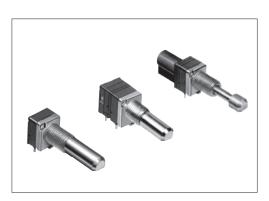
9mm Size Metal Shaft Multi-ganged Type

9.5mm width potentiometer ideal for various types of control







Typical Specifications

| Items | Specifications |
|-----------------------------|--|
| Total resistance tolerance | ±20% |
| Maximum operating voltage | 50V AC, 10V DC |
| Total rotational angle | $300^{\circ}\pm5^{\circ}$ (For shaft movable type, $300^{\circ}\pm\frac{10^{\circ}}{-5^{\circ}}$) |
| Rotational torque | 2 to 25mN·m |
| Operating life | 15,000 cycles |
| Operating temperature range | -20°C to +70°C -40°C to +85°C (Vehicle-compatible) |

Product Line

Single-shaft without switch type

| Number of resistor | Mounting | | Length of the shaft | Center | Total resistance | Resistance | Minimum ord | er unit (pcs.) | Products No. | Drawing | |
|-----------------------|--------------------|------|---------------------|---------|------------------|------------|-------------------|-------------------|--------------|-------------------|-------------------|
| elements | direction | type | Lı (mm) | detent | (k Ω) | taper | Japan | Export | Floudets No. | No. | |
| | | | | Without | 10 | 15A | | | RK097111080J | | |
| | | | 15 | Without | 20 | 1B | | | RK0971110909 | | |
| | | | 15 | With | 10 | 15A | | | RK0971110D7F | | |
| | | | | Without | 50 | 1B | 1,200 (A type) | 2,400 (A type) | RK097111020N | | |
| Single-unit | | | | Without | 10 | 15A | | | RK097111080R | 1 | |
| | | Flat | 20 | With | 10 | 1B | | | RK0971110D88 | | |
| | Horizontal type | | | | 50 | 16 | | | RK09711100F8 | | |
| | | | 25 | Without | 10 | 15A | 800 | 1,600 | RK097111091M | | |
| | | | | | 10 | | (B type) | (B type) | RK0971110D57 | | |
| | | | | | | 15 | | 50 | 1B | 1,200 (A type) | 2,400 (A type) |
| Dual-unit for tone | | | 20 | With | 20 | 16 | 800 | 1,600 | RK0971210Z2M | | |
| | | | 25 | | | | (B type) | (B type) | RK0971210097 | | |
| | | | 15 | | | 15A | 1,200 | 2,400 | RK09712200MC | | |
| Dual-unit for vol. | | | 10 | Without | 10 | 3B | (A type) | (A type) | RK09712200MY | 2 | |
| | | | | Without | | 15A | | | RK09712200HA | Ī | |
| | | | 20 | | | 3B | 800 (B type) | | RK097122008T | | |
| | | | | | 20 | 15A | | | RK09712200MT | | |

Notes

- 1. Other varieties are also available. Refer to "Other Specifications" (P.323, 324).
- 2. For automotive use, please contact us with detailed specifications.

Refer to P.323 for other specifications. Refer to P.325 for attached parts. Refer to P.327 for ordering products not listed. Refer to P.349 for soldering conditions.



