

**D** HSS Spiralbohrer mit Kreuzanschliff AC, kurz, DIN 338 RN

**Einsatzbereich:**

Spiralbohrer präzisionsgeschliffen, Industriequalität zum Bohren von legierten und unlegierten Stählen, Grauguss, Temperguss, Kupferlegierungen, Neusilber, Graphit, Sinterisen.



Industriequalität  
Industrial quality  
Calidad Industrial



Punktgenaues Anbohren  
Highly accurate centering  
Perforación de gran precisión



Präzise  
Precise  
Preciso

**E** HSS jobber drills with split point AC, DIN 338 RN

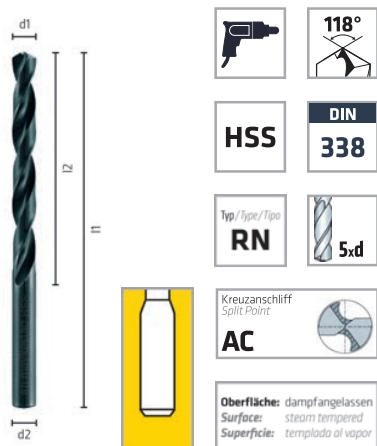
**Range of application:**

Industrial quality twist drill for drilling steel and steel castings, alloyed carbon and plain steel, grey iron castings, copper-alloys, nickel-silver, graphite and similar materials.

**ES** Broca espiral HSS con punta afilada en cruz AC, corta, DIN 338 RN

**Ámbito de aplicación:**

Broca espiral afilada con precisión, calidad industrial para el taladrado de aceros aleados y no aleados, hierro fundido gris, fundición maleable, aleaciones de cobre, alpaca, grafito, hierro sinterizado.



Gewerbepack  
Industrial packing  
Paquete industrial

| d1<br>mm | l1<br>mm | l2<br>mm | Code 601<br>Art.-Nr. | Inh.<br>Cont. |
|----------|----------|----------|----------------------|---------------|
| 0,20     | 19       | 25       | 0060100020100        | 10            |
| 0,30     | 19       | 3        | 0060100030100        | 10            |
| 0,35     | 20       | 5        | 0060100035100        | 10            |
| 0,40     | 20       | 5        | 0060100040100        | 10            |
| 0,50     | 22       | 6        | 0060100050100        | 10            |
| 0,55     | 24       | 7        | 0060100055100        | 10            |
| 0,60     | 24       | 7        | 0060100060100        | 10            |
| 0,65     | 26       | 8        | 0060100065100        | 10            |
| 0,70     | 29       | 9        | 0060100070100        | 10            |
| 0,75     | 28       | 9        | 0060100075100        | 10            |
| 0,80     | 30       | 10       | 0060100080100        | 10            |
| 0,85     | 30       | 10       | 0060100085100        | 10            |
| 0,90     | 32       | 11       | 0060100090100        | 10            |
| 0,95     | 32       | 11       | 0060100095100        | 10            |
| 1,00     | 34       | 12       | 0060100100100        | 10            |
| 1,05     | 34       | 12       | 0060100105100        | 10            |
| 1,10     | 36       | 14       | 0060100110100        | 10            |
| 1,15     | 36       | 14       | 0060100115100        | 10            |
| 1,20     | 38       | 16       | 0060100120100        | 10            |
| 1,25     | 38       | 16       | 0060100125100        | 10            |
| 1,30     | 38       | 16       | 0060100130100        | 10            |
| 1,35     | 40       | 18       | 0060100135100        | 10            |



Metall- und Edelstahlbohrer  
Metal drills and stainless steel drills  
broca para metal y broca de acero inoxidable

