

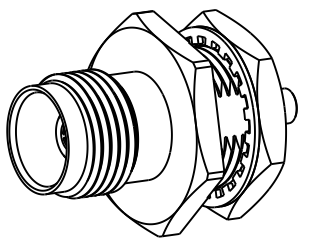
NOTES:

- 1. MATERIALS AND FINISHES:
 BODY, INNER FERRULE, HEX NUT,
 SLEEVE AND LOCK WASHER - BRASS, NICKEL PLATING
 CONTACT - BeCu, GOLD PLATING
 BULLET CONTACT - BRASS, GOLD PLATING
 INSULATOR AND INSULATOR DISC - PTFE, NATURAL
 O-RING AND GASKET - SILICONE RUBBER, RED
- 2. ELECTRICAL:
 A. IMPEDANCE: 50 OHM
 B. FREQUENCY RANGE: DC - 9 GHz
 C. VSWR: 1.30 MAX. @ DC - 9 GHz
 D. DIELECTRIC WITHSTANDING VOLTAGE: 500 VRMS. MIN.
- 3. MECHANICAL:
 A. DURABILITY: 500 CYCLES MIN.
 B. TEMPERATURE RANGE: -65°C TO +165°C
 C. SEALING: MEETS IP-67 REQUIREMENTS IN UNMATED CONDITION

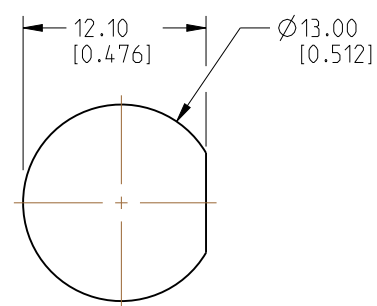
- 4. PACKAGING:
 A. QUANTITY: SINGLE PACK
 B. MARKING: PACKAGING TO BE MARKED
 "AMPHENOL RF, 31-7002 & DATE CODE"
- 5. CABLE ASSEMBLY INSTRUCTIONS:
 A. TRIM CABLE AS SHOWN (TWO STAGE TRIM).
 B. INSERT CABLE THROUGH INNER FERRULE AND PEEL BRAID BACK,
 OVER INNER FERRULE.
 C. INSTALL SLEEVE AND INSULATOR DISC OVER CABLE, BOTTOMING ON
 INNER FERRULE.
 D. SOLDER BULLET CONTACT TO CABLE CENTER CONDUCTOR,
 BOTTOMING ON INSULATOR DISC.
 E. INSERT CABLE INTO CONNECTOR UNTIL IT BOTTOMS.
 F. CRIMP BODY OVER INNER FERRULE USING 0.105" HEX

