# Linear Type

### RD7

### Linear Type (Exclusively Used to Detect the Angle of Vehicle Head Lights)

## Exclusive for headlight angle detection with high accuracy and space-saving design





### ■ Typical Specifications



Items	Specifications
Rated Voltage	12V DC
Operating life	2N max.
Total resistance	100,000 cycles
Operating temperature range	-40℃ to +105℃

### Product Line

Travel	Control part	Total resistance	Linearity	Minimum ord	er unit (pcs.)	Model No.	Drawing	
(mm)	mm) orientation		Linearty	Japan	Export	Wiodel 146.	No.	
8	Horizontal type	4.7kΩ		2,000	4,000	RD708A029A	1	
0	Vertical type	5kΩ		1,500	3,000	RD7081015A	2	
9	vertical type		OKII	JK12	±1%	1,800	3,600	RD7091008A
12	Horizontal type	2.2kΩ		2,000	4,000	RD712A028A	1	
12	Vertical type	10kΩ		1,800	3,600	RD7121008A	4	

#### Note

For linearity, various specifications will be available, depending on the applications. Please consult with us when placing your orders.

### Packing Specifications

#### Tray

Model No.	Control part orientation	Number of pa	ckages (pcs.)  1 case /export packing	Export package measurements (mm)	
	Horizontal type	2,000	4,000	527×363×215	
RD708	Vantia al tura	1,500	3,000	507×363×216	
RD709	Vertical type	1,800	3,600	508×364×192	
RD712	Horizontal type	2,000	4,000	527×363×118	
	Vertical type	1,800	3,600	507×363×216	

Dim	nensions	Unitmm
No.	Photo	Style
1	RD708A RD712A	Circuit diagram  Circuit diagram  Circuit diagram  Circuit diagram  Dimension S A B  RD708A 8 15 3.4  RD712A 12 19 3.8
2	RD7081	C Reference for mounting.  Circuit diagram  Circuit diagram  Mounting face
3	RD7091	15.8 0.5 max. 21 1 31 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
4	RD7121	C Reference for mounting  13.6  Travel  Travel  (13.35)  Mounting face



### **Resistive Position Sensors**

### List of Varieties

	Type	Linear Type					
	Series	RDC1010	RD	C10	<b>% F</b>	RD7	
Photo			NEW				
Direc	ction of lever	Ver	tical		Horizontal	Vertical	
Linearity (	guarantee range	9.2mm	12mm 21mm 31mm 46mm	85mm	6mm 9mm	6mm 7mm 9mm	
	Travel	10mm	14mm 22mm 32mm 47mm 87mm 87mm 12mm		8mm 12mm	8mm 9mm 12mm	
Operating temperature range		−30°C t	−30°C to +85°C			−40°C to +105°C	
Оре	erating life	50,000 cycles	200,000 cycles	0,000 cycles 100,000 cycles 100,000 cycles		O cycles	
Available fo	or automotive use	-	• -				
Life cyc	cle (availability)	<b>*</b> 2	×	2	*2		
Mechanical performance	Operating force	0.251	N max.		2N max.		
	Total resistance tolerance	±3	30%		±20%		
Electrical performance	Linearity (%)	±0.5		±1	±1		
	Rated voltage (V DC)	!	5		12		
	Cold	-40°C	-40℃ 240h				
Environmental performance	Dry heat	80℃ 240h	90°C 240h	85℃ 240h	105°C 96h		
Damp heat 60°C,		60°C, 90 to 9	o 95%RH 240h		40°C, 90 to 95%RH 96h		
Teri	minal style	Insertion	Lead terminal/ Insertion	Insertion	Inse	rtion	
	Page	4.	21		424		

#### Notes

- 2.  $\blacksquare$  Indicates applicability to all products in the series.

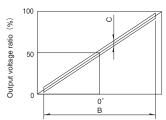


### Resistive Position Sensors / Product Specifications

Method for Regulating the Linearity

### Model RDC50 / RDC90 / RD6R1A

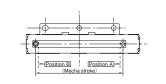
- Reference taper : 100%/A
   Index point (0') is 50% output point (RDC50/RDC90)
   The center (0°) is in the configuration diagram condition (RD6R1A)

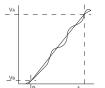


Series	Series A		С
RDC50	333.3°	±160°	±2%
RDC90	80°	±30°	±3%
	260°	±122°	13%
RD6R1A	<b>RD6R1A</b> 320°		±2%

#### Model RDC10 / RD7

With rated voltage applied between terminals 1 and 3, the straight line which connects the measured output values VB and VA at specified reference positions B and A is assumed to be an ideal straight line, so that deviation against the ideal straight line when the voltage applied between terminals 1 and 3 is assumed to be 100% can be expressed as a percentage.





### Resistive Position Sensors / Measurement and Test Methods

### Resistive Position Sensor

#### (Total Resistance)

Unless otherwise specified, total resistance is the resistance measured between resistor terminals 1 and 3.

### (Rating Voltage)

The rating voltage corresponding to the rated power shall be determined by the following equation. When the resulting rated voltage exceeds the maximum operating voltage of a specific resistor, the maximum operating voltage shall be taken as the rated voltage.

E=√P·R

E: Rated voltage (V) P: Rated power (W) R: Total nominal resistance ( $\Omega$ )



### Resistive Position Sensors / Soldering Conditions

#### ■ Reference for Manual Soldering

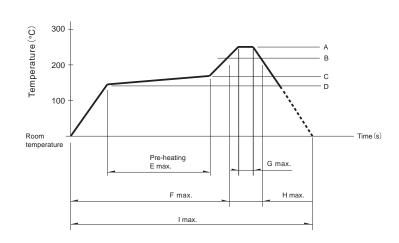
Series	Tip temperature	Soldering time	
RDC50, RDC90	350±5℃	3 <sup>+1</sup> <sub>0</sub> s	
RDC10, RD7	350℃ max.	3s max.	

### ■ Reference for Dip Soldering

	Preheating		Dip so		
Series	Soldering surface temperature			Soldering time	No. of solders
RDC501, RDC502	DC501, RDC502 100 to 150°C 1 min. max.		260±5℃	10±1s	1 time
RD7	100°C max.	1 min. max.	260℃ max.	5s max.	1 time

#### Example of Reflow Soldering Condition

- 1. Cleaning sensors should not be attempted.
- 2. Type of solder to be used Use cream solder that contains 10 to 15 wt % flux.
- 3. Number of solder applications apply solder only once
- 4. Recommended reflow conditions



Series	А	В	С	D	Е	F	G	Н	I	No. of reflows
RDC503 RDC506	250℃	230℃	180℃	150℃	2 min.	_	5s	40s	4 min.	1 time
RDC90	255℃	230℃	_	_	_	2 min.	10s	1 min.	4 min.	1 time

#### Notes

- When using an infrared reflow oven, solder may not always be applied as intended.
   Be sure to use a hot air reflow oven or a type that uses infrared rays in combination with hot air.
- 2. The temperatures given above are the maximum temperatures at the terminals of the sensor when employing a hot air reflow method. The temperature of the PC board and the surface temperature of the sensor may vary greatly depending on the PC board material, its size and thickness. Ensure that the surface temperature of the sensor does not rise to 250°C or greater.
- 3. Conditions vary to some extent depending on the type of reflow bath used. Be sure to give due consideration to this prior to use.



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