

#### ■ Typical Specifications

Items	Specifications
Total resistance tolerance	±20%
Maximum operating voltage	50V AC
Total rotational angle	300° ±5°
Rotational torque	10 to 40mN·m
Operating life	15,000 cycles
Operating temperature range	−10°C to +70°C
Motor voltage	4 to 6V DC (Standerd:4.5V DC)
Potentiometer rotational speed (sec./300°)	12±3 (4.5V DC)
Maximum operating current	At rotation: 100mA / At end slip: 150mA

#### Product Line

Number of	Shaft type	Length of the shaft		Resistance	Motor print	Minimum ord	er unit (pcs.)	Products No.	Drawing		
resistor elements	Orial Ctype	L <sub>1</sub> (mm)	(k Ω)	taper	terminal	Japan	Export	T TOUGOTS TVO.	No.		
Dual-unit			100	38	With			RK16812MG099	1		
Dual-ul III	Flat	25	10	- 3B -	36	30	Without	200	200	RK16812MG09T	2
Quad-unit	t		100	15A	vvitilout			RK16814MGA0K	3		

Other varieties are also available. Refer to "Other Specifications" (P.308, 309).

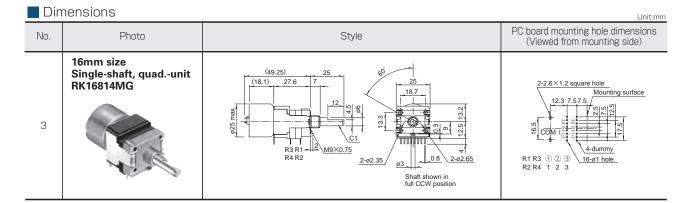
#### Packing Specifications

Number of pa	ckages (pcs.)	Export package measurements
1 case /Japan	1 case /export packing	(mm)
200	200	527×368×215

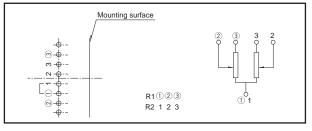
Dir	nensions		Unit:mm_
No.	Photo	Style	PC board mounting hole dimensions (Viewed from mounting side)
1	16mm size Single-shaft, dual-unit RK16812MG	(44.9) 25 25 18.7 12 18.7 18.7 12 18.7 18.7 18.7 18.7 18.7 18.7 18.7 18.7	2-2.6 × 1.2 square hole    Mounting surface
2	16mm size Single-shaft, dual-unit RK16812MG	(44.9) 25 25 7 12 18.7 18.1 23.25 7 12 18.7 25 18.7 12 18.7 12 12 12 13.7 12 1	2-2.6x1.2 square hole  15.5  Mounting surface  7.5  COM 18  8-\$\phi\$ 1 hole  R1 1 2 3

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Refer to P.308 for other specifications. Refer to P.309 for attached parts. Refer to P.310 for ordering products not listed. Refer to P.311 for soldering conditions.



Terminal Layout / Circuit Diagram



## Rotary Motor-driven Type / Other Specifications

In addition to the Product Line, we accommodate the following specifications. Combinations not included in the Product Line are treated as

#### ■ Basic Motor Specifications

Number of unit	Number of unit Model		r type	Motor	Potentiometer	Max. operating
Number of unit	Number of unit Model	Sealed case	Motor printed terminal	voltage	rotational speed	current
Single-shaft, dual-unit	RK16812MG	Available	Available	4 to 6V DC	12±3s/300°	At rotation 100mA
Single-shaft, quad-unit	RK16814MG	Available	e Avaliable	(Standard: 4.5V DC)	(4.5V DC)	At end slip 150mA (4.5V DC)

#### ■ Total Resistance Variety

Total resistance (kt/) 10 20 50 100		Total resistance (kΩ)	10	20		100
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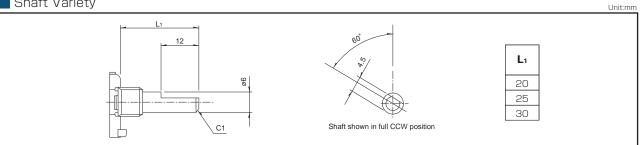
#### Resistance Taper

Resistance taper	15A	ЗВ
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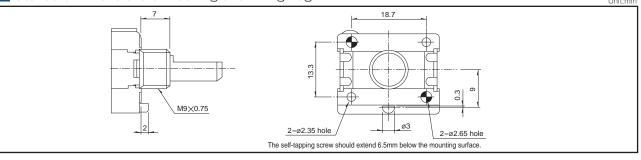
## Rotary Motor-driven Type / Other Specifications

In addition to the Product Line, we accommodate the following specifications. Combinations not included in the Product Line are treated as semi-standard products.

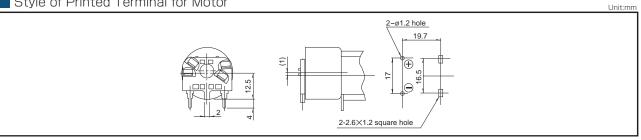
Shaft Variety



■ Standard Dimensions of Bushing and Fixing Lug



■ Style of Printed Terminal for Motor



Note

Marked are specifications recommended by Alps Alpine.

# Rotary Motor-driven Type / Attached Parts

The following parts are included with the product

The following parts are included with the product	Unit:mm
Nut	Washer
11 2 M9×0.75	Ø14 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5

### Rotary Motor-driven Type / Ordering Products Not Listed

In addition to the Product Line, we accommodate the following specifications. Combinations not included in the Product Line are treated as semi-standard products. Please refer to the notation example below.

