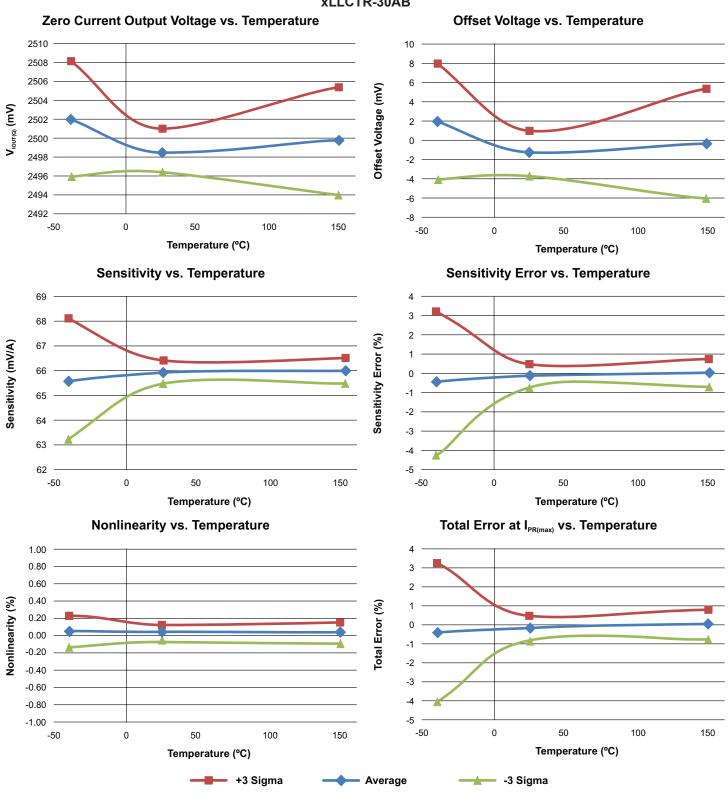








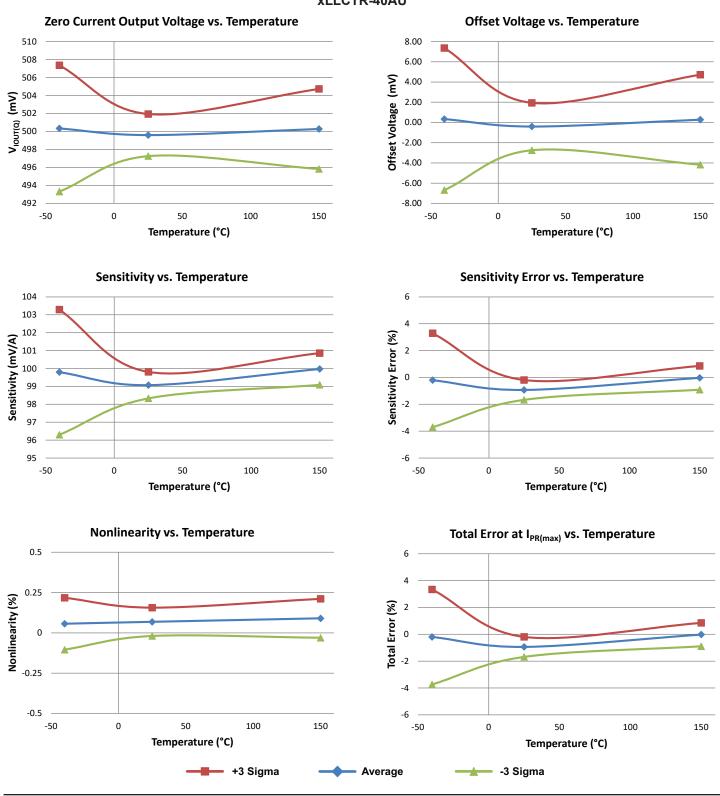
Automotive-Grade, Galvanically Isolated Current Sensor IC with Common-Mode Field Rejection in a Small-Footprint SOIC8 Package



