









Series		Water-proof Type		Fast Switching Type	
		SPVQA	SSCN	SPVQ9	SPVQC
Photo					
Operation type		Two-way			
Dimensions (mm)	W	15.2	13	15.4	15.4
	D	6.4	5	8.4	7.4
	H	7.95	15	7.5	
Operating temperature range		-40°C to +85°C			
Automotive use		●	●	●	●
Life cycle (availability)					
Poles / Positions		1/1 1/2	1/2	2/2	
Rating (max.) (Resistive load)		0.1A 12V DC		50mA 26V DC	50mA 18V DC
Rating (min.) (Resistive load)		50μA 5V DC	100μA 5V DC	50μA 5V DC	
Durability	Operating life without load	300,000cycles 1Ω max.	100,000cycles 1Ω max.	300,000cycles 200mΩ max.	—
	Operating life with load Rating (max.) (Resistive load)	300,000cycles 1Ω max.	100,000cycles 1Ω max.	300,000cycles 200mΩ max.	
Electrical performance	Initial contact resistance	500mΩ max.		75mΩ max.	
	Insulation resistance	100MΩ min. 500V DC			100MΩ min. 250V DC
	Voltage proof	500V AC for 1minute			250V AC for 1minute
Mechanical performance	Terminal strength	3N for 1minute			
	Actuator strength	20N	10N	20N	
Environmental performance	Cold	-40°C 500h			
	Dry heat	85°C 500h			
	Damp heat	60°C, 90 to 95% RH 500h			
Operation force		1±0.5N	2N max.	1±0.5N	
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Detector
Slide
Push
Rotary
Power
Dual-in-line Package Type
General-purpose Type
Water-proof Type
Fast Switching Type

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Note

● Indicates applicability to all products in the series.

Detector Switches / Soldering Conditions

Detector

Slide

Push

Rotary

Power

Dual-in-line
Package Type

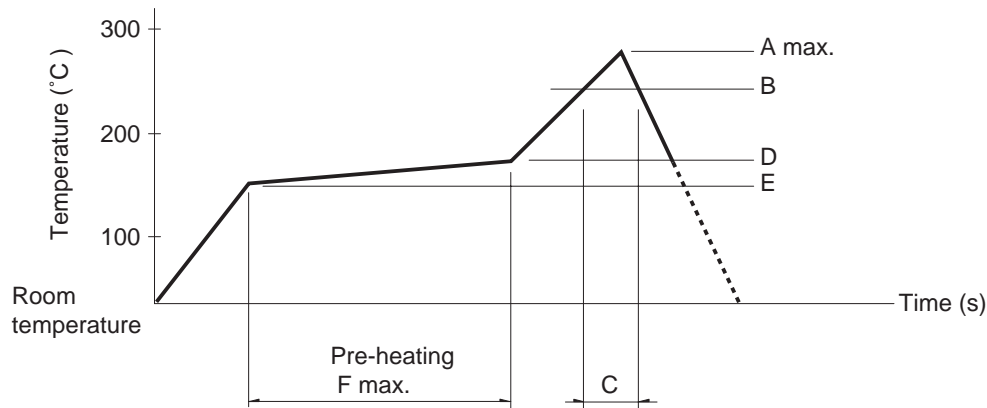
General
purpose Type

Water-proof
Type

Fast Switching
Type

Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple $\phi 0.1$ to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface).
A heat resisting tape should be used for fixed measurement.
3. Temperature profile



Series (Reflow type)	A (°C) 3s max.	B (°C)	C (s)	D (°C)	E (°C)	F (s)
SPPB	250	230	40	180	150	120
SPVE	260					
SPVL						
SPVM						
SPVN						
SPVR						
SPVS						
SPVT						
SSCM						
SSCQ						
SPVQC	250					

Notes

1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc.
The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines.
Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SSCQ, SSCM, SPVL, SSCT, SPVQC	350±5°C	3s max.
SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA	300±10°C	3 + 1 / 0s
SPPB (Reflow)	300±5°C	5s max.
SSCF, SPPB (For Lead, Dip)	350±10°C	3 + 1 / 0s

Reference for Dip Soldering

(For PC board terminal types)

Series	Items		Dip soldering	
	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
SSCT, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA	100±10°C	60s max.	260±5°C	5±1s
SPPW8, SPPB	100°C max.	60s max.	255±5°C	5±1s
SSCF	—		260±5°C	5±1s

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