RK097 9mm Size Metal Shaft Multi-ganged Type

Product Line

Single-shaft with rotary switch type

| Number of resistor elements | Mounting direction | Shaft type | Length of the shaft L1 (mm) | Center detent | Total resistance (k Ω) | Resistance taper | Minimum ord Japan | er unit (pcs.) Export | Products No. | Drawing No. | | | | | | | | | | | |
|-----------------------------|-----------------------|---------------|-----------------------------|------------------|------------------------|---------------------|----------------------|--------------------------|--------------|----------------|------|------|------|------|----|---------|----|--------------|-------------|----------|--------------|
| Cin ela unit | | | 15 | | 20 | | | | RK0971111Z0P | | | | | | | | | | | | |
| | Horizontal type | | 15 | 50 | 50 | 15A | 700 1,400 | | RK0971111Z32 | 3 | | | | | | | | | | | |
| Single-unit | | Flat | 20 | | | | | 1,400 | RK09711110AL |] 3 | | | | | | | | | | | |
| | | | ı ıaı | riat | riat | Flat | Flat | Flat | Flat | Flat | Flat | Flat | FIBT | Flat | 20 | Without | 10 | 1B | (C type) (C | (C type) | RK09711110EL |
| Dual-unit for vol. | | | | | | | | | | | | 15 | | | 3B | | | RK0971221Z05 | 4 | | |
| | | | 20 | | 20 | JB | | | RK0971221Z11 | | | | | | | | | | | | |

Single-shaft push-on push-off (1.5mm travel) switch type

| Number of resistor elements | Mounting direction | Shaft type | Length of the shaft L1 (mm) | Center detent | Total resistance (k Ω) | Resistance taper | Minimum ord Japan | er unit (pcs.) Export | Products No. | Drawing No. |
|-----------------------------|--------------------|---------------|-----------------------------|------------------|------------------------|---------------------|----------------------|--------------------------|--------------|----------------|
| Single-unit | | | 25 | | 10 | 15A | 700 | 1,400 | RK097111202P | 5 |
| Sirigle-urit | Horizontal type | Flat | 25 | Without | 10 | 1B | (C type) | (C type) | RK097111202Q | 5 |
| Dual-unit for vol. | | | 20 | | 50 | 3B | 600 (D type) | 1,200 (D type) | RK097122200G | 6 |

Single-shaft momentary push (0.5mm travel) switch type

| Number of resistor elements | Mounting direction | Shaft type | Length of the shaft L1 (mm) | Center detent | Total resistance (k Ω) | Resistance taper | Minimum ord Japan | er unit (pcs.) Export | Products No. | Drawing No. |
|-----------------------------|--------------------|---------------|-----------------------------|------------------|------------------------|---------------------|----------------------|--------------------------|--------------|----------------|
| Single-unit | | | 15 | With | | 3B | | | RK0971114D0B | 7 |
| Dual-unit for tone | Horizontal type | Flat | 00 | \\/:#la.a# | 10 | 1B | 700 (C type) | 1,400 (C type) | RK0971214Z06 | 8 |
| Dual-unit for vol. | | | 20 | Without | | 15A | | | RK0971224Z01 | |

Single-shaft momentary push (1.5mm travel) switch type

| Number of resistor elements | Mounting direction | Shaft type | Length of the shaft L1 (mm) | Center detent | Total resistance (k Ω) | Resistance taper | Minimum ord Japan | er unit (pcs.) Export | Products No. | Drawing No. |
|-----------------------------|--------------------|---------------|-----------------------------|------------------|------------------------|---------------------|----------------------|--------------------------|--------------|----------------|
| Single-unit | Horizontal type | Flat | 20 | Without | 10 | 1B | 700 (C type) | 1,400 (C type) | RK0971114Z07 | 9 |

Notes

- $\hbox{1. Other varieties are also available. Refer to "Other Specifications" (P.323, 324).}\\$
- $2. \ \mbox{For automotive}$ use, please contact us with detailed specifications.

Refer to P.323 for other specifications.
Refer to P.325 for switches.
Refer to P.325 for attached parts.
Refer to P.327 for ordering products not listed.
Refer to P.349 for soldering conditions.