CHARACTERISTIC PERFORMANCE xLLCTR-30AB



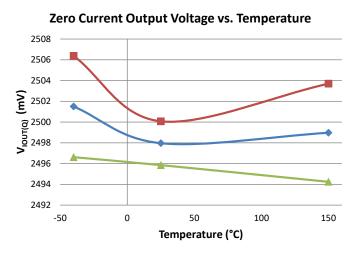
Automotive-Grade, Galvanically Isolated Current Sensor IC with Common-Mode Field Rejection in a Small-Footprint SOIC8 Package



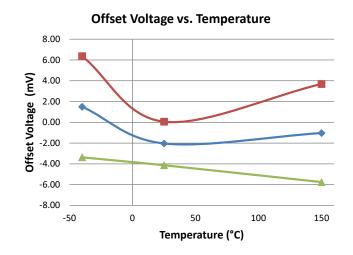
CHARACTERISTIC PERFORMANCE xLLCTR-40AU



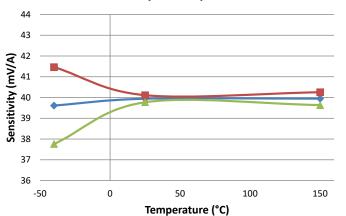
Automotive-Grade, Galvanically Isolated Current Sensor IC with Common-Mode Field Rejection in a Small-Footprint SOIC8 Package



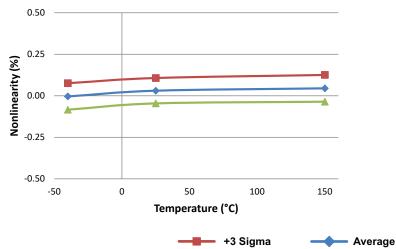




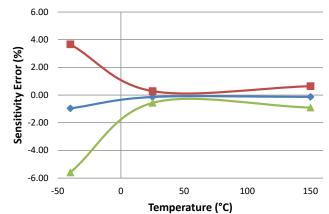
Sensitivity vs. Temperature



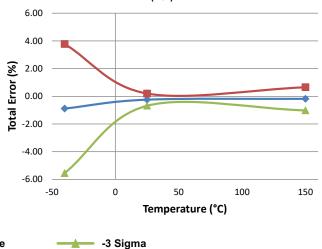
Nonlinearity vs. Temperature



Sensitivity Error vs. Temperature

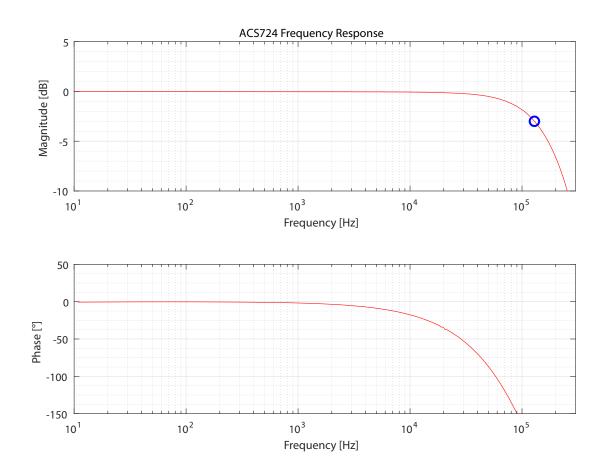


Total Error at $I_{\text{PR}(\text{max})}$ vs. Temperature





CHARACTERISTIC PERFORMANCE ACS724 TYPICAL FREQUENCY RESPONSE





APPLICATION INFORMATION

Estimating Total Error vs. Sensed Current

The Performance Characteristics tables give distribution (±3 sigma) values for Total Error at $I_{PR(max)}$; however, one often wants to know what error to expect at a particular current. This can be estimated by using the distribution data for the components of Total Error, Sensitivity Error, and Offset Voltage. The ±3 sigma value for Total Error (E_{TOT}) as a function of the sensed current (I_P) is estimated as:

$$E_{TOT}(I_p) = \sqrt{E_{SENS}^2 + \left(\frac{100 \times V_{OE}}{Sens \times I_p}\right)^2}$$

