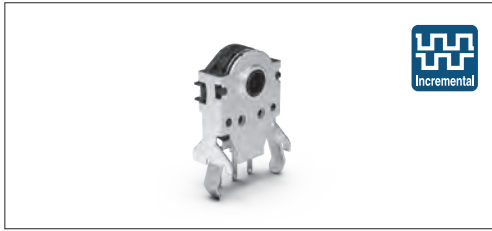


EC10E 10mm Size Through Shaft Type

A series of compact and long-life encoders with unique through shaft design



Typical Specifications



Items	Specifications
Rating	1mA 5V DC
Operating life	100,000 cycles
Operating temperature range	-5°C to +45°C -40°C to +85°C (For Automotive)

Product Line

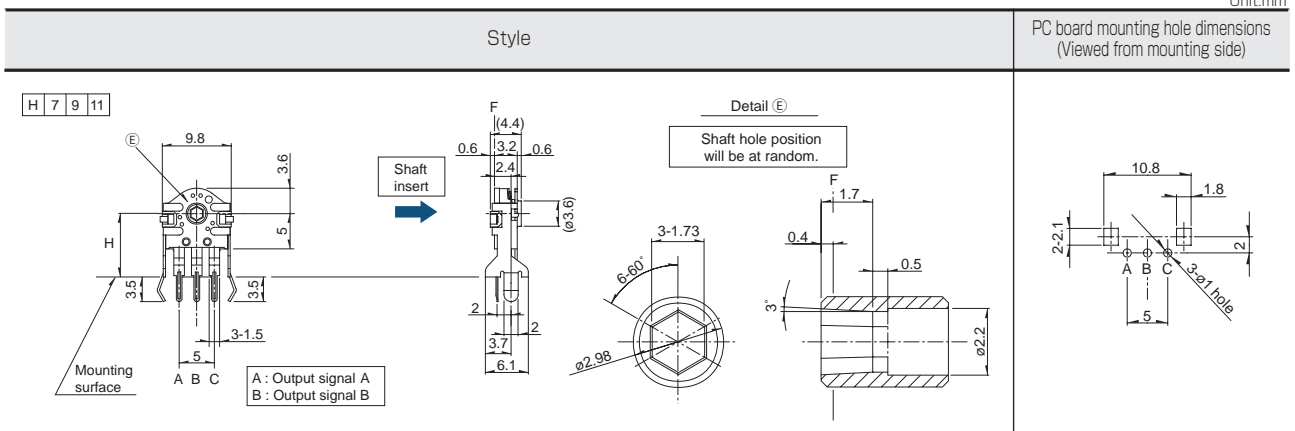
Mount height H(mm)	Detent torque (mN·m)	Number of detent	Number of pulse	Minimum order unit (pcs.)		Product No.
				Japan	Export	
7	5±3	24	12	3,200	3,200	EC10E1220505
9						EC10E1220501
11						EC10E1220503
7	6±3	12	12	3,200	3,200	EC10E1260502
11		24				EC10E1260507

Packing Specifications

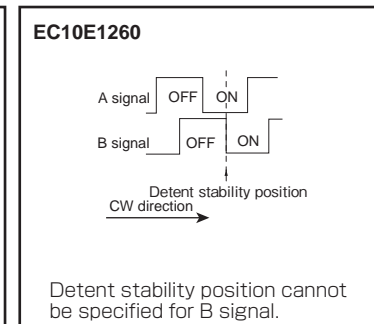
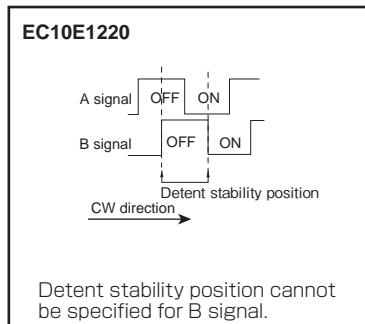
Bulk

Number of packages (pcs.)		Export package measurements (mm)
1 case / Japan	1 case / export packing	
3,200	3,200	374×254×166

