EC40A 40mm Size Ring Type

Less shaft wobble achieves good operation feel







■ Typical Specifications

Items	Specifications		
Rating	0.5mA 5V DC		
Operating life	30,000 cycles		
Operating temperature range	−40°C to +85°C		

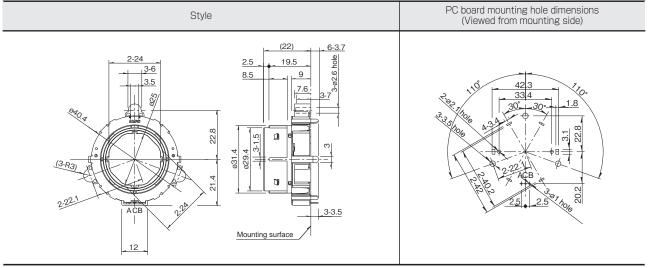
■ Product Line

Actuator length	Detent torque	Number of detent Number of pulse -		Minimum order unit (pcs.)		Product No.	
(mm)	(mN·m)	Trumber of determ	i or deterrit Number of pulse		Export	i ioddot No.	
22	20±11	30	15	200	400	EC40A1520403	
	40±16	30				EC40A1520405	

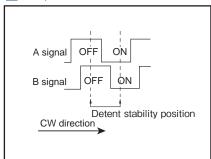
Packing Specifications

Number of pa	ckages (pcs.)	Export package measurements		
1 case /Japan	1 case /export packing	(mm)		
200	400	540×360×380		

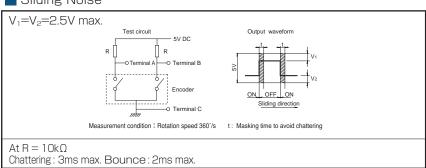
Dimensions



Output Wave



Sliding Noise



Type			Ring type					
			40mm size	50mm size				
	Series		EC40A	EC50A				
Photo								
ı	Output		Incremental (Two phase A and B) Incremental (Two phase A and B)					
Sh	aft types		Ring	type				
Numb Numb	er of puls er of deta	se / ent	15/30	9/18				
		W	40.4	50.8				
Dimensior (mm)	ns	D	43	50				
		Н	9	6.5				
Operating t	emperatu	ure range	-40℃ to	o +85°C				
Ope	erating life	е	30,000 cycles	40,000 cycles				
Auto	motive u	se	•	•				
Life cyc	le (availa	bility)	★ 2	★ 2				
	Rating Max./min. operating current (Resistive load)		0.5mA 5V DC	1mA 5V DC				
			_	_				
performance	Insulation	n resistance	10MΩ min. 50V DC	10MΩ min. 250V DC				
	Voltage proof		50V AC for 1 minute	50V AC for 1 minute or 60V AC for 2s				
Mechanical	Detent torque lechanical erformance Push-pull Push		ral 40±10miv m			40±14mN·m		
performance			100N					
	strength	Pull	50N					
Shaft	Shaft configuration Ring type							
Teri	minal typ	е	Inser	rtion				
	Swite	ch type	_	_				
	Co arran	ntact gement	_	_				
	Trave	el (mm)	_	_				
Constal	Operatin	g force (N)	_	_				
Switch	Switch cifications Switch ON position		_	_				
	Rotatio	nal torque	_	_				
	Rating		_	_				
	Contact	resistance	_	_				
	Opera	ating life	_	_				
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Notes

Indicates applicability to all products in the series.



Encoders / Soldering Conditions

■ Reference for Manual Soldering

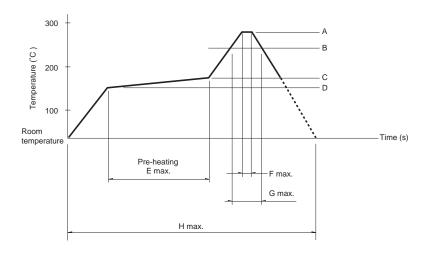
Series	Tip temperature	Soldering time	No. of solders	
EC05E, EC09E, EC10E, EC111, EC11E, EC11M, EC11N, EC12D, EC12E, EC18A, EC21A, EC28A, EC35A, EC35AH, EC40A, EC50A, EM11B, EC21C, EC28C, EC35CH	350℃ max.	3s max.	1 time	

■ Reference for Dip Soldering

Series	Prehe	ating	Dip so	NI= =f ==Id===		
Jenes	Soldering surfacetemperature	rature Heating time Soldering temperature Soldering time		Soldering time	No. of solders	
EC09E, EC111, EC11E, EC11M, EC11N, EC18A, EC21A, EC28A, EC35A, EC35AH, EC50A	100°C max.	2 min. max.	260±5℃	5±1s	2 times max.	
EM11B	100°C max.	1 min. max.	260°C max.	3s max.	2 times max.	
EC10E, EC12D, EC12E	100°C max.	1 min. max.	260±5℃	3±1s	2 times max.	
EC40A	110°C max.	1 min. max.	260°C max.	10s max.	1 time	

Example of Reflow Soldering Condition

Temperature profile



Series	А	В	С	D	Е	F	G	Н	No. of reflows
EC05E	250℃ min.	230℃ min.	180℃	150℃	60s to 120s	-	30s to 40s	_	2 times max.
EC21C	230℃ to 245℃	220℃	200℃	150℃	60s to 120s	_	25s to 60s	300s max.	1 time max.
EC28C, EC35CH	260℃	230℃	180℃	150℃	2 min. min.	3s	40s	230s max.	1 time max.

Notes

- 1. When using an infrared reflow oven, solder may sometimes not be applied. Be sure to use a hot air reflow oven or a type that uses infrared rays in combination with hot air.
- 2. The temperatures given above are the maximum temperatures at the terminals of the encoder when employing a hot air reflow method. The temperature of the PC board and the surface temperature of the encoder may vary greatly depending on the PC board material, its size and thickness. Ensure that the surface temperature of the encoder does not rise to 250°C or greater.
- 3. Conditions vary to some extent depending on the type of reflow bath used. Be sure to give due consideration to this prior to use.



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