Here, E_{SENS} and V_{OE} are the ± 3 sigma values for those error terms. If there is an average sensitivity error or average offset voltage, then the average Total Error is estimated as:

$$E_{TOT_{AVG}}(I_p) = E_{SENS_{AVG}} + \frac{100 \times V_{OE_{AVG}}}{Sens \times I_p}$$

The resulting total error will be a sum of E_{TOT} and E_{TOT_AVG} . Using these equations and the 3 sigma distributions for Sensitivity Error and Offset Voltage, the Total Error versus sensed current (I_p) is below for the ACS724LLCTR-20AB. As expected, as one goes towards zero current, the error in percent goes towards infinity due to division by zero.

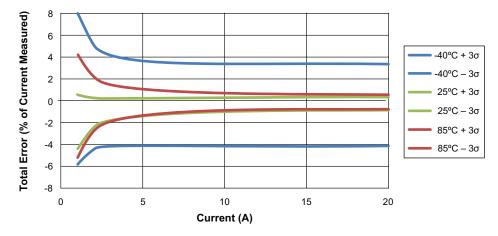


Figure 1: Predicted Total Error as a Function of the Sensed Current for the ACS724LLCTR-20AB



Thermal Rise vs. Primary Current

Self-heating due to the flow-off current should be considered during the design of any current sensing system. The sensor, printed circuit board (PCB), and contacts to the PCB will generate heat as current moves through the system.

The thermal response is highly dependent on PCB layout, copper thickness, cooling techniques, and the profile of the injected current. The current profile includes peak current, current "on-time", and duty cycle. While the data presented in this section was collected with direct current (DC), these numbers may be used to approximate thermal response for both AC signals and current pulses.

The plot in Figure 2 shows the measured rise in steady-state die temperature of the ACS724 versus DC input current at an ambient temperature, T_A , of 25 °C. The thermal offset curves may be directly applied to other values of T_A .

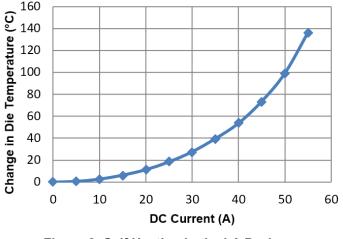


Figure 2: Self Heating in the LA Package Due to Current Flow

The thermal capacity of the ACS724 should be verified by the end user in the application's specific conditions. The maximum junction temperature, $T_{J(MAX)}$ (165°C), should not be exceeded. Further information on this application testing is available in the DC and Transient Current Capability application note on the Allegro website.

ASEK724/5 Evaluation Board Layout

Thermal data shown in Figure 2 was collected using the ASEK724/5 Evaluation Board (TED-85-0740-003). This board includes 1500 mm² of 2 oz. copper (0.0694 mm) connected to pins 1 and 2, and to pins 3 and 4, with thermal vias connecting the layers. Top and bottom layers of the PCB are shown below in Figure 3.

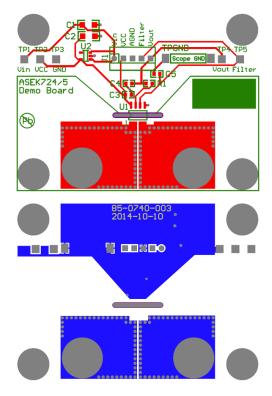


Figure 3: Top and Bottom Layers for ASEK724/5 Evaluation Board

Gerber files for the ASEK724/5 evaluation board are available for download from our website. See the technical documents section of the ACS724 device webpage.



DEFINITIONS OF ACCURACY CHARACTERISTICS

Sensitivity (Sens). The change in sensor IC output in response to a 1A change through the primary conductor. The sensitivity is the product of the magnetic circuit sensitivity (G/A) (1 G = 0.1 mT) and the linear IC amplifier gain (mV/G). The linear IC amplifier gain is programmed at the factory to optimize the sensitivity (mV/A) for the full-scale current of the device.