Product Line

Single-shaft with push-lock mechanism type

| Number of resistor elements | Mounting direction | Shaft type | Length of the shaft L1 (mm) | Center detent | Total resistance (k Ω) | Resistance taper | Minimum ord Japan | er unit (pcs.) Export | Products No. | Drawing No. |
|-----------------------------|-----------------------|---------------|-----------------------------|------------------|------------------------|---------------------|----------------------|--------------------------|--------------|-------------|
| | | | | | 10 | 1B | | | RK097111T065 | |
| | | | | Without | 100 | 15A | | | RK097111TZ17 | |
| Single-unit | | | | | 100 | | 700 (C type) | 1,400 (C type) | RK097111T064 | 10 |
| | Horizontal | Flat | 25 | | 10 | 1B | | | RK097111TD2M | |
| | type | riat | 25 | With | 100 | ID | | | RK097111TD44 | |
| Dual-unit for tone | | | | | 10 | | | | RK097121TD57 | |
| Dual-unit | | | | Without | 1 10 | 15A | 600 (D type) | 1,200 (D type) | RK097122T017 | 11 |
| for vol | | | | vvitillut | 50 | 3B | | | RK097122TZ0A | |

Dual-shaft, dual-unit without switch type

| Number of resistor elements | Mounting direction | Shaft | Shaft type | Length of the shaft L ₁ L ₂ (mm) | Center detent | Total resistance (k Ω) | Resistance taper | | | Products No. | Drawing No. |
|--------------------------------|--------------------|-----------------|---------------|---|------------------|------------------------|------------------|-----------------|-------------------|--------------|-------------|
| TOSISTOI GIGITIGITES | uncetion | | Lypc | LI Lz (IIIII) | dotont | (K 12) | ιαροι | Japan | Export | | TVO. |
| | Horizontal type | The outer shaft | Slotted | 15 | Without | 10 | 15A | 700 (C type) | 1,400 (C type) | RK097221005C | |
| Dual-unit | | The inner shaft | Flat | 25 | | | | | | | 12 |
| (Single-shaft, Single-unit) | | The outer shaft | Slotted | 15 | without | | 150 | | | RK097221004C | 1 12 |
| | | The inner shaft | Flat | 25 | | | 15C | | | HK097221004C | |

Notes

- 1. Other varieties are also available. Refer to "Other Specifications" (P.323, 324).
- 2. For automotive use, please contact us with detailed specifications.

Packing Specifications

Tray

| Minimum order unit type | Number of pa | Export package measurements (mm) | |
|-------------------------|---------------|----------------------------------|-------------------|
| | 1 case /Japan | 1 case /export packing | measurements (mm) |
| A type | 1,200 | 2,400 | 375×490×185 |
| B type | 800 | 1,600 | 373×540×207 |
| C type | 700 | 1,400 | 373×540×181 |
| D type | 600 | 1,200 | 373×540×225 |

Refer to P.323 for other specifications.
Refer to P.325 for attached parts.
Refer to P.327 for ordering products not listed.
Refer to P.349 for soldering conditions.



| Din | nensions | | Unit:mm |
|-----|---|--|---|
| No. | Photo | Style | PC board mounting hole dimensions (Viewed from mounting side) |
| 1 | Single-shaft, single-unit RK0971110 | L ₁ 15 20 25 L _B 5 7 10 ℓ 7 12 12 7.05 L ₁ 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | 5 Mounting surface 3-ø1 hole |
| 2 | Single-shaft, dual-unit RK0971210 (For tone) RK0971220 (For vol.) | L ₁ 15 20 25 L _B 5 7 10 ℓ 7 12 12 9.55 L ₁ ℓ 9.55 R ₂ R ₁ 0.8 M7×0.75 Shaft shown in full CCW position | 2.5 5 Mounting surface 6-ø1 hole |
| 3 | Single-shaft, single-unit with rotary switch RK0971111-5R1211 | L ₁ 15 20 L _B 5 7 L 7 12 | 6.25 5 Mounting surface 5-e1 hole |
| 4 | Single-shaft, dual-unit with rotary switch RK0971221-5R1211 (For vol.) | L ₁ 15 20 L _B 5 7 L 7 12 15.8 L ₁ L ₂ L ₃ L ₄ R ₂ Switch R ₂ R ₁ 0.8 M7×0.75 Shaft shown in full CCW position | 6.25 / 5 Mounting surface 8-ø1 hole |



