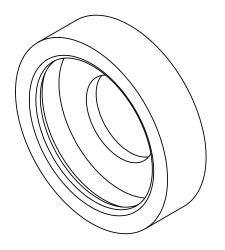
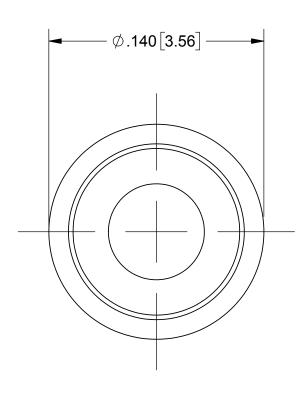
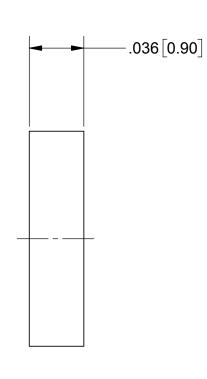


REVISION HISTORY				
REV	DESCRIPTION	DATE	APPROVED	
-	DCN 46856	9/17	FSG	







**MATERIAL**:

STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1; OR ASTM A582 TYPE 303, COND. A

FINISH:

GOLD PER ASTM B488, TYPE II, CODE C, CLASS .76, OVER NICKEL PER AMS-QQ-N-290, CLASS 1, .00005" MIN.

MATERIAL:	SEE NOTES			
FINISH:	SEE NOTES			
SURFACE AREA: N/A PROPRIETARY				

DIMENSIONS ARE IN INCHES TOLERANCES:
FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' +15'
DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14 5M - 1994

1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS]
2) ALL DIMENSIONS ARE AFTER PLATING.
3) BREAK CORNERS & EDGES .005 R. MAX.
4) CHAM. 1ST & LAST THREADS.
5) SURFACE ROUGHNESS 63.MIL-STD-10.
6) DIA:'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .004 T.I.R.
7) REMOVE ALL BURRS

UNLESS OTHERWISE SPECIFIED

THIRD ANGLE PROJECTION	DRAWN:	GPF 9/26/17
	CHECKED:	FSG 9/26/17
<b>Y U</b>	APPROVED:	FSG 9/26/17



TITLE:

3mm DETENT SHROUD

SIZE CAGE CODE DWG. NO. B 95077 012-80-484/185 SCALE: 16:1 SHEET 1 OF 1

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