Nonlinearity (E_{LIN}). The nonlinearity is a measure of how linear the output of the sensor IC is over the full current measurement range. The nonlinearity is calculated as:

$$E_{LIN} = \left\{ I - \left[\frac{V_{IOUT}(I_{PR(max)}) - V_{IOUT(Q)}}{2 \cdot V_{IOUT}(I_{PR(max)}/2) - V_{IOUT(Q)}} \right] \right\} \cdot 100(\%)$$

where $V_{IOUT}(I_{PR}(max))$ is the output of the sensor IC with the maximum measurement current flowing through it and $V_{IOUT}(I_{PR}(max)/2)$ is the output of the sensor IC with half of the maximum measurement current flowing through it.

Zero-Current Output Voltage (V_{IOUT(Q)}). The output of the sensor when the primary current is zero. For a unipolar supply voltage, it nominally remains at $0.5 \times V_{CC}$ for a bidirectional device and $0.1 \times V_{CC}$ for a unidirectional device. For example, in the case of a bidirectional output device, $V_{CC} = 5$ V translates into $V_{IOUT(Q)} = 2.5$ V. Variation in $V_{IOUT(Q)}$ can be attributed to the resolution of the Allegro linear IC quiescent voltage trim and thermal drift.

Offset Voltage (V_{OE}). The deviation of the device output from its ideal quiescent value of $0.5 \times V_{CC}$ (bidirectional) or $0.1 \times V_{CC}$ (unidirectional) due to nonmagnetic causes. To convert this voltage to amperes, divide by the device sensitivity, Sens.

Total Output Error (E_{TOT}). The difference between the current measurement from the sensor IC and the actual current (I_p), relative to the actual current. This is equivalent to the difference between the ideal output voltage and the actual output voltage, divided by the ideal sensitivity, relative to the current flowing through the primary conduction path:

$$E_{TOT}(I_P) = \frac{V_{IOUT_ideal}(I_P) - V_{IOUT}(I_P)}{Sens_{ideal}(I_P) \bullet I_P} \bullet 100 \ (\%)$$

The Total Output Error incorporates all sources of error and is a function of I_P. At relatively high currents, E_{TOT} will be mostly due to sensitivity error, and at relatively low currents, E_{TOT} will be mostly due to Offset Voltage (V_{OE}). In fact, at I_P = 0, E_{TOT} approaches infinity due to the offset. This is illustrated in Figure 4 and Figure 5. Figure 4 shows a distribution of output voltages versus I_P at 25°C and across temperature. Figure 5 shows the corresponding E_{TOT} versus I_P.

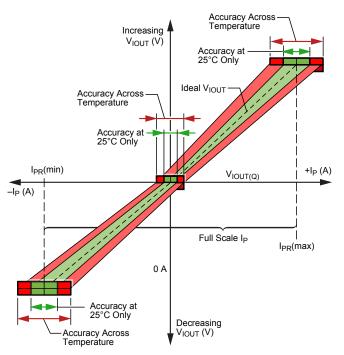


Figure 4: Output Voltage versus Sensed Current

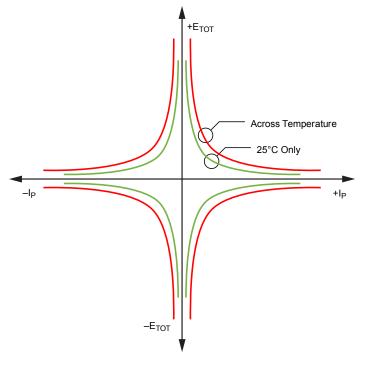


Figure 5: Total Output Error versus Sensed Current



Sensitivity Ratiometry Coefficient (SENS_RAT_COEF). The coefficient defining how the sensitivity scales with V_{CC} . The ideal coefficient is 1, meaning the sensitivity scales proportionally with V_{CC} . A 10% increase in V_{CC} results in a 10% increase in sensitivity. A coefficient of 1.1 means that the sensitivity increases by 10% more than the ideal proportionality case. This means that a 10% increase in V_{CC} results in an 11% increase in sensitivity. This relationship is described by the following equation:

$$Sens(V_{cc}) = Sens(5 V) \left[1 + \frac{(V_{cc} - 5 V) \cdot SENS_RAT_COEF}{5 V} \right]$$

