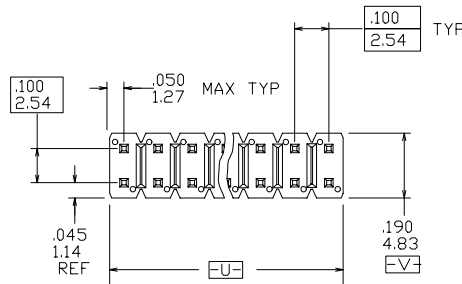
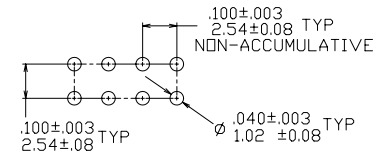


PRODUCT NUMBER
XXXXX-YYH TLF

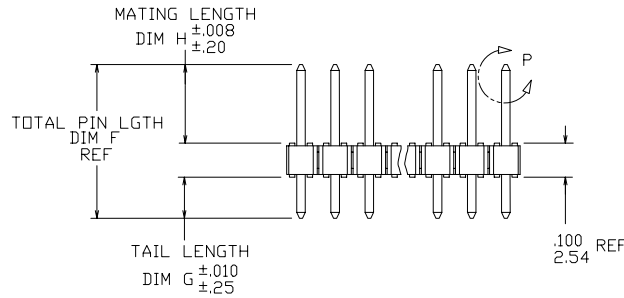
- LEAD FREE OPTION
SEE NOTE 1,10
- TUBE PACKAGING OPTION
SEE NOTE 1
- HIGH TEMPERATURE PLASTIC
SEE NOTE 1
- NO OF
POSITIONS
SEE NOTE 1
- PIN PLATING
SEE SHEET 2
- BASE PART NO.



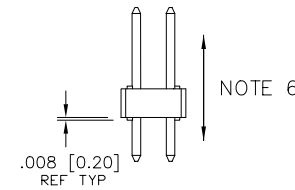
TOP VIEW



RECOMMENDED HOLE PATTERN



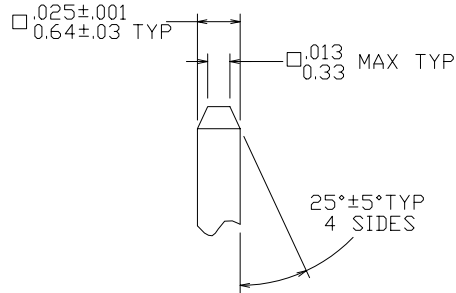
SIDE VIEW



END VIEW

⊕ ∅ .020/.51 (M) U (M) V (S)

NOTE 4



DETAIL P
TYP BOTH ENDS

mat'l. code NOTES 2 & 3		surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection ⊕	product family BERGSTIK	
ltr ecn no dr date		tolerances unless otherwise specified		INCH/MM	title	
AD	v71402 HTB	9/29/97	angles	.xx±.01/.3	BERGSTIK® II HEADER .100/2.54 DR SELF-RET	
AE	v94305 DAI	10/31/99	linear	.xxx±.005/.13		
AF	v20461 GIP	3/07/02	0'±2'	.xxx±.0020/.051	scale 2:1	
AG	v20801 GIP	4/29/02	dr	T. BREWBAKER	7/29/94	
AH	M04-0234	MHT	12/29/05	engr	T. HANNA	7/29/94
AJ	M05-0072	MHT	5/03/05	chr	J. MURPHY	7/29/94
AK	M06-0269	MNR	7/17/06	appd	T. HANNA	7/29/94
sheet	revision	AK	AK	AK	AK	
index	sheet	1	2	3	4	



69192

A3

type Product Customer Drawing

PIN PLATING CODES:		
XXXX-1YY	30u"/0.76u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni	
XXXX-2YY	15u"/0.38u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni	
XXXX-3YY	50u"/1.27u MIN Au OVER 50u"/1.27u MIN Ni	
XXXX-4YY	TIN LEAD OPTION	120u"/3.05u MIN 93/7 SnPb OVER 50u"/1.27u MIN Ni
	LF OPTION	100u"/2.54u MIN Sn OVER 50u"/1.27u MIN Ni (SEE NOTE 1,12)
XXXX-5YY	15u"/0.38u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni	
XXXX-6YY	30u"/0.76u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni	
XXXX-7YY	30u"/0.76u MIN Au OVER 50u"/1.27u MIN Ni	
XXXX-8YY	15u"/0.38u MIN Au OVER 50u"/1.27u MIN Ni	
XXXX-9YY	15u"/0.38u MIN GXT OVER 50u"/1.27u MIN Ni	
XXXX-0YY	30u"/0.76u MIN GXT OVER 50u"/1.27u MIN Ni	