Gewerbepack  
*Industrial packing*  
*Paquete industrial*

| d1<br>mm | l1<br>mm | l2<br>mm | Code 601<br>Art.-Nr. | Inh.<br>Cont. |
|----------|----------|----------|----------------------|---------------|
| 1,40     | 40       | 18       | 0060100140100        | 10            |
| 1,45     | 40       | 18       | 0060100145100        | 10            |
| 1,50     | 40       | 18       | 0060100150100        | 10            |
| 1,55     | 43       | 20       | 0060100155100        | 10            |
| 1,60     | 43       | 20       | 0060100160100        | 10            |
| 1,65     | 43       | 20       | 0060100165100        | 10            |
| 1,70     | 43       | 20       | 0060100170100        | 10            |
| 1,75     | 46       | 22       | 0060100175100        | 10            |
| 1,80     | 46       | 22       | 0060100180100        | 10            |
| 1,85     | 46       | 22       | 0060100185100        | 10            |
| 1,90     | 46       | 22       | 0060100190100        | 10            |
| 1,95     | 49       | 24       | 0060100195100        | 10            |
| 2,00     | 49       | 24       | 0060100200100        | 10            |
| 2,05     | 49       | 24       | 0060100205100        | 10            |
| 2,10     | 49       | 24       | 0060100210100        | 10            |
| 2,15     | 53       | 27       | 0060100215100        | 10            |
| 2,20     | 53       | 27       | 0060100220100        | 10            |
| 2,25     | 53       | 27       | 0060100225100        | 10            |
| 2,30     | 53       | 27       | 0060100230100        | 10            |
| 2,35     | 53       | 27       | 0060100235100        | 10            |
| 2,40     | 57       | 30       | 0060100240100        | 10            |
| 2,45     | 57       | 30       | 0060100245100        | 10            |
| 2,50     | 57       | 30       | 0060100250100        | 10            |
| 2,55     | 57       | 30       | 0060100255100        | 10            |
| 2,60     | 57       | 30       | 0060100260100        | 10            |
| 2,65     | 57       | 30       | 0060100265100        | 10            |
| 2,70     | 61       | 33       | 0060100270100        | 10            |
| 2,75     | 61       | 33       | 0060100275100        | 10            |
| 2,80     | 61       | 33       | 0060100280100        | 10            |
| 2,85     | 61       | 33       | 0060100285100        | 10            |
| 2,90     | 61       | 33       | 0060100290100        | 10            |
| 2,95     | 61       | 33       | 0060100295100        | 10            |
| 3,00     | 61       | 33       | 0060100300100        | 10            |
| 3,10     | 65       | 36       | 0060100310100        | 10            |
| 3,20     | 65       | 36       | 0060100320100        | 10            |
| 3,25     | 65       | 36       | 0060100325100        | 10            |
| 3,30     | 65       | 36       | 0060100330100        | 10            |
| 3,40     | 70       | 39       | 0060100340100        | 10            |
| 3,50     | 70       | 39       | 0060100350100        | 10            |
| 3,60     | 70       | 39       | 0060100360100        | 10            |
| 3,70     | 70       | 39       | 0060100370100        | 10            |
| 3,75     | 70       | 39       | 0060100375100        | 10            |
| 3,80     | 75       | 43       | 0060100380100        | 10            |
| 3,90     | 75       | 43       | 0060100390100        | 10            |
| 4,00     | 75       | 43       | 0060100400100        | 10            |
| 4,10     | 75       | 43       | 0060100410100        | 10            |
| 4,20     | 75       | 43       | 0060100420100        | 10            |
| 4,25     | 75       | 43       | 0060100425100        | 10            |
| 4,30     | 80       | 47       | 0060100430100        | 10            |
| 4,40     | 80       | 47       | 0060100440100        | 10            |
| 4,50     | 80       | 47       | 0060100450100        | 10            |
| 4,60     | 80       | 47       | 0060100460100        | 10            |
| 4,70     | 80       | 47       | 0060100470100        | 10            |
| 4,75     | 80       | 47       | 0060100475100        | 10            |
| 4,80     | 86       | 52       | 0060100480100        | 10            |
| 4,90     | 86       | 52       | 0060100490100        | 10            |

