

NOTES:

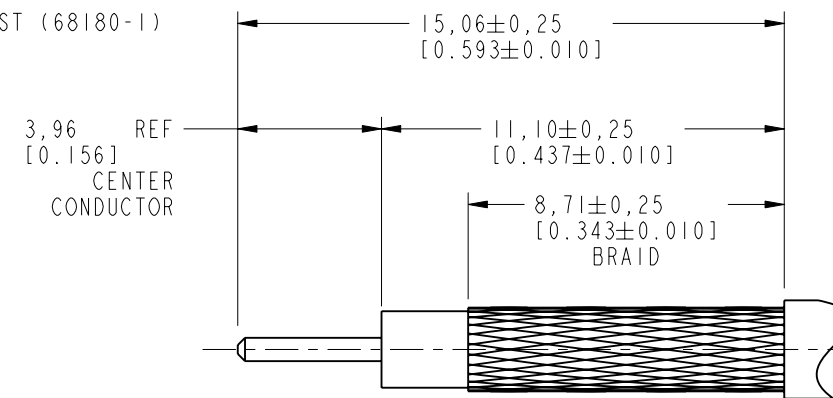
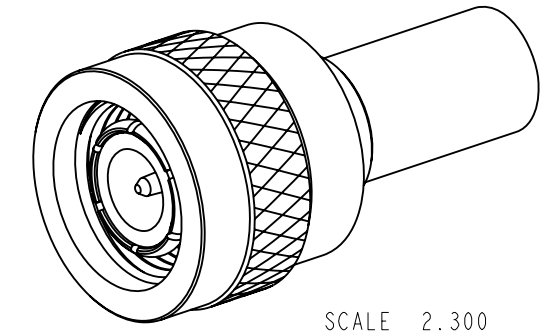
1. MATERIALS AND FINISHES:
 BODY, WASHER, COUPLING NUT - BRASS, NICKEL PLATING
 CONTACT - BRASS, GOLD PLATING
 INSULATOR - PTFE
 FERRULE - COPPER, NICKEL PLATING
 GASKET - SILICONE RUBBER, RED
2. ELECTRICAL:
 A. IMPEDANCE: 50 OHM
3. MECHANICAL:
 A. DURABILITY: 500 CYCLES MIN.
 B. TEMPERATURE RANGE: -65° C TO +165° C
4. PACKAGING:
 A. QUANTITY: SINGLE PACK
 B. MARKING: BAG TO BE MARKED
 "AMPHENOL RF, 31-2368, AND DATE CODE"

5. CABLE ASSEMBLY INSTRUCTIONS:
 A. TRIM CABLE AS SHOWN.
 B. SLIDE FERRULE ONTO THE CABLE.
 C. CRIMP OR SOLDER CABLE CENTER CONDUCTOR TO CENTER CONTACT.
 CRIMP CONTACT TO CABLE, WITH AMPHENOL TOOL 227-944
 (M22520/5-01) AND DIE SET 227-1221-13, CAVITY 'B' (M22520/5-13, CLOSURE 'B'), 0.068" HEX.
 D. CRIMP WITH AMPHENOL TOOL 227-944 (M22520/5-01) AND DIE SET 227-1221-13,
 CAVITY 'A' (M22520/5-13, CLOSURE 'A'), 0.255" HEX.
6. HEAT SHRINK TUBING SUPPLIED ON REQUEST (68180-1)
7. * SHOWS CABLE ENTRY DIMENSIONS.

