

36381-01

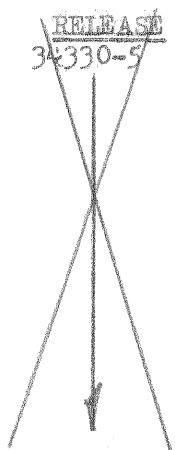
REL NO. 34330-5

REVISIONS

COMM REC

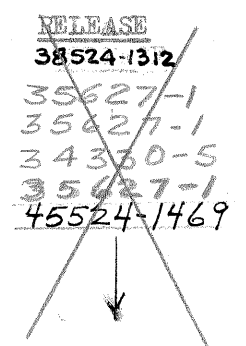
CHG NO.	SYM	DESCRIPTION	DATE	APPROVAL
35627-1	1	WAS REDRAWN, SIZE DD ILLUS. ^{REL XX1, XX2, XX3, XX4 FINISHES}	6/4/59	
35525-883	2	ADD -44 B DATA, RELEASE COLUMN.	9-1-59	B. F. Ford
38524-1312	3	ADD & REL. -XX0 FINISH	7-23-62	
45524-1469	A1	(MFG) ADD & REL -XX6, -XX7, -XX8, -XX9	7-15-66	J. J. J. J.
55523-251	A2	ADD -XXE FINISH (NOTE 1)	2-14-74	J. J. J. J.
70500-82	B	(MFG) ADDED & REL -XX5	5-1-79	N. Haynes
73258-1	C	(CLII) ADDED "MEAN SURFACE AREA" + DATA (COL)	4-1-82	Evans
77525-17	D	(CLII) ADDED & REL -XXG & DATA	2-20-86	Prescott
	E	(CLII) ADDED & REL -XXY & DATA 60093-021	11-5-93	J. J. J. J.
	F	(CLII) ADDED & REL -XXX ECN: 86007	1-20-99	Marshall

PART NUMBER	MADE FROM	THREAD CLASS 2B	MEAN SURFACE AREA
10-183393-8	10-183393-8B	.3750-32UNEF	.8681
-10	-10B	.5000-28UNEF	1.0353
-12	-12B	.6250-24UNEF	1.3660
-14	-14B	.7500-20UNEF	1.4534
-16	-16B	.8750-20UNEF	1.6871
-18	-18B	1.0000-20UNEF	1.9207
-20	-20B	1.1250-18UNEF	2.1517
-22	-22B	1.2500-18UNEF	2.3837
-24	-24B	1.3750-18UNEF	2.6186
-28	-28B	1.6250-18UNEF	3.0860
-32	-32B	1.8750-16UN	4.1968
-36	-36B	2.0625-16N	4.3712
-40	-40B	2.3125-16N	4.8876
-44	-44B	2.6250-16UN	5.5493



NOTES:

- TO COMPLETE PART NUMBER, ADD APPLICABLE LAST DIGIT SUFFIX FOR DESIRED FINISH:
 - CHROMATE TREAT-----SUFFIX-- XX0 9-3350
 - BRIGHT CADMIUM PLATE-----SUFFIX - XX1 9-2158
 - BLACK ANODIZE-----SUFFIX - XX2 9-2505
 - CADMIUM PLATE OLIVE DRAB-----SUFFIX - XX3 9-3047
 - GREY ANODIZE-----SUFFIX - XX4 9-2671
 - TIN ZINC -----SUFFIX-XX6 9-3116
 - CAD (CLEAR IRIDITE) OVER NICKEL-----SUFFIX-XX7 9-4332
 - NICKEL PLATE -----SUFFIX-XX8 9-3435
 - OLIVE DRAB CADMIUM, OVER NICKEL -----SUFFIX-XX9 9-4960
 - CHROMIUM PLATE -----SUFFIX-XXE 9-6002
 - ANODIC COATING IN ACCORDANCE WITH FEDERAL SPECIFICATION H-28 SUFFIX-XX5 9-3290
 - NICKEL ALLOY PLATE -----SUFFIX-XXG 9-6914
 - BLACK ZINC ALLOY PLATE -----SUFFIX-XXY 9-9181
- THREADS TO BE IN ACCORDANCE WITH FEDERAL STANDARDS HANDBOOK H-28.
- FOR RELEASE STATUS OF DESIRED PART SEE SEPARATE PARTS LIST.



BLACK ZINC ALLOY CONDUCTIVE PLATE -XXX 9-9181

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PART NUMBER USAGE RESTRICTED TO ELECTRICAL CONNECTOR DESIGN GROUP

PROCESS SPEC		ITEM REQD		PART NO.		DESCRIPTION		UNIT WT		NEXT ASSY		USED ON	
UNLESS OTHERWISE SPECIFIED		ABBREVIATIONS & SYMBOLS		TITLE:		RING, THREADED, ELECTRICAL CONNECTOR,							
1. TOLERANCES: LINEAR .000 ± .010, .00 ± .02, .0 ± .1 ANGULAR ± 2°		(MMC)-MAXIMUM MATERIAL CONDITION (TP)-TRUE POSITION. > -REF NOTE		ORIG ENG JOB NO.		DRAWN: E. MICHEL DATE: 5/19/58		CHECKED: DATE: 6-12-59		MATERIAL SPEC		HEAT TREAT SPEC	
2. ALL LOCATION TOLERANCES APPLY AT MAXIMUM MATERIAL CONDITION (MMC).		3. RADIUS FILLETS & BREAK EDGES .005-.020.		4. CONCENTRICITY: .015 TIR REGARDLESS OF SIZE.		FOR DRAWING INTERPRETATION SEE SPEC 9-3800		MATERIAL SPEC		HEAT TREAT SPEC		FINISH SPEC	
MATERIAL SPEC		HEAT TREAT SPEC		FINISH SPEC		SEE NOTE 1		SCALE: NONE		WT CALC ACT.		LBS REF 10-183340	
DRAWING SIZE: B		CODE 77820		DRAWING SIZE: B		CODE 77820		DRAWING SIZE: B		CODE 77820		DRAWING SIZE: B	

Bendix
 SCINTILLA DIVISION
 BENDIX AVIATION CORPORATION
 SIDNEY, N. Y., U.S.A.

10-183393

DRAWING SIZE: B CODE 77820

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[070M23S8-04](#) [660-073MTCH9-20](#) [M83723/61-18W](#) [M83723/61-218R](#) [M83723/61-224W](#) [667-084-23C](#) [667-084-35C](#) [667-224NF16](#) [687-](#)
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