PRODUCT DATA DRAWING

REV	DESCRIPTION	DATE	APPROVED
-	NRN 46269	09/21	
			SEE PDM

MATERIAL:

BODIES & **CONTACTS:**

BERYLLIUM COPPER PER ASTM B196,

ALLOY No. UNS C17300, TD04.

STAINLESS STEEL PER AMS 5640, ALLOY UNS S30300, TYPE 1 SLEEVE:

OR ASTM A582 TYPE 303, CONDITION A.

PTFE PER ASTM D1710, TYPE I, GRADE 1, CLASS B. **INSULATORS:**

STAINLESS STEEL PER ASTM A313, TYPE 631 OR AMS 5678. SPRING:

FINISH:

BODIES & CONTACT:

GOLD PER ASTM B488, TYPE II, CODE C, CLASS 1.27, OVER NICKEL PER AMS-QQ-N-290, CLASS 1, .00005" MIN.

SLEEVE: PASSIVATED PER AMS 2700

SPRING: **PASSIVATED**

ELECTRICAL SPECIFICATIONS:

IMPEDANCE: 50 OHMS

FREQ. RANGE: DC TO 40.0 GHz.

MECHANICAL SPECIFICATIONS:

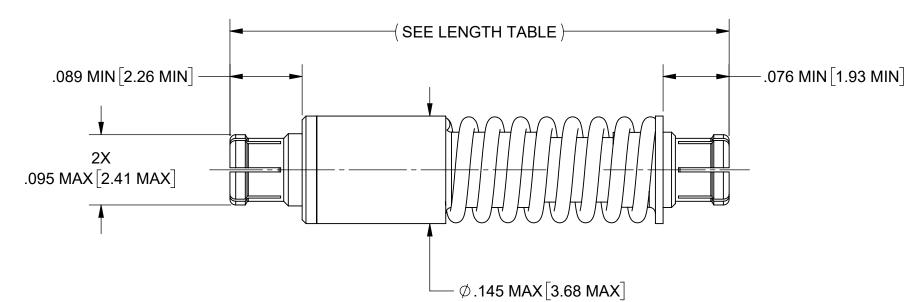
ENGAGE FORCE:

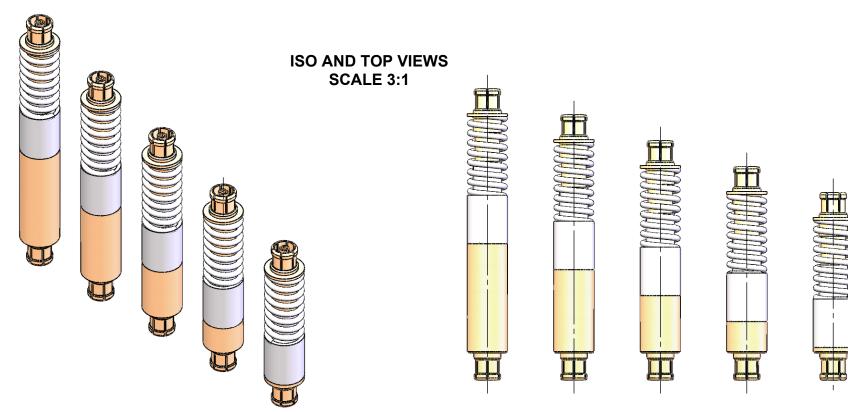
FULL DETENT: 9 LB MAX. **SMOOTH BORE:** 2.5 LB MAX.

DISENGAGE FORCE:

FULL DETENT: 2 LB MIN. **SMOOTH BORE:** .5 LB MIN.

LENGTH							
SV PART NUMBER	LENGTHS						
SV PART NUMBER	COMPRESSED	NOMINAL	UNCOMPRESSED				
1132-4113	.550"	.600"	.650"				
1132-4114	.640"	.690"	.740"				
1132-4115	.730"	.780"	.830"				
1132-4116	.820"	.870"	.920"				
1132-4117	.910"	.960"	1.010"				





MATERIAL:	SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1°0'	UNLESS OTHERWISE SPECIFIED	
FINISH:	SEE NOTES	DECIMAL: .X ±.030 .XX +.010	ALL DIMENSIONS ARE IN INCHES [MILLIMETERS] ALL DIMENSIONS ARE AFTER PLATING. BREAK CORNERS & EDGES .005 R. MAX. CHAM. 15T & LAST THREADS.	
SURFACE AREA: N/A		.XXX ±.005 INTERPRET DIMENSIONS AND TOLERANCES	5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	
PROPRIETARY		PER ASME Y14.5M - 1994	1) REMOVE ALL BORRS	

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DRAWN: SRM 09/22/21 CHECKED: SEE PDM APPROVED: SEE PDM



SMPM FEMALE TO FEMALE **COMPRESSIBLE ADAPTER**

SIZE DWG. NO 1132-4113-4117 SHEET 1 OF 1 SCALE: 8:1

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R201705000 R222705200 R222M40010W R222M40050 R223703180 R316754000 R405006000 R443162000 AD78TL HRM-513S

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