### Sample Part Number

R K 1 6 8 1 2 M G — F 2 0 — B 1 0 3 — M 0

#### Model type -

Code	Model type
12	Single-shaft, dual-unit
14	Single-shaft, quad-unit

#### Shaft type -

Code	Shaft type
F	Flat

\* Flat shaft only

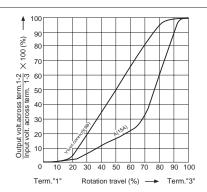
#### Length of the shaft L<sub>1</sub> (mm) -

Code	Length of the shaft
20	20
25	25
30	30

#### Resistance taper -

Code	Resistance taper
А	15A
V	3B

\*\* 1B can be accommodated on request. Please inquire.



#### Total resistance -

Code	Total resistance (k Ω)
103	10
203	20
503	50
104	100

#### Printed terminal for motor

Code	e Printed terminal for motor			
MO without				
M1	with			

#### Note

Marked are specifications recommended by Alps Alpine.

Туре		16mm size 27mm size 50		50mm size	Rotary motor-driven		
Series		RK163	RK271	RK501	RK168		
			Single	e-shaft			
Number of	resistor elements	Single/dual	Single/dual/quad	Dual/	'quad		
Photo							
Control	part orientation	Horizontal					
Fixing me	ethod of bushing	Bushing screw clamp					
Operating 1	temperature range		−10°C t	o +70℃			
Ор	erating life	15,000 cycles					
Available f	or automotive use	_	_	_	_		
Life cyc	cle (availability)	*2	*2	*2	*2		
	Total resistance (k Ω)	5, 10, 20, 50, 100, 200	5, 10, 20, 50, 100, 250	10, 20, 50, 100			
	Resistance taper	15A, 1B, 3B, 15C		15A, 3B			
	Rated Power	0.1W 0.05W (15A)	0.05W	O.1W	0.05W		
Electrical performance	Residual resistance	R≦10k $\Omega$ 20 $\Omega$ max. 10k $\Omega$ <r≤50k<math>\Omega 30<math>\Omega</math> max. 50k<math>\Omega</math><r nominal="" resistance<br="" total="">of 0.1% or less</r></r≤50k<math>	R≦10k $\Omega$ 20 $\Omega$ max. 10k $\Omega$ <r≤50k<math>\Omega 30<math>\Omega</math> max. 50k<math>\Omega</math><r nominal="" resistance<br="" total="">of 0.1% or less</r></r≤50k<math>	_	_		
	Maximum attenuation (Volume control)	$\begin{array}{lll} 5k\Omega \leqq R < & 10k\Omega & 70dB \text{ min.} \\ 10k\Omega \leqq R < & 50k\Omega & 80dB \text{ min.} \\ 50k\Omega \leqq R < 100k\Omega & 90dB \text{ min.} \\ 100k\Omega \leqq R & 100dB \text{ min.} \\ \end{array}$	5kΩ≦R< 10kΩ 70dB min. 10kΩ≦R< 50kΩ 80dB min. 50kΩ≦R<100kΩ 90dB min. 100kΩ≦R 100dB min.	120dB min.	5kΩ≦R< 10kΩ 70dB min. 10kΩ≦R< 50kΩ 80dB min. 50kΩ≦R<100kΩ 90dB min. 100kΩ≦R 100dB min.		
	Gang error applicable to Dual-unit parts for audio volume control purposes	-40dB to OdB 3dB max.	-70dB to -60dB 3dB max. -60dB to 0dB 2dB max.	-100dB to 0dB 3dB max. *	-60dB to -40dB 5dB max. -40dB to 0dB 3dB max.		
	Insulation resistance	100MΩ min. 500V DC			100MΩ min. 250V DC		
	Voltage proof	500V AC for 1 minute			300V AC for 1 minute		
	Center-taps						
	Detent	Without, Cente	Without, Center, 21, 31, 41	With	Vithout		
Mechanical performance	Stopper strength	0.9 N·m		1.5 N·m	0.9 N·m		
	Push-pull strength	100N max.		150N max.	100N max.		
	Vibration	10 to	55 to 10Hz/min., the amplituin the 3 direction of X, Y an	ide is 1.5mm for all the frequer d Z for 2 hours respectively	nm for all the frequencies, hours respectively		
Shaft style		Serrated type, Flat type, Slotted type	Slotted type, Flat type	Slotted type	Flat type		
Terminal style		Insertion, Lead		Insertion			
Attached switch		_			_		
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#### Note

- O Indicates applicability to some products in the series.
- ※ Gang error of 4-gang (quad) model: − 100dB to 0dB 3dB max. (applies only between R1 and R2 and between R3 and R4)



# Metal Shaft Potentiometers / Soldering Conditions

### ■ Reference for Manual Soldering

Series		Tip temperature	Soldering time	No. of solders
RK09L, RK097		350°C max.	3s max.	1 time
RK271		350°C max.	5s max.	1 time
RK501		350±10℃	5 <sup>+1</sup> <sub>0</sub> s	1 time
RK163		350°C max.	5s max.	1 time
RK168	Potentiometer terminal	300°C max.	3s max.	1 time
	Motor terminal	350°C max.	2s max.	- 1 time

### ■ Reference for Dip Soldering

	Preheating		Dip soldering		
Series 	Soldering surface temperature	Heating time	Soldering temperature	Soldering time	No. of solders
RK09L, RK097	100°C max.	2 min. max.	260±5℃	5±1s	2 times max.
RK501	120±10℃	2 min. max.	260±5℃	5±1s	2 times

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