This can be rearranged to define the sensitivity ratiometry coefficient as:

$$SENS_RAT_COEF = \left[\frac{Sens(V_{cc})}{Sens(5 V)} - 1\right] \bullet \frac{5 V}{(V_{cc} - 5 V)}$$

Zero-Current Output Ratiometry Coefficient (QVO_RAT_

COEF). The coefficient defining how the zero-current output voltage scales with V_{CC} . The ideal coefficient is 1, meaning the output voltage scales proportionally with V_{CC} , always being equal to $V_{CC}/2$. A coefficient of 1.1 means that the zero-current output voltage increases by 10% more than the ideal proportionality case. This means that a 10% increase in V_{CC} results in an 11% increase in the zero-current output voltage. This relationship is described by the following equation:

$$VIOUTQ(V_{cc}) = VIOUTQ(5 V) \left[1 + \frac{(V_{cc} - 5 V) \cdot QVO_RAT_COEF}{5 V} \right]$$

This can be rearranged to define the zero-current output ratiometry coefficient as:

$$QVO_RAT_COEF = \left[\frac{VIOUTQ(V_{cc})}{VIOUTQ(5 V)} - 1\right] \bullet \frac{5 V}{(V_{cc} - 5 V)}$$



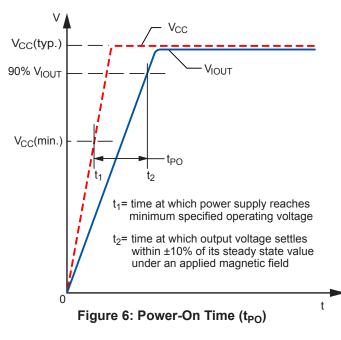
DEFINITIONS OF DYNAMIC RESPONSE CHARACTERISTICS

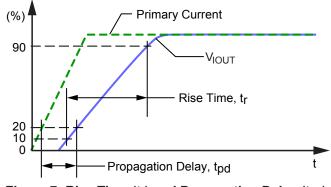
Power-On Time (t_{PO}). When the supply is ramped to its operating voltage, the device requires a finite time to power its internal components before responding to an input magnetic field. Power-On Time, t_{PO} , is defined as the time it takes for the output voltage to settle within ±10% of its steady-state value under an applied magnetic field, after the power supply has reached its minimum specified operating voltage, $V_{CC}(min)$, as shown in the chart at right.

Rise Time (t_r). The time interval between a) when the sensor IC reaches 10% of its full-scale value, and b) when it reaches 90% of its full-scale value. The rise time to a step response is used to derive the bandwidth of the current sensor IC, in which $f(-3 \text{ dB}) = 0.35/t_r$. Both t_r and t_{RESPONSE} are detrimentally affected by eddy-current losses observed in the conductive IC ground plane.

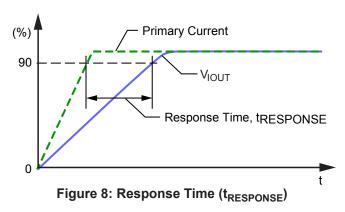
Propagation Delay (t_{pd}) . The propagation delay is measured as the time interval a) when the primary current signal reaches 20% of its final value, and b) when the device reaches 20% of its output corresponding to the applied current.

Response Time (t_{RESPONSE}). The time interval between a) when the primary current signal reaches 90% of its final value, and b) when the device reaches 90% of its output corresponding to the applied current.



