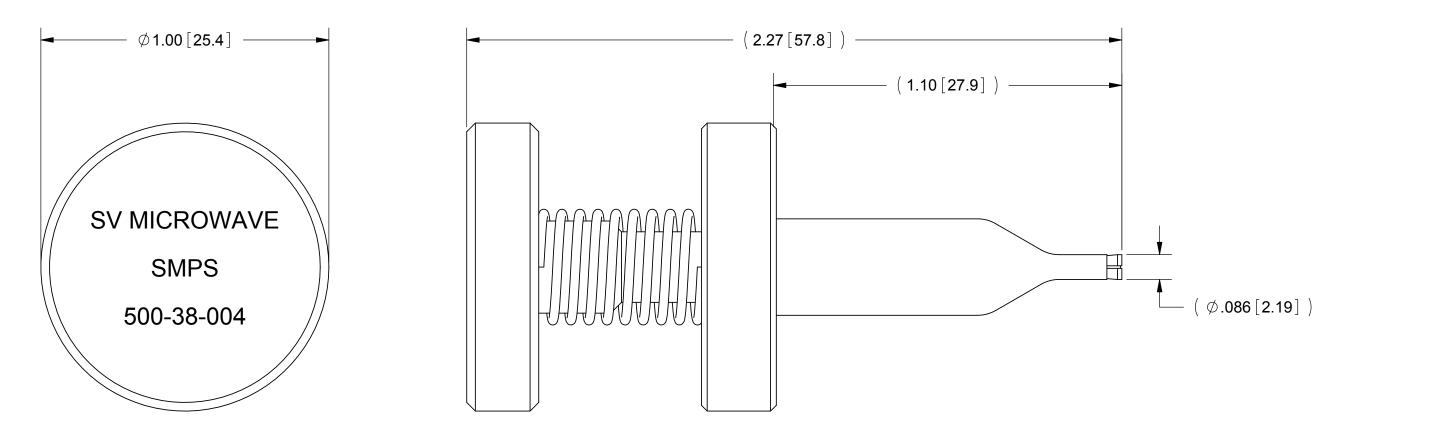
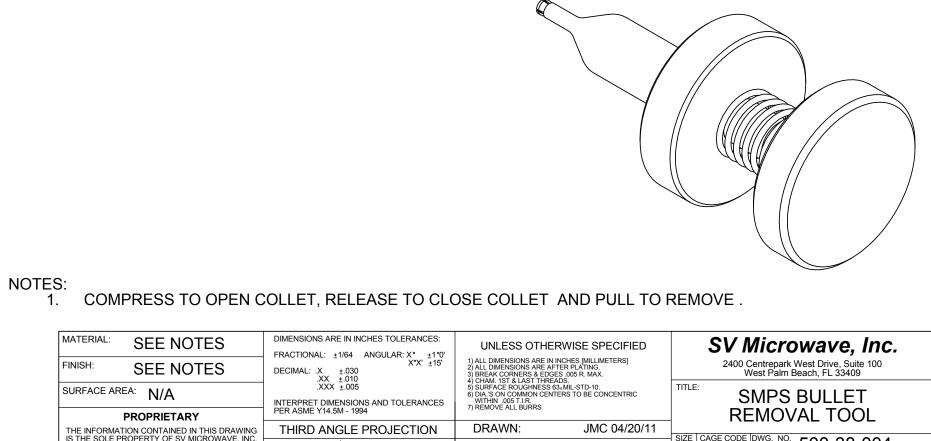
## **PRODUCT DATA DRAWING**



MATERIAL:	
BODIES:	STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1 AND STAINLESS STEEL PER ASTM A564 GRADE 630 ALLOY UNS S17400 COND. A
COLLET:	BERYLLIUM COPPER PER ASTM B196, ALLOY No. UNS C17300, TD04
SPRING:	STAINLESS STEEL PER ASTM A313, TYPE 302
FINISH:	
BODIES:	PASSIVATED PER AMS-2700 & ELECTROLESS NICKEL PER AMS 2404 CLASS 1
COLLET:	ELECTROLESS NICKEL PER AMS 2404 CLASS1

MATERIAL:SEE NOTESFINISH:SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X* ±1°0' X*X' ±15' DECIMAL: .X ±.030 .XX ±.010	UNLESS OTHER 1) ALL DIMENSIONS ARE IN IN 2) ALL DIMENSIONS ARE AFTI 3) BREAK CORNERS & EDGES 4) CHAM. 1ST & LAST THREAL	.005 R. MAX.	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409		
SURFACE AREA: N/A PROPRIETARY	.XXX ±.005 INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	<ol> <li>SURFACE ROUGHNESS 63-MIL-STD-10.</li> <li>DIA: S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R.</li> <li>REMOVE ALL BURRS</li> </ol>		SMPS BULLET REMOVAL TOOL		
THE INFORMATION CONTAINED IN THIS DRAWING	THIRD ANGLE PROJECTION	DRAWN:	JMC 04/20/11			-
IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF		CHECKED:	STW 04/20/11	B CAGE CODE	<sup>DWG. NO.</sup> 500-38-0	004
SV MICROWAVE, INC IS PROHIBITED.	$\Psi \Box$	APPROVED:	STW 04/20/11	SCALE: 3:1		SHEET 1 OF 1

REVISION HISTORY							
REV	DESCRIPTION	DATE	APPROVED				
-	- REL. NRN 36721		STW				



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 CS16
 CS20
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