NOTES

①. PART NUMBER OPTIONS:

PIN PLATING CODES (SEE ABOVE)

HIGH TEMP. MATERIAL:

FOR HIGH-TEMPERATURE APPLICATIONS, SPECIFY AN "H" AT THE END OF THE PART NUMBER, AND PCT WILL BE SUPPLIED.

NUMBER OF POSITION:

ANY NUMBER OF POSITIONS FROM 2 (2X1) THRU 72 (2X36).

PACKAGING:

PACKAGED IN POLY BAGS.

EIGHT DIGIT PART NUMBERS FOLLOWED BY A "T" ARE PACKAGED IN TUBES. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.

LEAD FREE:

ADD "HLF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION, NOT AVAILABLE FOR -5YY, -5YYH, -6YY & -6YYH.

②. BODY MATERIAL:

MANUFACTURER'S OPTION OF NYLON OR PCT, GLASS FIBER REINFORCED, FLAME RETARDANT PER UL-94V-0.
COLOR: BLACK.

PART NUMBERS WITH "H" SUFFIX WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 20 SECONDS IN WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.

PART NUMBERS WITHOUT "H" SUFFIX WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR WAVE SOLDER PROCESS.

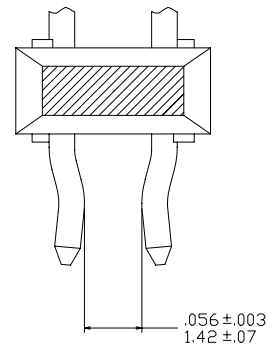
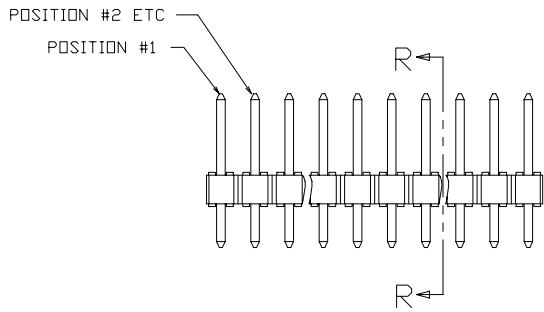
- ③. PIN MATERIAL: PHOS-BRONZE.
- ④. MEASURED WITH PART IN RESTRAINED CONDITION.
- 5. TWO SIDES OF PIN TIPS NOT PLATED. TYPICAL BOTH ENDS.
- ⑥. 2LBS/0.9KG MIN PIN RETENTION IN EITHER DIRECTION.
- ⑦. ±.010/0.25 TOL. APPLIES TO ALL "G" TAILS EXCEPT INDICATED PARTS ON TABLE WHERE +.010/0.25, -.000/0.00 APPLIES.
- ⑧. SECTION R-R DIMENSIONS APPLY TO RETENTION PIN POSITIONS ONLY LOCATED AT MANUFACTURES OPTION.
- 9. 5LB/2.3KG MAX INSERTION FORCE AND .25LB/.1KG MIN RETENTION FORCE PER RETENTIVE PIN USING .062/1.57 THICK CIRCUIT BOARDS AND RECOMMENDED HOLE PATTERN.
- ⑩. THESE PRODUCTS MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- ⑪. PLATING OPTIONS:
MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION.
- ⑫. THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENTS."



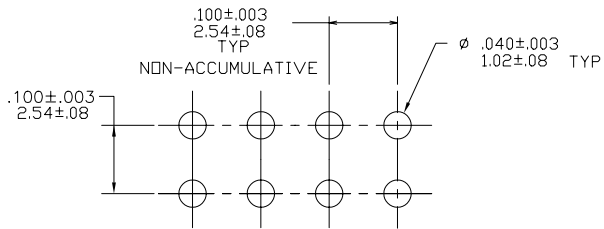
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ltr	ecn	no	dr	date		tolerances unless otherwise specified		title	
AK						angles	linear	BERGSTIK® II HEADER	
						0'±2'		.100/2.54 DR SELF-RET	
								scale 2:1	
						dr	T. BREWBAKER	8/01/96	dwg no
						enr	T. BREWBAKER	8/01/96	sheet 2 of 4
						chr	T. BREWBAKER	8/01/96	size
						app	T. BREWBAKER	8/01/96	A3
sheet index		revision sheet						type Product Customer Drawing	