Gewerbepack  
 Industrial packing  
 Paquete industrial

| d1<br>mm | l1<br>mm | l2<br>mm | Code 601<br>Art.-Nr. | Inh.<br>Cont. |
|----------|----------|----------|----------------------|---------------|
| 5,00     | 86       | 52       | 0060100500100        | 10            |
| 5,10     | 86       | 52       | 0060100510100        | 10            |
| 5,20     | 86       | 52       | 0060100520100        | 10            |
| 5,25     | 86       | 52       | 0060100525100        | 10            |
| 5,30     | 86       | 52       | 0060100530100        | 10            |
| 5,40     | 93       | 57       | 0060100540100        | 10            |
| 5,50     | 93       | 57       | 0060100550100        | 10            |
| 5,60     | 93       | 57       | 0060100560100        | 10            |
| 5,70     | 93       | 57       | 0060100570100        | 10            |
| 5,75     | 93       | 57       | 0060100575100        | 10            |
| 5,80     | 93       | 57       | 0060100580100        | 10            |
| 5,90     | 93       | 57       | 0060100590100        | 10            |
| 6,00     | 93       | 57       | 0060100600100        | 10            |
| 6,10     | 101      | 63       | 0060100610100        | 10            |
| 6,20     | 101      | 63       | 0060100620100        | 10            |
| 6,25     | 101      | 63       | 0060100625100        | 10            |
| 6,30     | 101      | 63       | 0060100630100        | 10            |
| 6,40     | 101      | 63       | 0060100640100        | 10            |
| 6,50     | 101      | 63       | 0060100650100        | 10            |
| 6,60     | 101      | 63       | 0060100660100        | 10            |
| 6,70     | 101      | 63       | 0060100670100        | 10            |
| 6,75     | 109      | 69       | 0060100675100        | 10            |
| 6,80     | 109      | 69       | 0060100680100        | 10            |
| 6,90     | 109      | 69       | 0060100690100        | 10            |
| 7,00     | 109      | 69       | 0060100700100        | 10            |
| 7,10     | 109      | 69       | 0060100710100        | 10            |
| 7,20     | 109      | 69       | 0060100720100        | 10            |
| 7,25     | 109      | 69       | 0060100725100        | 10            |
| 7,30     | 109      | 69       | 0060100730100        | 10            |
| 7,40     | 109      | 69       | 0060100740100        | 10            |
| 7,50     | 109      | 69       | 0060100750100        | 10            |
| 7,60     | 117      | 75       | 0060100760100        | 10            |
| 7,70     | 117      | 75       | 0060100770100        | 10            |
| 7,75     | 117      | 75       | 0060100775100        | 10            |
| 7,80     | 117      | 75       | 0060100780100        | 10            |
| 7,90     | 117      | 75       | 0060100790100        | 10            |
| 8,00     | 117      | 75       | 0060100800100        | 10            |
| 8,10     | 117      | 75       | 0060100810100        | 10            |
| 8,20     | 117      | 75       | 0060100820100        | 10            |
| 8,25     | 117      | 75       | 0060100825100        | 10            |
| 8,30     | 117      | 75       | 0060100830100        | 10            |
| 8,40     | 117      | 75       | 0060100840100        | 10            |
| 8,50     | 117      | 75       | 0060100850100        | 10            |
| 8,60     | 125      | 81       | 0060100860100        | 10            |
| 8,70     | 125      | 81       | 0060100870100        | 10            |
| 8,75     | 125      | 81       | 0060100875100        | 10            |
| 8,80     | 125      | 81       | 0060100880100        | 10            |
| 8,90     | 125      | 81       | 0060100890100        | 10            |
| 9,00     | 125      | 81       | 0060100900100        | 10            |
| 9,10     | 125      | 81       | 0060100910100        | 10            |
| 9,20     | 125      | 81       | 0060100920100        | 10            |
| 9,25     | 125      | 81       | 0060100925100        | 10            |
| 9,30     | 125      | 81       | 0060100930100        | 10            |
| 9,40     | 125      | 81       | 0060100940100        | 10            |
| 9,50     | 125      | 81       | 0060100950100        | 10            |
| 9,60     | 133      | 87       | 0060100960100        | 10            |