6 SHOWS CABLE ENTRY DIMENSIONS.

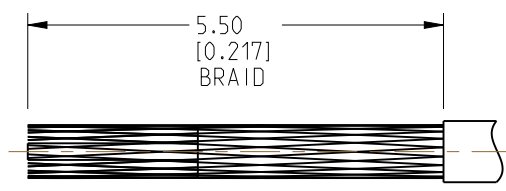
REVISIONS				
REV	DESCRIPTION	DATE	ECN	BY
A	RELEASE TO MFG.	02-FEB-23	16553	SH



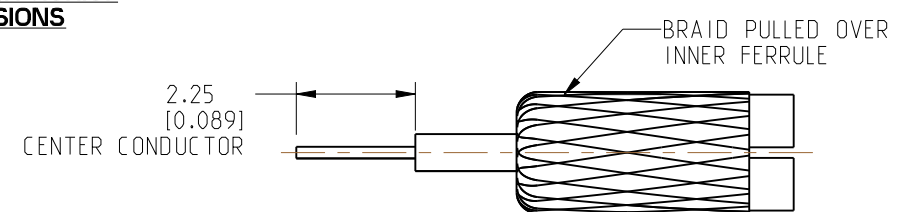
SCALE 1.500



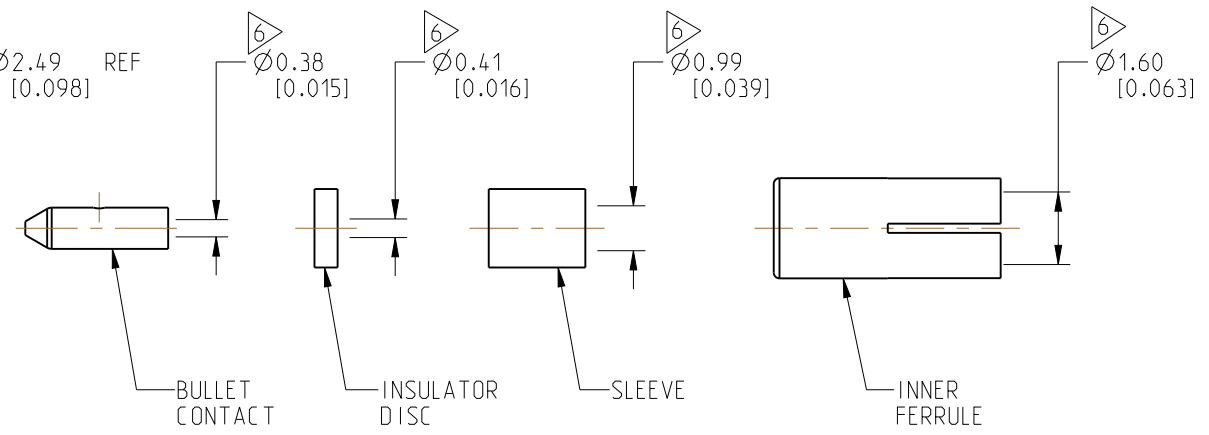
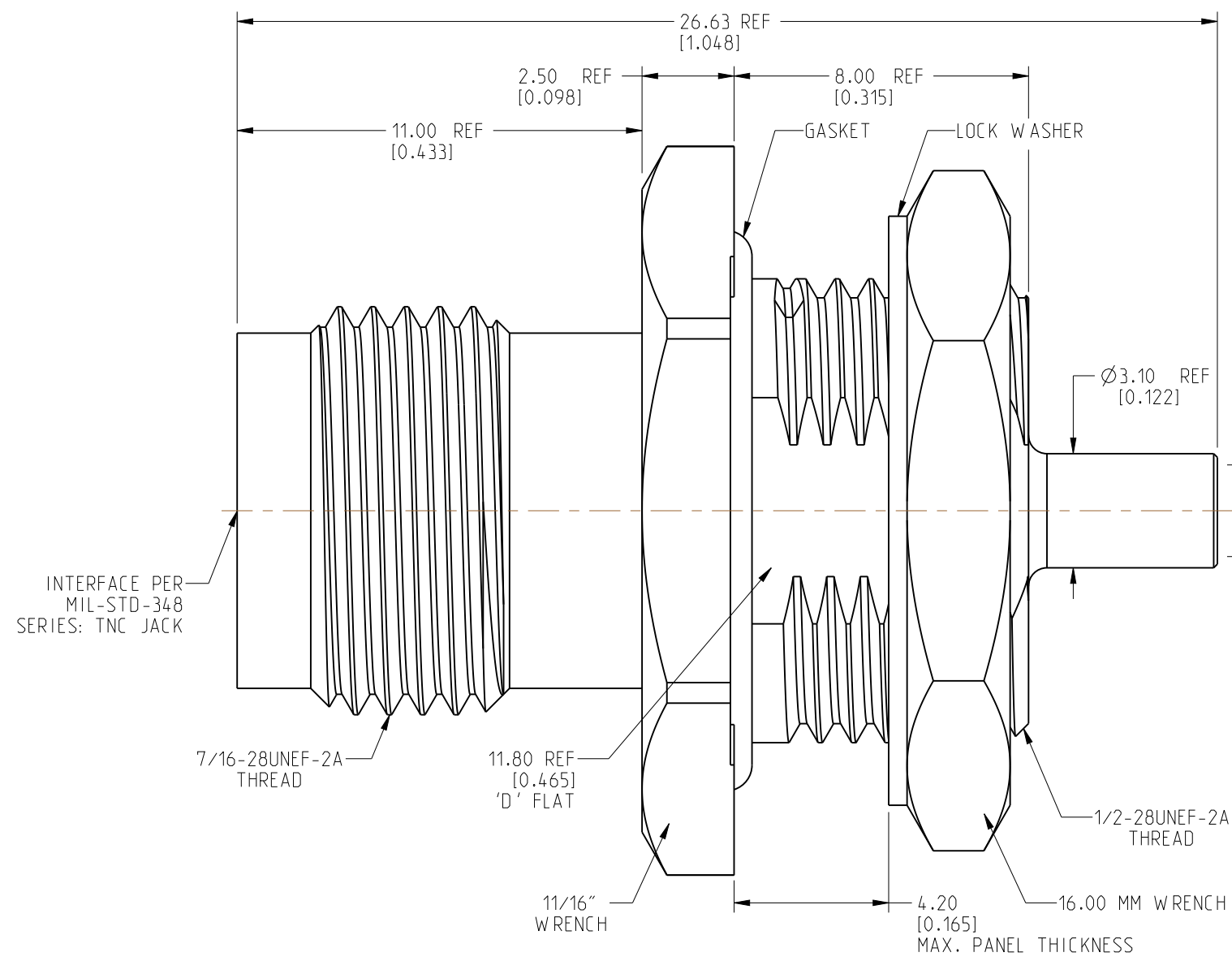
RECOMMENDED MOUNTING HOLE DIMENSIONS



RECOMMENDED CABLE STRIPPING DIMENSIONS (TRIM 1)



RECOMMENDED CABLE STRIPPING DIMENSIONS (TRIM 2)



CUSTOMER OUTLINE DRAWING

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE METRIC (INCHES) AND TOLERANCES ARE:
 <0.5mm = ±0.05mm [-0.020 = ±0.002]
 0.5 - 6mm = ±0.1mm [-0.020 - 0.236 = ±0.004]
 >6.00 - 30mm = ±0.2mm [-0.236 - 1.181 = ±0.008]
 >30.00 - 120mm = ±0.3mm [-1.181 - 4.725 = ±0.012]

ANGLES = ±1°

MATERIAL: SEE NOTES
 ENGR.1 VIJI K
 ENGR.2 M.ZHANG
 DATE 23-DEC-22

TITLE: TNC STR BHD JACK FRONT MOUNT IP 67 FOR 1.37 MM CABLE
 SHEET NO. 2 OF 2
 SCALE: 6.0:1.0

Amphenol RF		SIZE	DRAWING NO. 31-7002	REV A
			ITEM NO. 31-7002	
			PART NO. 31-7002	

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