## Perfecting the Art of Electronics

ALPS

High Operation Force Type with 5.0 mm Height (Surface Mount) SKPG Series

| Type |  | Surface mount |
| :---: | :---: | :---: |
| Operating force |  | 1.18 N |
| Operating direction |  | Top push |
| Travel |  | 1.3 mm |
| Operating life (1mA 5V DC) |  | 50,000 cycles |
| Initial contact resistance |  | $1 \mathrm{k} \Omega$ max. |
| Rubber color |  | Light blue |
| Series type |  | Soft feeling type |
| Operating temperature range |  | $-40^{\circ} \mathrm{C}$ to $+90^{\circ} \mathrm{C}$ |
| Rating (max.) |  | $5 \mathrm{~mA} \mathrm{12V} \mathrm{DC}$ |
| Rating (min.) |  | 10رA 1V DC |
| Electrical performance | Insulation resistance | $100 \mathrm{M} \Omega \mathrm{min} .100 \mathrm{~V}$ DC for 1 min . |
|  | Voltage proof | 250 V AC for 1 min . |
| Durability | Vibration | 10 to 55 to $10 \mathrm{~Hz} / \mathrm{min}$., the amplitude is 1.5 mm for all the frequencies, in the 3 direction of $X, Y$ and $Z$ for 2 hours respectively |
| Environmental performance | Cold | $-30 \pm 2^{\circ} \mathrm{C}$ for 96 h |
|  | Dry heat | $80 \pm 2^{\circ} \mathrm{C}$ for 96 h |
|  | Damp heat | $60 \pm 2^{\circ} \mathrm{C}, 90$ to $95 \% \mathrm{RH}$ for 96 h |
| Minimum order unit (pcs.) | Japan | 1,200 |
|  | Export | 1,200 |

Dimensions


## Land Dimensions



Viewed from mounting face.

## Circuit Diagram



## Packing Specifications

## Taping



| Number of packages <br> (pcs.) | 1 reel | 1,200 |
| :--- | :---: | :---: | :---: |
|  | 1 case $/$ Japan | 9,600 |

Tape width (mm) 16

Export package measurements (mm) $395 \times 395 \times 205$

## Soldering Conditions

Condition for Reflow

1. Heating method

Double heating method with infrared heater.
2. Temperature measurement

Thermocouple 0.1 to $0.2 \Phi \mathrm{CA}(\mathrm{K})$ or $\mathrm{CC}(\mathrm{T})$ at solder joints (copper foil surface). A heat resisting tape should be used for fix measurement.
3. Temperature profile

Temperature ( ${ }^{\circ} \mathrm{C}$ )


Time inside soldering equipment
(1) The above temperature shall be measured of the top of switch. There are cases where PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC board's and others. Care, should be taken to prevent the switch's surface temperature from exceeding $260^{\circ} \mathrm{C}$.
(2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Manual Soldering

| Items | Condition |
| :--- | :---: |
| Soldering temperature | $350^{\circ} \mathrm{C}$ max. |
| Duration of soldering | 3 s max. |
| Capacity of soldering iron | $60 W$ max. |

1. Do not washing the TACT Switch ${ }^{\text {TM }}$.
2. Prevent flux penetration from the top side of the TACT switch ${ }^{\top \pi}$.
3. Switch terminals and a PC board should not be coated with flux prior to soldering.
4. The second soldering should be done after the switch returns to normal temperature.

## Notes are common to this series/models.

1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
2. Please place purchase orders for taping products per minimum order unit (1 reel or a case).
3. For $\phi 330 \mathrm{~mm}$ diameter reel requirements, please contact us.
4. This products can be used in vehicles.

Although these products are designed to perform over a wide operating temperature range, please ensure that you receive and read the formal delivery specifications before use.

## X-ON Electronics

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