 Metall- und Edelstahlbohrer  
 Metal drills and stainless steel drills  
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Gewerbepack  
*Industrial packing*  
*Paquete industrial*

| d1<br>mm | l1<br>mm | l2<br>mm | Code 601<br>Art.-Nr. | Inh.<br>Cont. |
|----------|----------|----------|----------------------|---------------|
| 9,70     | 133      | 87       | 0060100970100        | 10            |
| 9,75     | 133      | 87       | 0060100975100        | 10            |
| 9,80     | 133      | 87       | 0060100980100        | 10            |
| 9,90     | 133      | 87       | 0060100990100        | 10            |
| 10,00    | 133      | 87       | 0060101000100        | 10            |
| 10,10    | 133      | 87       | 0060101010100        | 5             |
| 10,20    | 133      | 87       | 0060101020100        | 5             |
| 10,25    | 133      | 87       | 0060101025100        | 5             |
| 10,30    | 133      | 87       | 0060101030100        | 5             |
| 10,40    | 133      | 87       | 0060101040100        | 5             |
| 10,50    | 133      | 87       | 0060101050100        | 5             |
| 10,60    | 133      | 87       | 0060101060100        | 5             |
| 10,70    | 142      | 94       | 0060101070100        | 5             |
| 10,75    | 142      | 94       | 0060101075100        | 5             |
| 10,80    | 142      | 94       | 0060101080100        | 5             |
| 10,90    | 142      | 94       | 0060101090100        | 5             |
| 11,00    | 142      | 94       | 0060101100100        | 5             |
| 11,10    | 142      | 94       | 0060101110100        | 5             |
| 11,20    | 142      | 94       | 0060101120100        | 5             |
| 11,25    | 142      | 94       | 0060101125100        | 5             |
| 11,30    | 142      | 94       | 0060101130100        | 5             |
| 11,40    | 142      | 94       | 0060101140100        | 5             |
| 11,50    | 142      | 94       | 0060101150100        | 5             |
| 11,60    | 142      | 94       | 0060101160100        | 5             |
| 11,70    | 142      | 94       | 0060101170100        | 5             |
| 11,75    | 142      | 94       | 0060101175100        | 5             |
| 11,80    | 142      | 94       | 0060101180100        | 5             |
| 11,90    | 151      | 101      | 0060101190100        | 5             |
| 12,00    | 151      | 101      | 0060101200100        | 5             |
| 12,10    | 151      | 101      | 0060101210100        | 5             |
| 12,20    | 151      | 101      | 0060101220100        | 5             |
| 12,25    | 151      | 101      | 0060101225100        | 5             |
| 12,30    | 151      | 101      | 0060101230100        | 5             |
| 12,40    | 151      | 101      | 0060101240100        | 5             |
| 12,50    | 151      | 101      | 0060101250100        | 5             |
| 12,60    | 151      | 101      | 0060101260100        | 5             |
| 12,70    | 151      | 101      | 0060101270100        | 5             |
| 12,75    | 151      | 101      | 0060101275100        | 5             |
| 12,80    | 151      | 101      | 0060101280100        | 5             |
| 12,90    | 151      | 101      | 0060101290100        | 5             |
| 13,00    | 151      | 101      | 0060101300100        | 5             |
| 13,25    | 160      | 108      | 0060101325100        | 1             |
| 13,50    | 160      | 108      | 0060101350100        | 1             |
| 13,75    | 160      | 108      | 0060101375100        | 1             |
| 14,00    | 160      | 108      | 0060101400100        | 1             |
| 14,25    | 169      | 114      | 0060101425100        | 1             |
| 14,50    | 169      | 114      | 0060101450100        | 1             |
| 14,75    | 169      | 114      | 0060101475100        | 1             |
| 15,00    | 169      | 114      | 0060101500100        | 1             |
| 15,25    | 178      | 120      | 0060101525100        | 1             |
| 15,50    | 178      | 120      | 0060101550100        | 1             |
| 15,75    | 178      | 120      | 0060101575100        | 1             |
| 16,00    | 178      | 120      | 0060101600100        | 1             |
| 16,50    | 184      | 125      | 0060101650100        | 1             |
| 17,00    | 184      | 125      | 0060101700100        | 1             |
| 17,50    | 191      | 130      | 0060101750100        | 1             |