| Din | nensions | | Unit:mm |
|-----|---|--|---|
| No. | Photo | Style | PC board mounting hole dimensions (Viewed from mounting side) |
| 5 | Single-shaft, single-unit with push-on push-off switch RK0971112-5R2412 | L1 25 LB 10 L 12 Switch travel 20.8 M7×0.75 Shaft shown in full CCW position | A C Total hole |
| 6 | Single-shaft, dual-unit with push-on push-off switch RK0971222-5R2412 (For vol.) | Switch travel 22.05 Lu 4 9.5 9.5 9.5 9.5 9.5 9.5 9.5 | A C Mounting surface A C 10-ø1 hole |
| 7 | Single-shaft, single-unit with momentary push switch travel 0.5mm RK0971114-5R4211 | Switch travel Switch travel Switch travel Switch travel O.5 O.5 O.9 O.9 O.9 O.9 O.9 O.9 | 6.25 5 Mounting surface 5-ø1 hole |
| 8 | Single-shaft, dual-unit with momentary push switch travel 0.5mm RK0971214-5R4211 (For tone) RK0971224-5R4211 (For vol.) | Switch travel 14.55 7 10 9.5 8 9.5 8 9.5 8 9.5 8 9.5 8 9.5 8 9.5 8 9.5 Shaft shown in full CCW position | 5 5 Mounting surface 8-ø1 hole |



| Din | nensions | | Unit:mm |
|-----|---|---|---|
| No. | Photo | Style | PC board mounting hole dimensions (Viewed from mounting side) |
| 9 | Single-shaft, single-unit with momentary push switch travel 1.5mm RK0971114-5R4611 | L1 20 LB 7 \$\mathbb{\mathbb{L}}\$ 10 Switch travel 12.05 L1 1.5 Switch travel 9.5 98 9.5 98 9.5 98 9.5 98 9.5 98 Switch R1 0.8 Shaft shown in full CCW position | Mounting surface 5-ø1 hole |
| 10 | Single-shaft, single-unit with push-lock mechanism RK097111T | 20.75 Total travel Lock travel 10 8 4.5 9.5 9.5 9.5 9.5 9.5 9.5 9.5 | Mounting surface 3-ø1 hole |
| 11 | Single-shaft, dual-unit with push-lock mechanism RK097121T (For tone) RK097122T (For vol.) | Total travel 23.25 Dock travel 10 4.5 9.5 8 4.5 9.5 9.5 9.5 9.5 9.5 9.5 9.5 | 2.5 5 Mounting surface 6-ø1 hole |
| 12 | Dual-shaft, dual-unit RK0972210 | 12.05 25 15 8 0 9 9 5 0 9 9 9 5 0 9 9 9 9 5 0 9 9 9 9 | 5 5 Mounting surface 6-ø1 hole |

9mm Size Metal Shaft Multi-ganged Type / Other Specifications

In addition to the products listed, we can accommodate the follow specifications.

■ Total Resistance Variety

| Total resistance (kΩ) | 10 | 20 | 50 | 100 |
|-----------------------|----|----|----|-----|
|-----------------------|----|----|----|-----|

Resistance Taper

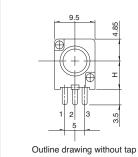
| Tiesistaries Tapor | | | | |
|--------------------|-----|----|----|-----|
| Resistance taper | 15A | 1B | ЗВ | 15C |

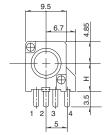
Notes

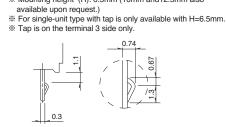
Can be fitted with center-taps.

