# SSAJ

# 0.7(H)mm, 1.4mm-travel Surface Mount Type

# Compact type with 0.7mm body height







- Typical openingations						
Ite	ms	Specifications				
Rating (max.)/(mi (Resistive load)	n.)	10mA 5V DC / 50 μA 3V DC				
Contact resistance (Initial performance	-	$300$ m $\Omega$ max. / $500$ m $\Omega$ max.				
Operating force		1.5±1N				
Operating life	Without load	10,000 cycles				
Operating me	With load	10,000 cycles (10mA 5V DC)				

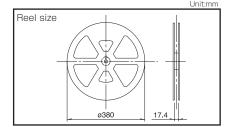
### ■ Product Line

Travel Operating section	ction Poles Positions	Changeover	Soldering	Location lug	Minimum order unit (pcs.)		Products No.	Drawing					
(mm)	directions	1 0165	1 031110113	timing	Japan Export		Troducts No.	No.					
1.4 Horizontal	Horizontal 1 2 N	Horizontal 1	Horizontal 1	Harizontal 1	lorizontal 1 2	9	Not specified Re	Reflow	With	5.000 20.0	20.000	SSAJ110100	1
		Not specified   Heriow -	Without	5,000	20,000	SSAJ120100	2						

## Packing Specifications

### Taping

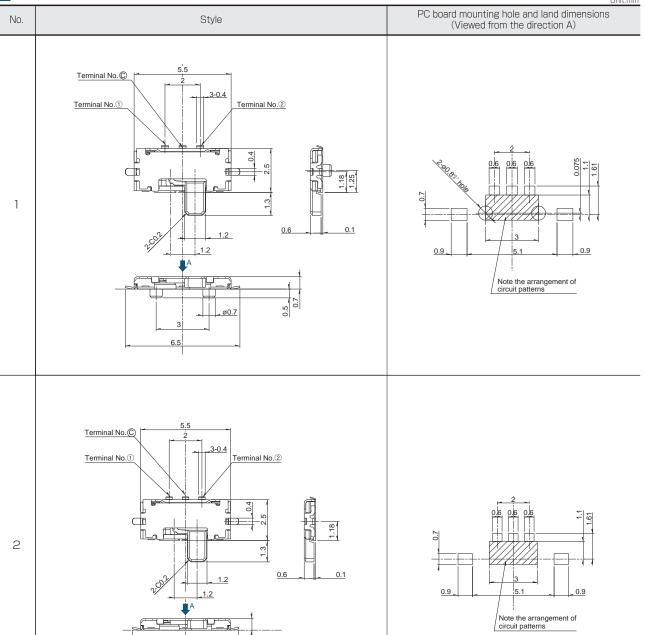
Num	nber of packages (p	Tape width	Export package measurements (mm)	
1 reel	1 reel 1 case /Japan 1 case /export packing			
5,000	10,000	20,000	16	417×409×139



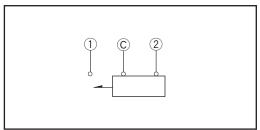


## SSAJ/0.7(H)mm, 1.4mm-travel Surface Mount Type

Dimensions



## ■ Circuit Diagram (Viewed from Direction A)



# Slide Switches

# List of Varieties

Series		SSAJ	SSSS8	SSAL	SSAG	SSSS7		
Photo			A. S. C.	1	1			
Actua		Horizontal	•	•	•	•	•	
directi	on	Vertical	_	•	_	_	_	
		1-2	•	•	•	_	•	
		1-3	_	•	_	•	•	
		1-4	_	_	_	_	_	
Poles-pos	itions	2-2	_	•	_	_	_	
		2-3	_	•	_	_	_	
	-	2-4	_	_	_	_	_	
		4-2	_	_	_	_	_	
Т	ravel (mm)		1.4	1.5, 2	2	1.5	2	
Operating	temperati	ure range	-10℃ to +60℃	-40℃ to +85℃	-10℃ t	o +60℃	-40℃ to +85℃	
Aut	omotive u	se	_	_	_	_	_	
Life cycle		*3	<b>*</b> 3	*3	*3	*3		
	ating (max. esistive loa		10mA 5V DC	0.3A 5V DC	10mA	0.3A 4V DC		
	ating (min. esistive loa		50μ A 3V DC					
Durability	Operating life without load		10,000 cycles 500mΩ max.	10,000 cycles 100mΩ max.	100,000 cycles 10Ω max.	30,000 cycles (Lock side) 100,000 cycles (Recoil side)500mΩ max.	10,000 cycles 100mΩ max.	
Durability	Operating life with load Load: as rating			10,000 cycles 130mΩ max.			10,000 cycles 130mΩ max.	
		contact stance	300mΩ max.	70mΩ max.	10Ω max.	200mΩ max.	70mΩ max.	
Electrical performance	Insulation	resistance	100MΩ min. 100V DC				100MΩ min. 500V DC	
	Volta	ge proof		500V AC for 1minute				
	Termina	al strength	3N for 1minute					
Mechanical performance	Actuator	Operating direction	- 10N					
	strength	Pulling direction			TOTA			
	C		-40°C 96h -40°C 500h -40°C 96h		96h	-20℃ 500h		
Environmental performance	Dry heat		85℃ 96h	85°C 500h 85°C 96h 85°C 9			85℃ 500h	
	Damp heat		40°C, 90 to 95%RH 96h	60°C, 90 to 95%RH 500h	40°C, 90 to 95%RH 60°C, 96h		60°C, 90 to 95%RH 500h	
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#### Note

• Indicates applicability to all products in the series.



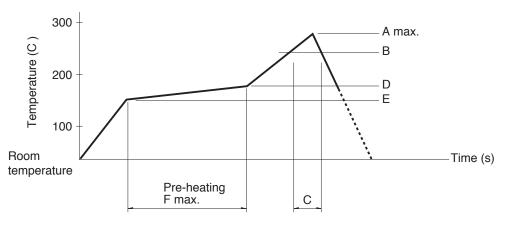
# Slide Switches / Soldering Conditions

#### ■ Example of Reflow Soldering Condition

Heating method: Double heating method with infrared heater.
 Temperature measurement: Thermocouple φ 0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface).

 A heat resisting tape should be used for fixed measurement.

3. Temperature profile



Series (Reflow type)		A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (℃)	F(s)	
	Vertical	1-pole, 3-position						
SSSS2	Horizontal	1-pole, 2-position 1-pole, 3-position 2-pole, 3-position	260	230	40	180	150	120
Vertical	1-pole, 2-position	250						
SSAG, SSAJ, SSAL, SSSS8, SSS7		260						

### Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly

### Reference for Hand Soldering

Series	Soldering temperature	Soldering time	
SSSF, SSSU	350±10℃	3+1/0s	
SSSS2	350±10℃	4s max.	
SSSS9	350±10℃	3s max.	
SSAG, SSAJ, SSAL	350±5℃	3s max.	
SSSS8	330±5℃	3s max.	
SSSS7	320±5℃	3s max.	
SSAC	300±10℃	2s max.	

### ■ Reference for Dip Soldering (For PC board terminal types)

Series	Ite	ms	Dip soldering		
Oeries	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SSSS2	100°C max.	60s max.	260±5℃	3±1s	
SSSS9	120°C max.	60s max.	260±5℃	5+0/-1s (2 times)	
SSSF, SSSU	100°C max.	60s max.	260±5℃	10±1s/5±1s	
SSAC	100°C max.	60s max.	260±5℃	5±1s	



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