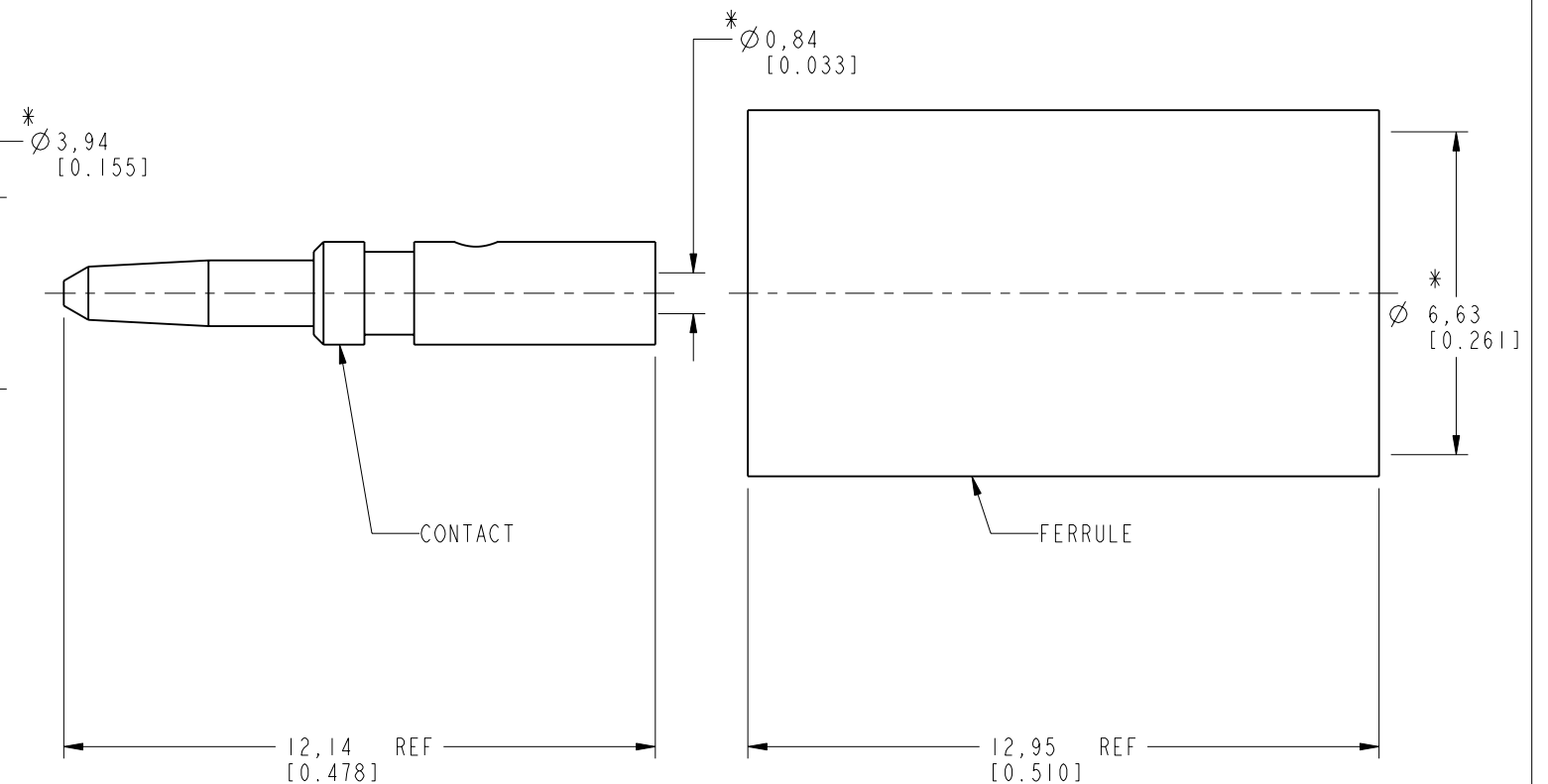
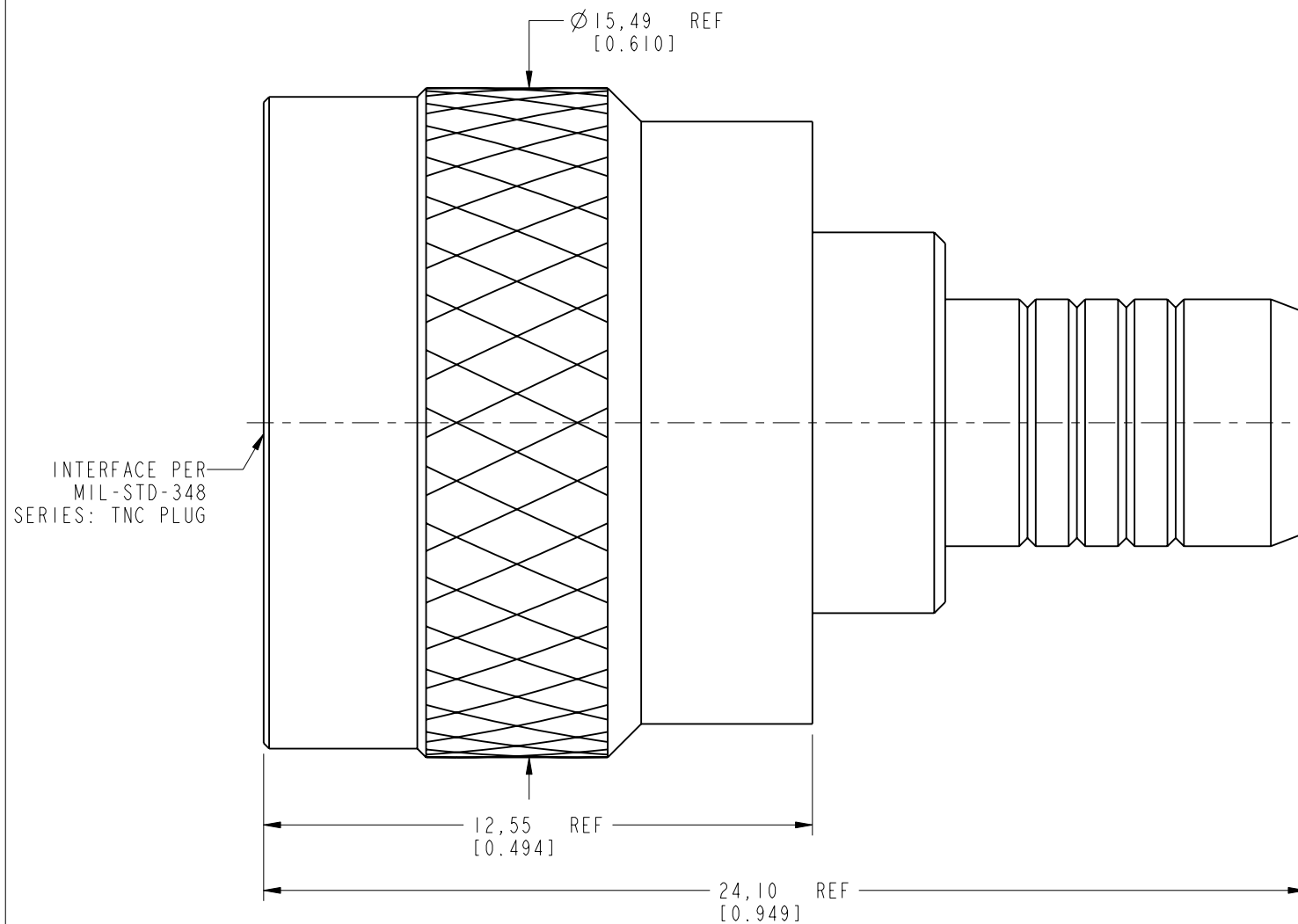
THIRD ANGLE PROJ.