Gewerbepack  
*Industrial packing*  
*Paquete industrial*

| d1<br>mm | l1<br>mm | l2<br>mm | Code 601<br>Art.-Nr. | Inh.<br>Cont. |
|----------|----------|----------|----------------------|---------------|
| 18,00    | 191      | 130      | 0060101800100        | 1             |
| 18,50    | 198      | 135      | 0060101850100        | 1             |
| 19,00    | 198      | 135      | 0060101900100        | 1             |
| 19,50    | 205      | 140      | 0060101950100        | 1             |
| 20,00    | 205      | 140      | 0060102000100        | 1             |



Metall- und Edelstahlbohrer  
*Metal drills and stainless steel drills*  
*broca para metal y broca de acero inoxidable*

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Kreuzanschliff  $\geq \varnothing 4,0$  mm / Split Point  $\geq \varnothing 4,0$  mm / Punta afilada en cruz  $\geq \varnothing 4,0$  mm

Oberfläche: dampfangelassen  $\geq \varnothing 1,0$  mm / Surface: steam tempered  $\geq \varnothing 1,0$  mm / Superficie: templada al vapor  $\geq \varnothing 1,0$  mm

Ⓛ Kassetten, Sets


Ⓔ Cassettes, sets

Ⓔ Cajas, juegos

HSS DIN 338 KM 19




19-tlg. / 19-pcs. / 19-unid.  
Metallkassette / Metal cassette / Caja de metal  
Art.-Nr. 0000101311100

| Ø<br>mm      |  | Stk. <sup>(1)</sup><br>pc. <sup>(1)</sup> |
|--------------|---|---|
| HSS DIN 338  |   |   |
| Ø 1,00-10,00 | 0,5   | 1   |

HSS DIN 338 KM 25



25-tlg. / 25-pcs. / 25-unid.  
Metallkassette / Metal cassette / Caja de metal  
Art.-Nr. 0000101321100

| Ø<br>mm      |  | Stk. <sup>(1)</sup><br>pc. <sup>(1)</sup> |
|--------------|---|---|
| HSS DIN 338  |   |   |
| Ø 1,00-13,00 | 0,5   | 1   |

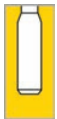
HSS DIN 338 KM 50



50-tlg. / 50-pcs. / 50-unid.  
Metallkassette / Metal cassette / Caja de metal  
Art.-Nr. 0000100351100

| Ø<br>mm     |  | Stk. <sup>(1)</sup><br>pc. <sup>(1)</sup> |
|-------------|---|---|
| HSS DIN 338 |   |   |
| Ø 1,00-5,90 | 0,1   | 1   |

HSS DIN 338 KM 41



41-tlg. / 41-pcs. / 41-unid.  
Metallkassette / Metal cassette / Caja de metal  
Art.-Nr. 0000100361100

| Ø<br>mm      |  | Stk. <sup>(1)</sup><br>pc. <sup>(1)</sup> |
|--------------|---|---|
| HSS DIN 338  |   |   |
| Ø 6,00-10,00 | 0,1   | 1   |

<sup>(1)</sup> Stück je Abmessung / Pieces each dimension / Piezas por diámetro

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