

PART NUMBER

- 10-101982-8
- 10
- 12
- 14
- 16
- 18
- 20
- 22
- 24



APPROX AREA SQ. IN.	THREAD- CLASS 2B
2.5319	.4375-28 UNEF
3.1216	.5625-24 UNEF
3.7191	.6875-24 UNEF
4.2723	.8125-20 UNEF
5.3516	.9375-20 UNEF
5.7952	1.0625-18 UNEF
7.7968	1.1875-18 UNEF
8.6301	1.3125-18 UNEF
8.9974	1.4375-18 UNEF

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A3	REDRAWN, SAME SIZE; STANDARDIZED, ADD & REL -XXE, -XXG ECN: 54525-346	SHEPLER 4-27-73	<i>Jamin</i>
B	(CL II) SEE REV NOTICE ECN: 21391-3	12/20/88 SHEIRER	<i>Yesolt</i>
C	(CLII) ADDED NOTE 4 & FLAG 4 ECN: 23672	2-14-90 DEMATED	<i>Shepler</i>
D	(CLII) SEE CHANGE NOTICE ECN: 29140	12-9-94 DEMATED	<i>JED</i>
E	(CLII) ADD REL -XXY FINISH DATA ECN: 80672	9-7-95 DEMATED	<i>JED</i>

FINISH DATA			
FINISH SPEC	PART NO. SUFFIX	MADE FROM SUFFIX 4	
CHROMATE TREAT	9-3350	-XX0	10-101982-()B
BRIGHT CADMIUM PLATE	9-2158	-XX1	10-101982-()B OR 10-101982-()C
BLACK ANODIZE	9-3487	-XX2	10-101982-()B
OLIVE DRAB CADMIUM PLATE	9-3047	-XX3	10-101982-()B OR 10-101982-()C
GREY ANODIZE	9-3487	-XX4	10-101982-()B
ANODIC COATING	9-3290	-XX5	10-101982-()B
NOT AVAILABLE			
BRIGHT CADMIUM PLATE NICKEL BASE PLATE	9-4332	-XX7	10-101982-()B OR 10-101982-()C
BRIGHT NICKEL	9-3435	-XX8	10-101982-()B
OLIVE DRAB CADMIUM PLATE, NICKEL BASE PLATE	9-4960	-XX9	10-101982-()B OR 10-101982-()C
CHROMIUM PLATE	9-6002	-XXE	10-101982-()B OR 10-101982-()C
NICKEL ALLOY PLATE	9-6914	-XXG	10-101982-()B
BLACK ZINC ALLOY PLATE	9-9181	-XXY	10-101982-()B OR 10-101982-()C
GREEN ZINC ALLOY PLATE	9-9263	-XXU	10-101982-()B OR 10-101982-()C
BLACK ZINC ALLOY CONDUCTIVE PLATE	9-9181-1	-XXX	10-101982-()B OR 10-101982-()C

4. 10-101982-()C MADE FROM NOT APPLICABLE FOR SIZES 20, 22 & 24.

3. FOR RELEASE STATUS OF DESIRED PART, SEE SEPARATE PARTS LIST.
2. THREADS TO BE CLASS 2B AND IN ACCORDANCE WITH FEDERAL HANDBOOK H-28.
1. TO COMPLETE PART NUMBER AND MADE FROM, SEE FINISH DATA, ADD APPLICABLE LAST CHARACTER FOR DESIRED FINISH AND PERMISSIBLE MADE FROM PART. FOR RELEASE STATUS AND TO DETERMINE A SPECIFIC "MADE FROM" PART, SEE SEPARATE PARTS LIST.

F	ADD & RELEASE - XXU PLATING ECN: 81213	1-22-96	<i>RJB</i>
G	ADD & RELEASE - XXX PLATING ECN: 85416	9-16-98	<i>JED</i>

FIND NO.	QTY REQD	CODE IDENT	PART NUMBER	DESCRIPTION	NOTE REF
PARTS LIST					
USE OF THIS DOCUMENT IS UNLIMITED. DOCUMENTS REFERENCED HEREON CONTAIN LIMITED RIGHTS DATA.					
UNLESS OTHERWISE SPECIFIED		SIGNATURES		DATES	
LINEAR DIMENSIONS ARE IN INCHES TOLERANCES: .XXX ± .010 .XX ± .03 .X ± .1 ANGLES ± 2° OTHER STANDARDS PER 9-3800 AND MIL-D-1000. NOTE REF ◁		PREPARED <i>SCHOFIELD</i>		2-14-57	
		CHECKED <i>B. Jones</i>		6-11-73	
MATERIAL SPEC		MATERIAL <i>Aluminum</i>		4-27-73	
		APPROVED <i>E. Shepler</i>		4-27-73	
PROCESS SPEC		APPROVED <i>W. Brown</i>		6/11/72	
SEE NOTE 1		SIZE B		CODE IDENT NO. 77820	
10-101971 & OTHERS NEXT ASSEMBLY		SCALE NONE		REF PL	
				SHEET	

NOTES:

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[070M23S8-04](#) [660-073MTCH9-20](#) [M83723/61-18W](#) [M83723/61-218R](#) [M83723/61-224W](#) [667-084-23C](#) [667-084-35C](#) [667-224NF16](#) [687-](#)
[697NF-1](#) [M85049/94-10-A](#) [M85049/96-7-A](#) [M855282-10A01A](#) [M85528/2-10B](#) [M855282-18A01A](#) [M85528/2-22A01A](#) [M85528/2-22AA](#)
[710HS460NF2508](#) [780-001-22G12-SK](#) [780-002-19G12-SK](#) [780-002-20G12SK](#)