REVISIONS

REV	DESCRIPTION	DATE	ECO	APPR
--	RELEASE TO MFG.	--	--	
T	REDRAWN IN PRO-E & COD ADDED	03-Mar-14	49831	AAP



RECOMMENDED CABLE STRIPPING DIMENSIONS



CUSTOMER OUTLINE DRAWING
 ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES ±.015 (0,381 mm) ±.005 (0,127 mm) ± 1°	MATERIAL	DRAWN	DATE	TITLE TNC STR PLUG MIL-CRIMP 23329 FOR RG 59 & 62/U CABLE		Amphenol RF www.amphenolrf.com		
	SEE NOTES	J. CHEN	04-Mar-14					
NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol corp. (2) must be returned upon request; and (3) are confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. the furnishing of these drawings, specifications, or other data by Amphenol Corp., or to any other person to anyone for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights to permitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications, or other data.	REFERENCE	ENGINEER	DATE	SCALE: 6.5:1.0		SHEET 2 OF 2		
	EAR # 961603 MIL-C-23329/4-05 CONFIGURATION LEVEL: <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	K. CAPOZZI	12/5/13	06-Mar-14	DWG SIZE		REV	
	FINISH	S. HSIEH	06-Mar-14	B		T		
		CAD FILE				DRAWING NO. 31-2368		
						ITEM NO. 31-2368		
						PART NO. 31-2368		

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