■ Dimensions of Terminal

9.5 ** Mounting height (H): 6.5mm (10mm and 12.5mm also







Outline drawing with tap

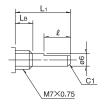
Detail of 2 terminal belong part

Dimensions of Bushings

| Difficilisions (| Dusiliigs | | Unit:mm |
|------------------|-----------------------|---------------------------------------|---------------------|
| Bushing | M6 | M7 | M9 |
| Dimensions | 0.8 M6×0.75 A | X X X X X X X X X X X X X X X X X X X | M9×0.75 |
| Applications | For single-shaft only | For single and dual-shaft | For dual-shaft only |

Single-shaft Dimension

Flat type Style (Shaft diameter: ϕ 6)



Shaft shown in full CCW position.

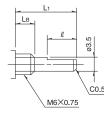


Detail dimensions

| L ₁ | L _B | l |
|----------------|----------------|---------|
| 15 | 5 | 7 |
| 20 | 7 | 12 (10) |
| 25 | 10 | 12 |
| 30 | 10 | 12 |

Models in parenthesis apply to those with a push-on switch and those with a push-on, push-off switch.

Style (Shaft diameter: ϕ 3.5)



Shaft shown in full CCW position.



Detail dimensions

| L ₁ | L _B | l |
|----------------|----------------|---------|
| 15 | 5 | 7 |
| 20 | 7 | 12 (10) |
| 25 | 10 | 12 |
| 30 | 10 | 12 |

Models in parenthesis apply to those with a push-on switch and those with a push-on, push-off switch.

Refer to P.327 for ordering products not listed.



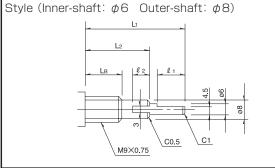
9mm Size Metal Shaft Multi-ganged Type / Other Specifications

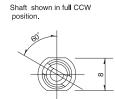
In addition to the products listed, we can accommodate the follow specifications.

■ Dimension of Dual-shaft Type

Flat type for inner shaft, slotted type for outer shaft

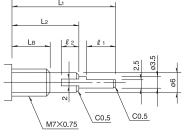
Unit:mm

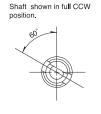




Detail dimensions 20 10 8 4 25 15 8 5 30 20 10 8 5 35 25 10 8 5

Style (Inner-shaft: ϕ 3.5 Outer-shaft: ϕ 6)





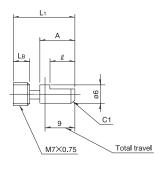
Detail dimensions

| L₁ | L ₂ | L _B | <i>l</i> 1 | l 2 |
|----|----------------|----------------|------------|-----|
| 20 | 10 | 5 | 8 | 4 |
| 25 | 15 | 7 | 8 | 5 |
| 30 | 20 | 10 | 8 | 5 |
| 35 | 25 | 10 | 8 | 5 |

Applications Both switchless and rotary switch models are available.

■ Shaft Dimensions of with Push-lock Mechanism

Unit:mn





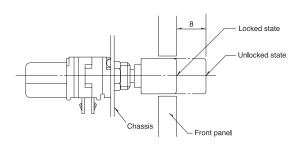
Shaft shown in full CCW

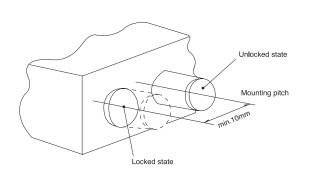
Detail dimensions

| ※ L₁ | L _B | Α | l |
|-------------|----------------|--------|-----|
| 25 | 10 | (5.7) | 4.5 |
| 30 | 10 | (10.7) | 7 |
| 35 | 10 | (15.7) | 12 |

*Dimensions in unlocked state

Example of uses





Note

Marked are specifications recommended by Alps.



