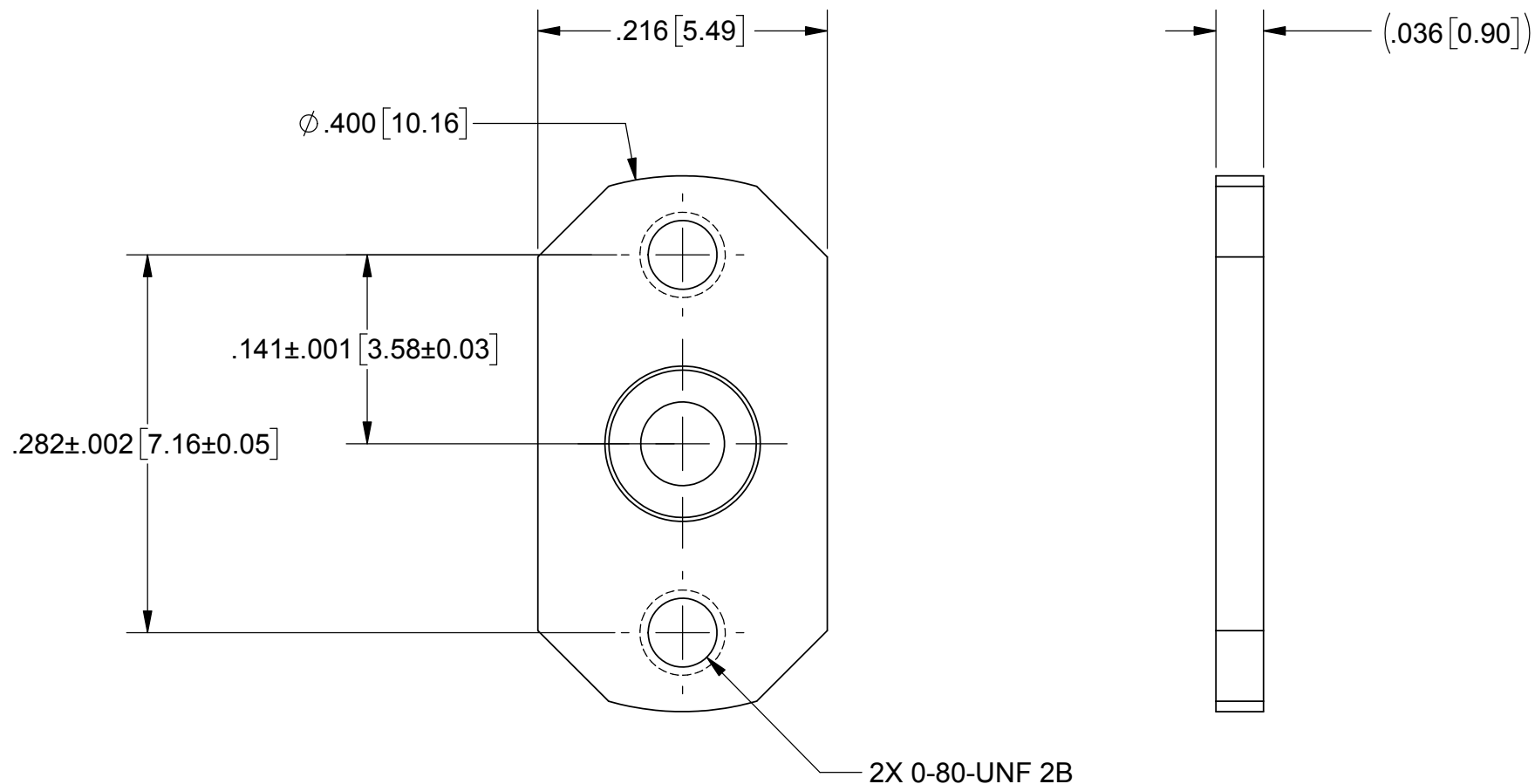
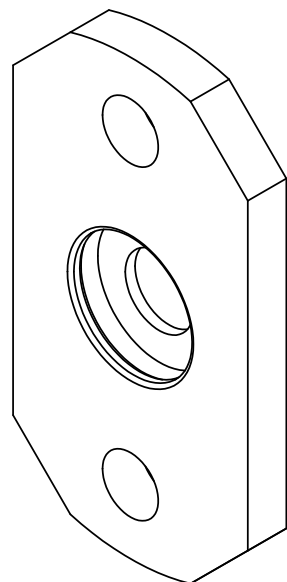


# PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	DCN 46856	9/17	FSG



**MATERIAL:**

STAINLESS STEEL PER AMS-5640,  
ALLOY UNS S30300, TYPE 1;  
OR ASTM A582 TYPE 303, COND. A

**FINISH:**

PASSIVATED PER AMS-2700.

MATERIAL: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/64$ ANGULAR: X° $\pm 1'0''$ X'X' $\pm 15''$	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .004 T.I.R. 7) REMOVE ALL BURRS	 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 TITLE: <b>3mm DETENT FLANGE</b>
FINISH: SEE NOTES	DECIMAL: X $\pm .030$ .XX $\pm .010$ .XXX $\pm .005$	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
SURFACE AREA: N/A	THIRD ANGLE PROJECTION 	DRAWN: GPF 9/26/17 CHECKED: FSG 9/26/17 APPROVED: FSG 9/26/17	SIZE: <b>B</b> CAGE CODE: <b>95077</b> DWG. NO.: <b>012-80-488/020</b> SCALE: 8:1 SHEET 1 OF 1
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