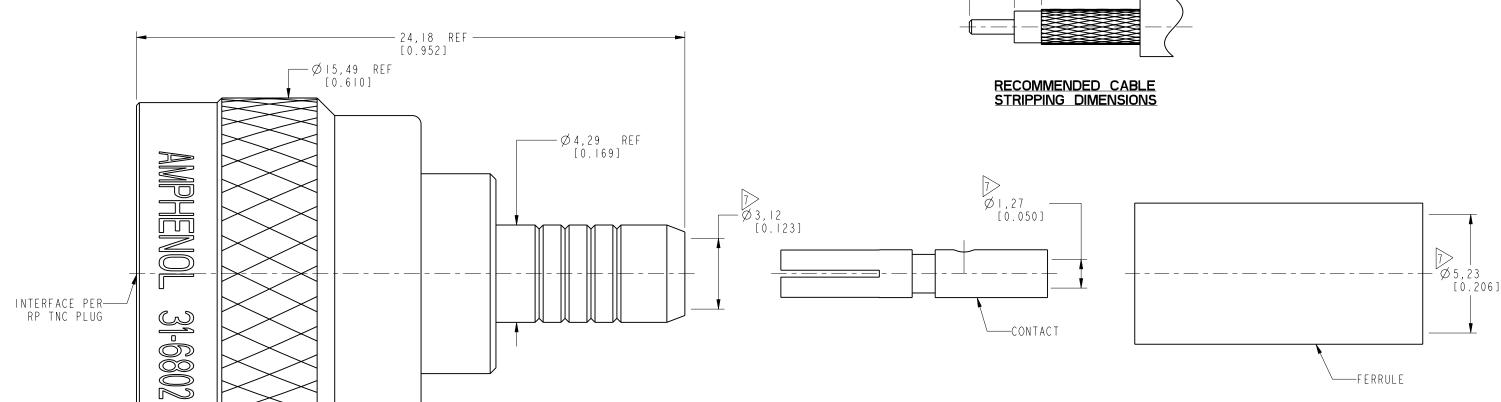
NOTES: THIRD ANGLE PROJ. 🕀 🖯 REVISIONS 4. PACKAGING: DESCRIPTION A. QUANTITY: SINGLE PACK I. MATERIALS AND FINISHES: B. MARKING: BAG TO BE MARKED RELEASE TO MFG. BODY. COULPING NUT & "AMPHENOL RF, 31-6802, AND DATE CODE" WASHER -BRASS, NICKEL PLATING CONTACT - PHOSPHOR BRONZE, GOLD PLATING 5. CABLE ASSEMBLY INSTRUCTIONS: INSULATOR - PTFE. NATURAL A. TRIM CABLE AS SHOWN. GASKET - SILICONE RUBBER, RED B. SLIDE FERRULE ONTO THE CABLE. FERRULE - COPPER. NICKEL PLATING C. SOLDER CABLE CENTER CONDUCTOR TO CENTER CONTACT. D. CRIMP CONTACT WITH AMPHENOL TOOL 227-944 (M22520/5-01) & DIE SET 227-1221-11, CAVITY 'B' (M22520/5-11, CLOSURE 'B'). (0.068" HEX)

E. CRIMP FERRULE WITH AMPHENOL TOOL 227-944 (M22520/5-01) & DIE SET 227-1221-11, 2. ELECTRICAL: A. IMPEDANCE: 50 OHM B. FREQUENCY RANGE: DC - 6 GHz CAVITY 'A' (M22520/5-II, CLOSURE 'A'). (0.213" HEX) C. VSWR:1.40 MAX -8,71±0,25 [0.343±0.010] 6. HEAT SHRINK TUBING SUPPLIED ON REQUEST (68180-1). 3. MECHANICAL: BRAID & FOIL 3,96  $2,39\pm0,25$ A. DURABILITY: 500 CYCLES MIN. [0.156]  $[0.094\pm0.010]$ 17> SHOWS CABLE ENTRY DIMENSIONS. B. TEMPERATURE RANGE: -65°C TO +165°C CENTER CONDUCTOR DIELECTRIC



## **CONFIGURATION CONTROL:** NO CHANGES PERMITTED TO DRAWING WITHOUT PPAP QUALIFIED CUSTOMER APPROVAL

-STAMP "AMPHENOL 31-6802"

## **CUSTOMER OUTLINE DRAWING**

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE:	MATERIAL	DRAWN	DATE	TITLE
<0.5mm		VIJI K	25-May-17	RP
NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol corp. (2) must be returned upon request; and (3) are	SEE NOTES	ENGINEER	DATE	
confidential and not to be disclosed to any person other than those to whom they	REFERENCE	VIJI K	25-May-17	FOR
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related to or disclosed by said drawings, specifications, or other data.	FINISH			

DD TNC	STR PLUG	
FOR RG	58/U CABLE	
		D
SCALE: 6.0:1.0	SHEET 2 OF 2	_

REV

DWG SIZE

Amphenol RF				
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DRAWING NO. 31-6802				
ITEM NO. 31-6802				
PART NO. 31-6802				

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