Rotary Potentiometers

otentiometer

9mm Size Metal Shaft Multi-ganged Type / Switch Specifications

| Cwitab | tuno | Rotary | Rotary switch Push-on push-off switch | | Momentary | Momentary push switch | |
|-------------------|-----------------------|--|---|---------------|---------------------------------|-----------------------|--------|
| Switch | туре | 5R1211 | 5R1212 | 5R2412 | 5R2421 | 5R4211 | 5R4611 |
| Contact arra | angement | Single pole and single throw | Single pole and double throw Double Pole Single throw | | Single pole an | d single throw | |
| Trav | el | 50° | 50° max. 1.5±0.5mm | | 0.5 ^{+0.7} mm | 1.5±0.5mm | |
| Changeov | er force | 50mN· | 50mN·m max. 12±8N | | 4 ⁺⁴ ₋₂ N | 5±2N | |
| Operatir under | | 10,000 cycles | | 20,000 cycles | | | |
| | Rating | 3A 16V DC (10mA 16V DC (10mA 16V DC min. rating) | | | | | |
| Electrical | Contact resistance | | $100m\Omega$ max. for initial period, $200m\Omega$ max. after operating life. | | | | |
| performance | Insulation resistance | | 100MΩ min. 250V DC | | | | |
| | Voltage proof | | 300V AC for 1 minute | | | | |

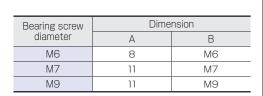
9mm Size Metal Shaft Multi-ganged Type / Attached Parts

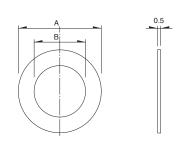
The following parts are included with the product.

Nut

A 2

B×0.75



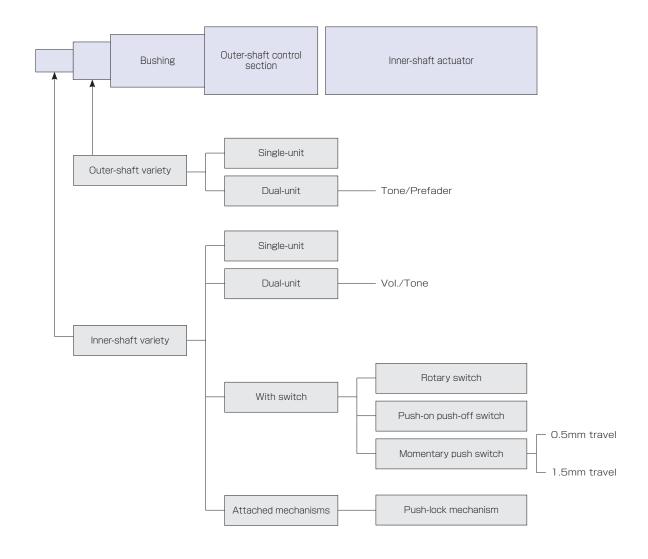


Washer

Unit:mm

| Bearing screw | Dime | nsion |
|---------------|------|-------|
| diameter | А | В |
| M6 | φ10 | 6.2 |
| M7 | φ12 | 7.2 |
| M9 | φ14 | 9.1 |

9mm Size Metal Shaft Multi-ganged Type / Configuration Chart



Note

The single-shaft type product lineups are the same as those in the inner-shaft variety.



9mm Size Metal Shaft Multi-ganged Type / Ordering Products Not Listed

When ordering product varieties that are not listed, specify referring to the examples below.

Sample Part Number



Model type

| Code | Model type |
|------|---------------------------------|
| 111 | Single-shaft single-unit |
| 121 | Single-shaft dual-unit for tone |
| 122 | Single-shaft dual-unit for vol. |

Switch specifications -

| Code | Switch specifications |
|------|---|
| 0 | Without switch |
| 1 | With rotary switch |
| 2 | With push-on push-off switch |
| 4 | With momentary push switch (0.5mm travel) |
| Т | With push-lock mechanism |

* Push on switch 1.5mm stroke is individually specified.

