

Amphenol
FCi

$\phi 2.20 \pm 0.05$







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NOTE

1. MATERIAL:
housing: nylon, glass filled ul94v-0 Rate, suitable for wave
TERVINAL: SOLDERING ALLOY
PLATING: 50 "" NICKEL UNDERPLATE ALL OVER
CONTACT AREA PLATING - SEE PRODUCT NUMBER CODE SOLDER TALL: TIN/LEAD ( $90 / 10$ ) - SEE PRODUCT
NUMBER CODE $100 \mathrm{u}^{\prime \prime}$ MIN. OVER $50 \mathrm{u}^{\prime \prime}$ NICKEL
METAL BOARD LOCKS: COPPER ALLOY
FINISH: $100 \mathrm{u}^{\prime \prime}$ TIN/LEAD $(90 / 10)$ OVER $50 \mathrm{u}^{\prime \prime}$ NICKEL
FINISH: $100 u^{\prime \prime}$ TIN/LEAD ( $90 / 10$ ) OVER $50 u^{\prime \prime}$ NICKEL
UNDERPLATE SEE PRODUCT NUMBER CODE
2.PRODUCT SPECIFICATION: GS-12-233
(3) THE HORIZONTAL AXIS FOR THE HOLE PATTERN IS ESTABLISHED BY

A LINE THROUGH THE CENTER OF THE TWO $\$ 2.35$ HOLES.
THE VERTICAL AXIS IS $90^{\circ}$ TO THE HORIZONTAL AXIS, THROUGH THE CENTER

| CONNECTOR | \# POS REF. | $N$ | DIM "A" | DIM "B" | DIM "C" | "E" |
| :---: | :---: | :---: | ---: | ---: | ---: | :---: |
| 1 PORT | 36 | 6 | 7.65 | 25.00 | 9.15 | 6.00 |
| 4 PORT | 64 | 20 | 21.65 | 39.00 | 23.15 | 20.00 |
| 8 PORT | 98 | 37 | 38.65 | 56.00 | 40.15 | 37.00 |
| 16 PORT | 164 | 70 | 71.65 | 89.00 | 73.15 | 70.00 |

OF DATUM Z.
(4)NO TIE BAR PERMITted FROM CARD EDGE TO LEADING EDGE OF PAD FOR
(4) NO TIE BAR PERMITTED FROM CA
PINS A1 AND PIN NUMBERS "F".
(5)chamfer edges must be free of cutting burbs
(6) FREQUENCY \& LOCATION AT SUPPLIER DISCRETION. RIDGE MAY BE

CONTINUOUS WITH NO BREAKS.
7. ROHS COMPATBLE PRODUCT SPECIFICATIONS
a - PLATING:

- "LF" MEANS THE PRODUCT IS LEAD-FREE, 2um MINIMUM MATTE TIN OVER 1.27 um MINIMUM NICKEL UNDERPLATE.
6 - MANUFACTURING PROCESS COMPATIBILITY
- THE HOUSING WILL WITHSTAND EXPOSURE TO $260^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ SOLDER BATH TEMPERATURE FOR

5 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.6 mm MIN THICK CIRCUIT BOARD.

- THE HOUSING WILL WITHSTAND EXPOSURE TO $240^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ SOLDER BATH TEMPERATURE FO
5 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.6 mm MIN THICK CIRCUIT BOARD.(For $10018784-\mathrm{X} 0 \times \times \times \times(\mathrm{X} \times$ ) options) PRODUCT NUMBER CODE
$10018784-x \times x \times x \times$ 문
HOUSING COLOR OPTIONS
LEAD FREE OPTION
0-WHITE
1 -BLACK
LEAVE BLANK FOR TERMINAL PLATING $3,4,5$

PEGS OPTIONS $\qquad$
$\qquad$
PACKAGING OPTIONS
T-TRAY PACKAGING
M-TRAY PACKAGING \& MYLAR TAPE FOR PICK-N-PLACE. SEE FIGURE
0-PLASTIC PEOS
POS OPTIONS
R-TAPE \& REEL PACKAGING (FOR 36, 64, 98P)
1-METAL BOARD LOCKS
1-64
$2-98$
T $\begin{aligned} & \text { R-TAPE \& REEL PACKAGING (FOR 36, 64, 98P) } \\ & \text { A-TAPE \& REEL PACKAGING WITH MYLAR (FOR 36, 64, 98P) }\end{aligned}$

TERMINAL PLATING OPTIONS
TAIL LENGTH OPTIONS
0-50u" Ni UNDERPLATE
30 u $^{\prime \prime}$ Au CONTACT AREA
$100 u^{\prime \prime}$ TIN TAIL AREA
$-50 u^{\prime \prime}$ Ni UNDERPLATE
15u", Au CONTACT AREA
100u" TIN TAIL AREA ----- COMPATIBLE RoHS
-50u" Ni UNDERPLATE
GOLD FLASH CONTACT AREA
$100 u^{\prime \prime}$ TIN TAIL AREA ----- COMPATIBLE RoHS
3-50"" Ni UNDERPLATE
$30 u^{\prime \prime}$. Au CONTACT AREA
$100 \mathrm{u}^{\prime \prime}$ TIN/LEAD TALL AREA ----- INCOMPLIANT RoHS
$4-50 \mathrm{u}^{\prime \prime}$ Ni UNDEPIATE
15u" Au CONTACT ARE
100u" TIN/LEAD TAIL AREA ----- INCOMPLIANT RoHS
5-50u" Ni UNDERPLATE
GOLD FLASH CONTACT AREA
100u" TIN/LEAD TAIL AREA ----- INCOMPLIANT RoHS

|  | DIM "D" | PCB THICKNESS | BOARD LOCKS DIM"G" |
| :---: | :---: | :---: | :---: |
| 0 | $2.30-0.05$ | $1.56 \pm 0.10$ | $1.70 \pm 0.15$ |
| 1 | $3.10_{-0.25}^{+0.25}$ | $2.36 \pm 0.10$ | $2.50 \pm 0.15$ |




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