SKQE

12mm Square Long-life (Snap-in Type)

Long-life type with unique dustproof structure and highly reliable metal contacts







Items	Specifications		
Rating (max.)	50mA 12V DC		
Rating (min.)	10µA 1V DC		
Initial contact resistance	100mΩ max.		
Travel (mm)	0.3		

■ Product Line

Product No.	Operating force	Operating direction	Operating life (5mA 5V DC)	Stem color	Stem	Minimum order unit (pcs.) Japan Export		Drawing No.
			(JIIIA JV DG)			Japan	LXpuit	140.
SKQEAAA010	1.57N	Top push	10,000,000 cycles	Dark gray	Joint stem	1.000	1000	1
SKQEACA010	2.55N			Red				
SKQEABA010	1.57N			cycles	Dark gray	Flot etem	1,000	1,000
SKQEADA010	2.55N			Red	Flat stem			

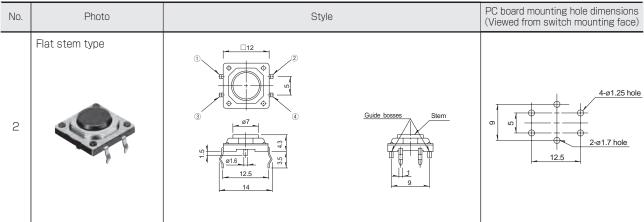
■ Packing Specifications

Bulk

Number of pa	Export package measurements (mm)	
1 case / Japan 1 case / export packing		
4,000	12,000	309×476×347

Dimensions PC board mounting hole dimensions (Viewed from switch mounting face) No. Style Photo Joint stem type

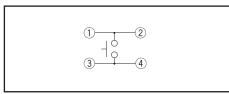
Dimensions



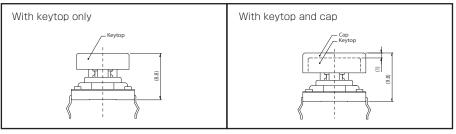
Note

Please use 1.6mm thick PC boards.

■ Circuit Diagram



Height with Keytop/Cap

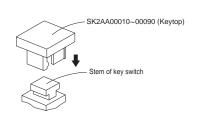


Keytop/Cap Lineup

Variety Applicable model Dimensions Label dimensions Color Model Сар SK2AA00510 Clear Keytop Keytop + Cap **SKQE** SK2AA00060 SK2AA00070 SK2AA00080 SK2AA00090 SK2AA00010 SK2AA00020 Red Blue SK2AA00030 SK2AA00040 Ivory Black Applicable to joint stem type Thickness 0.1

Notes

- 1. Keytops and caps are not attached to switches on delivery.
- 2. The label is not included.
- 3. For SK2AA00010 to SK2AA00090 types, please check the mounting direction.





Туре		Sharp Feeling Type							
	Турс				Snap-in		I		
	Series	SKHL	SKHH	SKHW	SKQJ	SKQB	SKQE	SKHC	
	Photo								
	Features	_	_	_	_	_	Long-life	_	
	Water-proof	_	_	_	_	•	_	_	
	Dustproof	_	_	•	•	•	•	_	
	IP standard	_	_	_	_	_	_	_	
Operati	Top push	•	•	•	•	•	•	•	
direction		_	_	_	_	_	_	_	
Dimension	W	6		6	□6.6	□10		12	
(mm)	D	3.5							
	Н	4.3/5	See the relevant pages for respective product descriptions	4.3/5	5	5/13/23.2	See the relev respective prod	ant pages for uct descriptions	
Operation force coverage	2N to 3N	<u> </u>		1		Ţ	1		
Travel (mm)		0.25 0.3		0.3	0.25	0.3			
Ground terminal		_	0	_	_	_	_	_	
Operating temperature range		-40°C to +90°C			-20℃ to +70℃	-40℃ to +90℃ -40℃		-40℃ to +85℃	
А	utomotive use	•	•	_	_	•	_	_	
Life Cycle		* 2	*3	* 2	* 2	* 2	* 2	* 2	
	Rating (max.) (Resistive load)	50mA 12V DC							
Electrical	Rating (min.) (Resistive load)				10μA 1V DC				
performance Insulation resistance		100MΩ min. 100V DC 1min.							
	Voltage proof	250V AC 1min.							
Durability	Vibration	on 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively							
Durability	Lifetime	Shall be in accordance with individual specifications.							
	Cold	-40°C 96h -30°C 96h -40°C 96h							
Environmental performance	Dry heat	90°C 96h 80°C 96h 90°C 96h		90℃ 96h					
	Damp heat	at 60°C, 90 to 95%RH 96h 60°C, 90 to 95%RH 1,000h			60℃, 90 to 95%RH 96h				
	Page	173	175	179	180	182	184	186	

W : Width. The most outer dimension excluding terminal portion. D : Depth. The most outer dimension excluding terminal portion.

H : Height. The minimum dimension excluding terminal portion H : Height. The minimum dimension if there are variances.

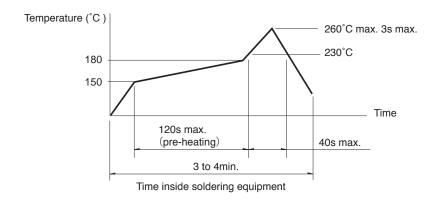
Notes

- 1. The automotive operating temperature range to be individually discussed upon request.
- 2. Indicates applicability to all products in the series, while \bigcirc indicates applicability to some products in the series.



■ Condition for Reflow Available for Surface Mount Type.

Temperature profile



TACT Switch™ / Soldering Conditions

Notes

- $\hbox{1. Please confirm the specifications of our product for the detailed condition.}\\$
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKHH Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKHLTop Push Type, SKQJ Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	45s max.
Soldering temperature	255℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

■ Manual Soldering

Items		Condition
	Soldering temperature	350°C max.
	Duration of soldering	3s max.
	Capacity of soldering iron	60W max.

SKHH, SKHW Series

Items	Condition
Soldering temperature	360°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKTD, SKTG, SKQJ, SKSN Series

Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

Notes

- Prevent flux penetration from the top side of the TACT Switch™.
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA CORPORATION, or equivalents.)



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