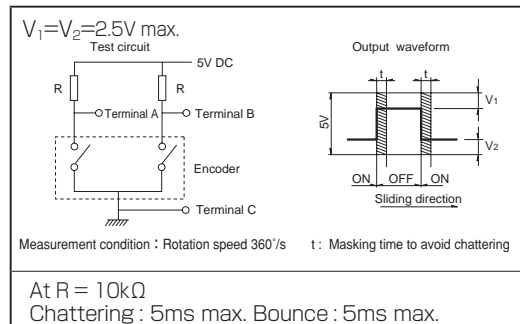
Dimensions











Output Wave



Sliding Noise



Type	Through shaft type			Ring type		
	5mm size		10mm size	21mm size		
Series	EC05E		EC10E	EC21A	EC21C	
Photo						
Output	Incremental (Two phase A and B)					
Shaft types	Through shaft type			Ring type		
Control part orientation	Vertical	Horizontal	Horizontal	—	—	
Number of pulse / Number of detent	12/12		12/24 12/12	9/18 15/30	15/30	
Features	Surface mount type		—	—	—	
Dimensions (mm)	W	5.7	7.5	9.8	22	
	D	6	3.3	4.4	21.6	
	H	2.7	7.25	10.6/12.6/14.6	4	
Operating temperature range	-30°C to +85°C		-5°C to +45°C -40°C to +85°C (For Automotive)	-40°C to +85°C		
Operating life	100,000 cycles			50,000 cycles		
Automotive use	—		○	●	●	
Life cycle (availability)						
Electrical performance	Rating	0.55mA 5.5V DC		1mA 5V DC		
	Max./min. operating current (Resistive load)	0.55mA / —		—		
	Insulation resistance	50MΩ min. 50V DC			100MΩ min. 250V DC	
	Voltage proof	50V AC for 1 minute			300V AC for 1minute or 360V AC for 2s	300V AC for 1minute or 360V AC for 1s
Mechanical performance	Rotational torque (Without detent)	—		—		
	Detent torque	1.6±1.3mN·m		5±3mN·m 6±3mN·m	7±5mN·m 12±5mN·m 16±7mN·m	17±8mN·m (Initial) 12±7mN·m (After reflow)
	Push-pull strength	—		—		
Shaft configuration	Through shaft type			Ring type		
Terminal type	Reflow		Insertion			
Switch Specifications	Switch type	—		—		
	Contact arrangement	—		—		
	Travel (mm)	—		—		
	Operating force (N)	—		—		
	Rating	—		—		
	Contact resistance	—		—		
	Operating life	—		—		
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Encoders

Metal Shaft

Insulated Shaft

Through Shaft Type

Ring Type

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Notes

- The operating temperature range for automotive applications can be raised upon request. Please contact us for details.
- Indicates applicability to all products in the series, while ○ indicates applicability to some products in the series.

Encoders / Soldering Conditions

Reference for Manual Soldering

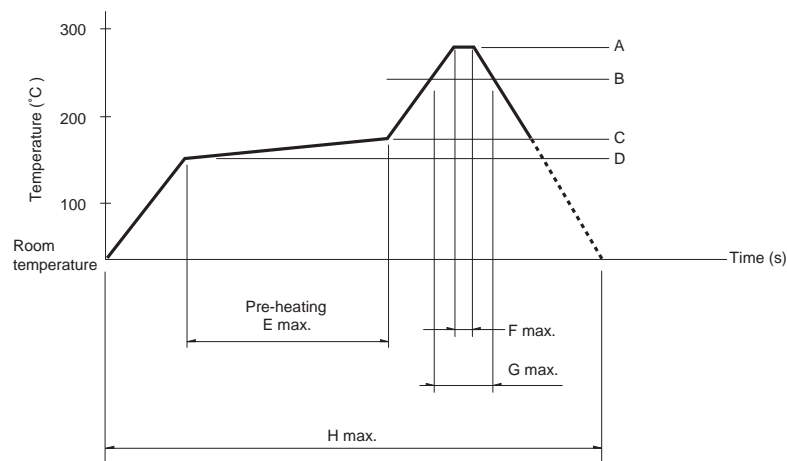
Series	Tip temperature	Soldering time	No. of solders
EC05E, EC09E, EC10E, EC111, EC11E, EC11M, EC11N, EC12D, EC12E, EC18A, EC21A, EC28A, EC35A, EC35AH, EC40A, EC50A, EM11B, EC21C, EC28C, EC35CH	350°C max.	3s max.	1 time

Reference for Dip Soldering

Series	Preheating		Dip soldering		No. of solders
	Soldering surfacetemperature	Heating time	Soldering temperature	Soldering time	
EC09E, EC111, EC11E, EC11M, EC11N, EC18A, EC21A, EC28A, EC35A, EC35AH, EC50A	100°C max.	2 min. max.	260±5°C	5±1s	2 times max.
EM11B	100°C max.	1 min. max.	260°C max.	3s max.	2 times max.
EC10E, EC12D, EC12E	100°C max.	1 min. max.	260±5°C	3±1s	2 times max.
EC40A	110°C max.	1 min. max.	260°C max.	10s max.	1 time

Example of Reflow Soldering Condition

Temperature profile



Series	A	B	C	D	E	F	G	H	No. of reflows
EC05E	250°C min.	230°C min.	180°C	150°C	60s to 120s	—	30s to 40s	—	2 times max.
EC21C	230°C to 245°C	220°C	200°C	150°C	60s to 120s	—	25s to 60s	300s max.	1 time max.
EC28C, EC35CH	260°C	230°C	180°C	150°C	2 min. min.	3s	40s	230s max.	1 time max.

Notes

1. When using an infrared reflow oven, solder may sometimes not be applied. Be sure to use a hot air reflow oven or a type that uses infrared rays in combination with hot air.
2. The temperatures given above are the maximum temperatures at the terminals of the encoder when employing a hot air reflow method. The temperature of the PC board and the surface temperature of the encoder may vary greatly depending on the PC board material, its size and thickness. Ensure that the surface temperature of the encoder does not rise to 250°C or greater.
3. Conditions vary to some extent depending on the type of reflow bath used. Be sure to give due consideration to this prior to use.

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