SECTION R-R
NOTE 8



RECOMMENDED HOLE PATTERN

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mat'l. code		surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection ⊕		product family BERGSTIK	
ltr	ecn	no	dr	date		tolerances unless otherwise specified		title	
AK						angles	linear	INCH/MM	
						0°±2'	.xx±.01/.3	BERGSTIK® II HEADER	
							.xxx±.005/.13	.100/2.54 DR SELF-RET	
							.xxx±.0020/.051	scale 2:1	
				dr		E. KRPIEWNICKIE		8/01/96	
				enr		T. BREWBAKER		8/01/96	
				chr		T. BREWBAKER		8/01/96	
				app		T. BREWBAKER		8/01/96	
sheet		revision							
index		sheet							



PRODUCT NUMBER	TOTAL PIN LENGTH		TAIL LENGTH		MATING LENGTH		PACKAGING	NOTES	LF OPTION
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H			
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC			
69192-YYY	0.450	11.43	0.120	3.05	0.230	5.84	POLY BAGS/TUBES		NOTE 1,10
78252-YYY	UNAV		AILABLE						
78548-YYY	0.538	13.67	0.120	3.05	0.318	8.08	POLY BAGS		
78577-YYY	0.650	16.51	0.120	3.05	0.430	10.92	POLY BAGS		
79214-YYY	0.620	15.75	0.120	3.05	0.400	10.16	POLY BAGS		
79979-YYY	0.450	11.43	0.120	3.05	0.230	5.84	POLY BAGS/TUBES	7	
86380-YYY	0.470	11.94	0.120	3.05	0.250	6.35	POLY BAGS		
86584-YYY	0.760	19.30	0.120	3.05	0.540	13.72	POLY BAGS		
87444-YYY	1.090	27.69	0.125	3.18	0.865	21.97	POLY BAGS		
87456-YYY	0.840	21.34	0.120	3.05	0.620	15.75	POLY BAGS		
87457-YYY	0.990	25.15	0.120	3.05	0.770	19.56	POLY BAGS		
87837-YYY	0.585	14.86	0.120	3.05	0.365	9.27	POLY BAGS		
87920-YYY	0.830	21.08	0.120	3.05	0.610	15.49	POLY BAGS		
88526-YYY	1.340	34.04	0.120	3.05	1.120	28.45	POLY BAGS		
88714-YYY	0.640	16.26	0.120	3.05	0.420	10.67	POLY BAGS		
89580-YYY	0.930	23.62	0.120	3.05	0.710	18.03	POLY BAGS		
90824-YYY	0.420	10.67	0.120	3.05	0.200	5.08	POLY BAGS		
94654-XXYH	0.415	10.54	0.085	2.16	0.230	5.84	POLY BAGS		
95066-XXYH	1.240	31.50	0.120	3.05	1.020	25.91	POLY BAGS		
95654-XXYH	0.880	22.35	0.120	3.05	0.660	16.76	POLY BAGS		
98845-XXYH	0.572	14.54	0.120	3.00	0.354	9.00	POLY BAGS/TUBES		
10002463-XXYH	0.503	12.78	0.085	2.16	0.318	8.08	POLY BAGS	---	NOTE 1,10



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mat'l. code		surface ISO 1302 <input checked="" type="checkbox"/>		tolerance ISO 406 ISO 1101		projection 		product family BERGSTIK	
ltr	ecn no	dr	date	tolerances unless otherwise specified				title	
AK				angles	linear	.xx±.01/.3		BERGSTIK® II HEADER	
				0'±2'		.xxx±.005/.13		.100/2.54 DR SELF-RET	
						.xxxx±.0020/.051		scale 2:1	
				dr	E. KROPIEWICKIE	8/01/96		dwg no	
				enr	T. BREWBAKER	8/01/96		sheet 4 of 4 size	
				chr	T. BREWBAKER	8/01/96		69192 A3	
				app	T. BREWBAKER	8/01/96		type Product Customer Drawing	
sheet index	revision sheet								

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