Shaft type -

| Code | Shaft type |
|------|--------------------------|
| F | Flat (shaft diameter: 6) |

* Shaft diameter 3.5 is individually specified.

Length of the shaft L₁ (mm)

| Code | Length of the shaft | Code | Length of the shaft |
|-------|---------------------|------|---------------------|
| 15 15 | | 25 | 25 |
| 20 | 20 | 30 | 30 |

Detent-

| Code | Detent | Code | Detent |
|------|------------|------|--------|
| CO | CO Without | | 11 |
| C1 | Center | 31 | 31 |

* With rotary switch; for applications in types other than push-lock mechanism.

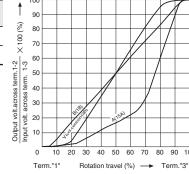
Resistance taper

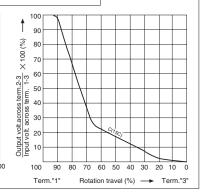
| Code | Resistance taper | Code | Resistance taper |
|-------|------------------|------|------------------|
| A 15A | | V | 3B |
| В | 1B | С | 15C |

* The resistance taper for rotary switches are individually defined.

B: For tone & general (model type: 111, 121)

V: For vol. (model type: 111, 122)





Total resistance -

| 1014110010141100 | | | | | | | | |
|------------------|---------------------------|------|---------------------------|--|--|--|--|--|
| Code | Total resistance (k Ω) | Code | Total resistance (k Ω) | | | | | |
| 103 | 103 10 | | 50 | | | | | |
| 203 | 20 | 104 | 100 | | | | | |

Notes

- 1. Marked are specifications recommended by Alps.
- 2. The above specification is only applicable to the one-shaft single-unit model and dual-unit ganged model.

Sli Potentic

Metal

Shaft

Knob

Type

Metal Shaft Potentiometers

List of Varieties

| Type 9mm size | | | | | | 11mm size | | |
|------------------------------------|--|--|---|---|--------------------------------|----------------|--|--|
| | Series | RK | 09L | RK0971 | RK0972 | RK119 | | |
| OGNOO | | | Single-shaft | | | | | |
| Number of resistor elements Photo | | Single/dual Dual | | | | Single | | |
| | | | | | | A SAME | | |
| Terminal mounting | | Horizontal | Vertical | Horiz | contal | Vertical | | |
| Fixing me | ethod of bushing | | So | crew | | Guide | | |
| Operating t | temperature range | -10°C to | o +70℃ | | o +70°C Vehicle-compatible) | -40℃ to +85℃ | | |
| Оре | erating life | | | 15,000 cycles | | | | |
| Available fo | or automotive use | _ | _ | 0 | 0 | 0 | | |
| Life cyc | cle (availability) | * 2 | * 2 | * 2 | * 2 | *2 | | |
| | Total resistance (k Ω) | | 10, 20 | , 50, 100 | | 10 | | |
| | Resistance taper | | 15A, 1E | 3, 3B, 15C | | 1B | | |
| | Rated Power | | 0.05W | | | | | |
| | Residual resistance | | 10kΩ <r<50< td=""><td>$k\Omega$ 20Ω max. $0k\Omega$ 30Ω max. minal total resistance of</td><td>R≦10kΩ 50Ω max.</td></r<50<> | $k\Omega$ 20 Ω max. $0k\Omega$ 30 Ω max. minal total resistance of | R≦10kΩ 50Ω max. | | | |
| Mechanical performance | Maximum attenuation (Volume control) | $\begin{array}{cccccccccccccccccccccccccccccccccccc$ | | | | _ | | |
| | Gang error applicable to Dual-unit parts for audio volume control purposes | | _ | | | | | |
| | Insulation resistance | | | | | | | |
| | Voltage proof | | 300V AC for 1 minute or 360V for 2s | | | | | |
| | Center-taps | With | nout | Withou | t / With | Without | | |
| | Detent | Without | , Center | Without, Center, 11, 31 | | Without | | |
| Electrical | Stopper strength | 0.5 | 0.5N·m (With push-lock med | | | 0.5N·m | | |
| performance | Push-pull strength | 80N max. 100N max. | | | | | | |
| | Vibration | | | n., the amplitude is 1.5mm for all the frequencies, n of X, Y and Z and for 2 hours respectively | | | | |
| Sh | haft style | | Flat type | | | | | |
| Teri | minal style | | Ins | ertion | | Reflow | | |
| Atta | ched switch | _ | _ | Rotary switch Push-on push-off switch Push-on switch | _ | Push-on switch | | |
| | Page | 3 | 13 | 3 | 17 | 328 | | |