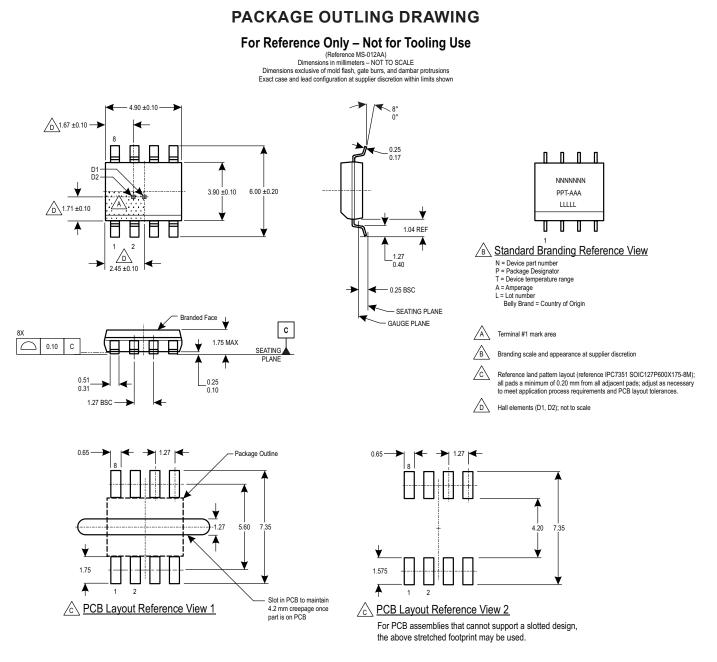








Automotive-Grade, Galvanically Isolated Current Sensor IC with Common-Mode Field Rejection in a Small-Footprint SOIC8 Package







Automotive-Grade, Galvanically Isolated Current Sensor IC with Common-Mode Field Rejection in a Small-Footprint SOIC8 Package

Revision History

Number	Descriptioon	Pages	Responsible	Date	
_	Added Characteristic Performance graphs and Application Information to Preliminary draft to create Final draft	All	A. Latham	January 16, 2015	
1	Corrected Features and Benefits	2	A. Latham	June 19, 2015	
2	Added ACS724LLCTR-50AB-T variant with electrical characteristics	2, 9	A. Latham	June 23, 2015	
3	Corrected Characteristic Performance graph legends; updated Lifetime Drift Characteristics and added Error Over Lifetime electrical characteristics	6-18	A. Latham, S. Milano	August 12, 2015	
4	Added ACS724LLCTR-05AB-T variant with electrical characteristics	2, 6	W. Bussing	August 8, 2016	
5	Added AEC-Q100 qualified status	1	W. Bussing	June 28, 2017	
6	Added ACS724LLCTR-05AB-T and ACS724LLCTR-50AB-T Characteristic Performance graphs	14, 21	W. Bussing	August 3, 2017	
7	Updated Clearance and Creepage rating values	3	W. Bussing	January 10, 2018	
8	Added Dielectric Surge Strength Test Voltage characteristic	2	W. Bussing	January 22, 2019	
0	Added Common Mode Field Rejection Ratio characteristic	5	W. Bussing	January 23, 2018	
9	Added ACS724LLCTR-2P5AB-T variant with electrical characteristics	2, 6	W. Bussing	April 13, 2018	
9	Updated PCB Layout References in Package Outline Drawing	27	W. Bussing	April 13, 2016	
	Added Hall dimensions in Package Outline Drawing	27			
10	Added ACS724LLCTR-40AU-T variant with electrical characteristics and performance graphs	2, 14, 23	W. Bussing	May 14, 2018	
11	Added ACS724LLCTR-2P5AB-T performance graphs	16	M. McNally	lune 22, 2018	
11	Added Typical Frequency Response plots	26	W. Bussing	June 22, 2018	
12	Added "Thermal Rise vs. Primary Current" and "ASEK724/5 Evaluation Board Layout" to the Applications Information section	28	W. Bussing	July 3, 2018	
13	Corrected ACS724LLCTR-40AU-T Total Output Error and Sensitivity Error values	14	M. McNally	November 15, 2018	
14	Updated certificate numbers	1	V. Mach	December 13, 2018	
15	Updated TUV certificate mark	1	M. McNally	June 3, 2019	

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