NOTES: REVISIONS THIRD ANGLE PROJ. 🕀 🖯 I. MATERIALS AND FINISHES: REV DESCRIPTION BODY, REAR BODY - BRASS, WHITE BRONZE RELEASE TO MFG. CONTACT - BRASS, GOLD PLATING Α --- 27.31±0.40 -INSULATOR - PTFÉ COUPLING NUT- BRASS, WHITE BRONZE **←** 16.25±0.40 **←** CAP- BRASS, WHITE BRONZE FERRULE - COPPER, WHITE BRONZE 🕶 13.44±0.40 🖚 2. ELECTRICAL: A. IMPEDANCE: 50 OHM B. FREQUENCY RANGE: DC - 6 GHz C. VSWR(RETURN LOSS): -23 dB MAX C0.5 3. MECHANICAL: A. DURABILITY: 500 CYCLES MIN. B. TEMPERATURE RANGE: -65 C TO +165 C RECOMMENDED CABLE STRIPPING DIMENSIONS 4. PACKAGING: A. QUANTITY: SINGLE PACK

DATE

07 - Jun - 17

SCALE 1.000

ECO

04004

APPR

BMG

-INTERFACE PER MIL-STD-348 SERIES: N, PLUG -19MM HEX WRENCH 29.60 REF Ø2.89 Ø10.67 36.60 \emptyset 7.63 REF.

CUSTOMER OUTLINE DRAWING ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

-INSULATOR

-FERRULE

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE: DATE TITLE DRAWN Amphenol RF <0.5mm 0.5 - 6mm 6 - 30mm 30 - 120mm ANGLES SEE NOTES 12-Jun-17 K.SONG \pm 0.05mm $\pm\,$ 0 . Imm ± 0.2 mm ± 0.3mm N, PLUG R/A NOTICE - These drawings, specifications, or other data (I) are, and remain the ENGINEER DATE FOR LMR-400 CABLE property of Amphenol corp.' (2) must be returned upon request; and (3) are www.amphenolrf.com B. GREENBAUM 13-Jan-17 confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. the furnishing of these drawings, specifications, or other data by Amphenol Corp., or to any other person to anyone for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights to permitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to REFERENCE EAR # 7407 APPROVED DATE 82-6641 DRAWING NO. SCALE: 2.5:1.0 SHEET 2 OF 2 S.HSIEH 14-Jun-17 ITEM NO. 82-6641 CONFIGURATION LEVEL: In Work CAD FILE DWG SIZE REV or disclosed by said drawings, specifications, or other data. PART NO. 82-6641 В FINISH

23.63 REF.

- B. MARKING: BAG TO BE MARKED
 "AMPHENOLRF, 82-6641 AND DATE CODE"
- 5. RECOMMENDED CABLE ASSEMBLY INSTRUCTIONS:
 - A. TRIM CABLE AS SHOWN.
 - B. SLIDE FERRULE AND REAR INSULATOR ONTO CABLE.
 - C. INSERT CABLE WITH FOIL ENTERING CONNECTOR AND BRAID OVER KNURL.
 - D. SOLDER CABLE CENTER CONDUCTOR TO CONTACT.
 - E. CRIMP FERRULE OVER BRAID WITH 0.429" HEX DIE.
- 6. ASSEMBLE CAP TO BODY WITH 6-10 IN-LBS TORQUE.
- ∥7>> SHOWS CABLE ENTRY DIMENSIONS.

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