Notes

- 1. For the switch attached, the single-shaft or inner shaft of the dual-shaft type can be chosen.
- 2. The operating temperature range for automotive applications can be raised upon request. Please contact us for details.
- 3. \bigcirc Indicates applicability to some products in the series.



Hotary Potentiometer

Slide Otentiometer

■ Reference for Manual Soldering

| Se | ries | Tip temperature | Soldering time | No. of solders | |
|--------------|------------------------|--|--------------------|----------------|--|
| RK09L, RK097 | | 350°C max. | 3s max. | 1 time | |
| RK203 | | 300°C max. | 3s max. | 1 time | |
| RK119 | | 350±10℃ | 3 ⁺ 1 s | 1 time | |
| RK271 | | 350°C max. | 5s max. | 1 time | |
| RK501 | | 350±10℃ 5 ⁺¹ ₀ s | | 1 time | |
| RK163 | | 350°C max. | 350°C max. 5s max. | | |
| RK168 | Potentiometer terminal | 300°C max. | 3s max. | 1 time | |
| NN 100 | Motor terminal | 350℃ max. | 2s max. | 1 time | |

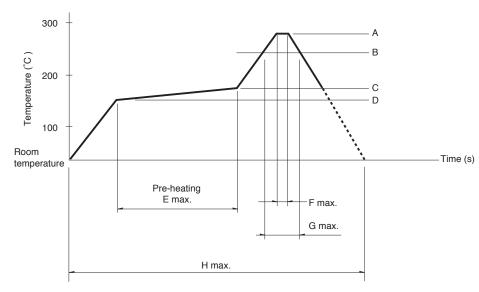
Reference for Dip Soldering

| | Prehe | eating | Dip so | ldering | No. of solders | |
|---------------------|----------------------------------|--------------|--------------------------|----------------|----------------|--|
| Series | Soldering surface temperature | Heating time | Soldering temperature | Soldering time | | |
| RK09L, RK097, RK203 | 100°C max. | 2 min. max. | 260±5℃ | 5±1s | 2 time max. | |
| RK501 | 120±10℃ | 2 min. max. | 260±5℃ | 5±1s | 2 time | |

Metal Shaft Potentiometers / Soldering Conditions

Example of Reflow Soldering Condition

Temperature profile



| Series | А | В | С | D | Е | F | G | Н | No. of reflows |
|--------|------|------|------|------|--------|----|-----|--------|----------------|
| RK119 | 260℃ | 230℃ | 180℃ | 150℃ | 2 min. | 3s | 40s | 4 min. | 2 time max. |

Notes

- 1. When using an infrared reflow oven, solder may sometimes not be applied. Be sure to use a hot air reflow oven or at type that uses infrared rays in combination with hot air.
- 2. The temperatures given above are the maximum temperatures at the terminals of the potentiometer when employing a hot air reflow method. The temperature of the PC board and the surface temperature of the potentiometer may vary greatly depending on the PC board material, its size and thickness. Ensure that the surface temperature of the potentiometer does not rise to 250°C or greater.
- 3. Conditions vary to some extent depending on the type of reflow bath used. Be sure to give due consideration to this prior to use.



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