Compact type with 2 mm width contributing to thinner product designs

Product Line

| Product No. | Operating force | Operating direction | Operating life (5mA 5V DC) | Minimum order unit (pcs.) |  | Drawing No. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Japan | Export |  |
| SKSWCEE010 | 1.8 N | Top push | 300,000 cycles | 20,000 | 20,000 | 1 |
| SKSWCFE010 | 2.4 N |  | 500,000 cycles |  |  |  |
| SKSWCGE010 | 3.3 N |  | 300,000 cycles |  |  |  |
| SKSWDAE010 | 2.4 N |  |  |  |  | 2 |
| SKSWDGE010 | 3.1 N |  | 500,000 cycles |  |  |  |

Packing Specifications
Taping

| Number of packages (pcs.) |  |  | Tape width <br> $(\mathrm{mm})$ | Export package <br> measurements $(\mathrm{mm})$ |
| :---: | :---: | :---: | :---: | :---: |
| 1 reel | 1 case / Japan | 1 case $/$ export packing |  |  |
| 20,000 | 200,000 | 200,000 | 12 | $395 \times 395 \times 205$ |

## Note

For reels of 330 mm diameter, please inquire.
※ Assumes the switch is left alone without being operated. Under the
 specified conditions, dust and water ingress with a significant impact on the switch's on-off function is prevented.
IP67, 68 dust and water resistance is guaranteed for the switch alone and performance may not be guaranteed depending on the mounting conditions and usage.


Circuit Diagram

$$
(1)-\frac{1}{0} 0-(2)
$$

## List of Varieties



W: Width. The most outer dimension excluding terminal portion. D: Depth. The most outer dimension excluding terminal portion. $H$ : Height. The minimum dimension if there are variances.

[^0]
## Notes

1. The automotive operating temperature range to be individually discussed upon request
2. Indicates applicability to all products in the series, while $\bigcirc$ indicates applicability to some products in the series.

Condition for Reflow
Available for Surface Mount Type.
Temperature profile


## Notes

1. Please confirm the specifications of our product for the detailed condition.
2. Soldering conditions differ depending on reflow soldering machines.

Prior verification of soldering condition is highly recommended.

Conditions for Auto-dip
Available for Snap-in Type and Radial Type.

| Items | Condition |
| :---: | :---: |
| Flux built-up | Mounting surface should not be exposed to flux |
| Preheating temperature | Ambient temperature of the soldered surface of PC board. $10^{\circ} \mathrm{C}$ max. |
| Preheating time | 60 s max. |
| Soldering temperature | $260^{\circ} \mathrm{C}$ max. |
| Duration of immersion | 5 s max. |
| Number of soldering | 2times max. |

## SKHH Series

| Items | Condition |
| :---: | :---: |
| Flux built-up | Mounting surface should not be exposed to flux |
| Preheating temperature | Ambient temperature of the soldered surface of PC board. $110^{\circ} \mathrm{C}$ max. |
| Preheating time | 60 s max. |
| Soldering temperature | $260^{\circ} \mathrm{C}$ max. |
| Duration of immersion | 5 s max. |
| Number of soldering | 2times max. |

SKHLTop Push Type, SKQJ Series

| Items | Condition |
| :---: | :---: |
| Flux built-up | Mounting surface should not be exposed to flux |
| Preheating temperature | Ambient temperature of the soldered surface of PC board. $100^{\circ} \mathrm{C}$ max. |
| Preheating time | 45 s max. |
| Soldering temperature | $255^{\circ} \mathrm{C}$ max. |
| Duration of immersion | 5 s max. |
| Number of soldering | 2times max. |

## Notes

1. Prevent flux penetration from the top side of the TACT Switch ${ }^{\text {™ }}$.
2. Switch terminals and a PC board should not be coated with flux prior to soldering.
3. The second soldering should be done after the switch is stable with normal temperature.
4. Use the flux with a specific gravity of min 0.81 .
(EC-19S-8 by TAMURA CORPORATION, or equivalents.)

## X-ON Electronics

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[^0]:    TACT Switch ${ }^{\text {TM }}$ Soldering Conditions
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    TACT Switch ${ }^{\text {TM }}$ Cautions . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 250

