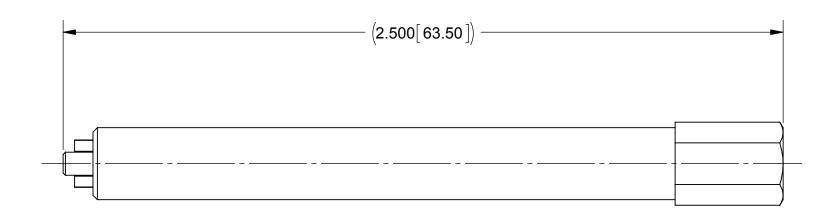
|--|

PRODUCT DATA DRAWING

REVISION HISTORY							
REV	DESCRIPTION	DATE	APPROVED				
-	DCN 38042	03/11	STW				



MATERIAL:

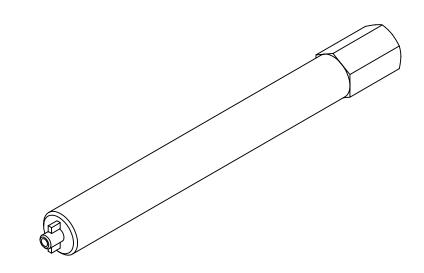
STAINLESS STEEL PER ASTM A564, ALLOY UNS S17400, TYPE 630, COND. A **HEX SHAFT**:

STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1 **GUIDE PIN:**

FINISH:

HEX SHAFT: NICKEL PER SAE AMS 2404, CLASS 1

GUIDE PIN: PASSIVATED PER AMS-2700



MATERIAL:	SEE NOTES				
FINISH:	SEE NOTES				
SURFACE AREA: N/A					
PROPRIETARY					
IS THE SOLE PE ANY REPRODUC WITHOUT THE V	ION CONTAINED IN THIS DRAWIN COPERTY OF SV MICROWAVE, IN CTION IN PART OR AS A WHOLE VRITTEN PERMISSION OF E, INC IS PROHIBITED.				

DIMENSIONS ARE IN INCHES TOLERANCES:
FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' +15'
DECIMAL: .X ±.030 .XX ±.010
.XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES
PER ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

1) ALL DIMENSIONS ARE IN IN: 2) ALL DIMENSIONS ARE AFTE 3) BREAK CORNERS & EDGES 4) CHAM. 1ST & LAST THREAD 5) SURFACE ROUGHNESS 63. 6) DIA.'S ON COMMON CENTER WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	.005 R. MAX. S. MIL-STD-10.
DRAWN:	FED 03/01/

UNLESS OTHERWISE SPECIFIED

5) SURFACE ROUGHNESS 63-MIL-51 D-10. 6) DIA:S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS			SMPM FD MALE SHROUD DRIVER			
DRAWN:	FED 03/01/11					
CHECKED:	STW 03/01/11	SIZE B	95077	DWG. NO.	500-32	2-008
APPROVED:	STW 03/01/11	S	CALE: 3:1			SHEET 1 OF 1

SV Microwave, Inc.

2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409

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